



TATA MOTORS

LP / LPO 1512 C BS I

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Chassis, Front Axle, Rear Axle, etc. and Cowl Shell with and without Face of LP 1512 C and LPO 1512 C vehicles.

Chassis Type	Sales Designation	Wheel Base	Description	Appertaining Engine Type
412 040	LP 1512 C	3225	Full Forward Control Chassis S-cam Brakes, Power Steering with 1210 Cowl Face 32 WB	6 BT Tata Cummins BS I
412 042	LP 1512 C	3625	Full Foward Control Chassis, S-Cam Brakes, Power Steering with 1210 Cowl Face 36 WB	6 BT Tata Cummins BS I
412 050	LP 1512 C	4225	Full Forward Control Chassis S-cam Brakes, Power Steering with 1210 Cowl Face 42 WB	6 BT Tata Cummins BS I
412 060	LP 1512 C	5195	Full Forward Control Chassis S-cam Brakes, Power Steering with 1210 Cowl Face 52 WB	6 BT Tata Cummins BS I
412 070	LP 1512 C	5895	Full Forward Control Chassis S-cam Brakes, Power Steering with 1210 Cowl Face 59 WB	6 BT Tata Cummins BS I
412 071	LP 1512 C	5895	Full Forward Control Chassis S-cam Brakes, Power Steering, Faceless 59 WB	6 BT Tata Cummins BS I
412 065	LPO 1512 C	5545	Full Forward Central Chassis, S-cam Brakes, Power Steering with 1210 Cowl Face 55 WB	6 BT Tata Cummins BS I



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INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First","Second" (e.g.cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability,the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

Technical Cell,
Tata Motors Ltd.,
Parts Head Quarters,
L.B.S. Marg,
P.O. Wagle Estate,
Thane - 400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —



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CHASSIS GROUP INDEX

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CHASSIS GROUP INDEX

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GROUP	TABLE	DESCRIPTION	PAGE

TABLE 01.1
ENGINE
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ENGINE					
	2786 0101 01 05	Assy. Engine Complete 6BT (125 HP), Low Mount, Lowered, Viscous Fan, 24V w/o Clutch and Clutch Housing, BS I		1	1		Pune Vehicle
	2076 0100 01 35	Assy. Engine Complete 6BT (125 HP), Low Mount, Lowered, Viscous Fan, 24V w/o Clutch and Clutch Housing, BS I		1	1		Jamshedpur Vehicle
	2076 0100 01 60	Assy. Engine Complete 6BT (125 HP), Low Mount, Lowered, Viscous Fan, 24V w/o Clutch and Clutch Housing, BS I				1	
	2786 0799 99 76	Long Block (Inline FIP)	1				

TABLE 01.2
ENGINE OVERHAUL KIT
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
—	8854 0103 25 16	ENGINE OVERHAUL KIT					
		Engine Overhaul Kit for TCL Engine Consisting of:	1				
		Bare Piston Set Std	1				Set
		Set of Piston Rings Std	1				Set
		Sleeve Salvage	6				
		Set of Main Bearing RS I	1				Set
		Set Con Rod Bearing Std	1				Set
		Bush Con Rod	6				
		Bushing Cam	1				
		Valve Collet	24				
		Plug Expansion	1				
		Intake Valve	6				
		Exhaust Valve	6				
		Guide Valve Stem - Inlet	6				
		Guide Valve Stem - Exhaust	6				
		Engine Gasket Kit Upper	1				Set
		Engine Gasket Kit Lower	1				Set
		Catridge Lub Oil Filter	1				
		Kit Insert - Inlet Valve	6				
		Kit Insert - Exhaust Valve	6				

TABLE 01.3
ENGINE GASKET KIT
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2786 2099 99 33	ENGINE GASKET KIT Upper Engine Gasket Kit Consists of : Seal 'O' Ring (Big) Seal 'O' Ring (Small) Washer Sealing Washer Sealing Washer Sealing Seal Rectangular Ring Gasket Connection Seal 'O' Ring Gasket Connection Gasket Oil Drain Seal Valve Stem Gasket Turbocharger Seal Banjo Connector Seal Rectangular Ring Seal Valve Stem	1 1 1 6 4 4 1 1 2 2 1 6 1 6 6 6				

TABLE 01.3
ENGINE GASKET KIT
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2786 0199 99 93	Gasket Exhaust Manifold	6				
		Gasket Int. Manifold Cover	1				
		Washer Sealing	2				
		Gasket Cylinder Head	1				
		Isolator Noise	6				
		Gasket Valve Cover	6				
		Seal Injector	6				
		Lower Engine Gasket Consists of :	1				
		Seal 'O' Ring	1				
		Gasket Push Rod Cover	1				
		Seal Grommet	6				
		Kit Oil Seal	1				
		Gasket Rear Cover	1				
		Gasket Rear Housing	1				
		Seal 'O' Ring	1				
		Seal 'O' Ring	1				
		Seal Rectangular Ring	1				

TABLE 01.3
ENGINE GASKET KIT
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		Gasket Gear Cover	1				
		Seal Oil	1				
		Gasket Cover Plate	2				
		Gasket Filter Head	1				
		Gasket Lub Cooler	1				
		Seal Rectangular Ring	1				
		Seal 'O' Ring	1				
		Seal 'O' Ring	1				
		Washer Sealing	1				
		Washer Sealing	1				
		Gasket Flange	1				
		Seal Rectangular Ring	1				
		Seal Rectangular Ring	1				
		Nozzle Piston Cooling	6				

TABLE 01.4

CYLINDER BLOCK

GROUP 01

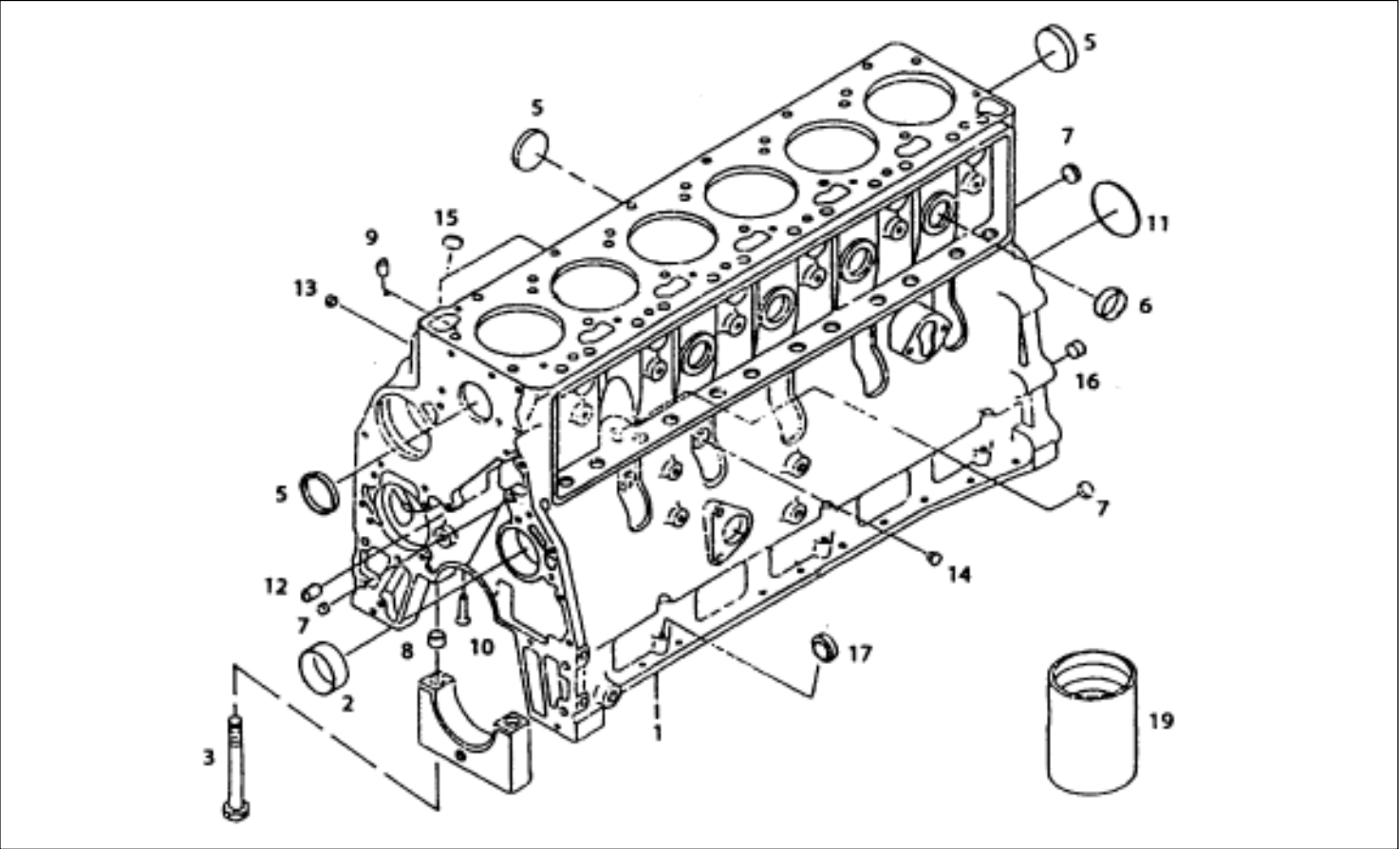


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CYLINDER BLOCK					
1	2786 0199 01 10	Cylinder Block STD	1				Repair Purpose
2	2786 0199 99 02	Bushing	1				
3	2786 0199 99 03	Screw Hex. Head Cap M 14x2.0x119	14				
5	2786 0199 99 05	Plug Expansion	6				
6	2786 0199 99 06	Plug Expansion	4				
7	2786 0199 99 07	Plug Expansion 17.73 mm	3				
8	2786 0199 99 14	Dowel Ring M 18x10	14				
9	2786 0199 99 08	Dowel Ring M 16x10	2				
10	2786 1899 99 34	Nozzle Piston Cooling	6				
11	2786 0199 99 10	Plug Expansion	1				
12	2786 0199 99 11	Dowel Pin M 10x16	2				
13	2786 0799 99 53	Plug Pipe	1				
14	2786 0199 99 13	Plug Pipe	1				
16	2786 0199 99 14	Dowel Ring	2				
17	2786 0199 99 15	Plug Expansion	2				
2	2786 0599 99 34	Bushing (Oversize for No. 1 Bore)	1				Repair Purpose
2	2786 0799 99 80	Bushing (Oversize for No. 2 - 7 Bore)	6				

TABLE 01.4

CYLINDER BLOCK

GROUP 01

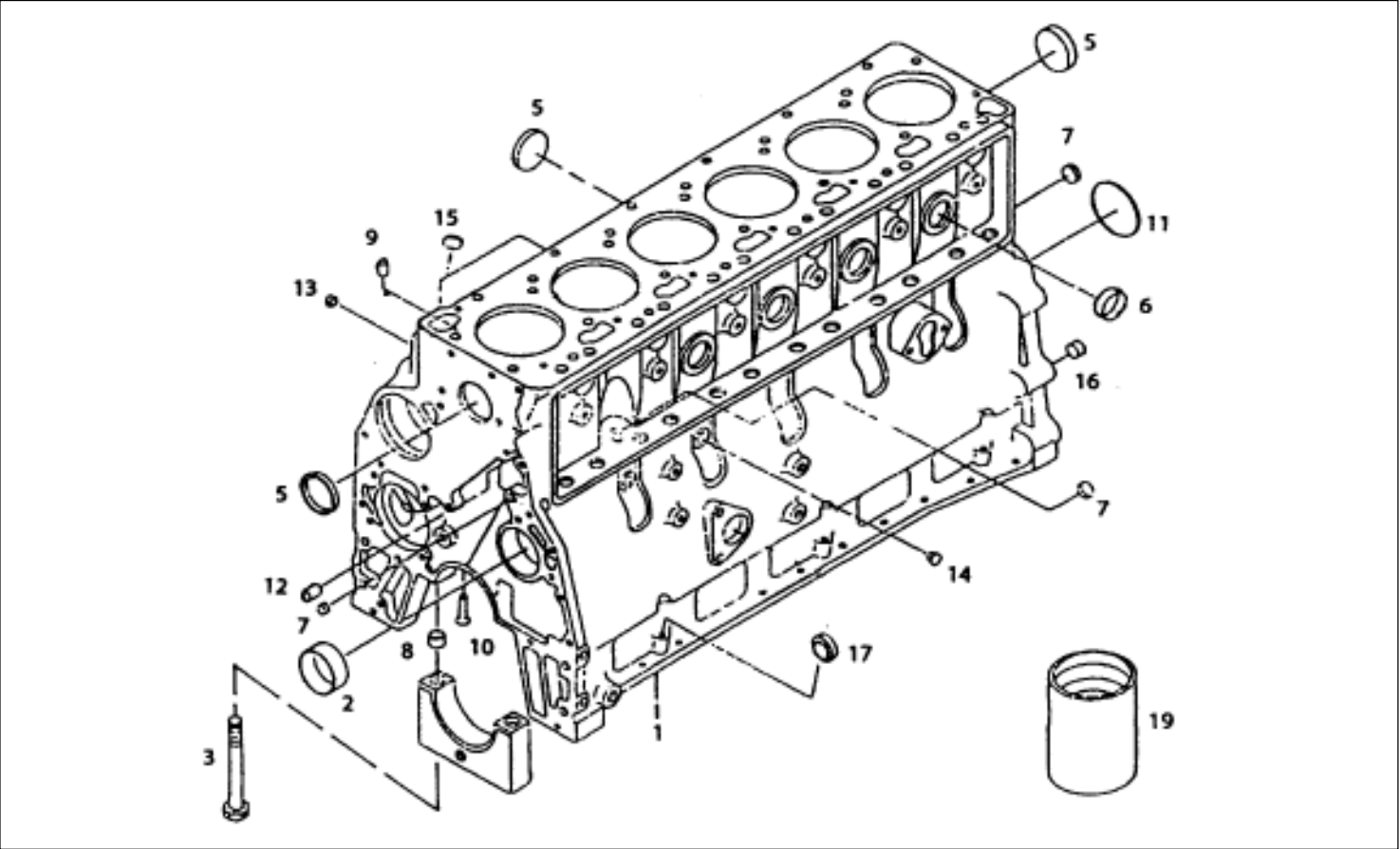


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
19	2786 0199 99 16	Sleeve Salvage (Standard Bore)	6				Repair Purpose
	2786 0599 99 37	Plug, Expansion (at the Side of the Block for Oil Fill)	1				
	2786 0199 99 82	Breather Kit	1				
	2786 0799 99 67	Clamp Hose	3				
	2786 0599 99 06	Hose, Plain	1				
	2786 0199 99 18	Seal, Rectangular Ring	1				

TABLE 01.5

OIL PAN

GROUP 01

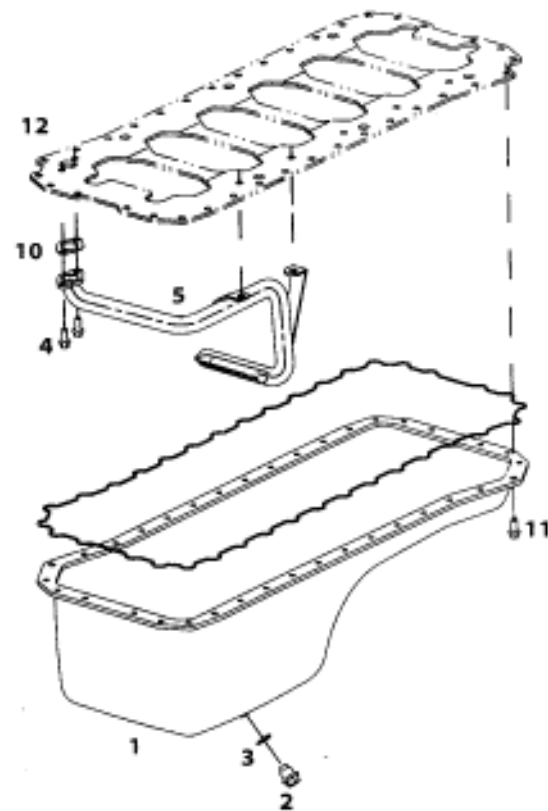


TABLE 01.5
OIL PAN
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		OIL PAN					
1	2786 1899 99 35	Pan Oil	1				
2	2786 1899 99 19	Plug Threaded, M8 x 1.50	1				
3	2786 1899 99 20	Washer Sealing	1				
4	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	4				
5	2786 1899 99 21	Connection Oil Suction	1				
10	2786 1899 99 24	Gasket Flange	1				
11	2786 1899 99 25	Screw Hex. Flange Head Cap	36				
12	2786 1899 99 27	Plate Cylinder Block Stiffner (Bed Plate)	1				

TABLE 01.6

FRONT GEAR COVER

GROUP 01

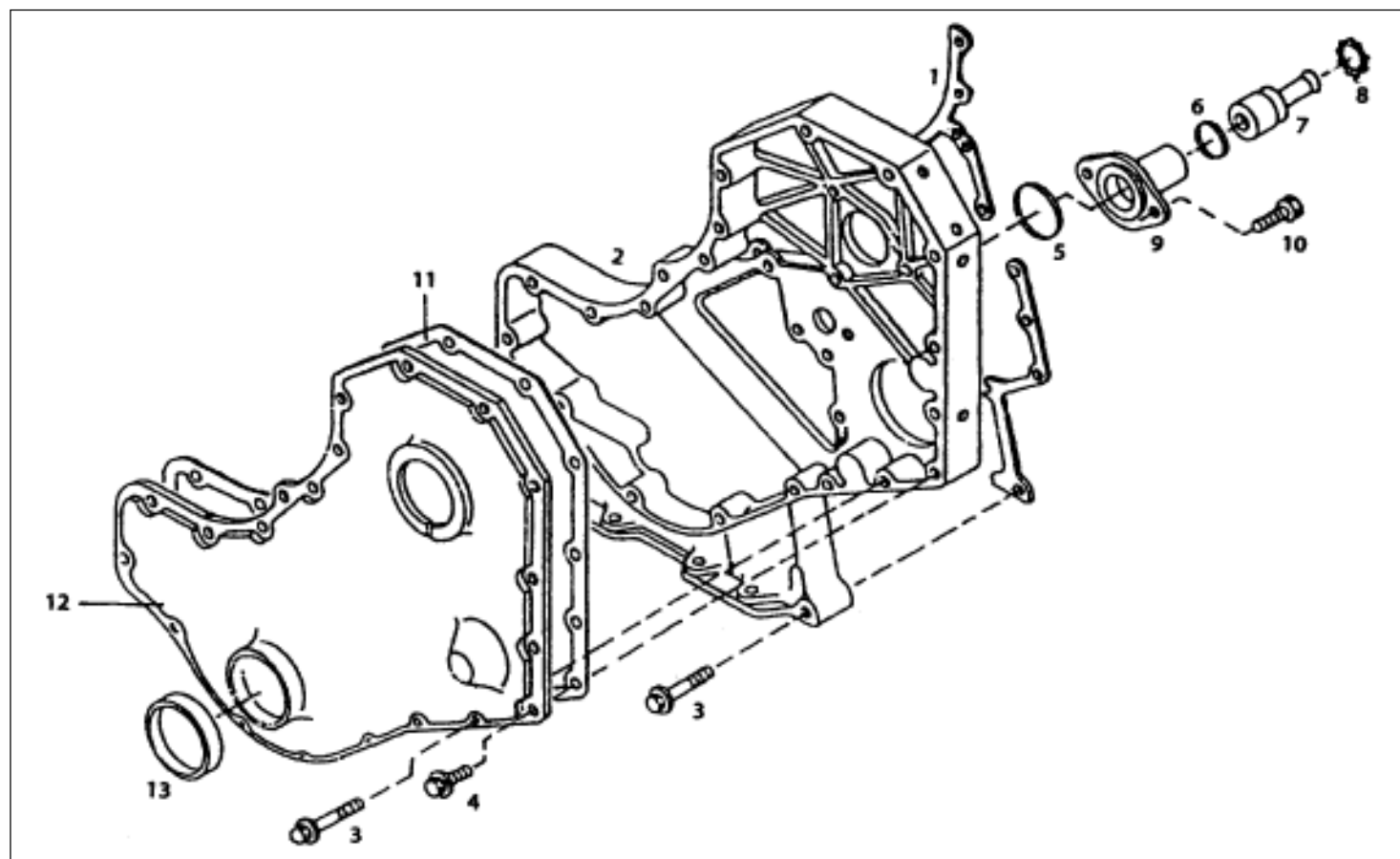


TABLE 01.6
FRONT GEAR COVER
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT GEAR COVER					
1	2786 0799 99 18	Gasket Gear Housing	1				
2	2786 0399 99 24	Housing Gear BS I	1				
3	2786 0399 99 26	Screw Hex. Flange Head Cap M 8x1.25x50	11				
4	2786 0399 99 27	Screw Hex. Flange Head Cap M 8x1.25x16	16				
5	2786 0399 99 28	Seal Rectangular Ring	1				
6	2786 0399 99 30	Seal 'O' Ring	1				
7	2786 0399 99 31	Pin Timing	1				
8	2786 0399 99 32	Ring Retaining	1				
9	2786 0399 99 33	Housing Timing Pin	1				
10	2786 0799 99 54	Screw Round Head Cap M 5x0.8x17	2				
11	2786 0799 99 26	Gasket Gear Cover	1				
12	2786 0199 99 95	Cover Gear	1				
13	2786 0399 99 35	Seal Oil	1				

TABLE 01.7

CYLINDER HEAD

GROUP 01

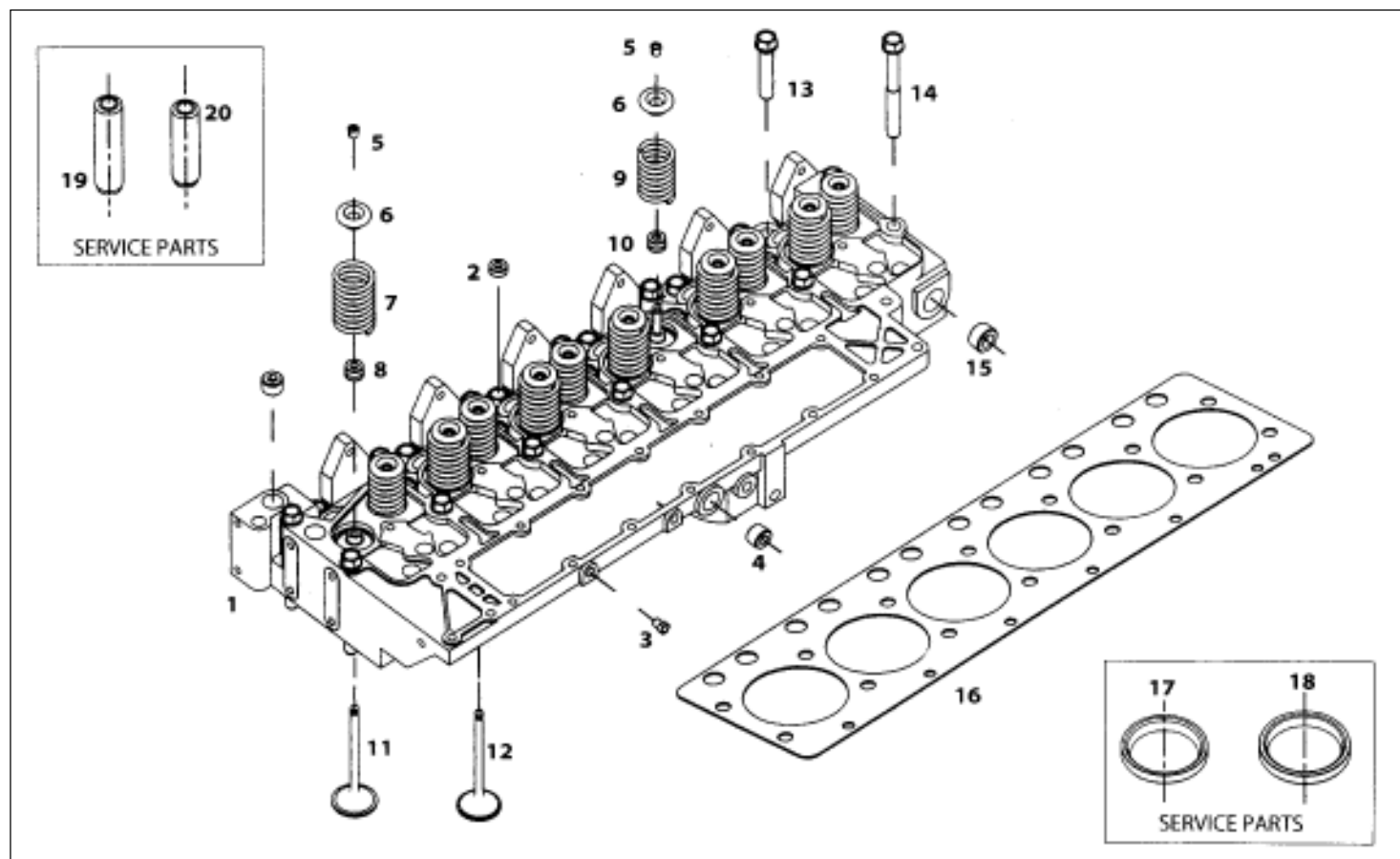


TABLE 01.7 **CYLINDER HEAD** **GROUP 01**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CYLINDER HEAD					
1	2786 0199 01 12	Assy. Cylinder Head	1				
2	2786 0199 99 20	Plug Expansion	5				
3	2786 0199 99 13	Plug Pipe	2				
4	2786 0799 99 53	Plug Pipe	5				
5	2786 0199 99 25	Collet Valve	24				
6	2786 0599 99 60	Retainer Valve Spring	12				replaces 2786 0599 99 57
7	2786 0199 99 12	Spring Compression	6				
8	2786 0199 99 23	Seal Valve Stem	6				
9	2786 0199 99 21	Spring Valve	6				
10	2786 0599 99 59	Seal Valve Stem	6				replaces 2786 0199 99 24
11	2786 0199 99 26	Valve Intake	6				
12	2786 0199 99 28	Valve Exhaust	6				
13	2786 0199 99 29	Screw Hex. Head Cap	6				
14	2786 0199 99 30	Screw Hex. Head Cap	14				
15	2786 0199 99 44	Plug Pipe	1				

TABLE 01.7

CYLINDER HEAD

GROUP 01

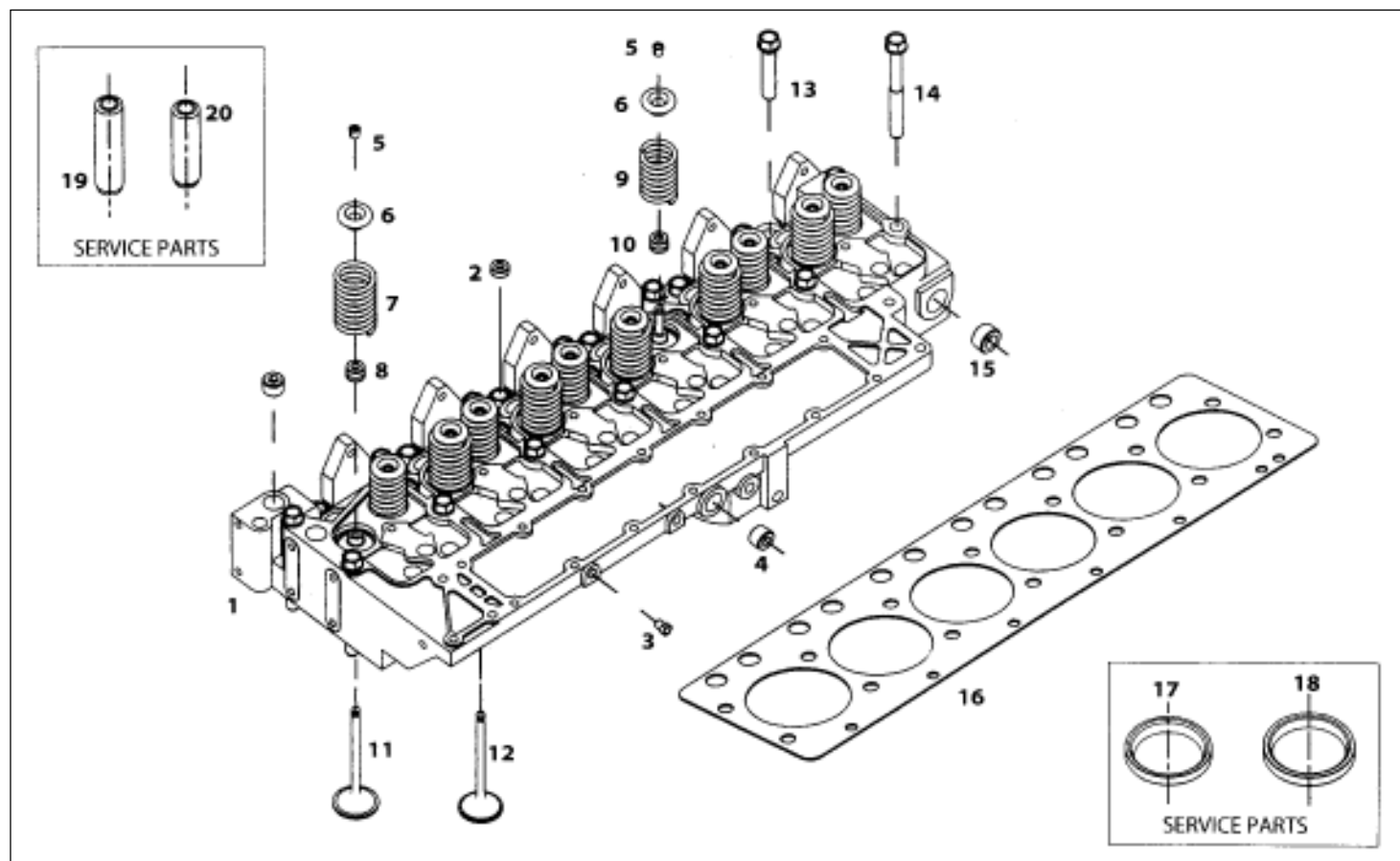


TABLE 01.7
CYLINDER HEAD
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
16	2786 0199 99 31	Gasket Cylinder Head STD	1				
16	2786 0199 99 32	Gasket Cylinder Head 0.25 mm Over Size Thickness	1				Service Part
16	2786 0199 99 33	Gasket Cylinder Head 0.50 mm Over Size Thickness	1				Service Part
17	2786 0199 99 34	Insert Valve Exhaust	AR				Service Part
18	2786 0199 99 35	Insert Valve Intake	AR				Service Part
19	2786 0199 99 36	Guide Valve Stem (Thk Wall 60.5 mm Lg) Intake	AR				Repair Purpose
20	2786 0199 99 37	Guide Valve Stem (Thk Wall 51.75 mm Lg) Exh.	AR				Repair Purpose
--	2786 0599 99 50	Kit Guide valve Stem Exhaust Consisting of :	1				
--		Guide Valve Stem Exhaust	6				
--	2786 0599 99 49	Kit Guide valve Stem Intake Consisting of :	1				
--		Guide Valve Stem Intake	6				
--	2786 0599 99 47	Kit Insert Exhaust Valve Consisting of :	1				
--		Insert Exhaust Valve	6				
--	2786 0599 99 48	Kit Insert Intake Valve Consisting of :	1				
--		Insert Intake Valve	6				

TABLE 01.8

VALVE COVER

GROUP 01

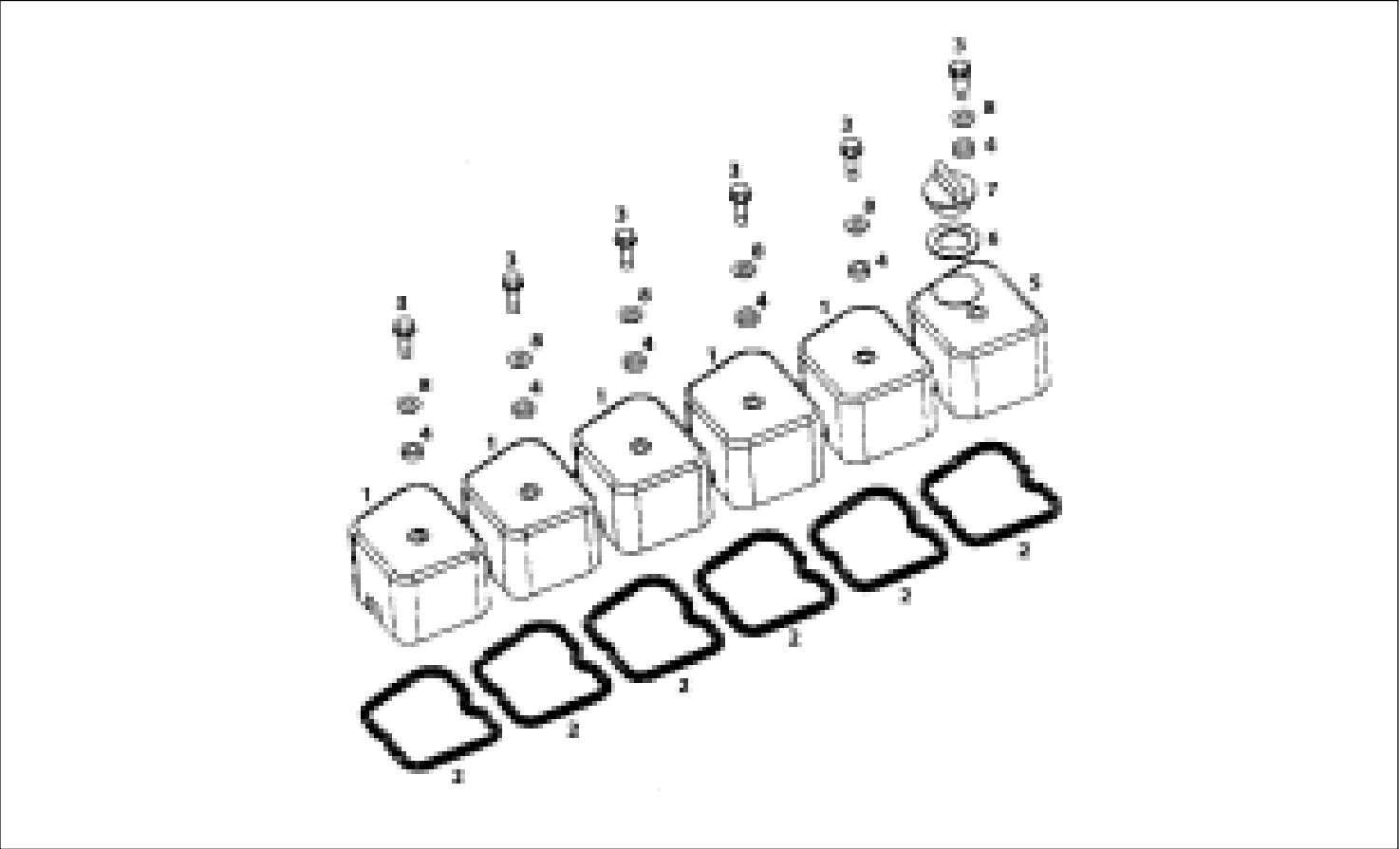


TABLE 01.8
VALVE COVER
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		VALVE COVER					
1	2786 0599 99 27	Cover Valve	5				
2	2786 0599 99 28	Gasket Valve Cover	6				
3	2786 0599 99 29	Screw Hex. Flange Head Cap M 8x1.25x21	6				
4	2786 0599 99 30	Isolator Noise	6				
5	2786 0599 99 32	Cover Valve	1				
6	2786 0799 99 82	Seal, Rectangular Ring	1				
7	2786 0799 99 84	Cap, Filler	1				
8	2786 0999 99 19	Washer, Plain	6				

TABLE 01.9

INTAKE MANIFOLD

GROUP 01

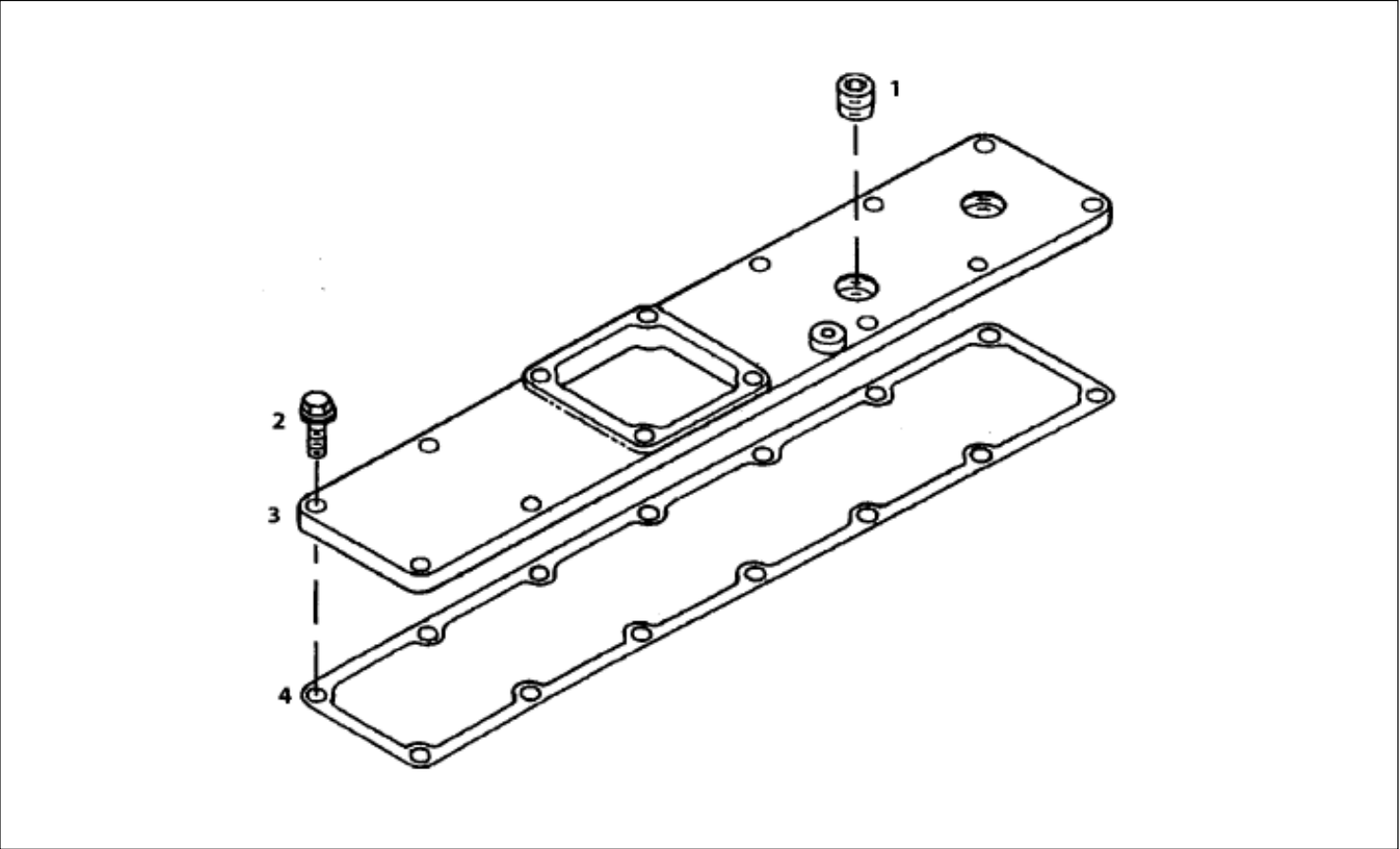


TABLE 01.9
INTAKE MANIFOLD
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		INTAKE MANIFOLD					
1	2786 0199 99 45	Plug, Pipe (1/2, 14 NPTF)	1				
2	2786 0999 99 01	Screw Hex. Flange Head Cap M 8x1.25x25	8				
3	2786 0199 99 61	Cover, Intake Manifold	1				
4	2786 0999 99 37	Gasket Cover Intake Manifold	1				

TABLE 01.10

CAM FOLLOWER COVER

GROUP 01

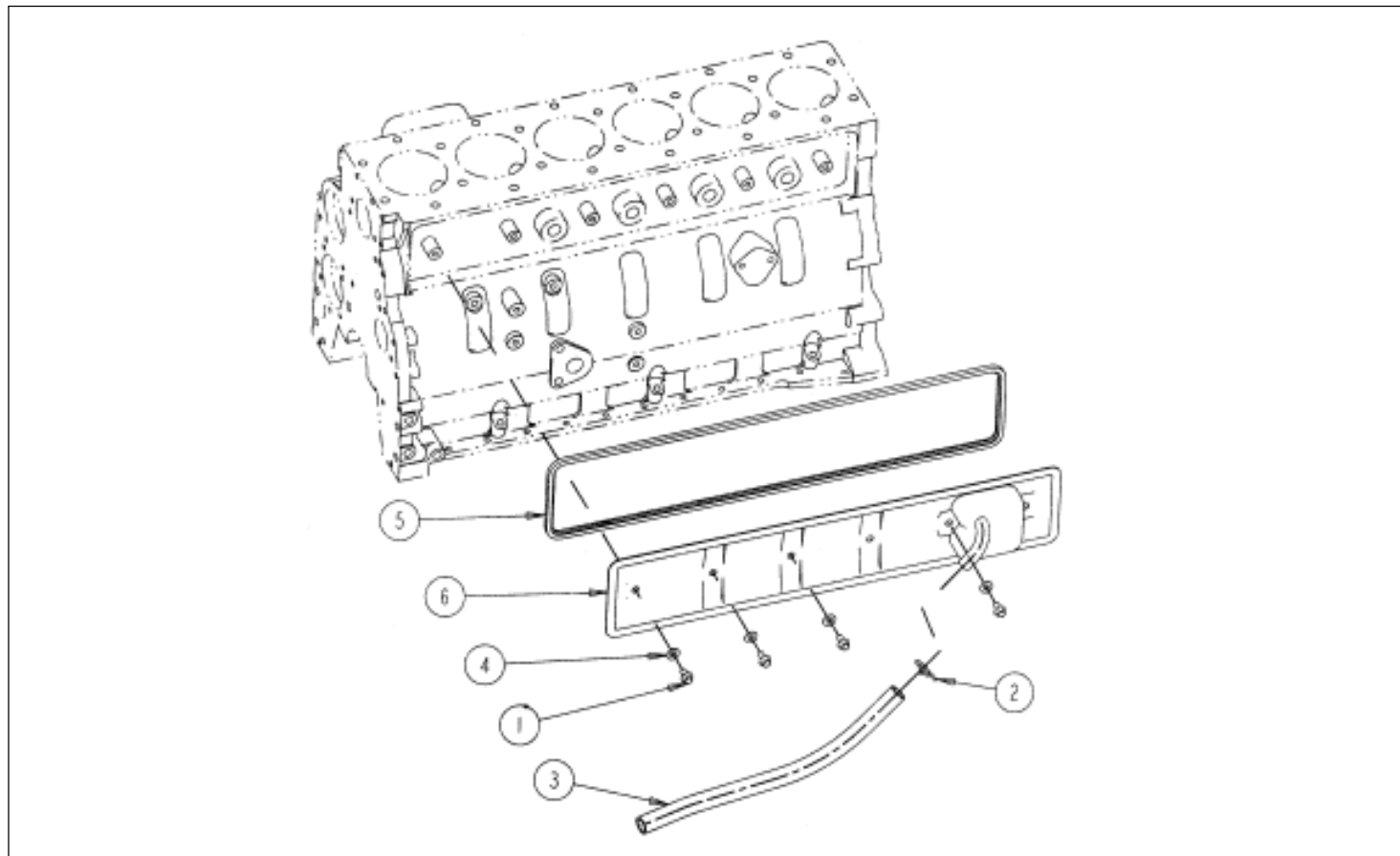


TABLE 01.10
CAM FOLLOWER COVER
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CAM FOLLOWER COVER					
1	2786 0599 99 05	Screw, Hex Flange (M8 X 1.25 X 16)	4				
2	2786 0599 99 07	Clamp Spring Hose	1				
3	2786 0599 99 06	Hose, Plain	1				
4	2786 0599 99 04	Seal, Grommet	4				
5	2786 0599 99 01	Gasket, Push Rod	1				
6	2786 0599 99 03	Cover, Push Rod	1				

TABLE 01.11

OIL FILL LOCATION

GROUP 01

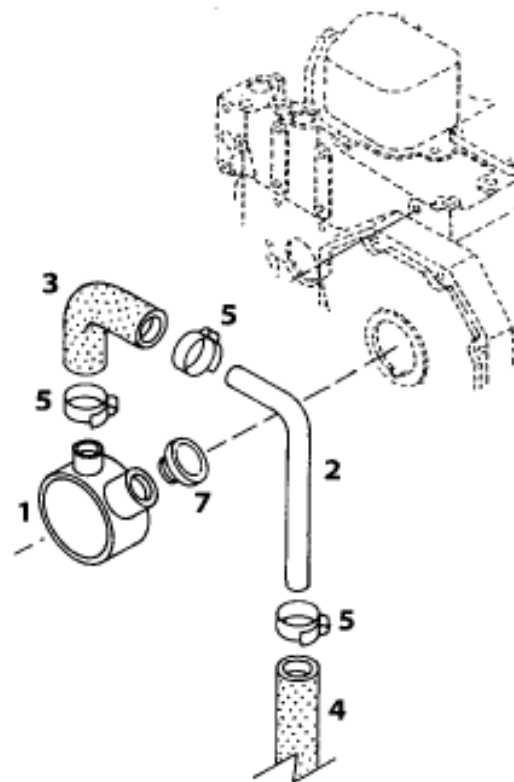


TABLE 01.11
OIL FILL LOCATION
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		OIL FILL LOCATION					
	2786 0199 99 82	Kit Breather Crankcase consists of:	1				From Feb 2002
1		Breather	1				
2		Tube, Breather	1				
3		Hose, Elbow	1				
4		Hose, Plain	1				
5		Clamp, Hose	3				
		Seal Rectangular	1				
7		Cap Filler	1				

TABLE 01.12

DIPSTICK

GROUP 01

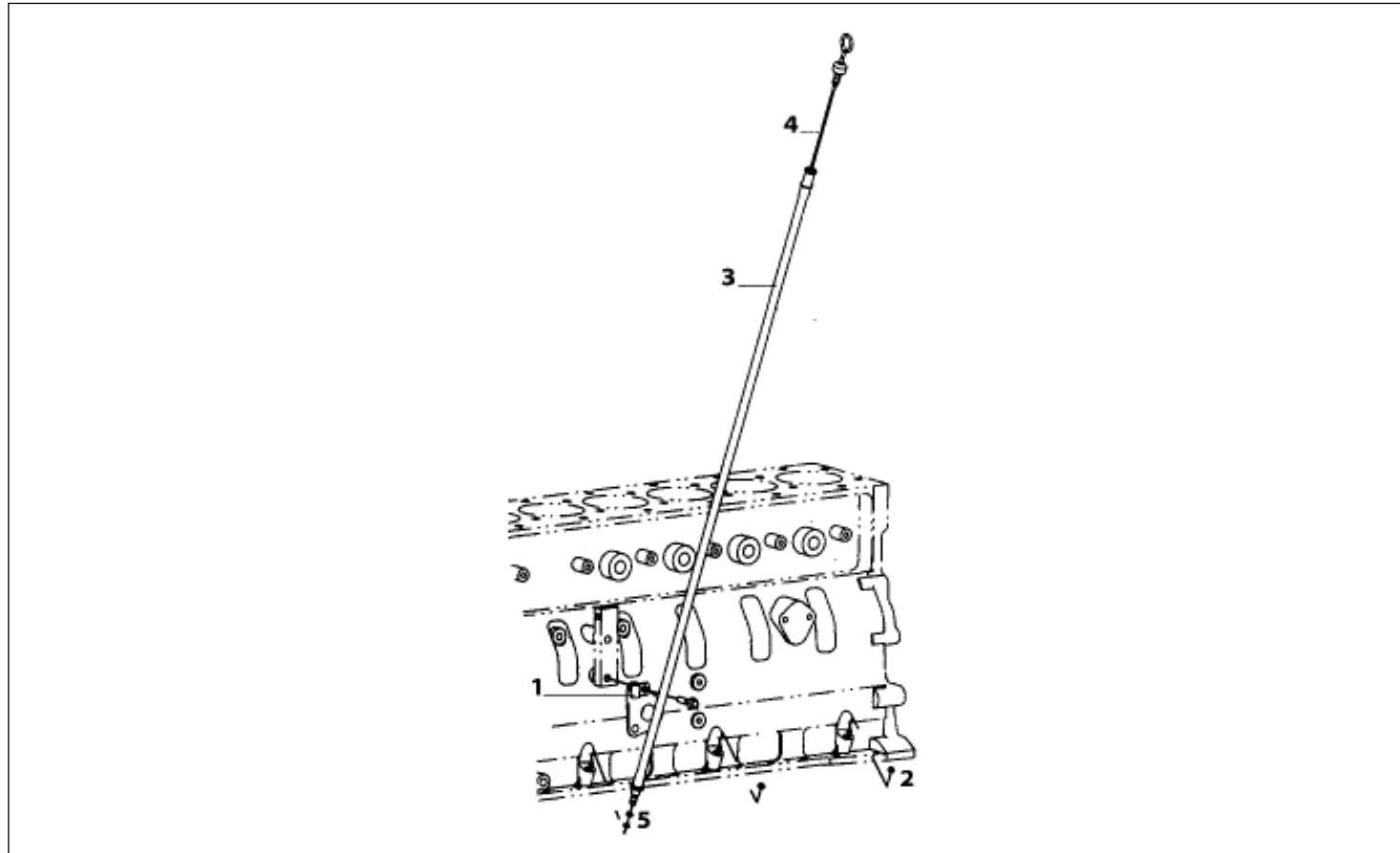


TABLE 01.12
DIPSTICK
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		DIPSTICK					
1	2786 0199 98 03	Clamp, Tube	1				
2	2786 0199 99 15	Plug Expansion	2				
3	2786 0199 98 07	Tube, Oil Gauge	1				
4	2786 0199 98 09	Dipstick	1				
5	2786 1899 99 67	Seal 'O' Ring	2				

TABLE 01.13

FITMENTS ON ENGINE

GROUP 01

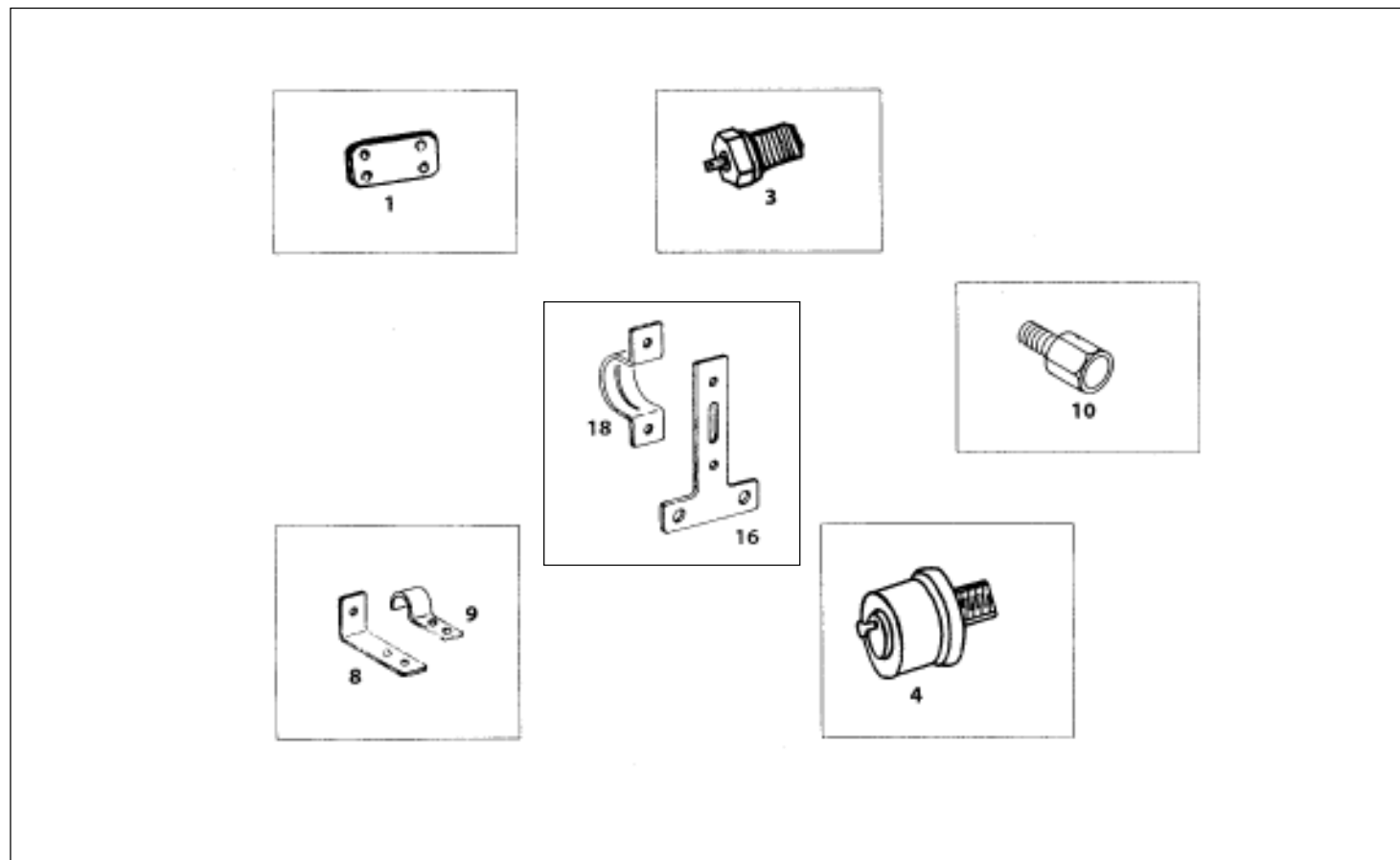


TABLE 01.13
FITMENTS ON ENGINE
GROUP 01

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FITMENTS ON ENGINE					
1	2785 0311 47 01	Bottom Cover (Fly Wheel Hsg.)	1				
3	2754 5430 99 01	Temperature Transducer	1				
4	2654 5450 99 13	Oil Pressure Switch	1				
8	2786 0117 33 19	Bracket (Dipstick Mounting)	1				
9	312 995 24 20	Clamp	1				
10	2786 1817 99 01	Adaptor (for Oil Pressure Transducer)	1				
	2785 0911 80 01	Screw	2				
16	2785 0911 33 01	Bracket (Baby Filter Mounting)	1				
18	2785 0911 42 01	Clamp (Baby Filter)	1				

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

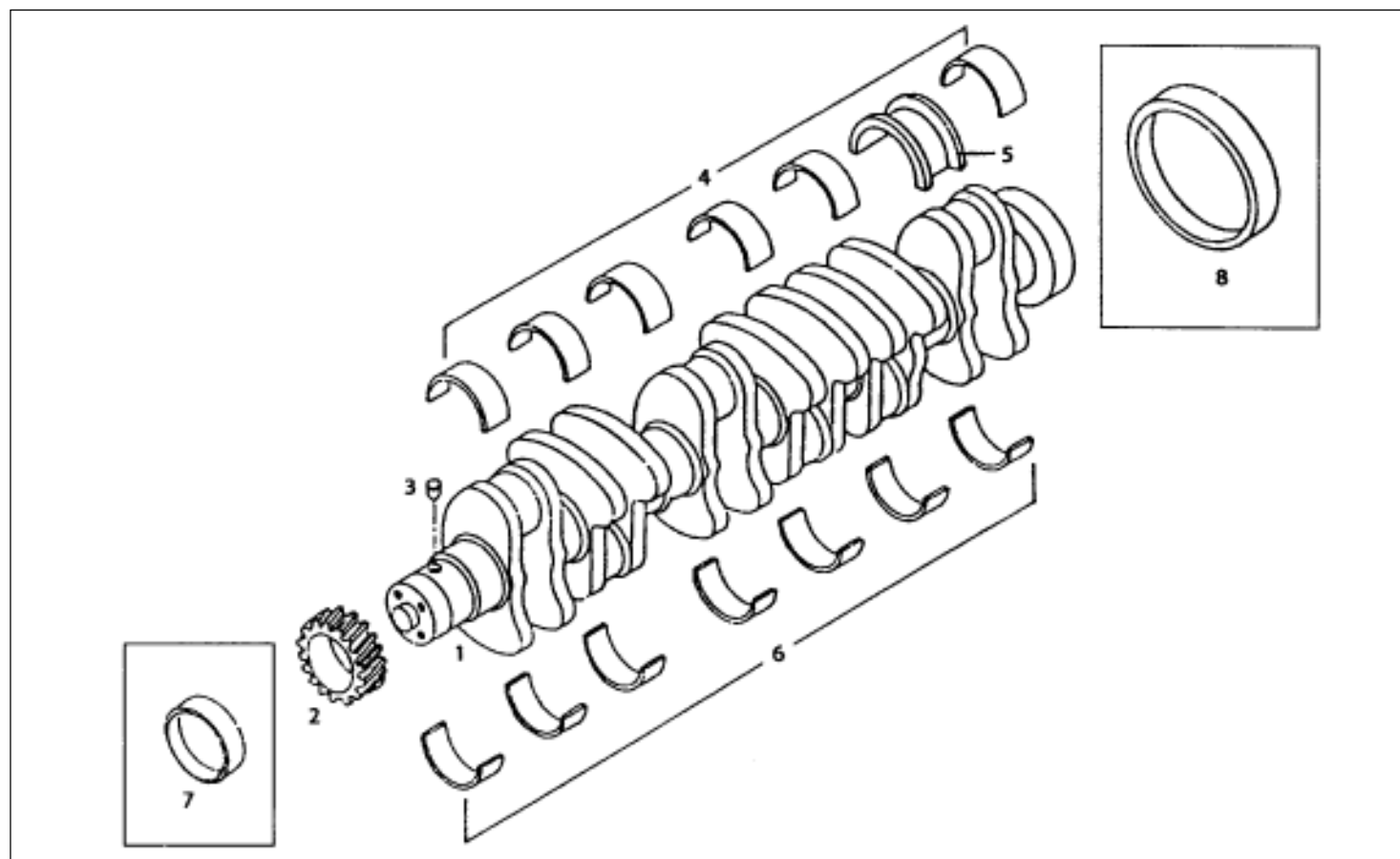


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CRANKSHAFT AND MAIN BEARING					
1	2786 0399 01 03	Assy. Crankshaft	1				
2	2786 0399 99 05	Gear Crankshaft	1				
3	2786 0399 99 06	Dowel Pin	1				
	2786 0199 98 01	Set of Main Bearing (STD) Consisting of :	1				Serviced as a Set
4		Bearing Main (Upper)	6				
6		Bearing Main (Lower)	7				
5		Bearing Crankshaft (Thrust)	1				
	2786 0199 98 02	Set of Main Bearing (RS I) Consisting of :	1				Serviced as a Set
		(0.25 mm oversize)					
4		Bearing Main (Upper)	6				
6		Bearing Main (Lower)	7				
5		Bearing Crankshaft (Thrust)	1				
	2786 0399 01 06	Set of Main Bearing (RS II) Consisting of :	1				Serviced as a Set
		(0.50 mm oversize)					
4		Bearing Main (Upper)	6				
6		Bearing Main (Lower)	7				
5		Bearing Crankshaft (Thrust)	1				
	2786 0399 01 07	Set of Main Bearing (RS III) Consisting of :	1				Serviced as a Set

TABLE 03.1

CRANKSHAFT AND MAIN BEARING

GROUP 03

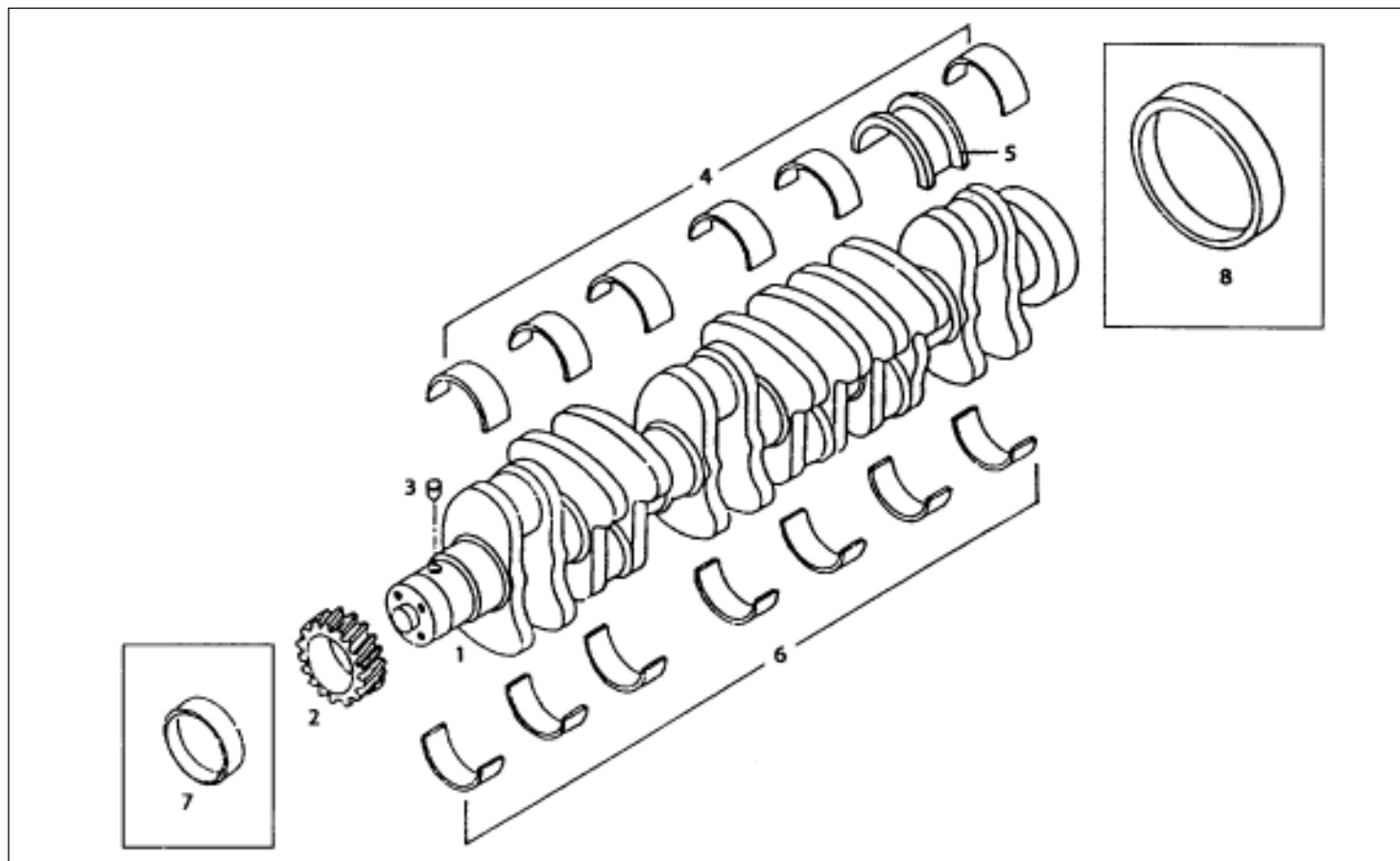


TABLE 03.1
CRANKSHAFT AND MAIN BEARING
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
4	2786 0399 01 08	(0.75 mm oversize) Bearing Main (Upper)	6				Serviced as a Set
6		Bearing Main (Lower)	7				
5		Bearing Crankshaft (Thrust)	1				
		Set of Main Bearing (RS IV) Consisting of :	1				
		(1.00 mm oversize)					
4	2786 0399 99 07	Bearing Main (Upper)	6				Service Part
6		Bearing Main (Lower)	7				
5		Bearing Crankshaft (Thrust)	1				
7		Sleeve Wear (Front)	1				
8		Sleeve Wear (Rear)	1				

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

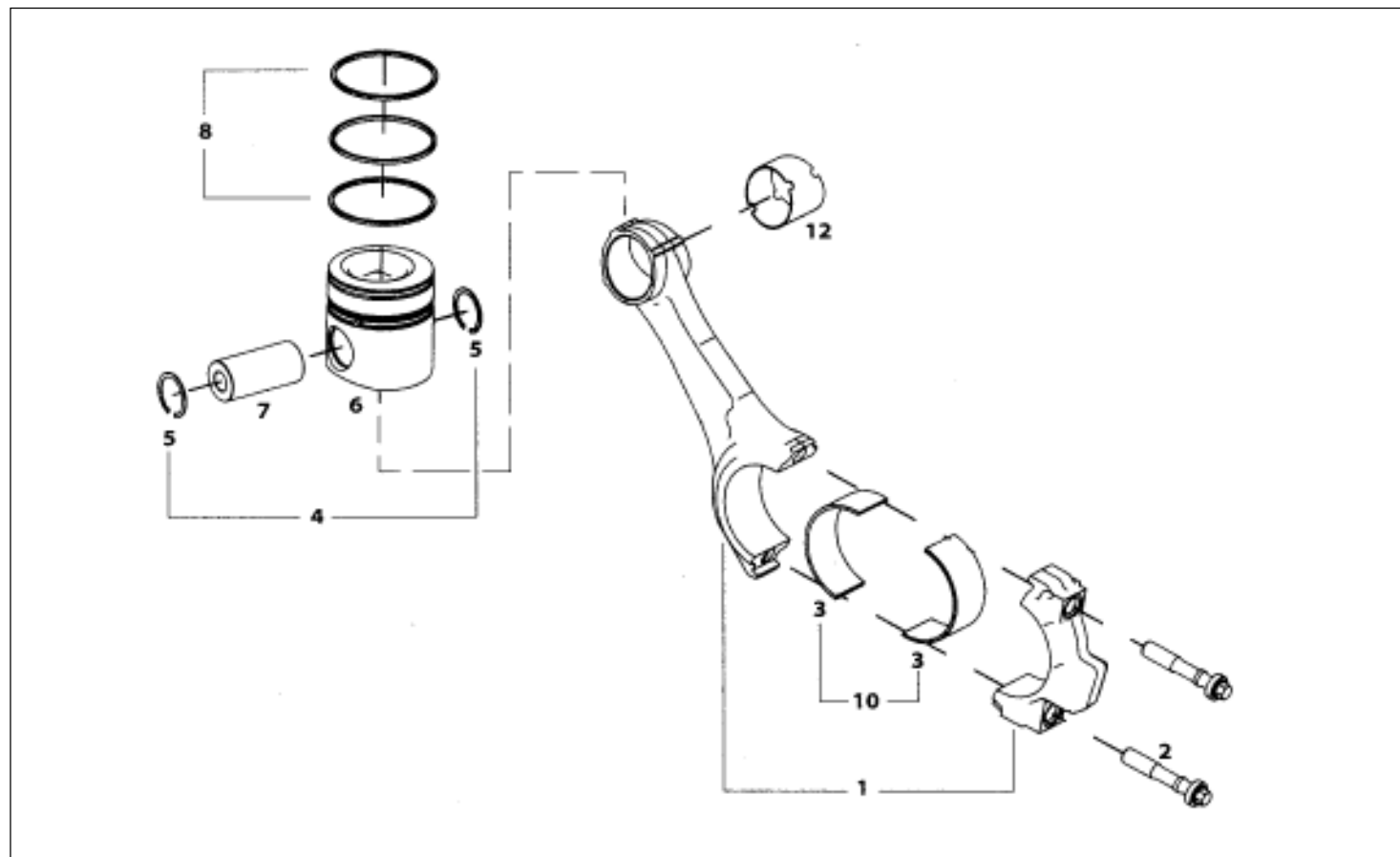


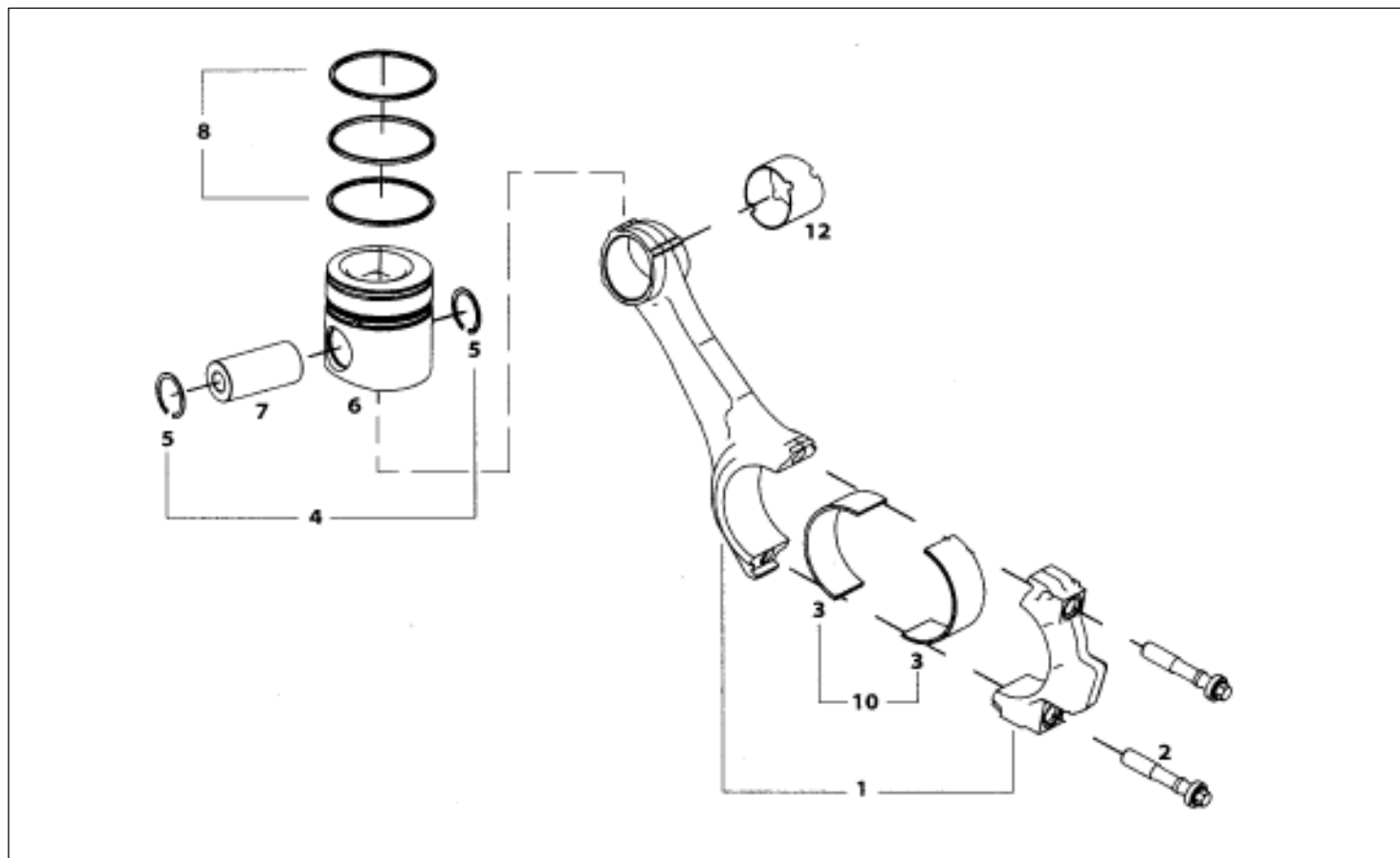
TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CONNECTING ROD AND PISTON					
1	2786 0399 01 02	Assy. Con. Rod	6				
2	2786 0399 99 01	Screw Connecting Rod M 11x1.25x59	12				
3		Bearing Con. Rod (STD)	12				Not Serviced Loose
		BARE PISTON SET					
4	2786 0399 99 73	Set of Bare Piston STD (Euro I & II) Consists of:	1				Serviced as a Set
6		Piston	6				Nor Serviced Loose
7		Pin Piston	6				Not Serviced Loose
5		Retaining Ring	12				Not Serviced Loose
4	2786 0399 99 75	Set of Bare Piston R/S I (Euro I & II) Consists of :	1				Serviced as a Set
6		Piston	6				Not Serviced Loose
7		Pin Piston	6				Not Serviced Loose
5		Ring Retaining	12				Not Serviced Loose
4	2786 0399 99 40	Set of Bare Piston R/S II (Euro I & II) Consists of :	1				Serviced as a Set
6		Piston	6				Not Serviced Loose
7		Pin Piston	6				Not Serviced Loose
5		Ring Retaining	12				Not Serviced Loose
		PISTON RING SET					
8	2786 0399 99 77	Set of Piston Rings STD (Euro I & II) Consists of :	1				Serviced as a Set

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03





GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
8	2786 0399 99 78	Oil Ring	6				Not Serviced Loose
		Compression Ring	6				Not Serviced Loose
		Compression Ring	6				Not Serviced Loose
		Set of Piston Rings R/S I (Euro I & II) Consists of :	1				Serviced as a Set
		Oil Ring	6				Not Serviced Loose
		Compression Ring	6				Not Serviced Loose
8	2786 0399 99 79	Compression Ring	6				Not Serviced Loose
		Set of Piston Rings R/S II (Euro I & II) Consists of :	1				Serviced as a Set
		Oil Ring	6				Not Serviced Loose
		Compression Ring	6				Not Serviced Loose
		Compression Ring	6				Not Serviced Loose
		CON. ROD BEARING SET					
10	2786 0399 99 80	Set of Con. Rod Bearing STD Consists of :	1				Serviced as a Set
3		Bearing Con. Rod STD	12				Not Serviced Loose
10	2786 1399 99 04	Set of Con. Rod Bearing R/S I Consists of :	1				Serviced as a Set
3		Bearing Con. Rod (0.25 mm Oversize)	12				Not Serviced Loose
10	2786 1399 99 03	Set of Con. Rod Bearing R/S II Consists of :	1				Serviced as a Set
3		Bearing Con. Rod (0.5 mm Oversize)	12				Not Serviced Loose
10	2786 1399 99 02	Set of Con. Rod Bearing R/S III Consists of :	1				Serviced as a Set

TABLE 03.2

CONNECTING ROD AND PISTON

GROUP 03

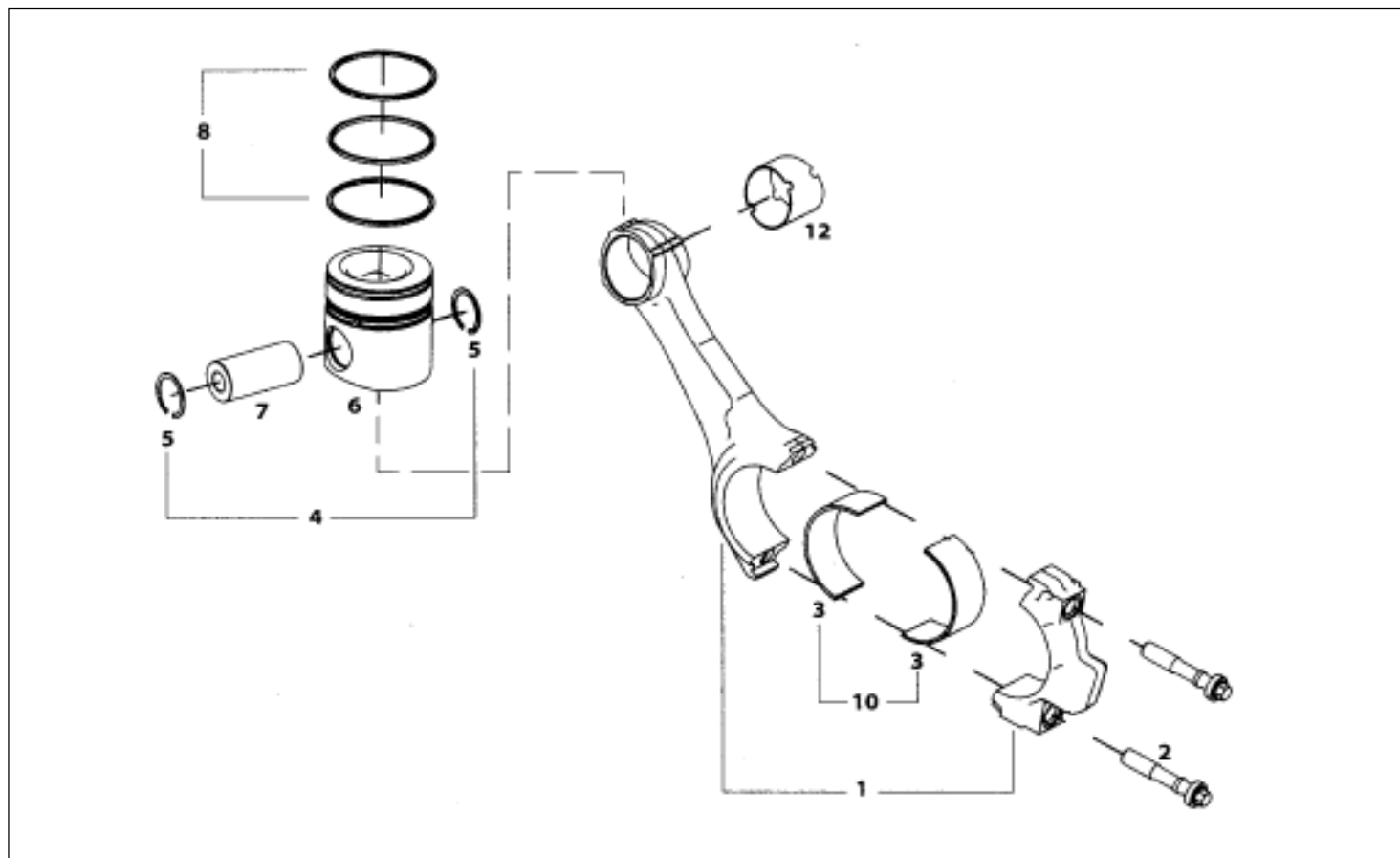


TABLE 03.2
CONNECTING ROD AND PISTON
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
3		Bearing Con. Rod (0.75 mm Oversize)	12				Not Serviced Loose
10	2786 1399 99 01	Set of Con. Rod Bearing R/S IV Consists of :	1				Serviced as a Set
3		Bearing Con. Rod (1.0 mm Oversize)	12				Not Serviced Loose
12	2786 1599 99 23	Bush Con. Rod	6				

TABLE 03.3

VIBRATION DAMPER

GROUP 03

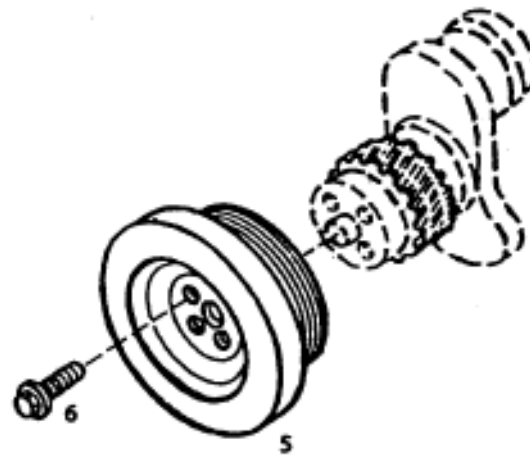


TABLE 03.3
VIBRATION DAMPER
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		VIBRATION DAMPER					
5	2786 0399 99 36	Vibration Damper	1				
6	2786 0399 99 37	Screw Twelve Point Cap M 12x1.25x36	4				
	2786 0399 99 49	Pulley, Crankshaft (for A/C Air Compressor)	1				

TABLE 03.4

FLYWHEEL AND FLYWHEEL HOUSING

GROUP 03

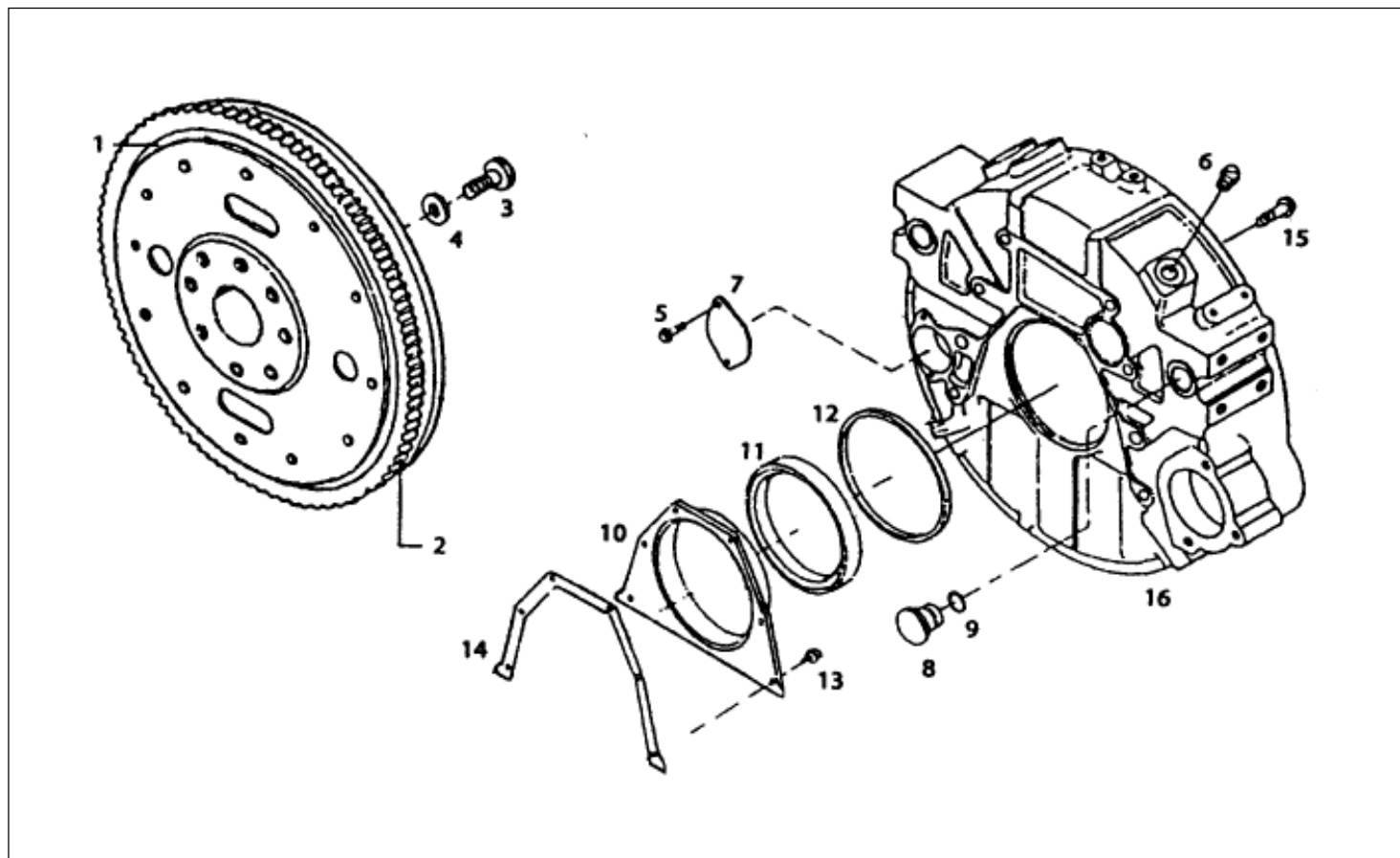


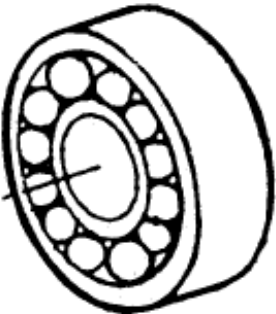
TABLE 03.4
FLYWHEEL AND FLYWHEEL HOUSING
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FLYWHEEL AND FLYWHEEL HOUSING					
1	2786 0798 99 25	Assy. Flywheel with Ring Gear 125 HP	1				Replaces 2786 0399 99 70
2	2786 0399 99 89	Ring Gear 125 HP (T = 127, 4.9 mm Thk.)	1				Replaces 2786 0399 99 90
3	2786 0399 99 10	Screw Hex. Head Cap M 12x1.25x32 (Fly Wheel to Crankshaft)	8				
4	2786 0399 99 11	Washer Plain (1.65 Thick, M 12) (Fly Wheel to Crankshaft)	8				
	2786 0399 99 87	Bolt (Ring Gear to Flywheel)	4				
5	2786 0399 99 27	Screw Self Tapping M 8x1.25x16	2				
6	2786 0399 99 13	Plug Threaded	1				
7	2786 0399 99 14	Plate Cover	1				
8	2786 0399 99 15	Plug 'O' Ring	2				
9	2786 0399 99 16	Seal 'O' Ring	2				
10	2786 0399 99 18	Cover Rear	1				
11	2786 1899 99 14	Oil Seal (Cover Rear)	1				
12	2786 0399 99 20	Seal Rectangular Ring	1				
13	2786 0799 99 15	Screw Hex. Flange Head Cap M 6x1.0x16	6				
14	2786 0399 99 21	Gasket Rear Cover	1				
15	2786 0399 99 22	Screw Hex Flange Head Cap M 12x1.75x40	8				
16	2786 0399 99 62	Housing Flywheel (C.I.)	1				

TABLE 03.5

BEARING (CLUTCH)

GROUP 03



2

TABLE 03.5
BEARING (CLUTCH)
GROUP 03

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
2	2786 0399 99 44	BEARING (CLUTCH) Bearing Ball	1				

TABLE 05.1

CAMSHAFT AND TAPPETS

GROUP 05



TABLE 05.1
CAMSHAFT AND TAPPETS
GROUP 05

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CAMSHAFT AND TAPPETS					
1	2786 0599 99 08	Camshaft	1				
2	2786 0599 99 09	Key Plain Woodruff	1				
3	2786 0599 99 10	Gear Camshaft	1				
4	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2				
5	2786 0599 99 12	Support Camshaft	1				
6	2786 0599 99 13	Tappet Valve	12				

TABLE 05.2

ROCKER LEVER

GROUP 05

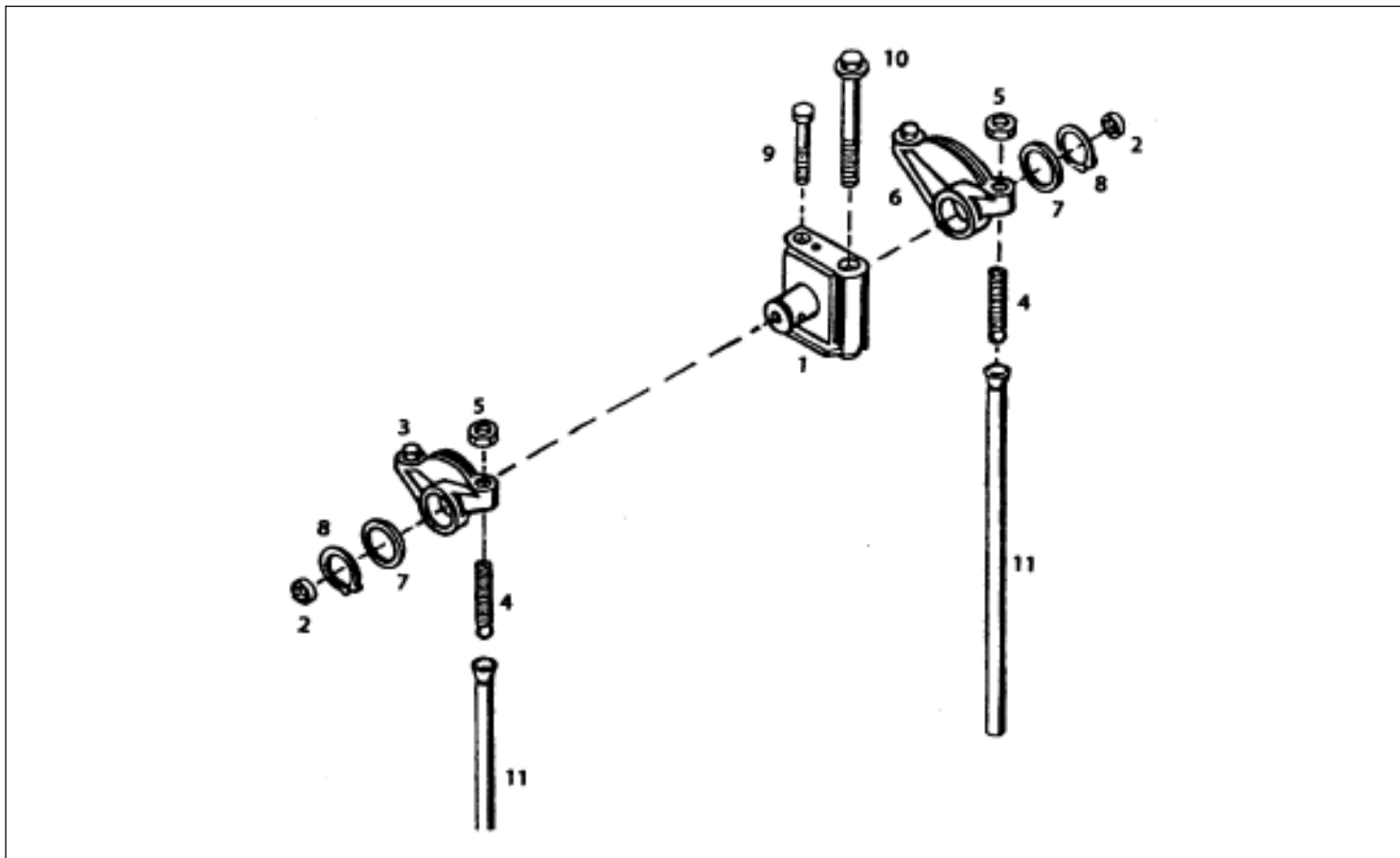


TABLE 05.2
ROCKER LEVER
GROUP 05

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ROCKER LEVER					
	2786 0599 99 55	Rocker Lever Support Assy.	1				
1	2786 0599 99 15	Support Rocker Lever	6				
	2786 0599 99 16	Shaft Rocker Lever	6				
2	2786 0399 99 88	Plug Expansion	12				
3	2786 0599 99 18	Lever Rocker	6				
4	2786 0599 99 20	Screw Slotted Set	6				
5	2786 0599 99 31	Nut Regular Haxagon	6				
6	2786 0599 99 21	Lever Rocker	6				
4	2786 0599 99 20	Screw Slotted Set	6				
5	2786 0599 99 31	Nut Regular Hexagon	6				
7	2786 0599 99 23	Washer Plain	12				
8	2786 0599 99 17	Ring Retaining	12				
9	2786 0599 99 24	Screw Hex. Head Cap	6				
10	2786 0599 99 25	Screw Hex. Head Cap	6				
11	2786 0599 99 26	Rod Push	12				

TABLE 07.1

FUEL PUMP COUPLING

GROUP 07

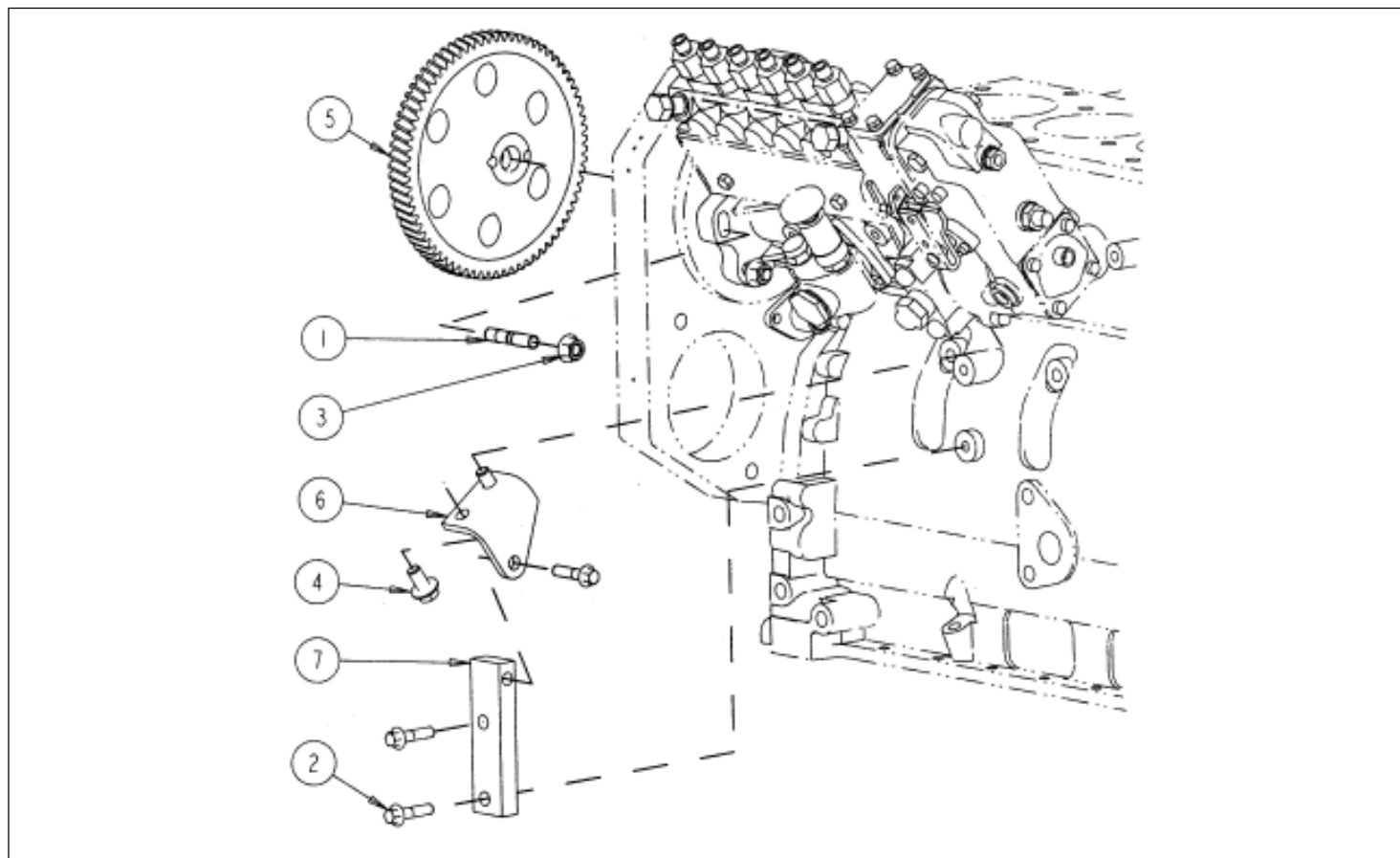


TABLE 07.1
FUEL PUMP COUPLING
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FUEL PUMP COUPLING					
1	2786 2099 99 70	Stud (M10 x 1.5 Both Ends)	4				
2	2786 0799 99 06	Screw, Hex Flange (M8 x 1.25 x 35)	3				
3	2786 0799 99 07	Nut, Hex Flange (M10 x 1.50)	4				
4	2786 0799 99 12	Screw, Hex Flange (M10 x 1.50 x 20)	2				
5	2786 0799 98 12	Gear, Fuel Pump	1				
6	2786 0799 98 10	Brace, Fuel Pump	1				
7	2786 0799 98 11	Brace, Fuel Pump	1				

TABLE 07.2

FUEL PUMP BASE (BS I)

GROUP 07

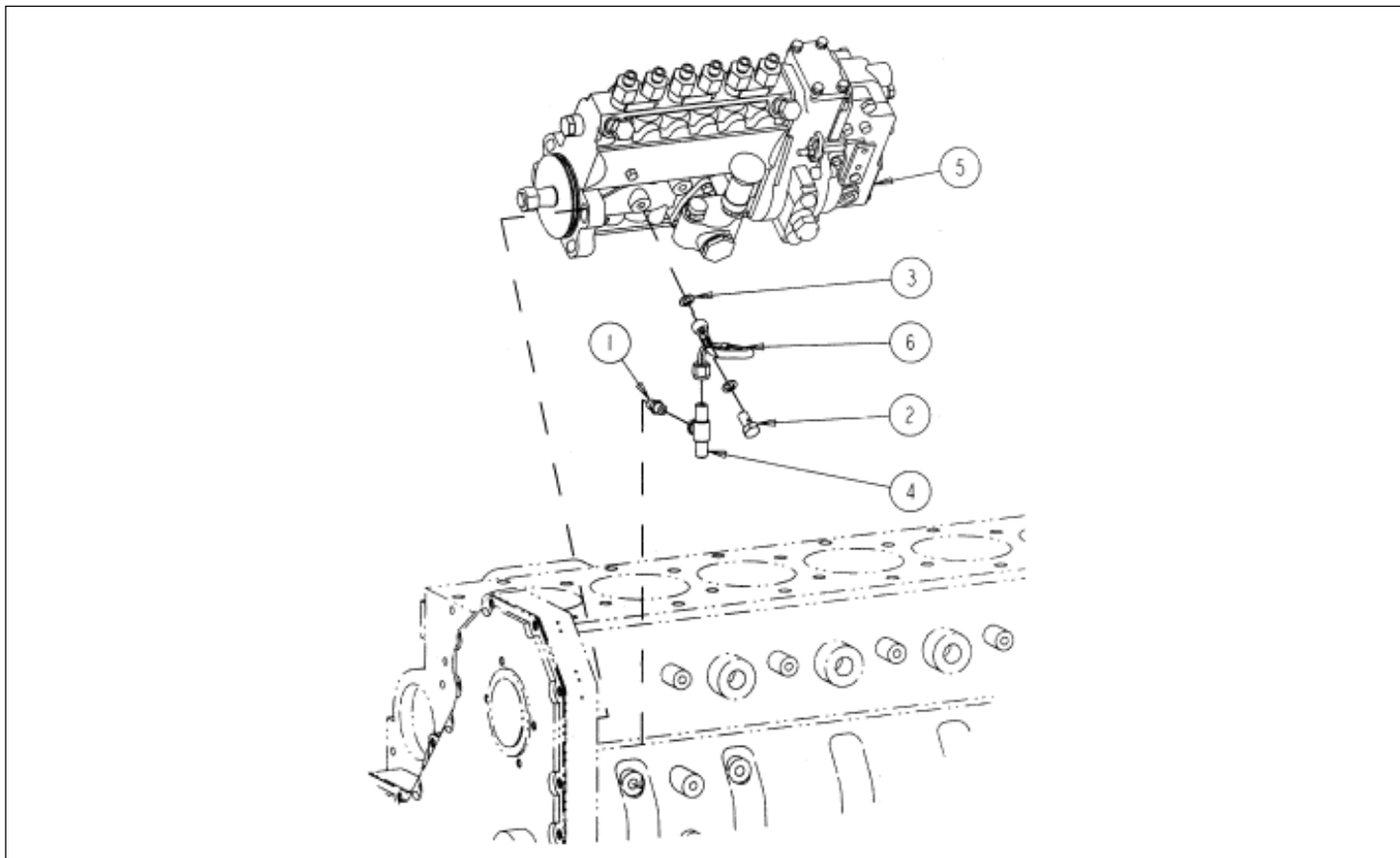


TABLE 07.2
FUEL PUMP BASE (BS I)
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FUEL PUMP BASE (BS I)					
1	2786 0799 99 02	Nipple, Plain Hexagon	1				
2	2786 1399 80 03	Screw, Banjo Connector	1				
3	2786 1399 91 01	Washer, Sealing	2				
4	2786 0799 99 29	Tee, Female Branch	1				
5	F 002 A0Z 298	Pump, Fuel Injection	1				
6	2786 2199 99 06	Hose, Flexible	1				

TABLE 07.3

TUBE, FUEL DRAIN

GROUP 07

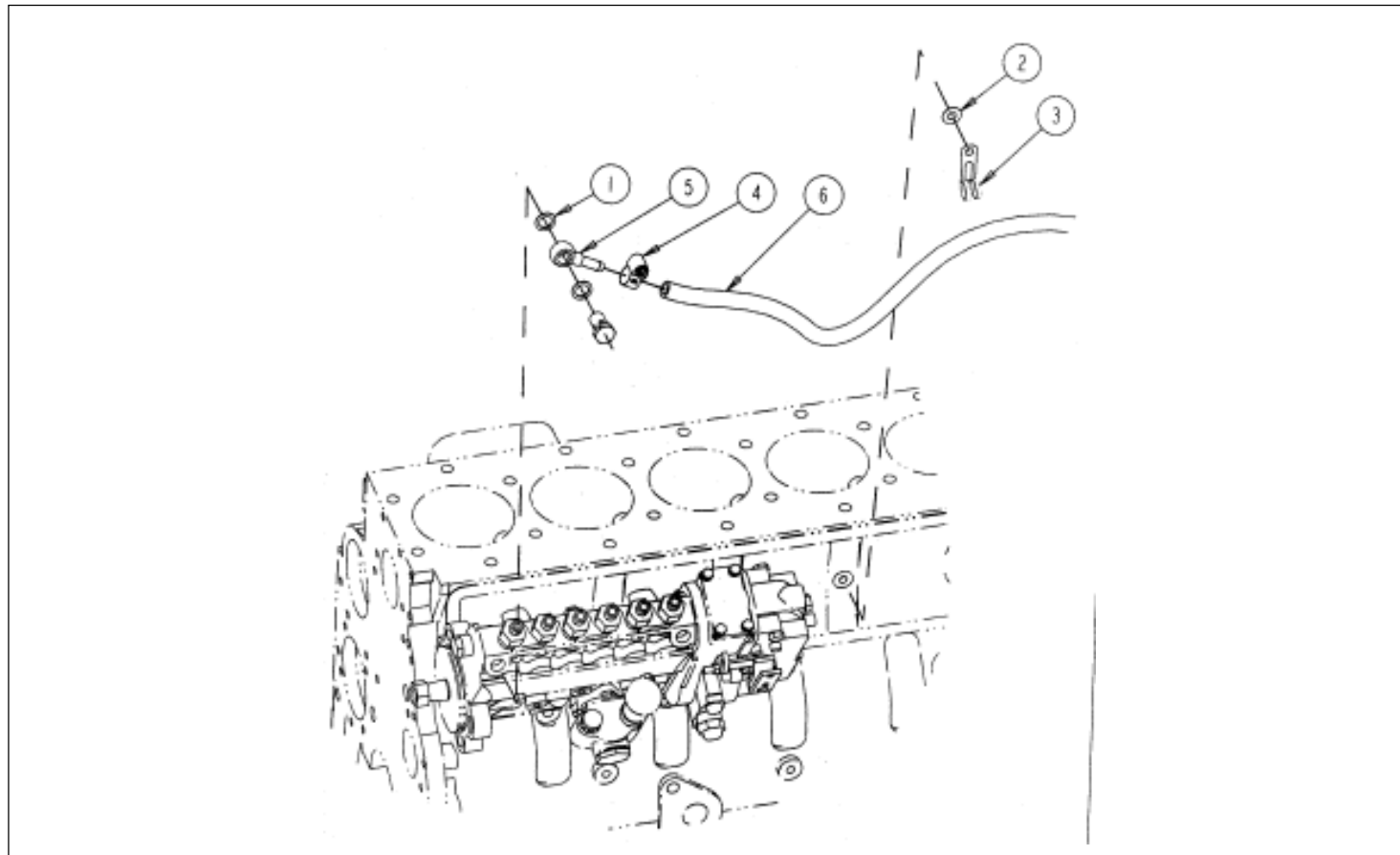


TABLE 07.3
TUBE, FUEL DRAIN
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		TUBE, FUEL DRAIN					
1	2786 0799 99 25	Washer, Sealing	2				
2	2786 0599 99 04	Seal, Grommet	1				
3	2786 0599 99 56	Clamp	1				
4	2786 0999 99 22	Clamp, Hose	1				
5	2786 1899 99 37	Banjo Connector	1				
6	2786 1899 99 35	Hose, Straight	1				

TABLE 07.4

FUEL SYSTEM ACCESSORIES (BS I)

GROUP 07

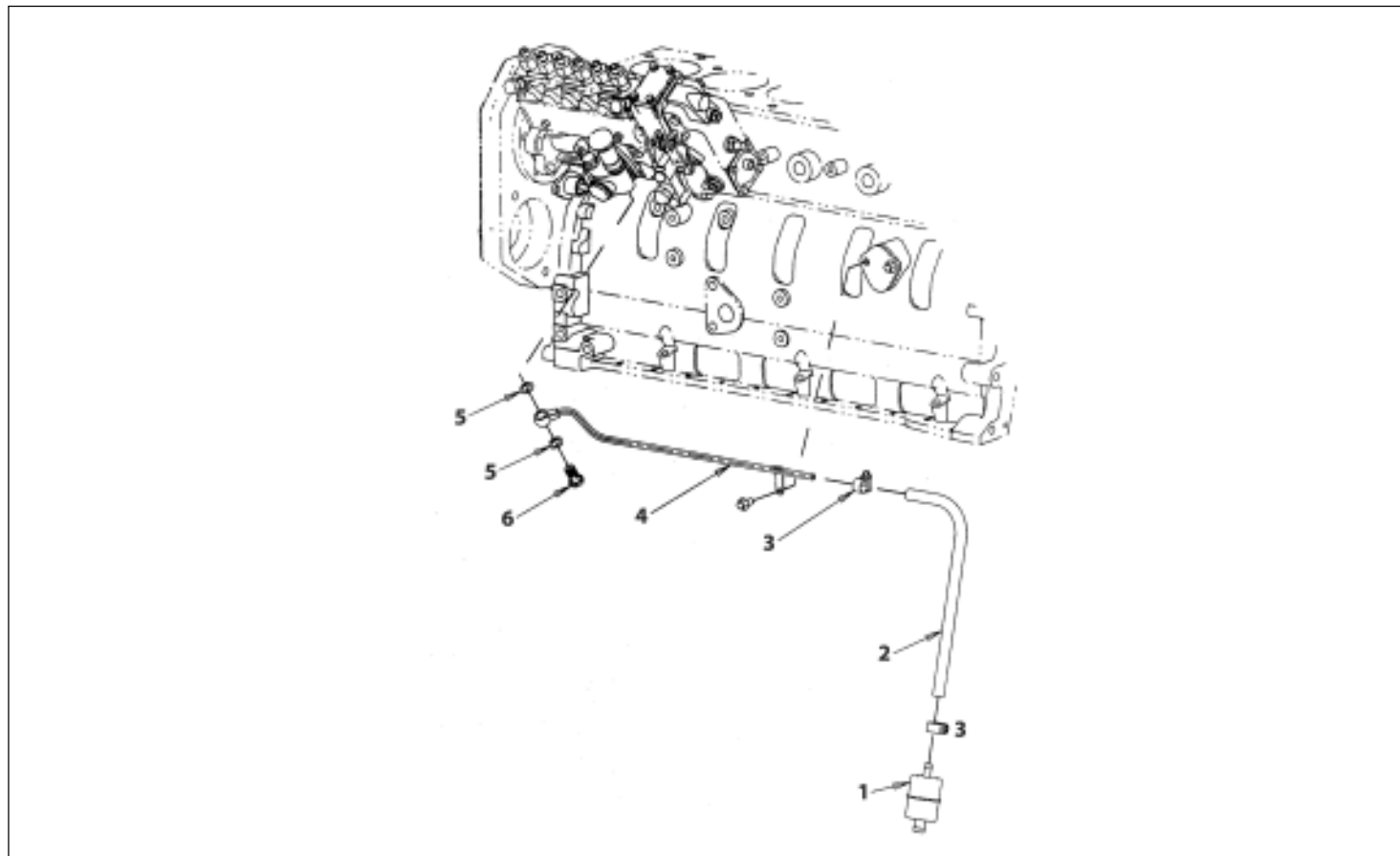


TABLE 07.4
FUEL SYSTEM ACCESSORIES (BS I)
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FUEL SYSTEM ACCESSORIES (BS I)					
1	2786 0999 99 20	Strainer, Fuel	1				
2	2786 1499 99 34	Hose, Plain	1				
3	2786 0999 99 22	Clamp Hose	2				
4	2786 0999 99 24	Tube Fuel Supply	1				
5	2786 0799 99 25	Washer, Sealing	2				
6	2786 0799 99 30	Screw, Banjo Connector (M14 x 1.50 x 26)	1				

TABLE 07.5

PLUMBING AIR FUEL CONTROL

GROUP 07

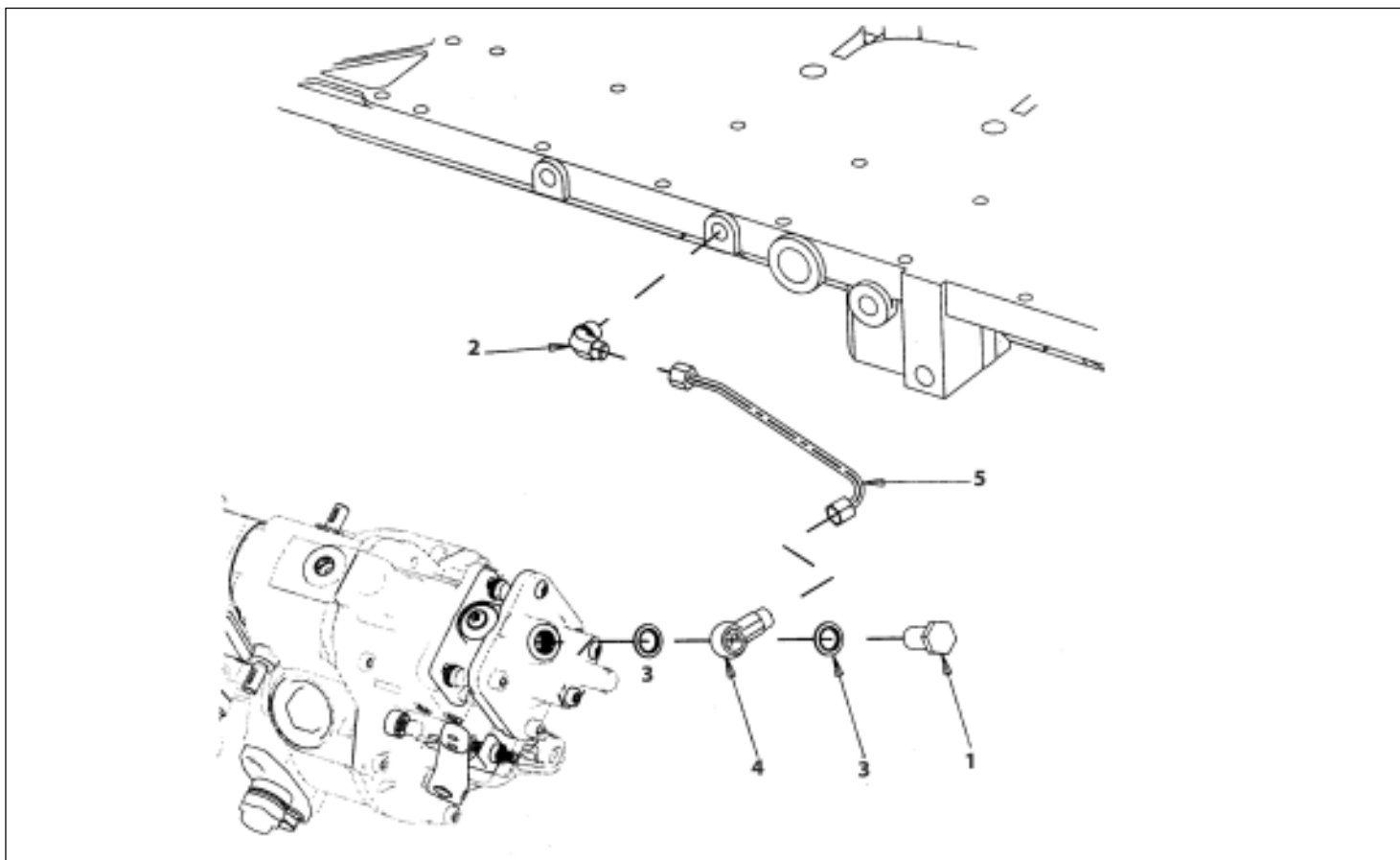


TABLE 07.5
PLUMBING AIR FUEL CONTROL
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		PLUMBING AIR FUEL CONTROL					
1	2786 0799 99 08	Screw, Banjo Connector (M12 x 1.50 x 24)	1				
2	2786 0999 99 38	Elbow, Male Adapter	1				
3	2786 0799 99 24	Washer, Sealing	2				
4	2786 0799 99 28	Connector, Banjo	1				
5	2786 0799 99 35	Tube, Air Fuel Control	1				

TABLE 07.6

LEVER, FUEL SHUTOFF

GROUP 07

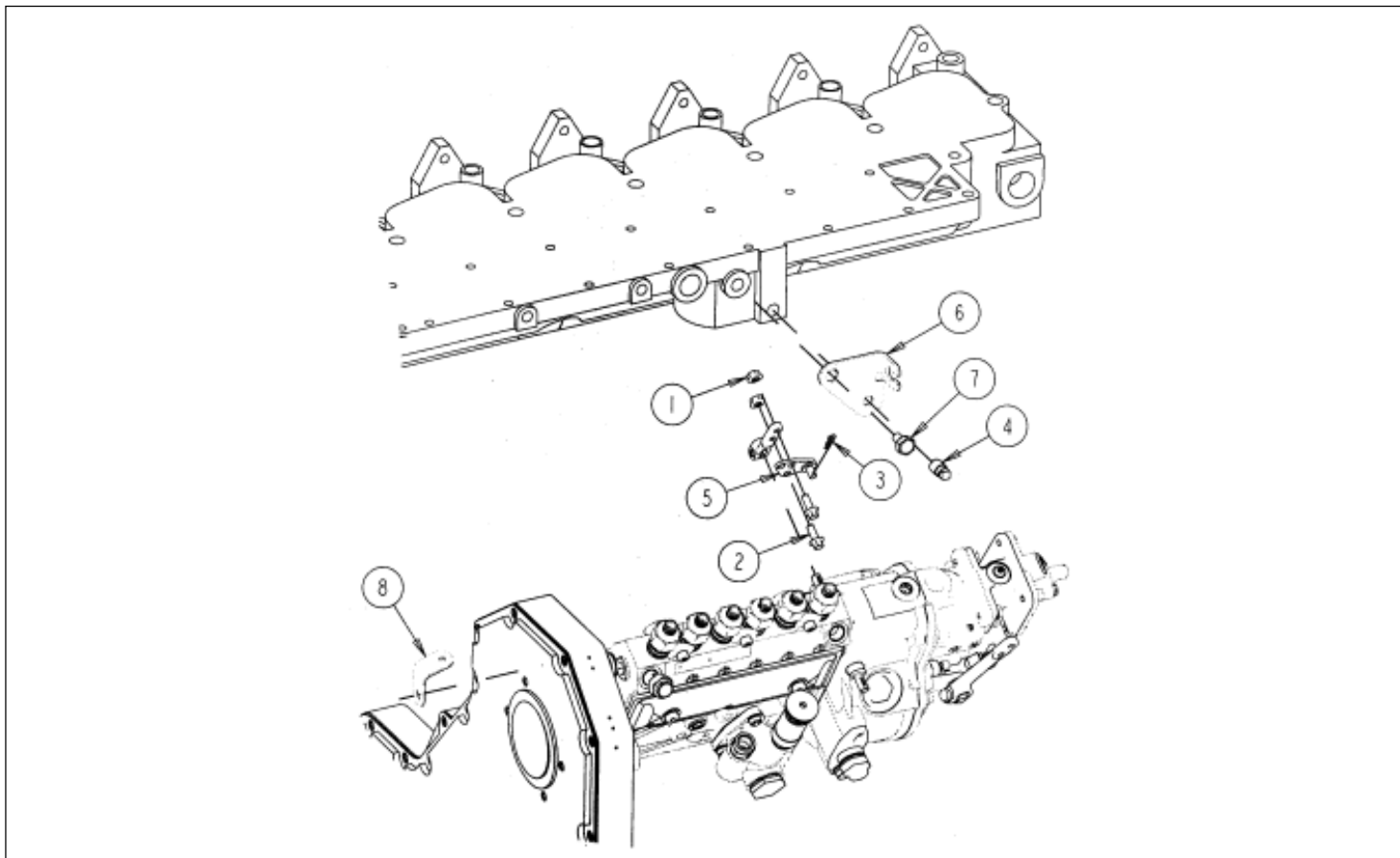


TABLE 07.6
LEVER, FUEL SHUTOFF
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		LEVER, FUEL SHUTOFF					
1	2786 0799 99 58	Nut, Hexagon Flange (M6 x 1.00)	2				
2	2786 0799 99 15	Screw, Hex Flange (M6 x 1.00 x 16)	2				
3	2786 0999 99 31	Pin, Cotter	1				
4	2786 0999 99 25	Screw (M12 x 1.5 x 12)	1				
5	2786 0999 99 26	Lever, Shutoff Valve	1				
6	2786 0999 99 27	Bracket	1				
7	2786 0999 99 29	Screw, Hex Flange (M12 x 1.5 x 15)	1				

TABLE 07.7

LEVER, THROTTLE

GROUP 07

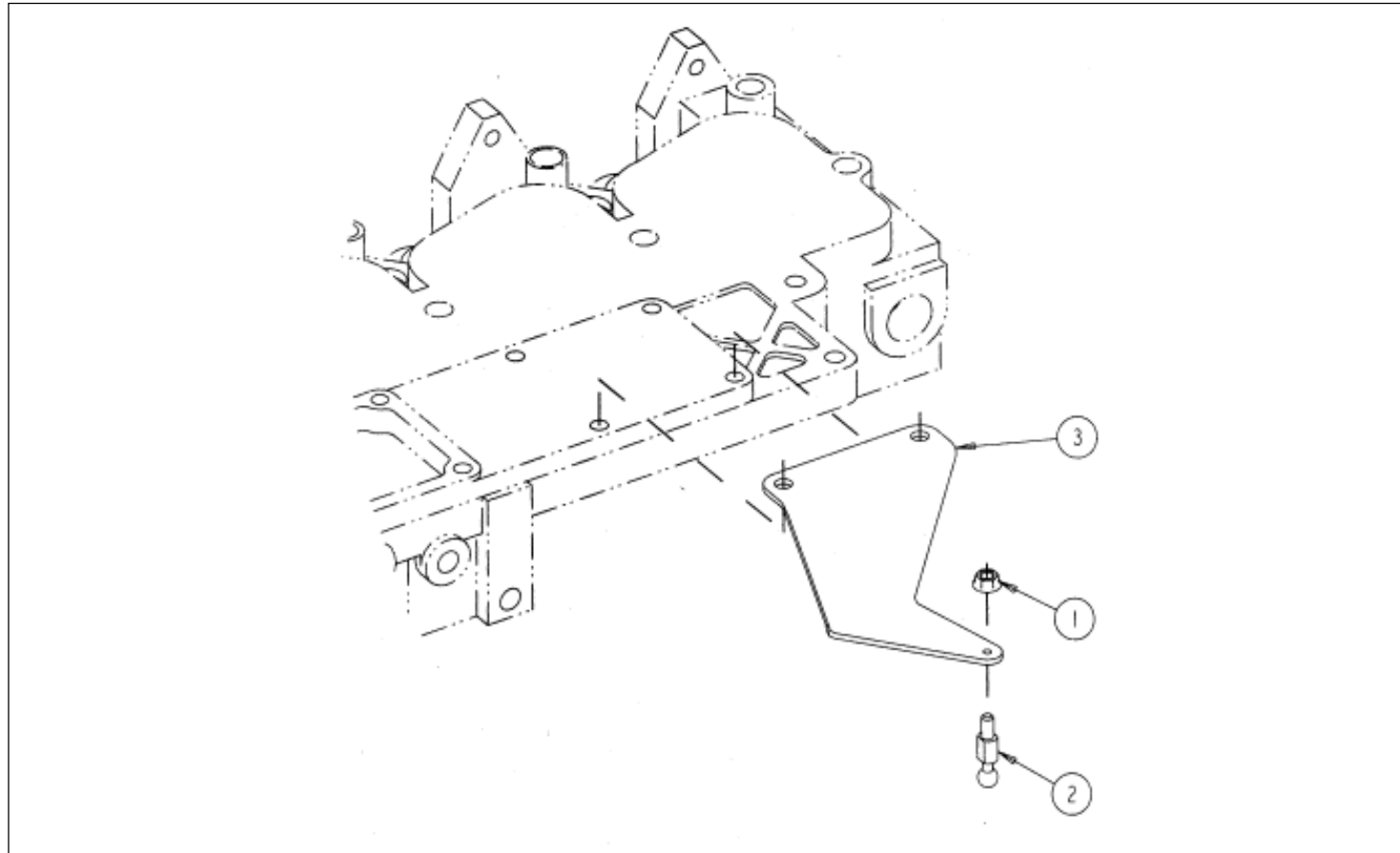


TABLE 07.7
LEVER, THROTTLE
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		LEVER, THROTTLE					
1	2786 0799 99 58	Nut, Hexagon Flange (M6 x 1.00)	1				
2	2786 0799 99 59	Pin, Throttle Lever	1				
3	2786 0199 99 48	Bracket	1				

TABLE 07.8

TUBE, FUEL FEED PUMP

GROUP 07

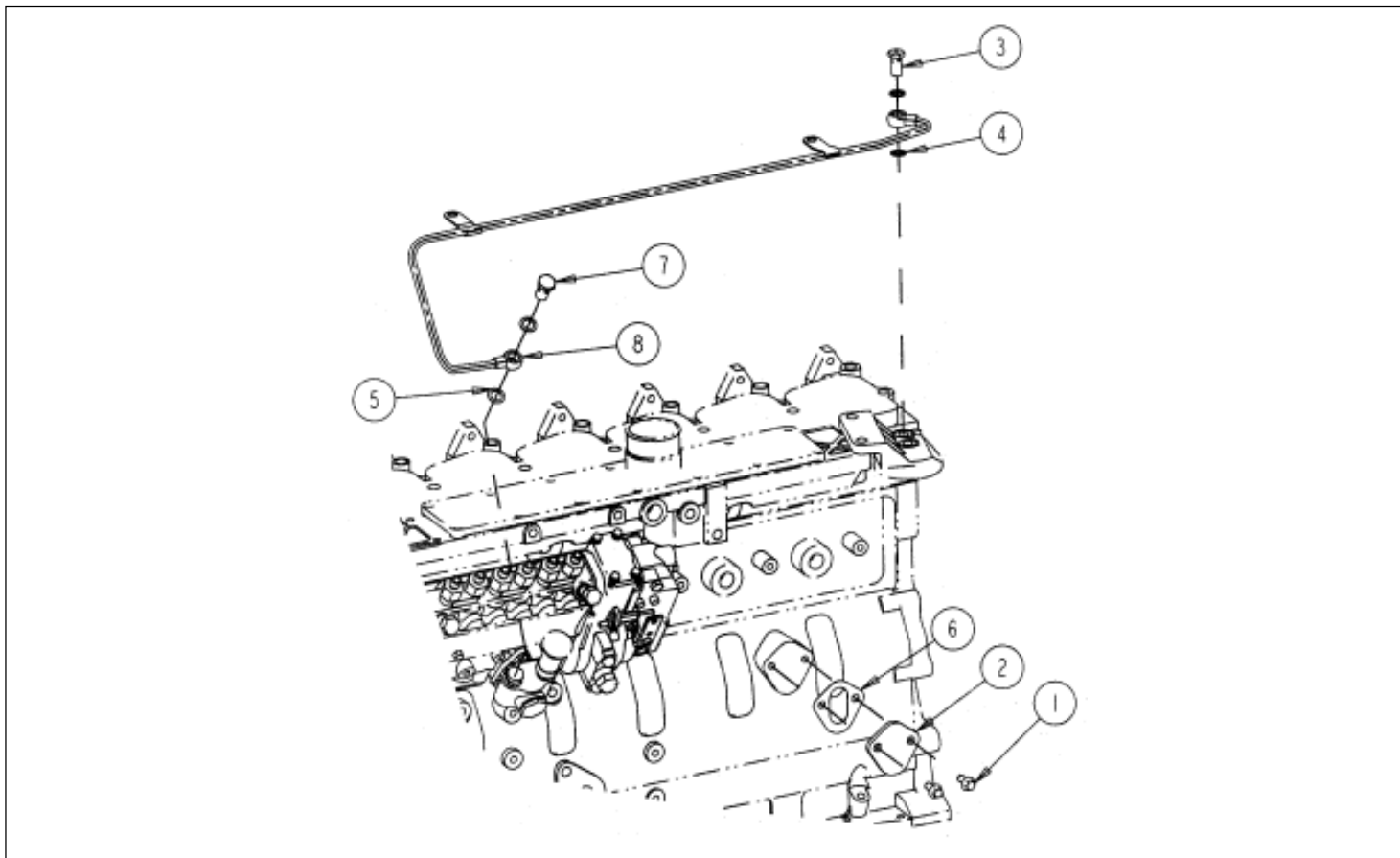


TABLE 07.8
TUBE, FUEL FEED PUMP
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		TUBE, FUEL FEED PUMP					
1	2786 1399 80 01	Screw, Hex Flange (M8 x 1.25 x 20)	2				
2	2786 0599 99 35	Plate, Cover	1				
3	2786 0799 99 19	Screw, Banjo Connection (M12 x 1.50 x 24)	1				
4	2786 0799 99 24	Washer Sealing (12 mm)	2				
5	2786 0799 99 25	Washer Sealing (14 mm)	2				
6	3923054	Gasket, Cover Plate	1				
7	2786 0799 99 30	Screw, Banjo Connector	1				
8	2786 0999 99 50	Tube, Fuel Supply	1				

TABLE 07.9

FUEL LINES (BS I)

GROUP 07

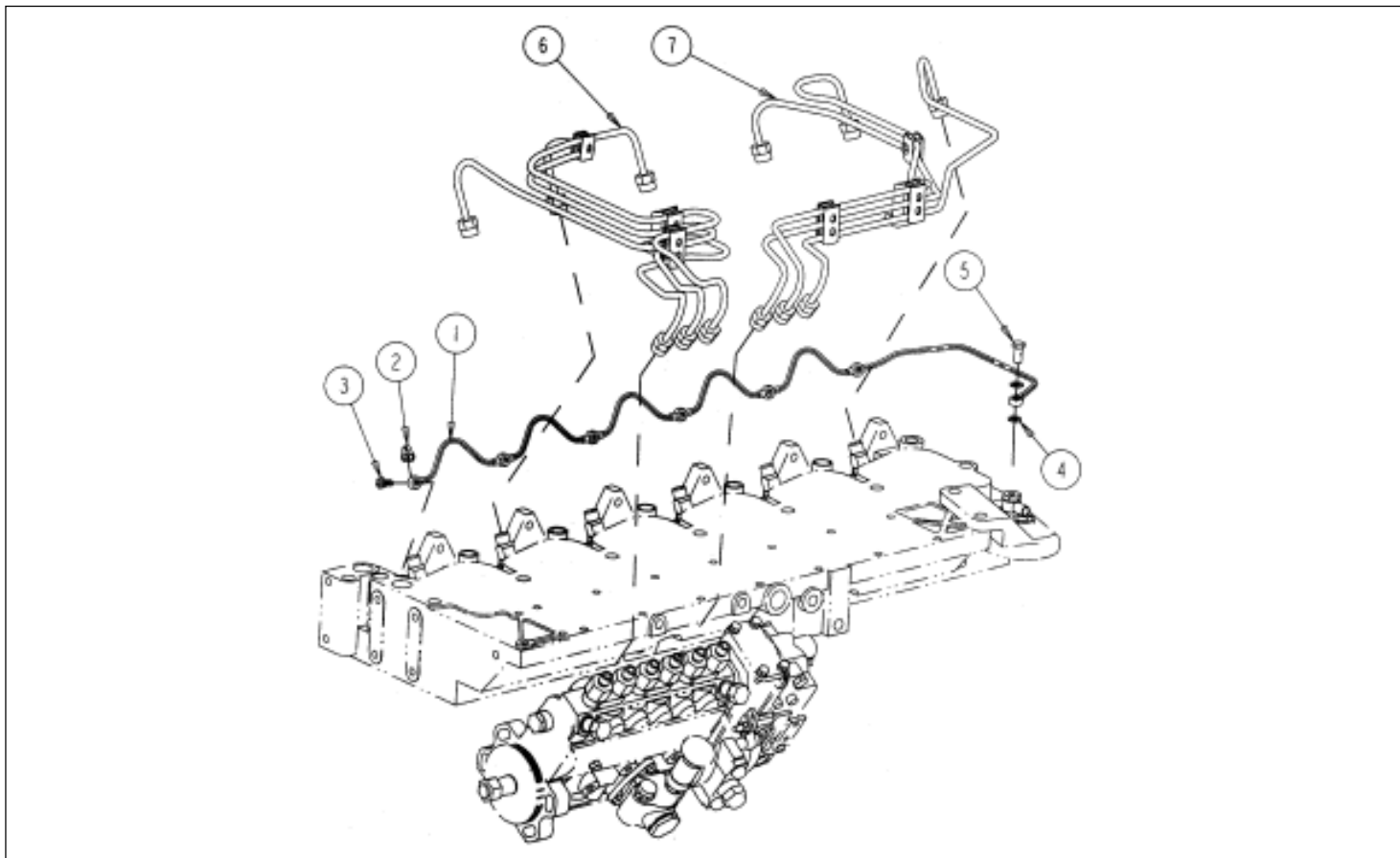


TABLE 07.9
FUEL LINES (BS I)
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FUEL LINES (BS I)					
1	2786 0999 99 13	Manifold, Fuel	1				
2	2786 0799 99 09	Seal, Banjo Connector (6.2 mm)	6				
3	2786 0999 99 12	Screw, Banjo Connector (M6 x 1.00 x 14.3)	6				
4	2786 0799 99 22	Washer, Sealing (8 mm)	2				
5	2786 0799 99 52	Valve, Check (M8 x 1.25 x 17.5)	1				
6	2786 0799 99 46	Tube, Inj Fuel Supply	1				
7	2786 0799 99 47	Tube, Inj Fuel Supply	1				

TABLE 07.10

INJECTOR (BS I)

GROUP 07

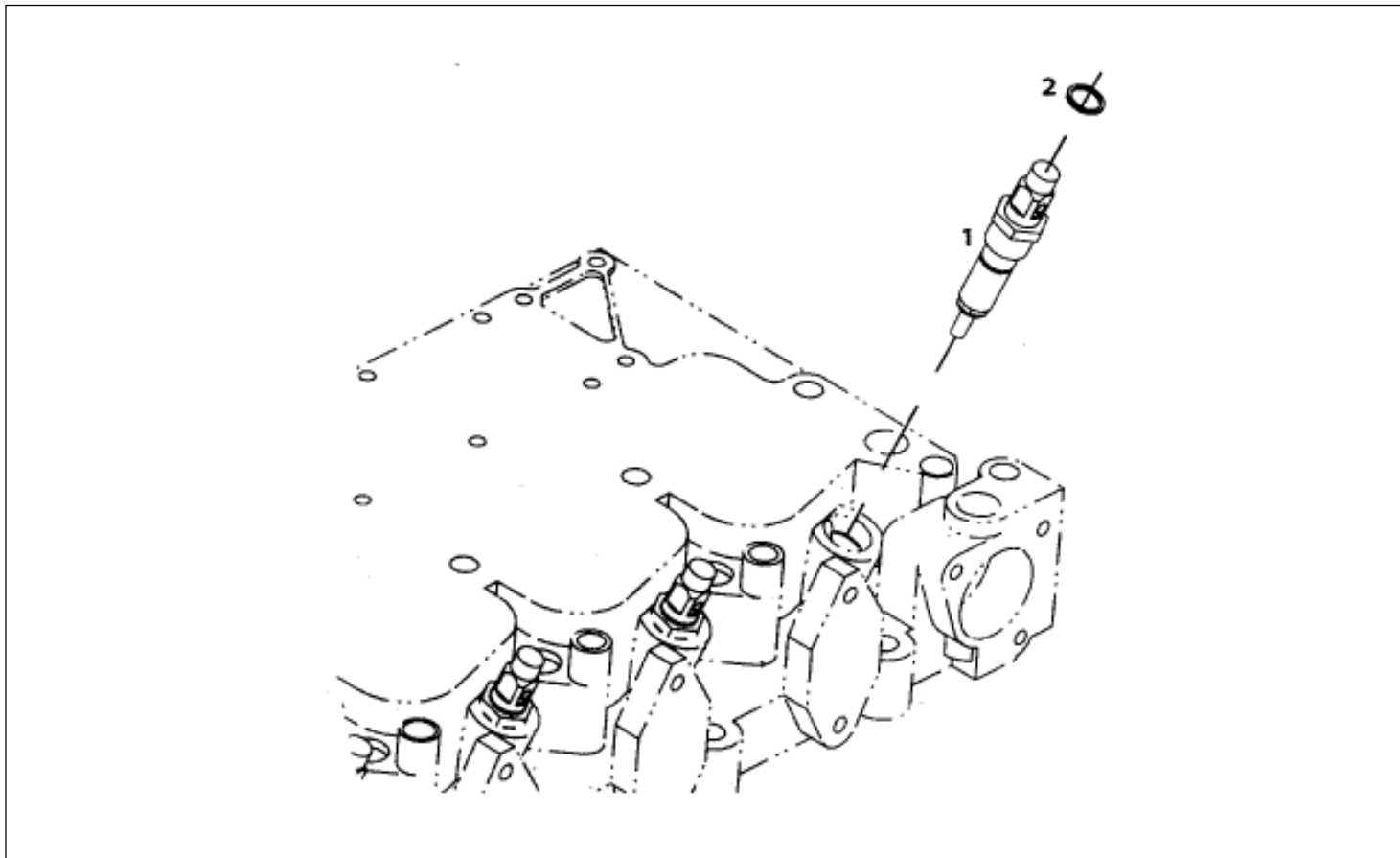


TABLE 07.10
INJECTOR (BS I)
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		INJECTOR (BS I)					
1	F 002 C8Z 201	Injector Assy. (BS I)	6				
2	2786 0799 99 50	Seal Injector	6				
3	2786 0799 99 09	Seal Banjo Connector	6				
4	2786 0799 99 13	Seal Rectangular Ring	6				
5	0 433 175 147	Nozzle Injector (BS I)	6				
–	2 430 105 042	Sealing Washer (BS I)	6				

TABLE 07.11

FUEL FEED PUMP

GROUP 07

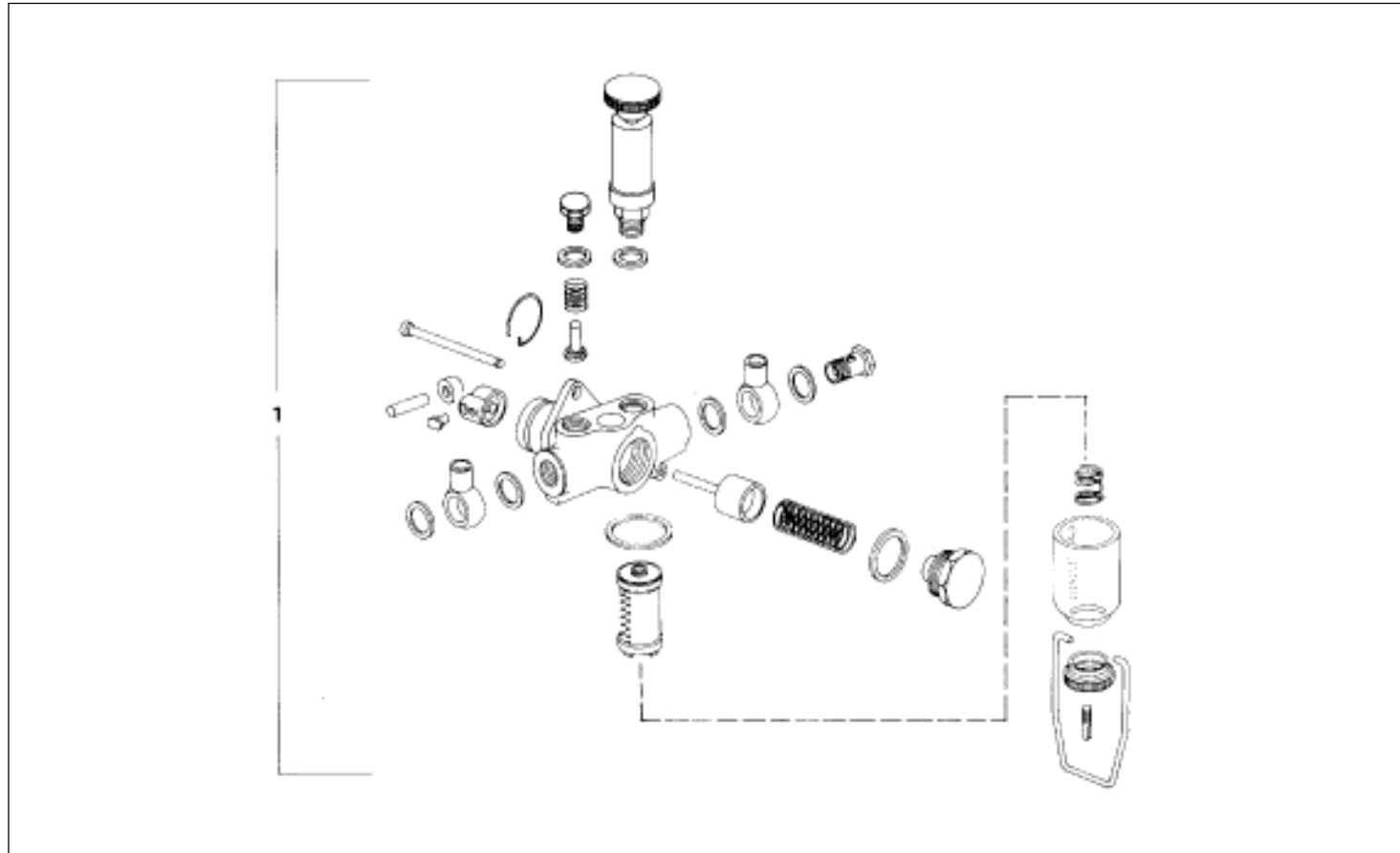


TABLE 07.11
FUEL FEED PUMP
GROUP 07

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	9 440 030 036	FUEL FEED PUMP Fuel Feed Pump	1				

TABLE 09.1

FUEL FILTER (BS I)

GROUP 09

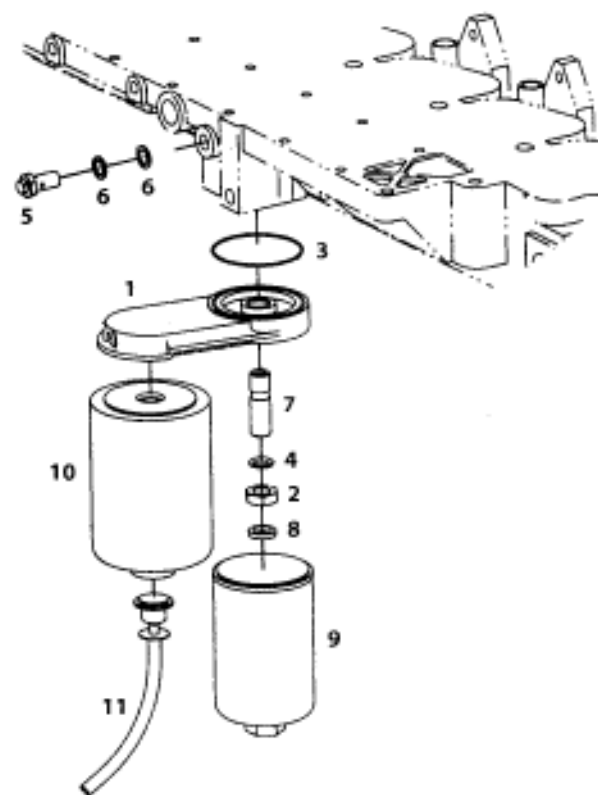
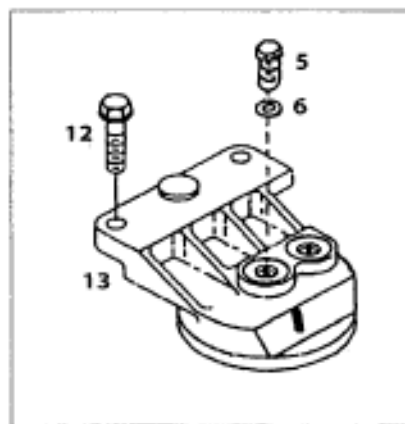


TABLE 09.1
FUEL FILTER (BS I)
GROUP 09

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FUEL FILTER (BS I)					
1	2786 0999 99 04	Head, Fuel Filter (Bottom) (BS I)	1				
2	2786 0999 99 02	Nut, Regular Hexagonal M 16 x 1.50 (BS I)	1				
3	2786 0799 99 10	Seal, 'O' Ring (Big) (BS I)	1				
4	2786 0799 99 11	Seal 'O' Ring (Small) (BS I)	1				
5	2786 0999 99 11	Screw, Banjo Connector M12 x 1.5 x 24 (BS I)	1				
6	2786 0799 99 24	Washer, Sealing (1/2") (BS I)	2				
7	2786 0999 99 03	Adaptor, Filter Head M 16 x 1.50 (Both Ends) (BS I)	1				
8	2786 1599 99 69	Gasket, Rectangular (BS I)	1				
9	2786 0911 99 04	Fuel Filter (BS I)	1				
10	2786 0911 99 03	Separator, Fuel Water (BS I)	1				
11	2786 0999 99 09	Hose Plain (BS I)	1				
	2786 0999 99 57	Valve Drain (BS I)	1				
	2786 0799 99 13	Seal 'O' Ring (BS I)	1				
12	2786 0999 99 01	Screw Hex Flange Head Cap (BS I)	2				
13	2786 0999 99 08	Head Fuel Filter (Top) (BS I)	1				

TABLE 09.2

PLUMBING, FUEL FILTER

GROUP 09

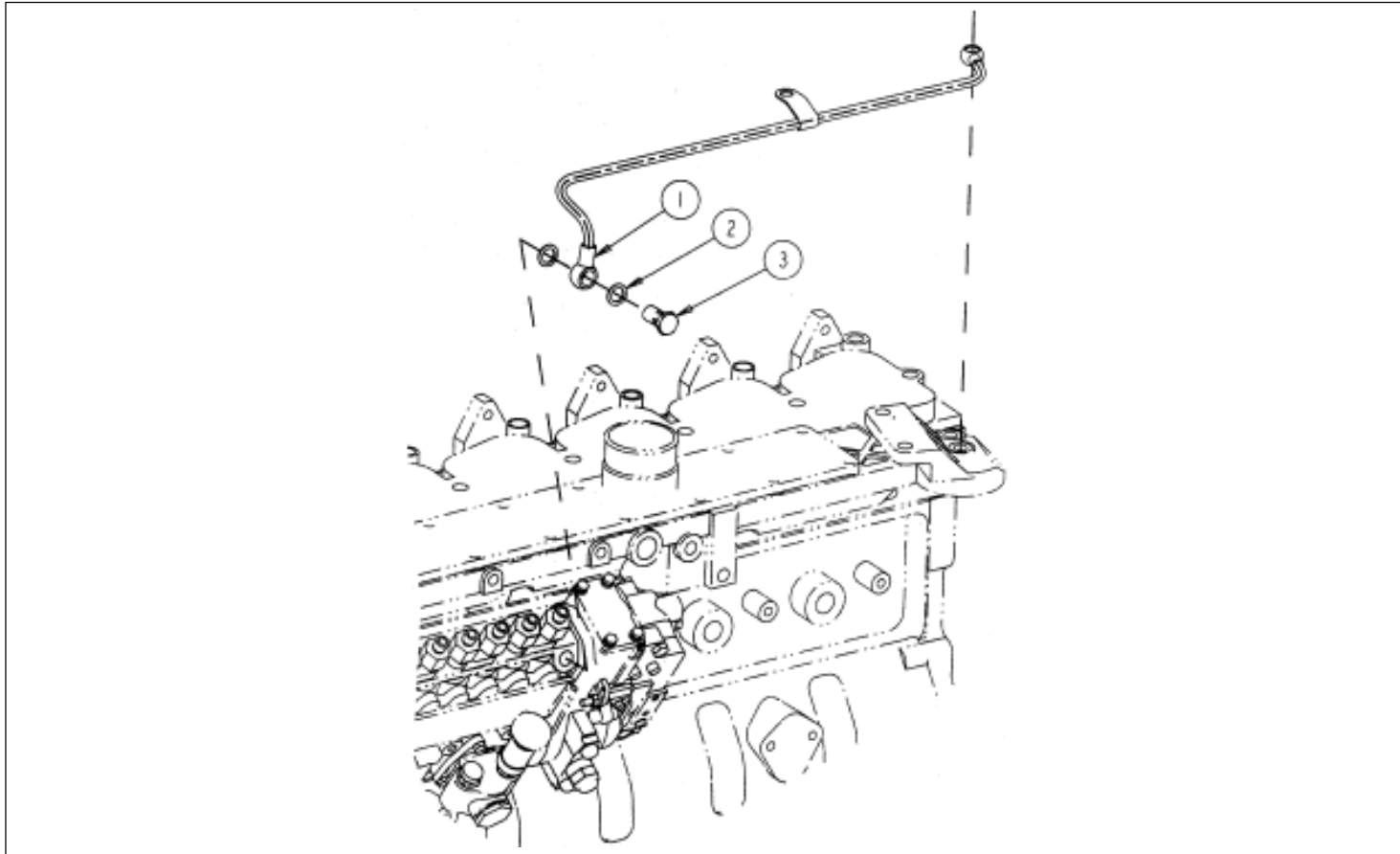


TABLE 09.2
PLUMBING, FUEL FILTER
GROUP 09

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		PLUMBING, FUEL FILTER					
1	2786 0999 99 16	Tube, Fuel Supply	1				
2	2786 0799 99 25	Washer, Sealing	2				
3	2786 0799 99 30	Screw, Banjo Connector (M14 X 1.50 X 26)	1				

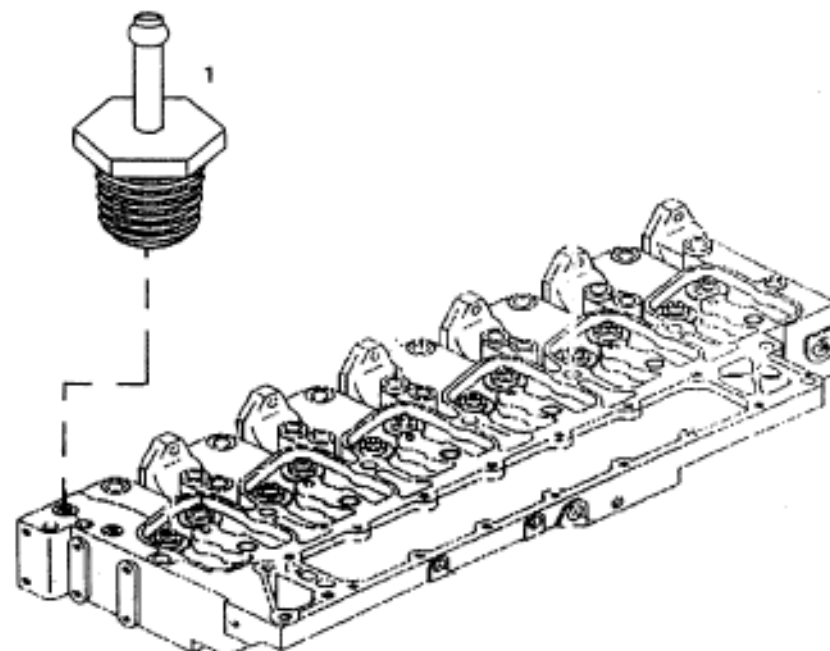


TABLE 09.3
ENGINE VENT PLUMBING
GROUP 09

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2786 0199 99 39	ENGINE VENT PLUMBING Connector Engine , Vent	1				

TABLE 09.4

AIR FILTER (LP)

GROUP 09

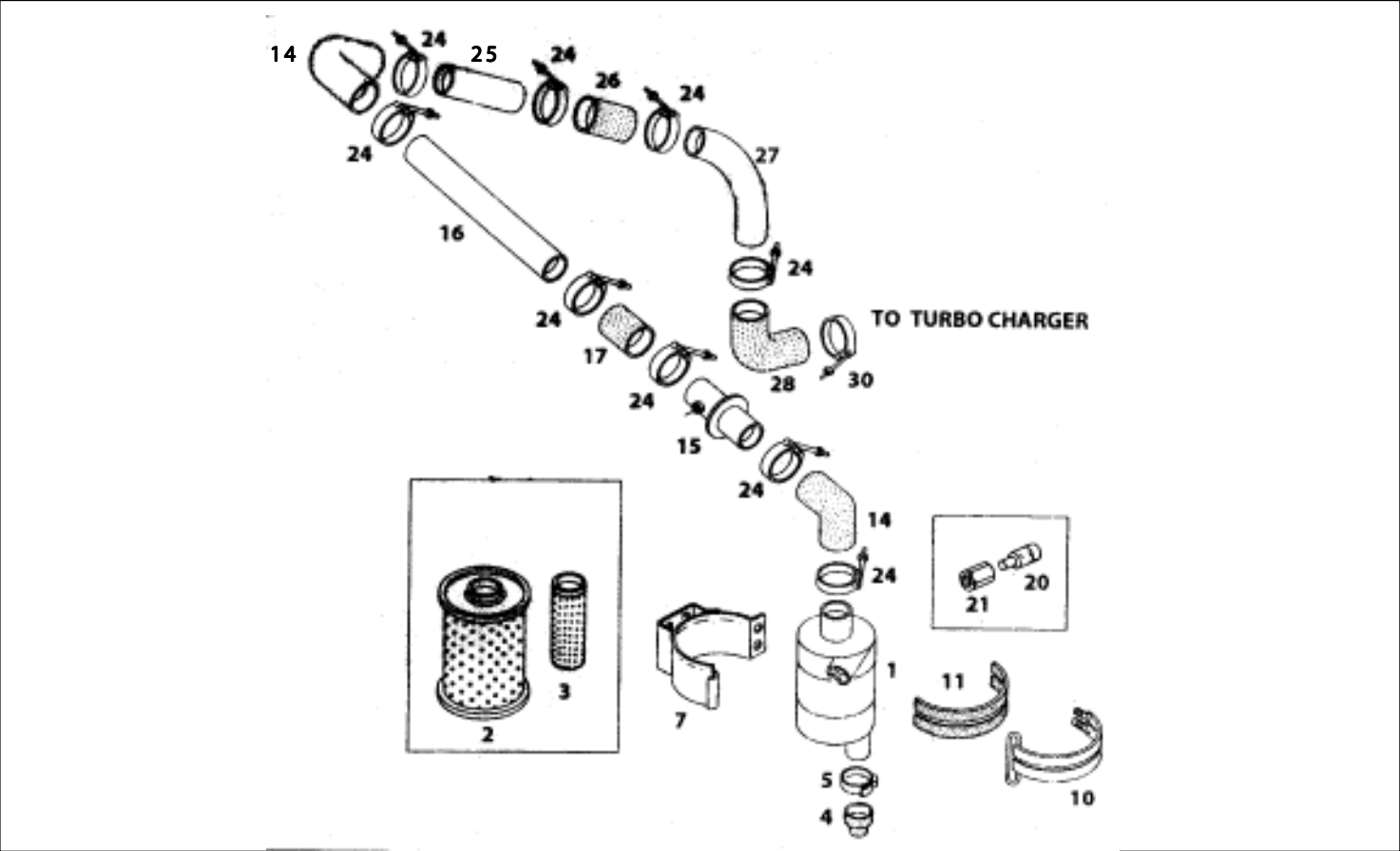


TABLE 09.4
AIR FILTER (LP)
GROUP 09

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		AIR FILTER (LP)					
1	2786 0913 01 97	Assy. Air Filter		1	1		
2	2786 0913 99 10	Air Filter Element Primary		1	1		
3	2786 0913 99 11	Air Filter Element Safety		1	1		
4	2786 0913 99 12	Dust Valve		1	1		
5	2786 0913 42 11	Clamp (Vacuator Valve)		1	1		
7	2786 0913 01 62	Assy. Air Filter Mtg. Bracket		1	1		
10	2785 0913 01 01	Assy. Strap with Shackle		1	1		
11	2785 0913 99 01	Rubber Strap		2	2		
14	2786 0913 58 26	Hose (102 ID x 120 x 120)		1	1		
15	2786 0913 02 05	Assy. Pipe with Flange		1	1		
16	2786 0913 69 41	Aluminium Pipe (101.2 OD x 475 Long)		1	1		
17	2785 0913 58 01	Hose (102 ID x 1201)		1	1		
18	2547 0913 01 35	Assy. Service Indicator		1	1		
19	2786 0913 99 18	Adaptor		1	1		
	2786 0913 42 15	Clamp		1	1		
14	2786 0913 58 26	Hose (102 ID x 120 x 120)		1	1		
24	1428 059820 9	Hose Clamp TB 112		5	5		
25	2786 0913 69 40	Al Pipe (101.6 OD x 380 Long)		1	1		

TABLE 09.4

AIR FILTER (LP)

GROUP 09

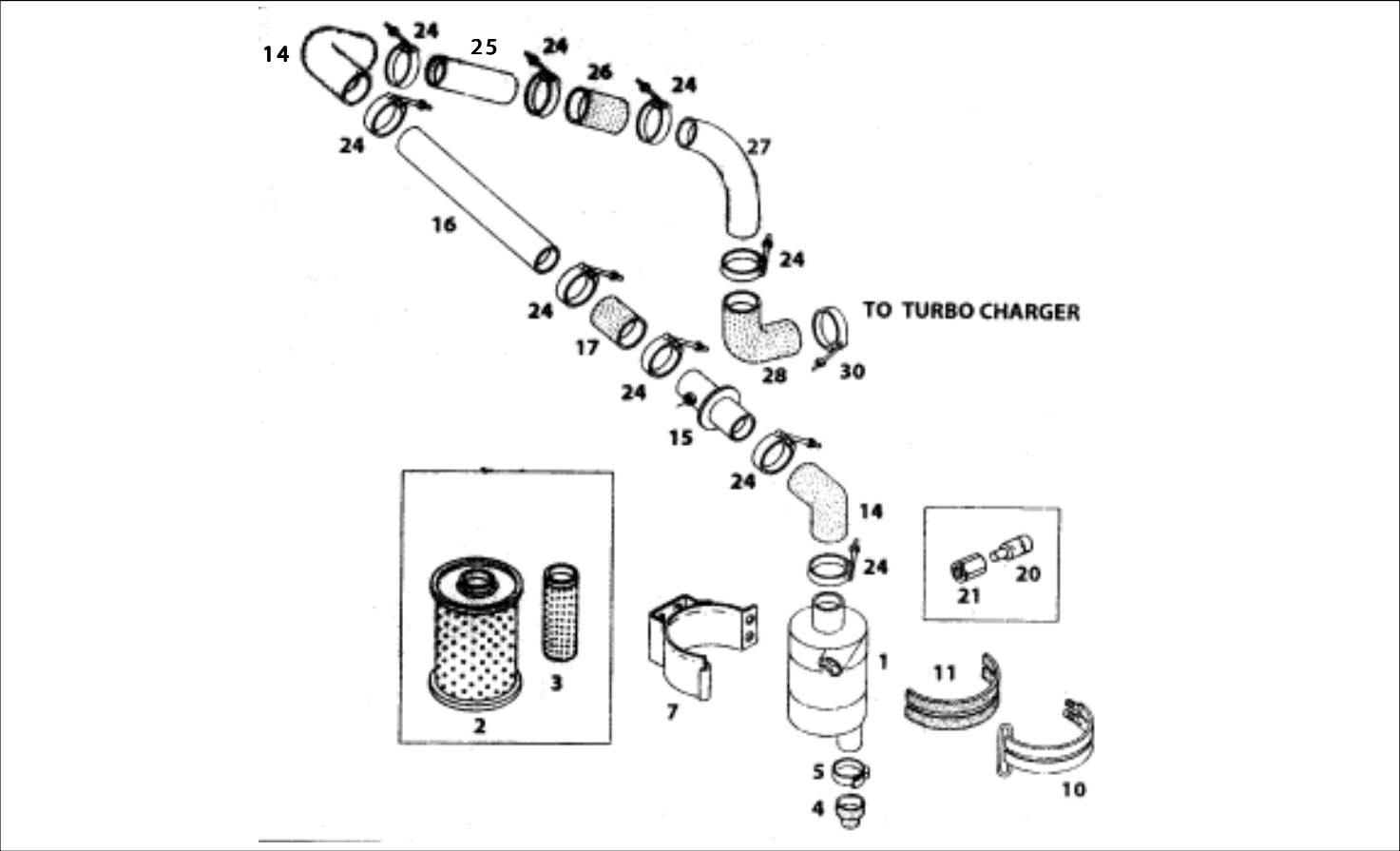


TABLE 09.4
AIR FILTER (LP)
GROUP 09

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
26	2785 0913 58 01	Hose (102 ID x 1201)		1	1		
27	2786 0913 38 30	Air Intake Cast Pipe (101.6 OD)		1	1		
28	2786 0913 58 30	Reducer Hose (On TC Inlet)		1	1		
24	1428 059820 9	Hose Clamp TB 112		4	4		
30	1428 059813 6	Hose Clamp TB 76		1	1		
	2786 0913 02 32	Assy. Bracket (To Clamp Air Intake Pipe)		1	1		
	2785 0913 42 01	Clamp		1	1		

TABLE 09.5

AIR FILTER (LPO)

GROUP 09

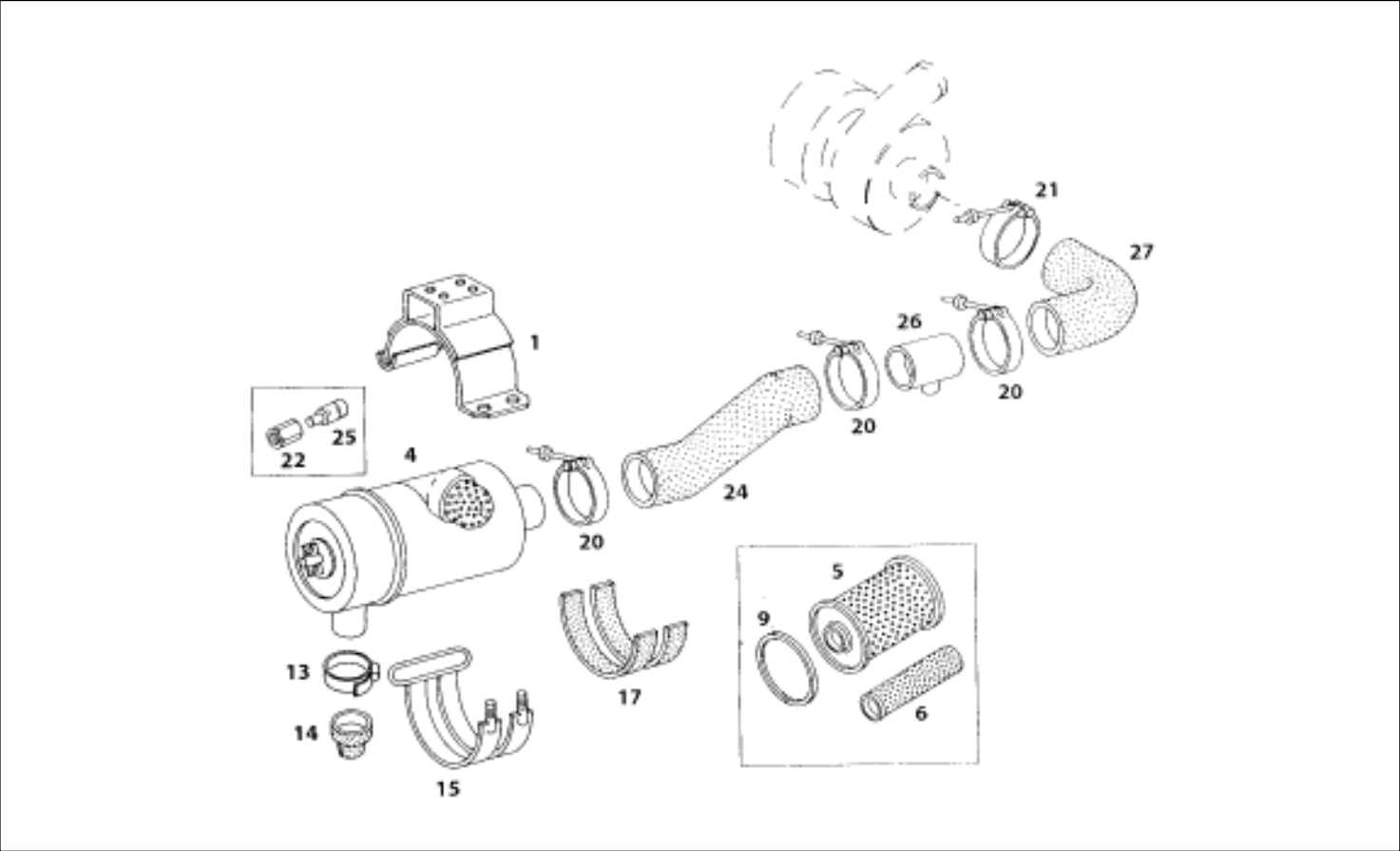


TABLE 09.5
AIR FILTER (LPO)
GROUP 09

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		AIR FILTER (LPO)					
1	2076 0913 01 06	Assy. Air Filter Mtg. Bracket				1	
4	2076 0913 01 08	Assy. Air Filter				1	
5	2786 0913 99 10	Air Filter Element - Primary				1	
6	2786 0913 99 11	Air Filter Element - Safety				1	
7	2786 0913 99 12	Dust Valve				1	
13	2786 0913 42 11	Clamp (Vacuator Valve)				1	
14	2786 0913 99 12	Dust Valve				1	
15	2076 0913 01 37	Assy. Strap with Shackle (Complete)				1	
20	1428 059820 9	Hose Clamp TB 112				3	
21	1428 059818 7	Hose Clamp TB 84				1	
22	2786 0913 01 81	Assy. Adapter (For Service Indicator)				1	
24	2076 0913 58 11	Rubber Hose (At Air Filter)				1	
25	2547 0913 01 35	Assy. Service Indicator				1	
26	2076 0913 01 36	Assy. Air Intake Pipe				1	
27	2786 0913 58 30	Reducer Hose (on TC Inlet)				1	

TABLE 13.1

AIR COMPRESSOR (NEW)

GROUP 13

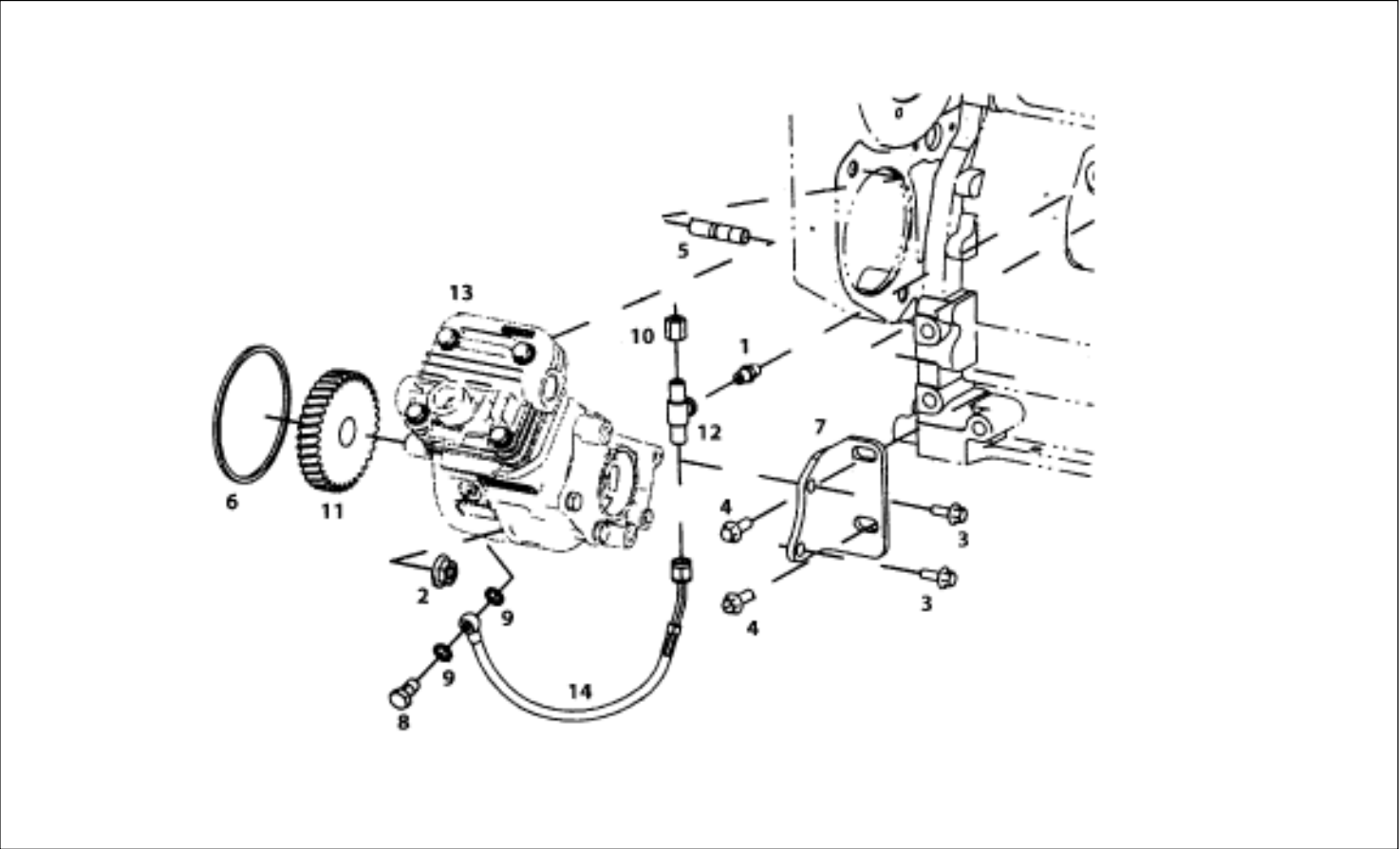


TABLE 13.1
AIR COMPRESSOR (NEW)
GROUP 13

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		AIR COMPRESSOR (NEW)					
1	2786 2299 99 06	Nipple, Plain Hexagon	1				
2	2786 1399 65 01	Nut, Hex Flange M 12 x 1.75	2				
3	2786 1399 80 01	Screw, Hex Flange M 8 x 1.25 x 20	2				
4	2786 1399 80 02	Screw, Hex Flange M 8 x 1.25 x 25	2				
5	2786 1399 88 01	Stud M 12 x 1.75 x 50	2				
6	2786 1399 77 01	Seal, Rectangular	1				
7	2786 1399 99 07	Brace, Air Compressor	1				
8	2786 1399 80 03	Screw, Banjo Connector M 10 x 1.00 x 19	1				
9	2786 1399 91 01	Washer, Sealing	2				
10	2786 1899 99 40	Cap, Tube	1				
11	2786 1899 54 01	Gear, Accessory Drive	1				
12	2786 0799 00 29	Tee, Female Branch	1				
13	2786 1399 99 14	Air Compressor (Small) Side Port	1				
14	2786 2199 99 07	Hose, Flexible	1				
		REPAIR KIT FOR AIR COMPRESSOR (NEW)					
	2786 1399 99 16	Gasket Kit Cylinder Head consists of :	1				
1		Delivery Reed	1				
2		Delivery Joint	1				

TABLE 13.1

AIR COMPRESSOR (NEW)

GROUP 13

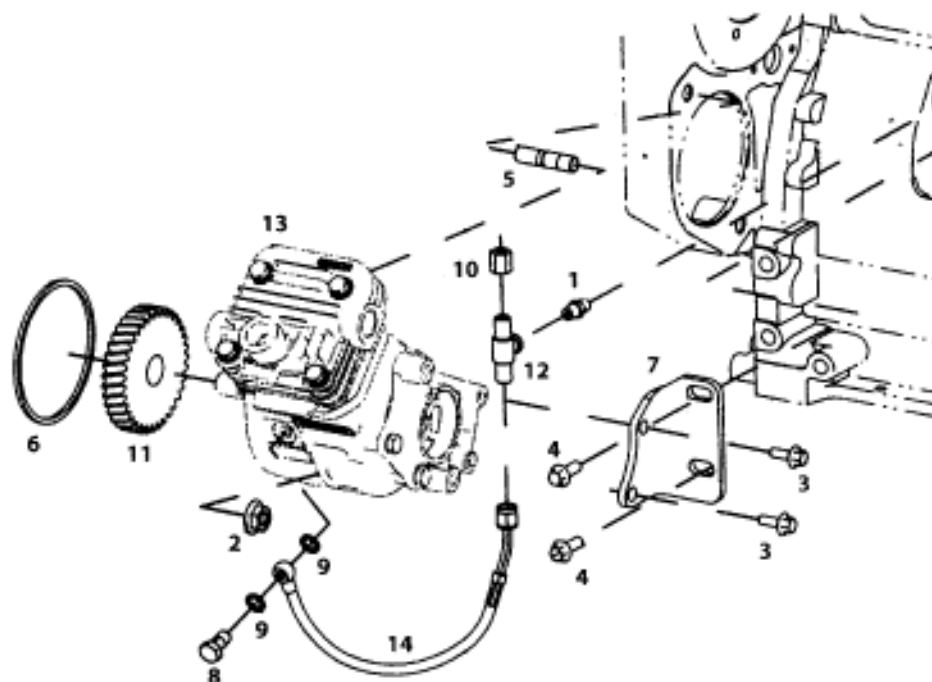


TABLE 13.1
AIR COMPRESSOR (NEW)
GROUP 13

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2786 1399 99 17	Minor Repair Kit Air Compressor consists of :	1				
2		Delivery Reed	1				
3		Delivery Joint	1				
4		Cover Sump	1				
5		Set Screw	4				
6	2786 1399 99 18	Major Repair Kit Air Compressor consists of :	1				
7		Delivery Reed	1				
8		Delivery Joint	1				
9		Cover Sump	1				
10		Set Screw	4				
11		Wrapped Bush	1				
12		Nut Crankshaft	1				
13		'O' Ring	1				
14		Sealing Ring	1				
15		End Cover	1				
16	2786 1399 99 19	Repair Kit Piston Assy. consists of :	1				
17		Compression Ring	2				
18		Oil Control Ring	1				

TABLE 13.1

AIR COMPRESSOR (NEW)

GROUP 13

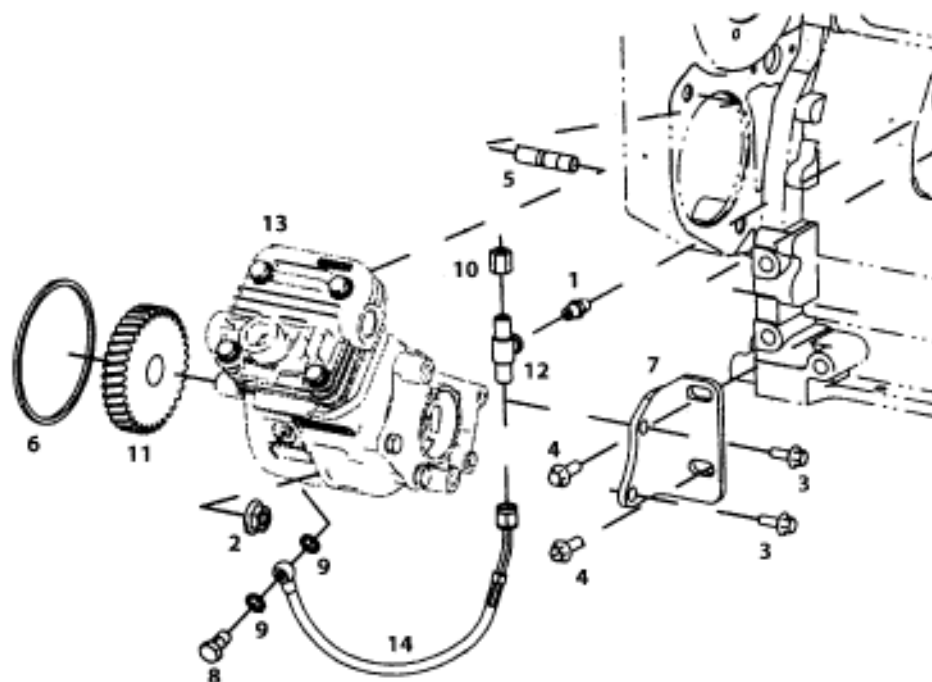


TABLE 13.1
AIR COMPRESSOR (NEW)
GROUP 13

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
12	2786 1399 99 20	Piston	1				
		Repair Kit Piston Ring consists of :	1				
10		Compression Ring	2				
11		Oil Control Ring	1				

TABLE 14.1

TURBOCHARGER LOCATION (LOW MOUNT)

GROUP 14

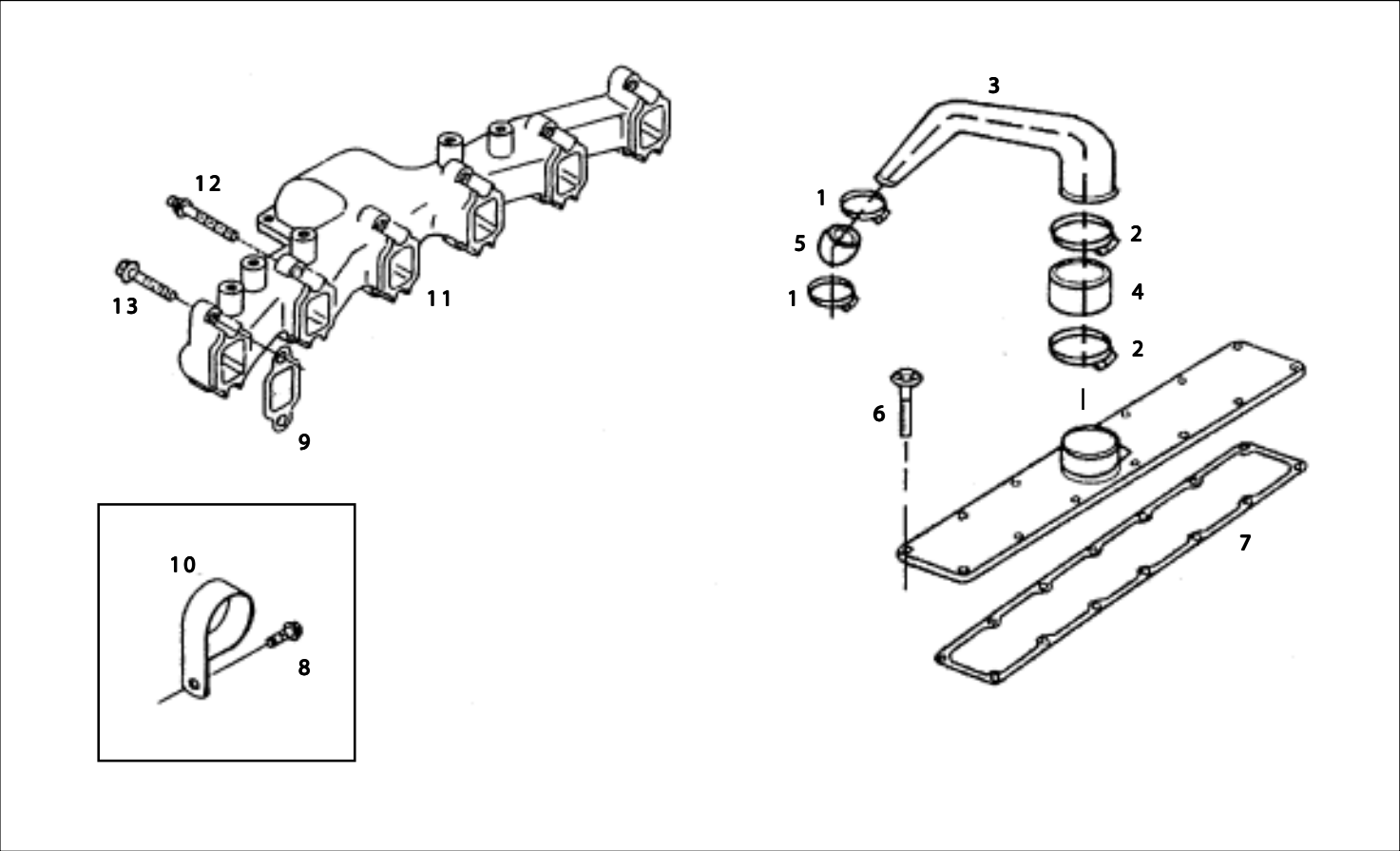


TABLE 14.1
TURBOCHARGER LOCATION (LOW MOUNT)
GROUP 14

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		TURBOCHARGER LOCATION (LOW MOUNT)					
1	2786 0799 99 68	Clamp, Hose	2				
2	2786 1499 99 09	Clamp Hose	2				
3	2786 0199 99 70	Pipe, Air Inlet	1				
4	2786 0199 99 07	Hose, Plain	1				
5	2786 0199 99 72	Hose, Elbow	1				
6	2786 0999 99 01	Screw, Hex Flange Head Cap	12				
7	2786 0999 99 37	Gasket,. Inlet Manifold Cover	1				
8	2786 1499 99 14	Screw Hex, Flange Head Cap	1				
9	2786 1499 99 15	Gasket Exhaust Manifold	6				
10	2786 1499 99 16	Clip	1				
11	2786 1499 99 17	Exhaust Manifold	1				
12	2786 1499 99 18	Screw Hex, Flange Head Cap M 10 x 1.5 x 92.7	1				
13	2786 2099 99 04	Screw HFHC M 10 x 1.5 x 65	11				

TABLE 14.2

TURBOCHARGER (LOW MOUNT) (BS I)

GROUP 14

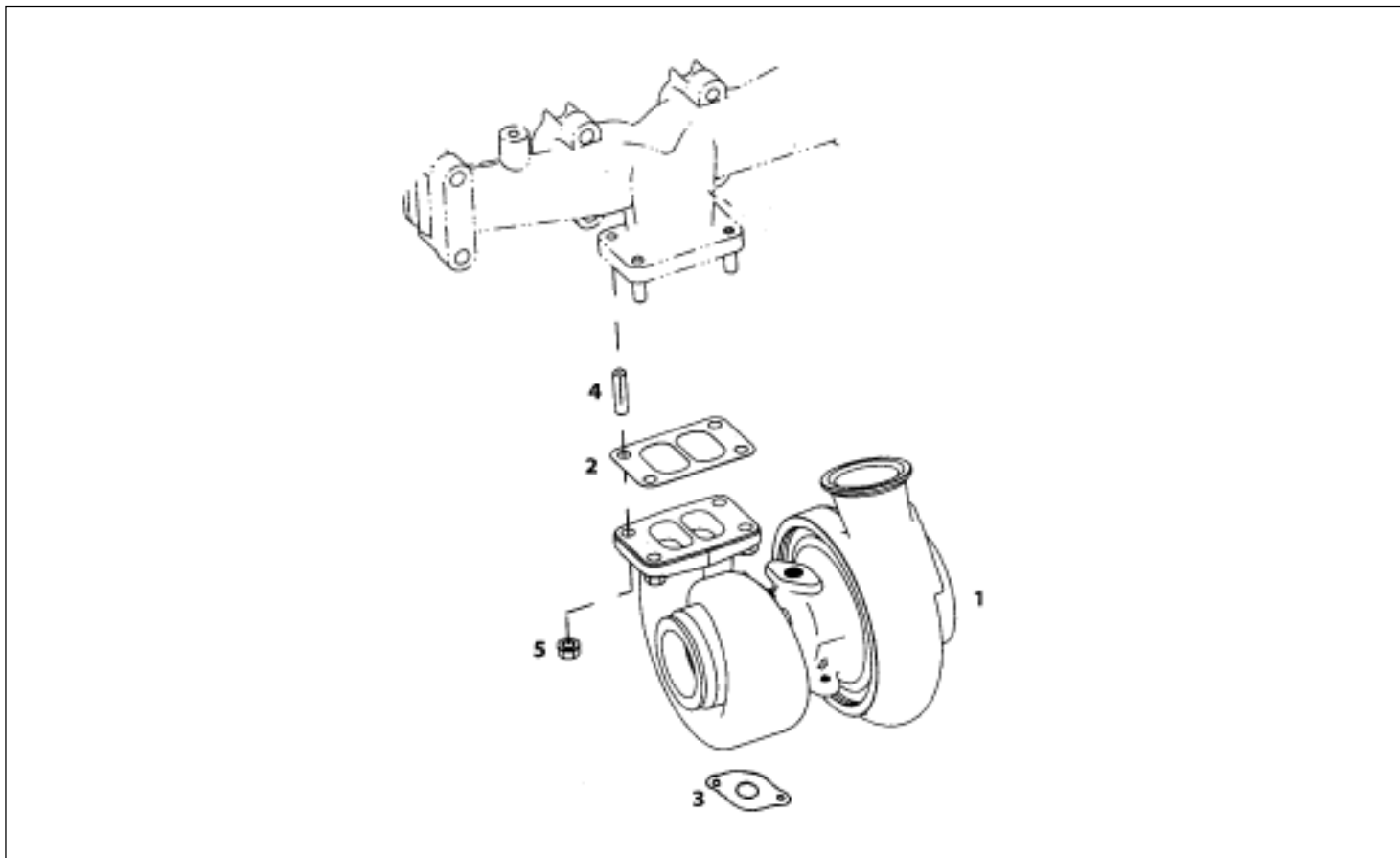


TABLE 14.2
TURBOCHARGER (LOW MOUNT) (BS I)
GROUP 14

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		TURBOCHARGER (LOW MOUNT) (BS I)					
1	2786 1499 99 38	Turbocharger (Low Mount) (BS I)	1				
2	2786 1499 99 02	Gasket Turbocharger	1				
3	2786 1499 99 03	Gasket Oil Drain	1				
4	2786 1499 99 04	Stud M10 x 1.50 x 42	4				
5	2786 1499 99 05	Nut Hex. Flange M10 x 1.50	4				

TABLE 14.3

TURBOCHARGER PLUMBING (BS I)

GROUP 14

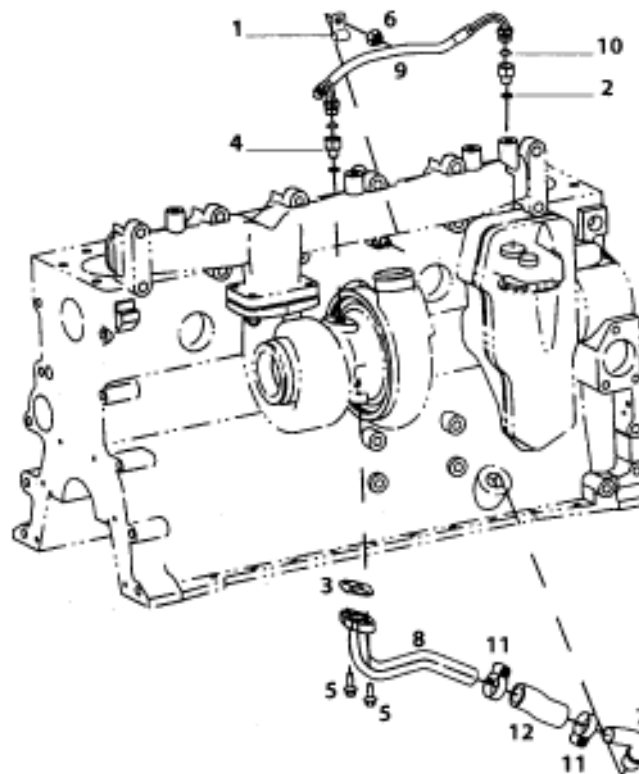


TABLE 14.3
TURBOCHARGER PLUMBING (BS I)
GROUP 14

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		TURBOCHARGER PLUMBING (BS I)					
1	2786 0199 98 03	Clamp, Tube	1				
2	2786 1499 99 20	Seal, 'O' Ring	2				
3	2786 1499 99 03	Gasket, Oil Drain	1				
4	2786 1599 99 07	Connector, Female	2				
5	2786 1399 80 01	Screw, Hex Flange M8 x 1.25 x 20	2				
6	2786 0799 99 07	Nut, Hex Flange M10 x 1.50	1				
7	2786 1899 99 50	Tube, Turbo Oil Drain	1				
8	2786 1499 99 33	Connection, Turbo	1				
9	2786 2099 99 29	Hose, Flexible	1				
10	2786 1499 99 26	Washer, Sealing (7.2 mm Thk.)	2				
11	2786 0799 99 67	Clamp, Hose	2				
12	2786 0199 99 46	Hose, Plain	1				

TABLE 14.4

CONNECTION AIR INTAKE (CYLINDER HEAD)

GROUP 14

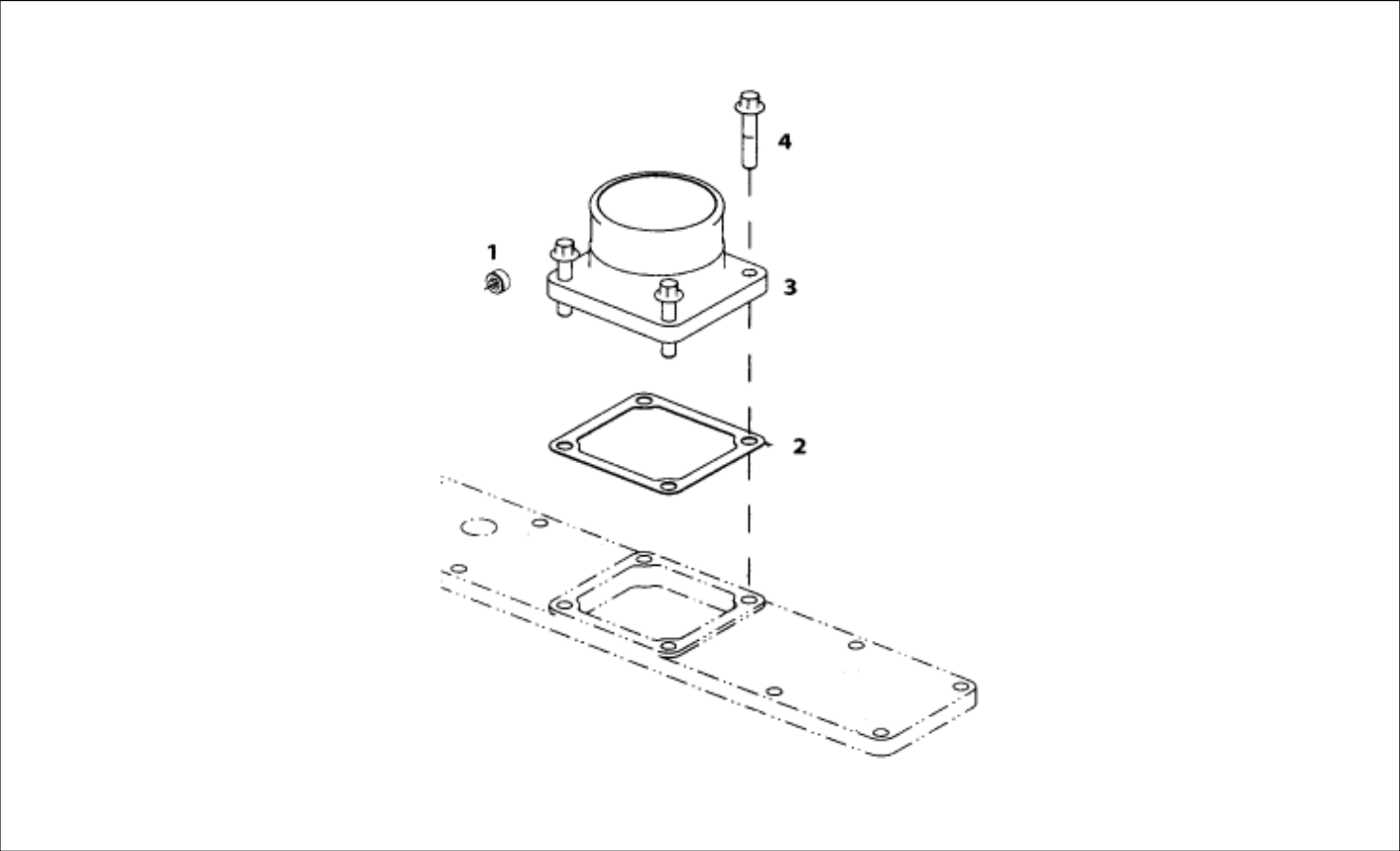


TABLE 14.4
CONNECTION AIR INTAKE (CYLINDER HEAD)
GROUP 14

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CONNECTION AIR INTAKE (CYLINDER HEAD)					
1	2786 0199 99 44	Plug, Pipe (3/4 - 14 NPTF)	2				For Non-AC Vehicle
2	2786 2099 99 41	Gasket, Connection	1				
3	2786 0199 99 56	Connection, Air Intake	1				
4	2786 2099 99 27	Screw, Hex Flange M 8x1.25x80	4				

TABLE 14.5

CONNECTION EXHAUST OUTLET

GROUP 14

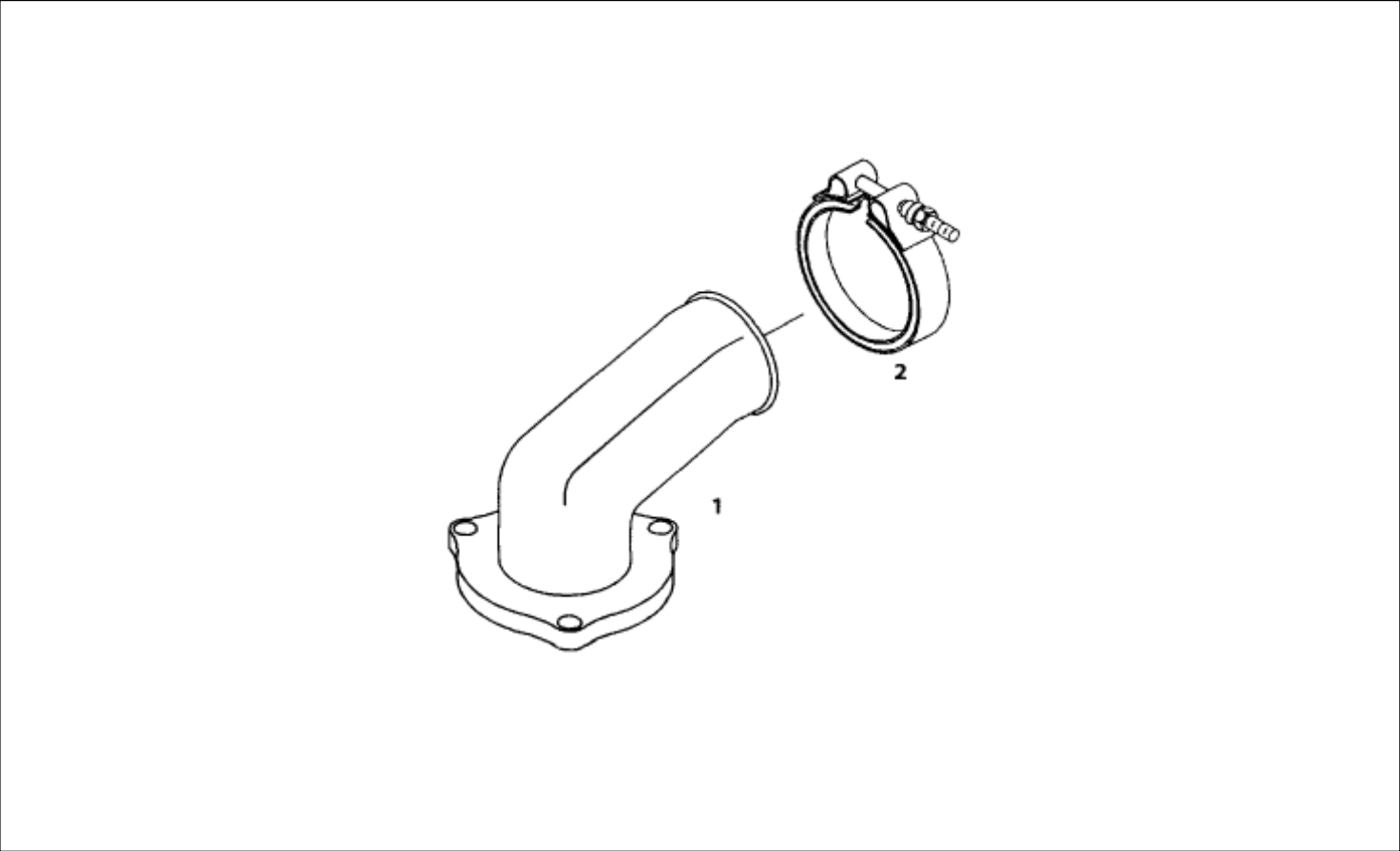


TABLE 14.5
CONNECTION EXHAUST OUTLET
GROUP 14

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2786 1499 99 28	CONNECTION EXHAUST OUTLET Connection, Exhaust Outlet	1				
2	2786 1499 99 31	Clamp, V Band	1				

TABLE 15.1

STARTER MOTOR

GROUP 15

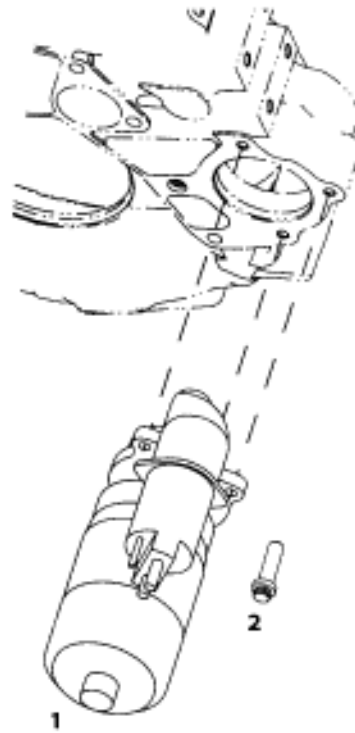


TABLE 15.1
STARTER MOTOR
GROUP 15

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2786 0798 99 66	STARTER MOTOR Starter Motor 24 Volts	1				Replaces 2786 1599 99 04
2	2786 0599 99 36	Screw Twelve Point Cap	3				

TABLE 15.2

ALTERNATOR & ALTERNATOR LOCATION

GROUP 15

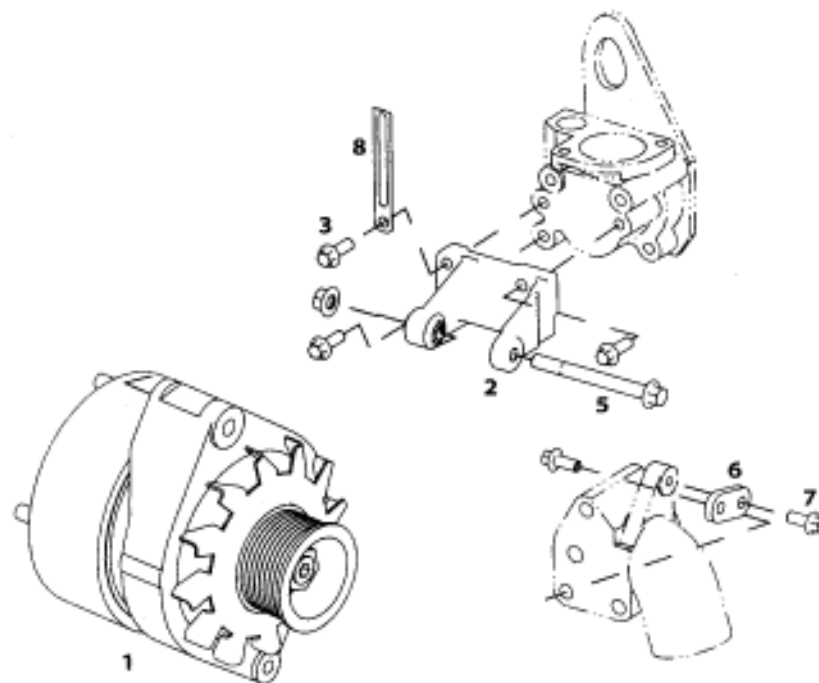


TABLE 15.2
ALTERNATOR & ALTERNATOR LOCATION
GROUP 15

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2786 1599 99 06	ALTERNATOR & ALTERNATOR LOCATION Alternator 24 Volts	1				
2	2786 1599 99 03	ALTERNATOR LOCATION Support, Alternator	1				
3	2786 1399 80 02	Screw, Hex Flange (M 8x1.25x25)	3				
5	2786 2099 99 45	Screw, Hex. Head Flange Cap	1				
6	2786 1599 33 02	Brace, Alternator	1				
7	2786 1399 80 01	Screw, Hex Flange M 18x1.25x20	2				
8	2786 1599 99 67	Support, Alternator	1				

TABLE 15.3

ALTERNATOR MOUNTING

GROUP 15

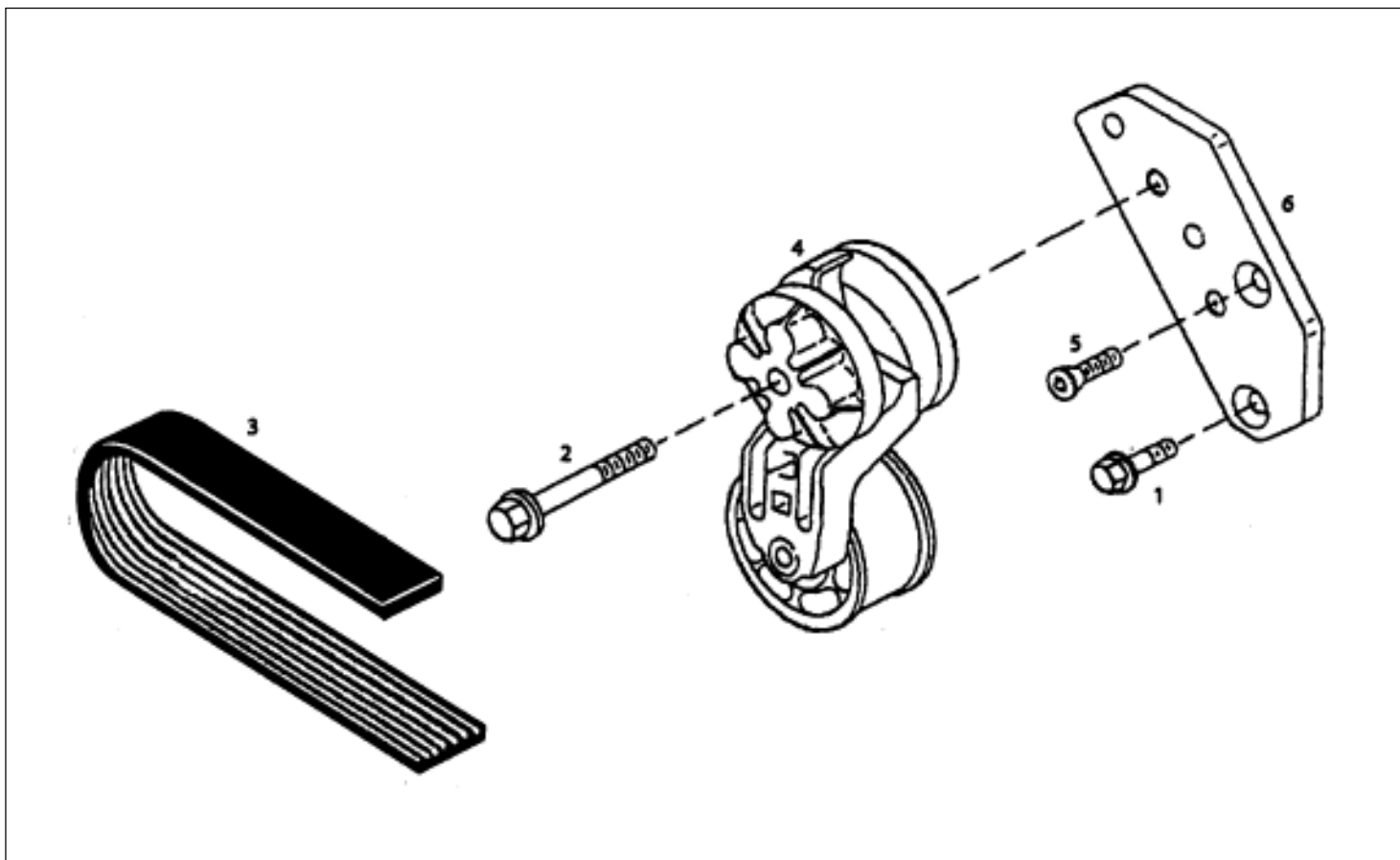


TABLE 15.3
ALTERNATOR MOUNTING
GROUP 15

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ALTERNATOR MOUNTING					
1	2786 1399 80 02	Screw Hex. Flange Head Cap M 8x1.25x25	1				
2	2786 1599 80 02	Screw Hex. Flange Cap M8 x 1.5 X 72.5	1				
3	2786 1599 63 02	Belt V. Ribbed (10 blade fan) 1442 mm long	1				
4	2786 1599 99 02	Tensioner Belt	1				replaces 2786 2099 99 23
5	2786 1599 80 03	Screw Flat Head Cap M10 x 1.5 x 72.5	1				
6	2786 1599 33 03	Bracket Belt Tensioner	1				

TABLE 18.1

LUBRICATING OIL COOLER / OIL FILTER

GROUP 18

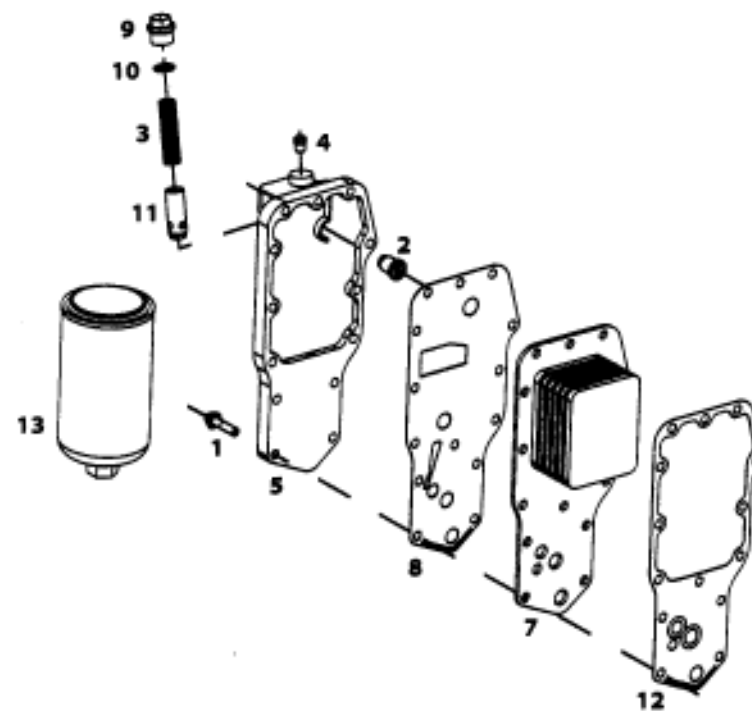


TABLE 18.1
LUBRICATING OIL COOLER / OIL FILTER
GROUP 18

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		LUBRICATING OIL COOLER / OIL FILTER					
1	2786 0799 99 06	Screw Hex. Head Cap M 8x1.25x35	14				
2	2786 1899 99 49	Valve Bypass	1				
3	2786 1899 99 02	Spring Compression	1				
4	2786 0199 99 13	Plug Pipe	1				
5	2786 1899 99 03	Head Lub. Oil Filter with Adapter	1				
7	2786 1899 99 05	Core Cooler	1				
8	2786 1899 99 06	Gasket Filter Head	1				Optional
8	2786 0999 99 62	Gasket Filter Head	1				Optional
9	2786 1899 99 07	Plug Threaded	1				
10	2786 1899 99 08	Seal 'O' Ring	1				
11	2786 1899 99 09	Plunger Pressure Regulator	1				
12	2786 1899 99 10	Gasket Lub. Cooler	1				
13	2786 1813 99 02	Cartridge Lub. Oil Filter	1				

TABLE 18.2

OIL PUMP

GROUP 18

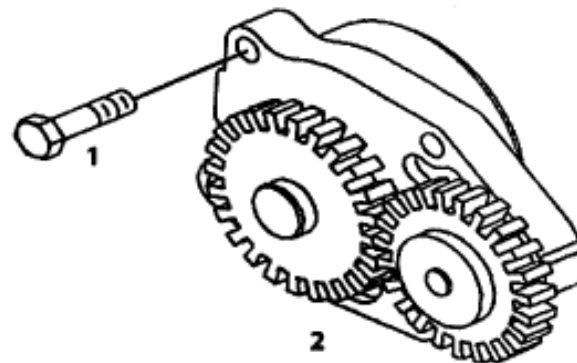


TABLE 18.2
OIL PUMP
GROUP 18

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		OIL PUMP					
1	2786 1899 99 13	Screw Hex. Head Cap M 8x1.25x30	4				
2	2786 1899 99 33	Pump Lubricating Oil	1				

TABLE 20.1

THERMOSTAT

GROUP 20

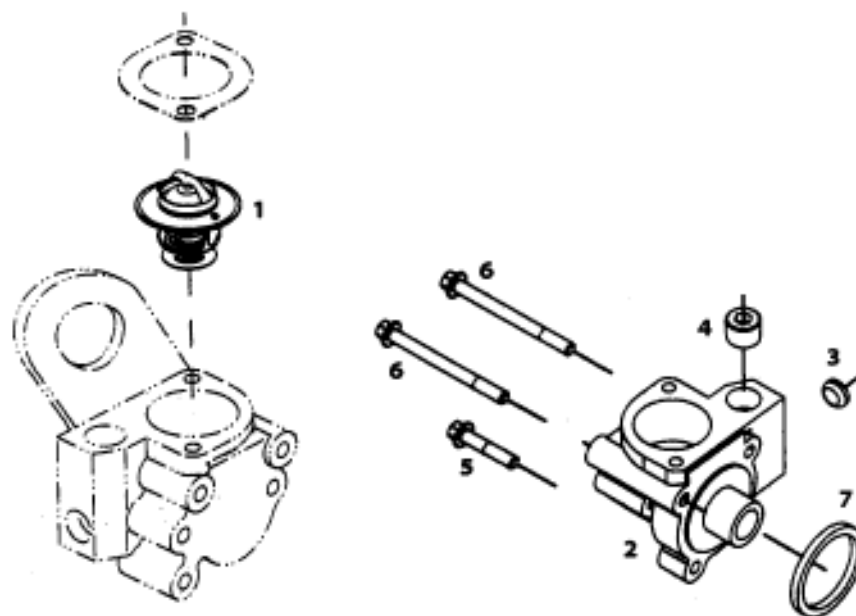


TABLE 20.1
THERMOSTAT
GROUP 20

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		THERMOSTAT					
1	2786 2099 99 25	Thermostat	1				
2	2786 2099 99 08	Housing Thermostat	1				
3	2786 0199 99 07	Plug Expansion	1				
4	2786 0199 99 45	Plug Pipe	1				
5	2786 2099 99 01	Screw Hex. Flange Head Cap M 8x1.25x40	1				
6	2786 2099 99 09	Screw Hex. Flange Head Cap M 8x1.25x90	2				
7	2786 2099 99 10	Seal Rectangular Ring	1				

TABLE 20.2

WATER PUMP

GROUP 20

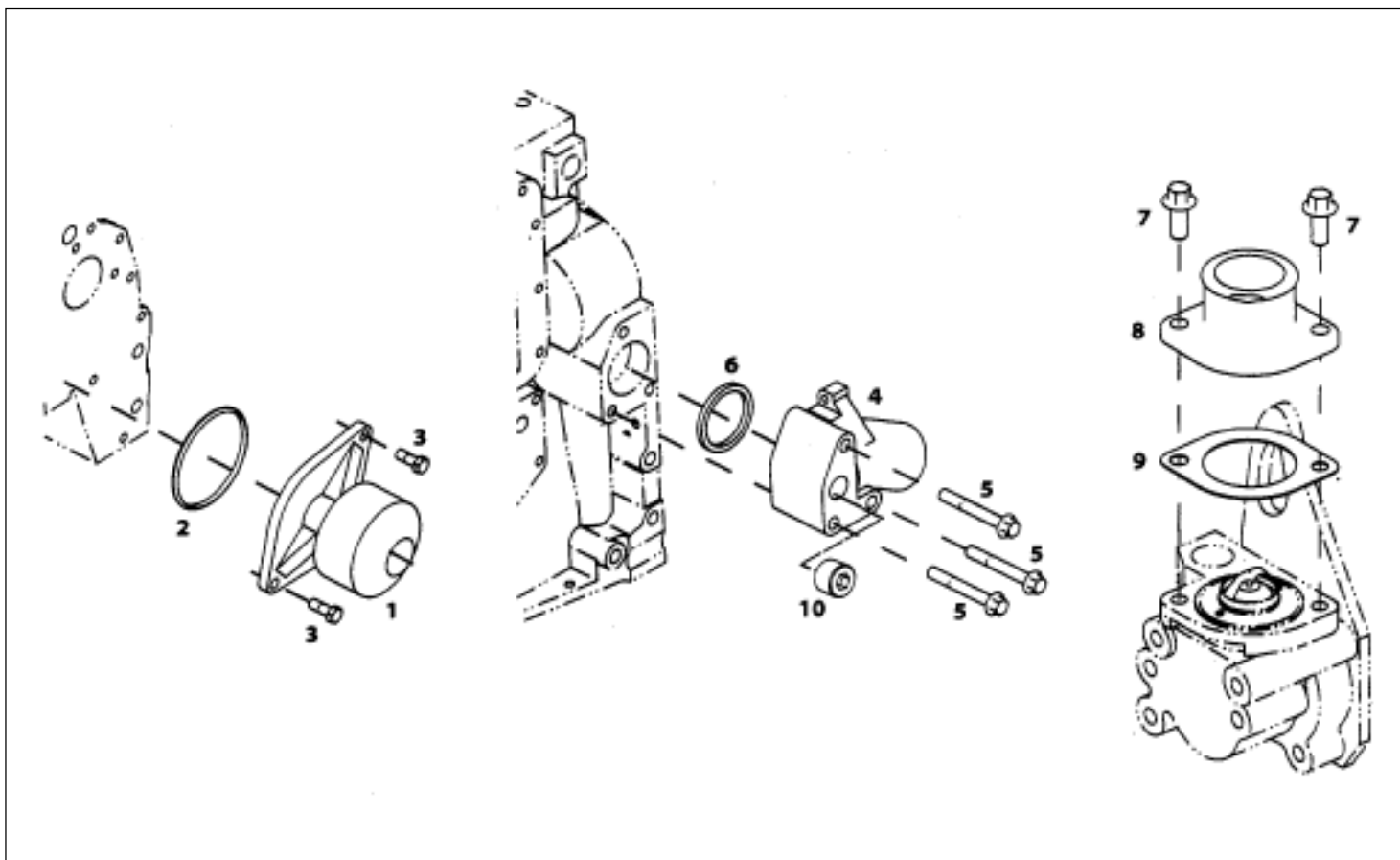


TABLE 20.2
WATER PUMP
GROUP 20

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		WATER PUMP					
1	2786 2099 99 59	Pump Water	1				
2	2786 0799 99 79	Seal 'O' Ring	1				
3	2786 0599 99 11	Screw Hex. Head Cap M 8x1.25x22	2				
		WATER INLET CONNECTION					
4	2786 2099 99 19	Connection Water Inlet	1				
5	2786 2099 99 20	Screw Hex. Flange Head Cap M 10x1.5x75	3				
6	2786 2099 99 10	Seal Rectangular Ring	1				
		WATER OUTLET CONNECTION					
7	2786 1399 80 01	Screw Hex. Flange Head Cap M 8x1.25x20	2				
8	2786 2099 99 21	Connection Water Outlet	1				
9	2786 2099 99 22	Gasket Connection	1				
10	2786 0199 99 45	Plug Pipe	2				
		REPAIR KIT					
	2786 2099 01 03	Repair Kit Water Pump Consisting of :	1				
		Seal Kit	1				
		Impeller	1				

TABLE 20.3

FAN AND FAN DRIVE

GROUP 20

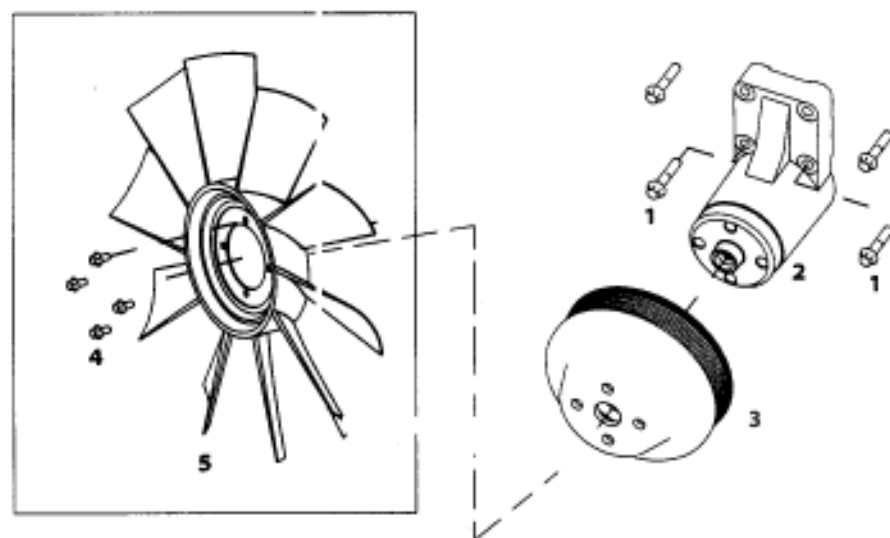


TABLE 20.3
FAN AND FAN DRIVE
GROUP 20

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FAN AND FAN DRIVE					
1	2786 2099 99 01	Screw H.F.H.C. M8 x 1.25 x 40	4				
2	2786 2099 99 02	Support Fan	1				
3	2786 2099 99 35	Pulley Fan	1				
4	2786 0799 99 12	Screw H.F.H.C. M10 X 1.50 X 20	4				
5	2786 2099 99 55	Fan Viscous (22" Inch 10 Blade)	1				

TABLE 20.4

CLUTCH VISCOUS FAN

GROUP 20

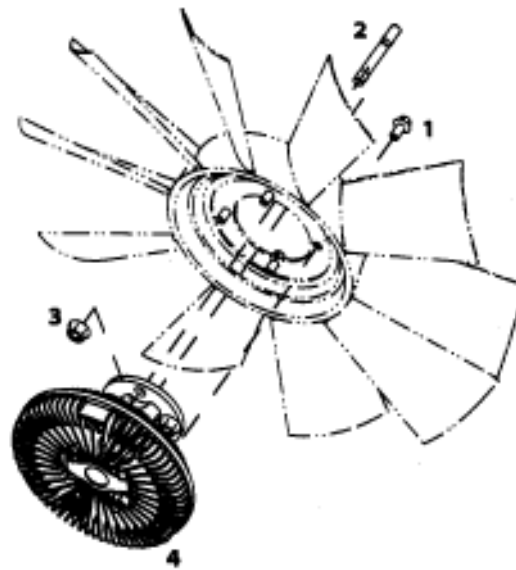


TABLE 20.4
CLUTCH VISCOUS FAN
GROUP 20

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CLUTCH VISCOUS FAN					
1	2786 0599 99 05	Screw, Hex. Flange Head Cap M8 x 1.25 x 16	4				
2	2786 0799 99 03	Stud M10 x 1.25 x 67	4				
3	2786 0799 99 07	Nut, Hex. Flange M10 x 1.50	4				
4	2786 2099 99 37	Clutch, Viscous Fan	1				

TABLE 22.1

ENGINE LIFTING

GROUP 22

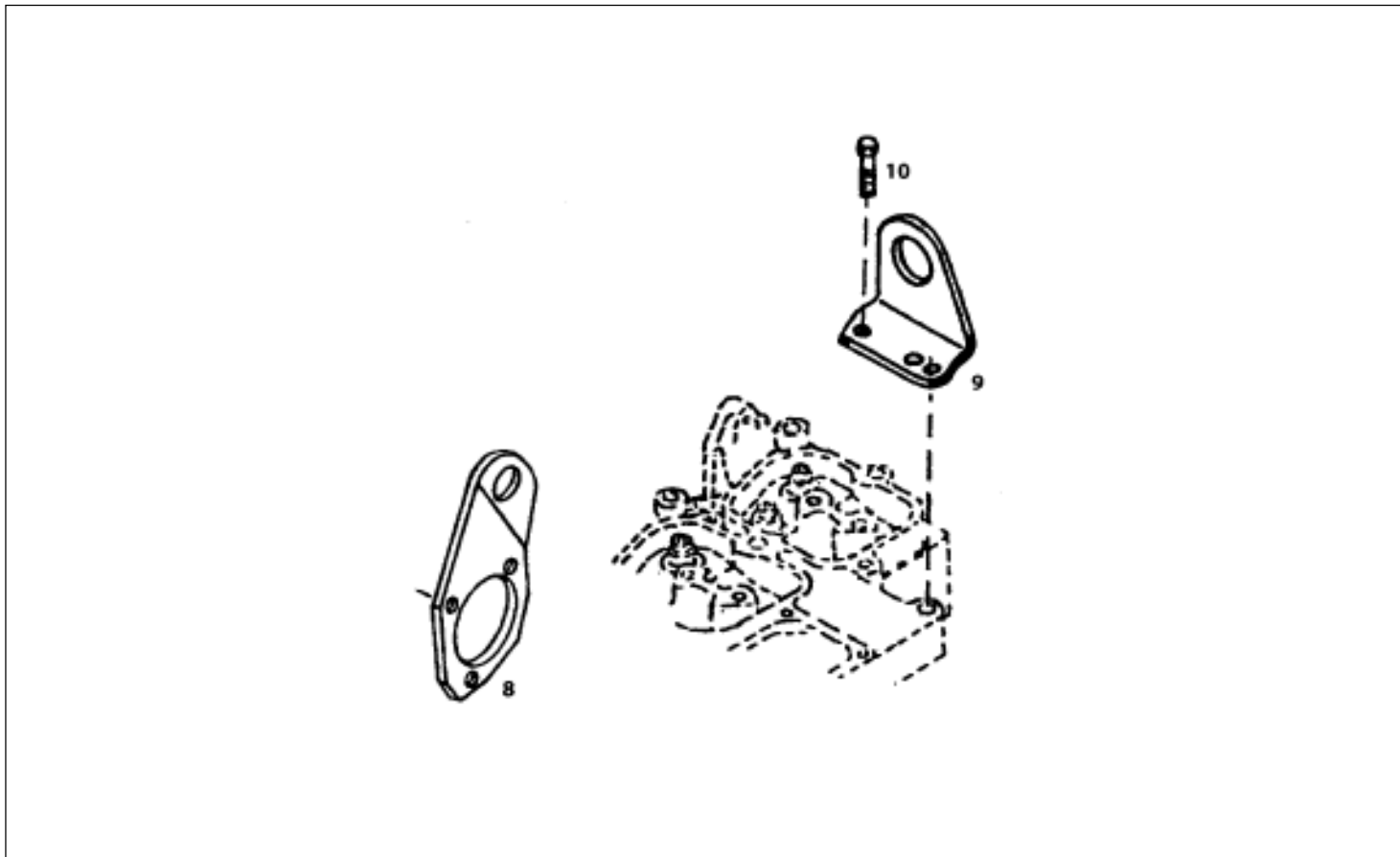


TABLE 22.1
ENGINE LIFTING
GROUP 22

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ENGINE LIFTING					
8	2786 2299 99 03	Bracket Lifting Front	1				
9	2786 2099 99 12	Bracket Lifting Engine Rear	1				
10	2786 2099 99 13	Screw Hex. Flange Head Cap M12 x 1.75 x 30	2				

TABLE 24.1

ENGINE MOUNTING

GROUP 24

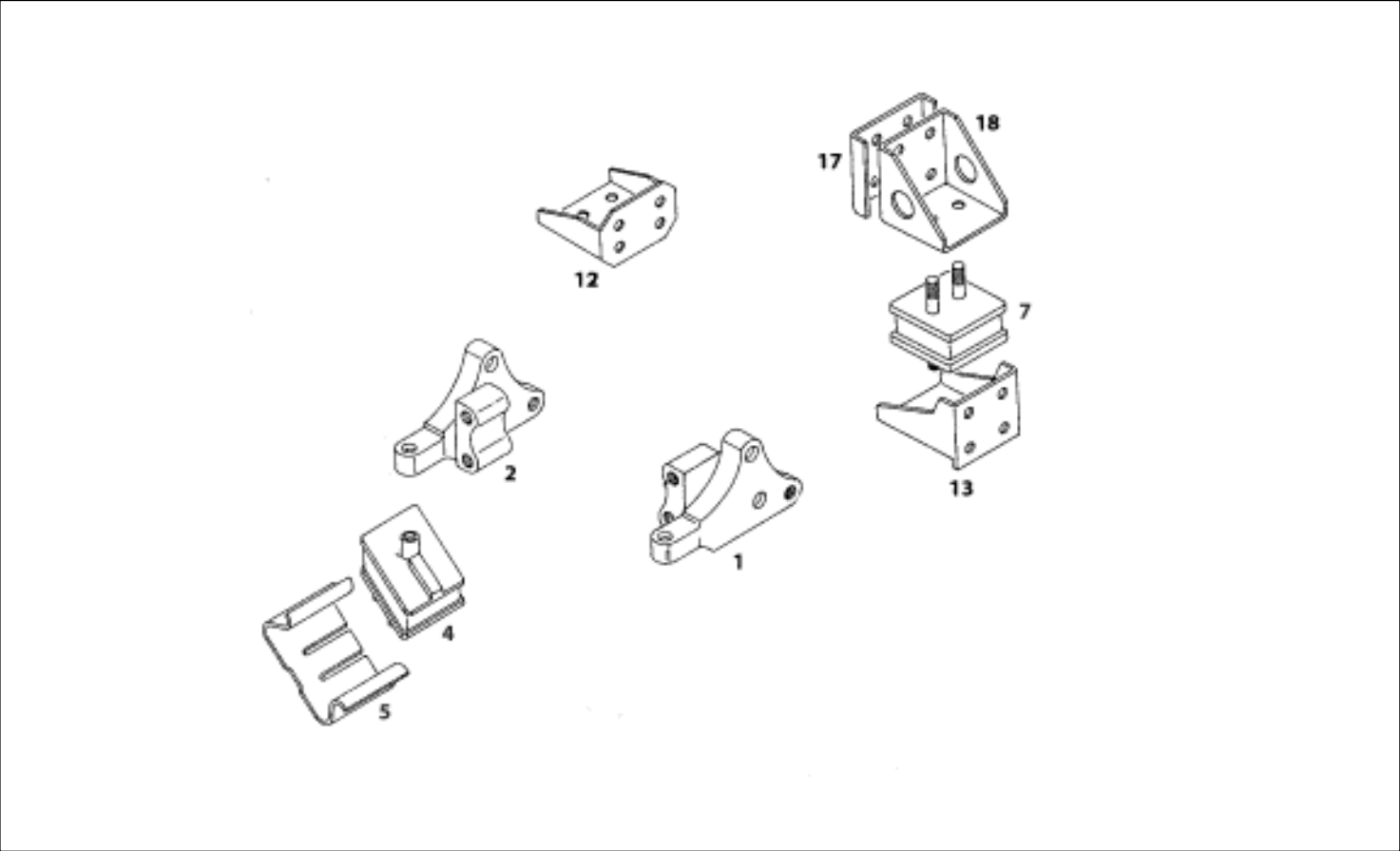


TABLE 24.1
ENGINE MOUNTING
GROUP 24

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ENGINE MOUNTING					
1	2770 2410 51 01	Engine Mounting Arm RH (Front)	1				
2	2770 2410 51 02	Engine Mounting Arm LH (Front)	1				
4	2576 2410 01 01	Assy. Rubber Support Front	2				
5	352 242 05 09	Torque Support	2				
	2576 2410 92 01	Washer	2				
7	2576 2420 01 18	Assy. Rubber Support (Rear)	2				
12	2770 2420 01 01	Assy. Bracket RH (Engine Mtg. Rear Bottom)		1	1		Old Arrgmt.
	2770 2420 01 13	Assy. Bracket RH (Engine Mtg. Rear)		1	1		New Arrgmt.
13	2770 2420 01 02	Assy. Bracket LH (Engine Mtg. Rear Bottom)		1	1		Old Arrgmt.
	2770 2420 01 14	Assy. Bracket LH (Engine Mtg. Rear)		1	1		New Arrgmt.
	2073 2420 01 03	Assy Bracket (Engine Mtg. Rear Bottom)				2	
17	2751 2420 71 12	Support Plate	2				
18	2770 2420 01 04	Engine Mounting Bracket Top RH		1	1		
18	2770 2420 01 03	Engine Mounting Bracket Top LH		1	1		
	2073 2420 01 02	Assy. Bracket LH (Engine Mtg. Rear Top)				1	
	2073 2420 01 05	Assy. Bracket RH (Engine Mtg. Rear Top)				1	

TABLE 25.1

CLUTCH 310 DIA (DIAPHRAGM TYPE)

GROUP 25

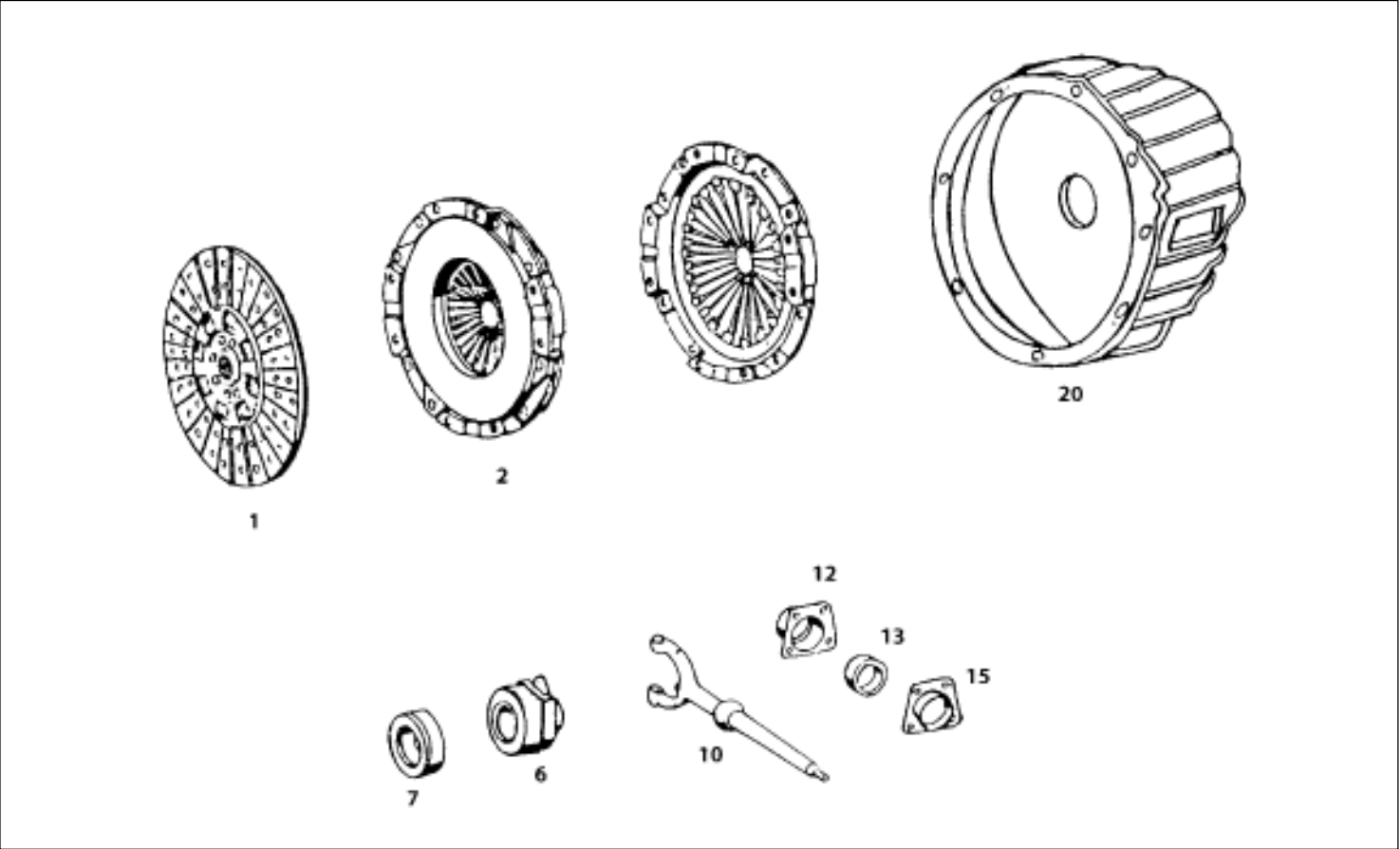


TABLE 25.1 **CLUTCH 310 DIA (DIAPHRAGM TYPE)** **GROUP 25**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CLUTCH 310 DIA (DIAPHRAGM TYPE)					
1	2763 2520 01 07	Driven Plate Assy. 310 Dia.	1				
2	2763 2540 01 07	Assy. Cover Plate 310 Dia.	1				
6	2641 2560 01 03	Clutch Release Bearing W/o Sleeve	1				
15	2724 2560 01 02	Assy. Bracket Inside	1				
	2724 2560 77 01	Rubber Bellow (Clutch Release Fork)	1				
20	2755 2510 37 01	Clutch Housing	1				
	2534 2510 82 06	Cover (For Inspection Window)	1				
	2755 2510 82 01	Cover (Clutch Housing Side)	1				
	2763 2540 01 14	Cover Diaphragm Sub Assy. consisting of :	1				
		Cover Plate	1				
		Clutch Cover Housing	1				Not Serviced Loose
		Fulcrum Plate	1				Not Serviced Loose
		Diaphragm Plate	1				Not Serviced Loose
		Diaphragm Spring	1				Not Serviced Loose
		Diaphragm Rivets	18				Not Serviced Loose
	2763 2540 37 01	Pressure Plate	1				
	2763 2540 01 15	Kit for Strap and Rivets Consisting of :	1				
		Strap	8				Not Serviced Loose

TABLE 25.1

CLUTCH 310 DIA (DIAPHRAGM TYPE)

GROUP 25

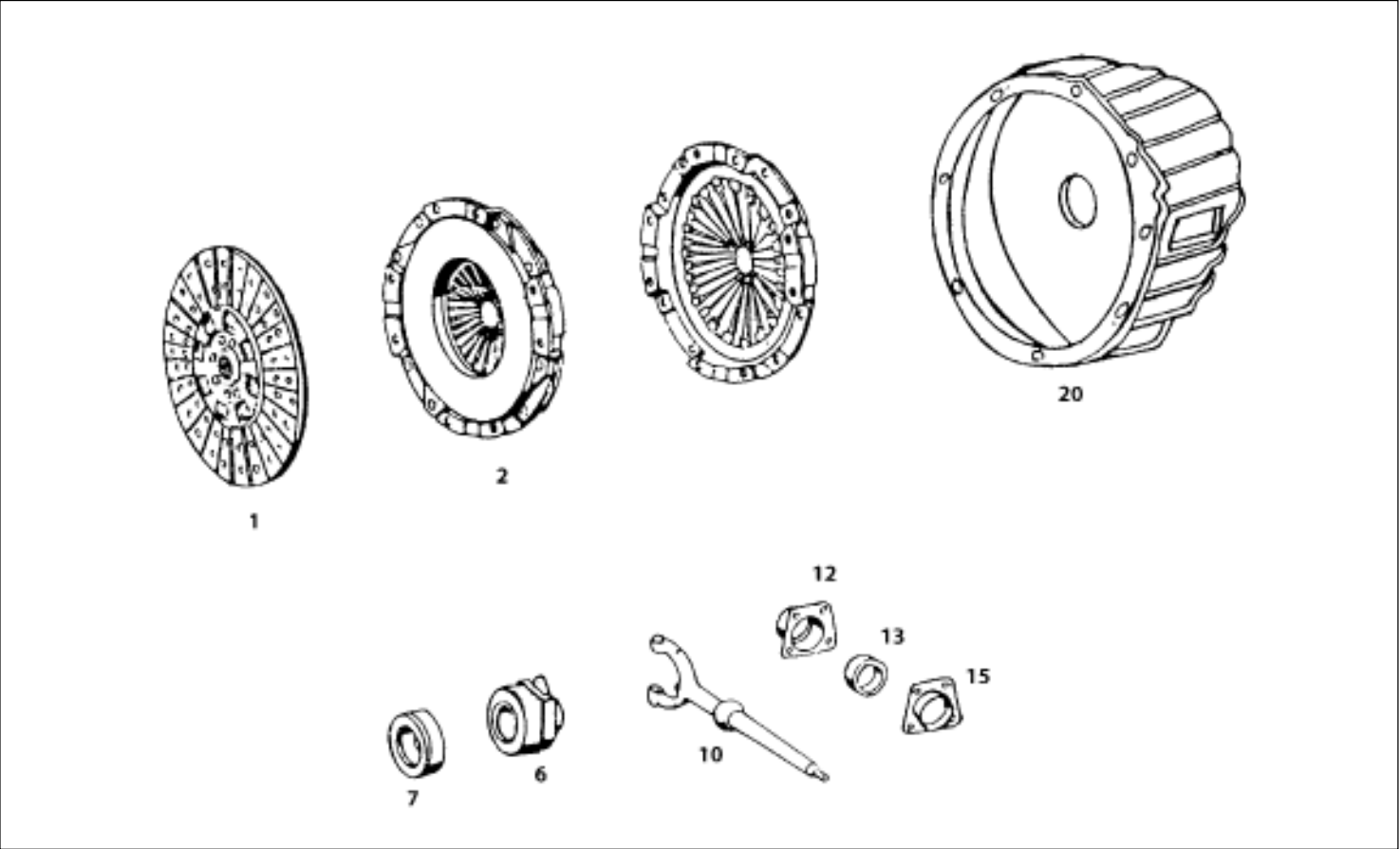


TABLE 25.1
CLUTCH 310 DIA (DIAPHRAGM TYPE)
GROUP 25

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2763 2520 01 13	Rivet (Pressure Plate)	4				Not Serviced Loose
		Rivet (Cover)	4				Not Serviced Loose
		Kit for Clutch Disc Consisting of :	1				
		Clutch Facings (310 Dia.)	2				Not Serviced Loose
		Facing Rivet	40				Not Serviced Loose

TABLE 25.2

CLUTCH 310 DIA (COIL TYPE)

GROUP 25

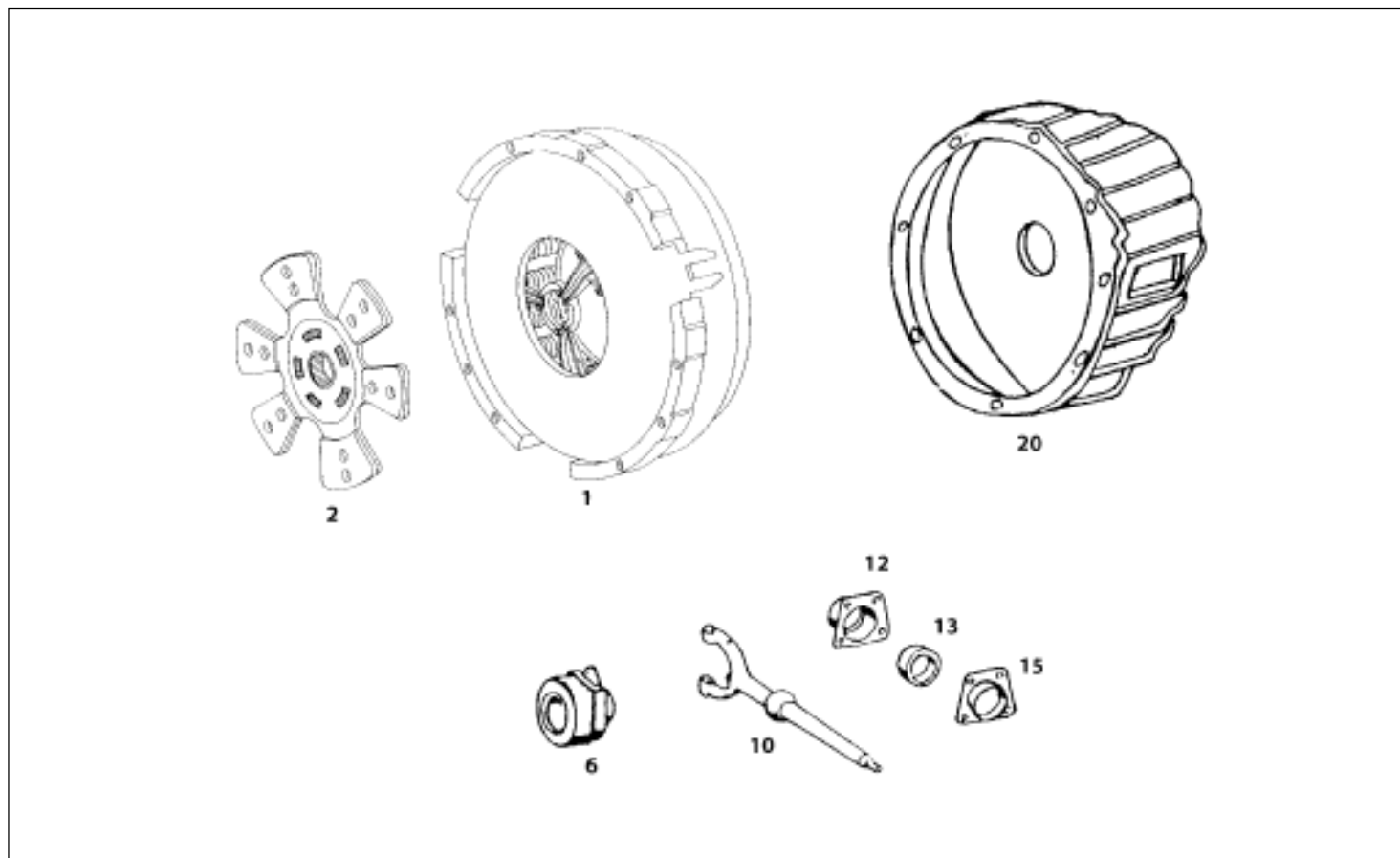


TABLE 25.2
CLUTCH 330 DIA (COIL TYPE)
GROUP 25

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CLUTCH 330 DIA., (COIL TYPE)					
1	2763 2540 01 20	Assy. Clutch Pressure Plate (330 Dia., Coil Type)	1				From April 2003
2	2763 2520 01 16	Assy. Clutch Disc (330 Dia., Ceramic)	1				From April 2003
6	2641 2560 01 03	Assy. Clutch Realease Bearing with Sleeve	1				
10	2724 2560 51 02	Clutch Release Fork	1				
12	2724 2560 82 06	Bracket (Inside)	1				
13	2724 2560 01 03	Assy. Outer Race	1				
	2724 2560 82 08	Cover Side (Clutch Housing)	1				
	312 254 10 13	Locking Wire	2				
	2724 2560 77 01	Rubber Bellow	1				
15	2724 2560 01 14	Assy. Bracket (Outside)	1				
20	2525 2510 37 37	Clutch Housing (330 Dia.)	1				
	2525 2510 82 06	Lower Part Clutch Housing	1				
	2724 2540 01 09	Pressure Plate 330 Dia. Kit Consists of:	1				Order Under Kit
		Pressure Plate	1				
		Needle Bush	6				
	2724 2540 01 11	Release Lever Kit Consists of	1				Order Under Kit
		Release Lever	3				
		Eye Bolty with Needle Bush	3				

TABLE 25.2

CLUTCH 330 DIA (COIL TYPE)

GROUP 25

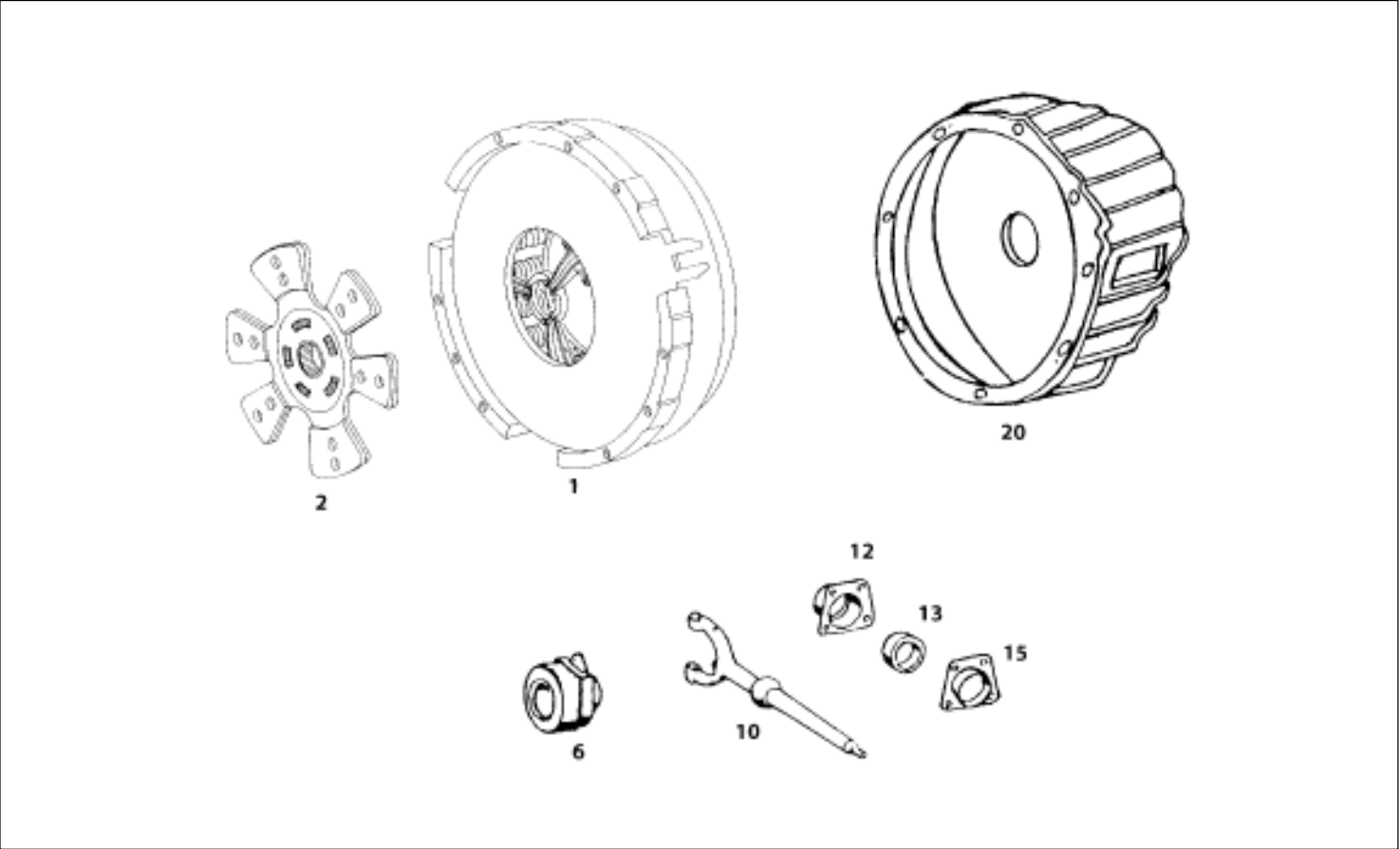


TABLE 25.2
CLUTCH 310 DIA (COIL TYPE)
GROUP 25

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		Eye Bolt Pin	3				
		Retaining Pin	3				
		Lock Nut	3				
		Adjusting Nut	3				
		Pressure Plate Pin	3				
		Retractor Spring	3				
		Washer	6				
	2724 2540 01 12	Assy. Release Lever with Eye Bolt consists of:	1				Order Under Kit
		Release Lever	3				
		Eye Bolt with Needle Bush	3				
		Eye Bolt Pin	3				
	2754 2540 01 20	Hold Down Bolt Kit Consists of:	1				Order Under Kit
		Hold Down Bolt	3				
		Washer	3				
	2724 2520 01 11	Clutch Disc 330 Dia. Facing Kit Consists of:	1				Order Under Kit
		Ceramic Button	12				
		Rivet for Ceramic Button	12				
	2724 2540 37 01	Cover	1				Serviced Loose
	2724 2540 67 06	Cotter Pin	3				Serviced Loose

TABLE 25.2

CLUTCH 330 DIA (COIL TYPE)

GROUP 25

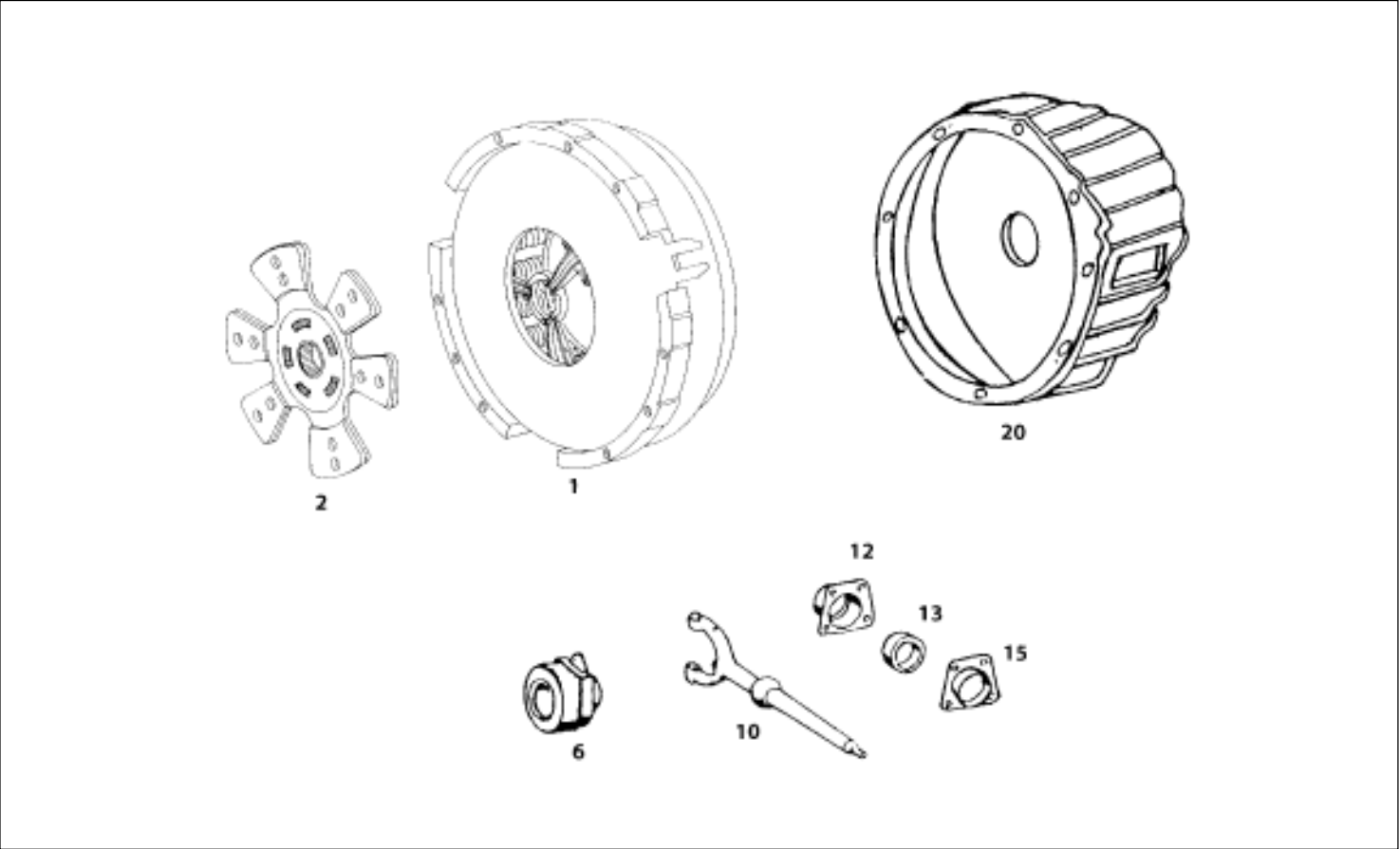


TABLE 25.2
CLUTCH 330 DIA (COIL TYPE)
GROUP 25

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2724 2540 86 01	Collector Ring	1				Serviced Loose
	2754 2540 01 18	Assy. Release Bearing (1.50 Inch Dia.)	1				
		Above kits are applicable to : 1. 2763 2540 01 20 Assy. Clutch Pressure Plate 330 Dia. 2. 2763 2520 01 16 Assy. Clutch Disc 330 Dia.					

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

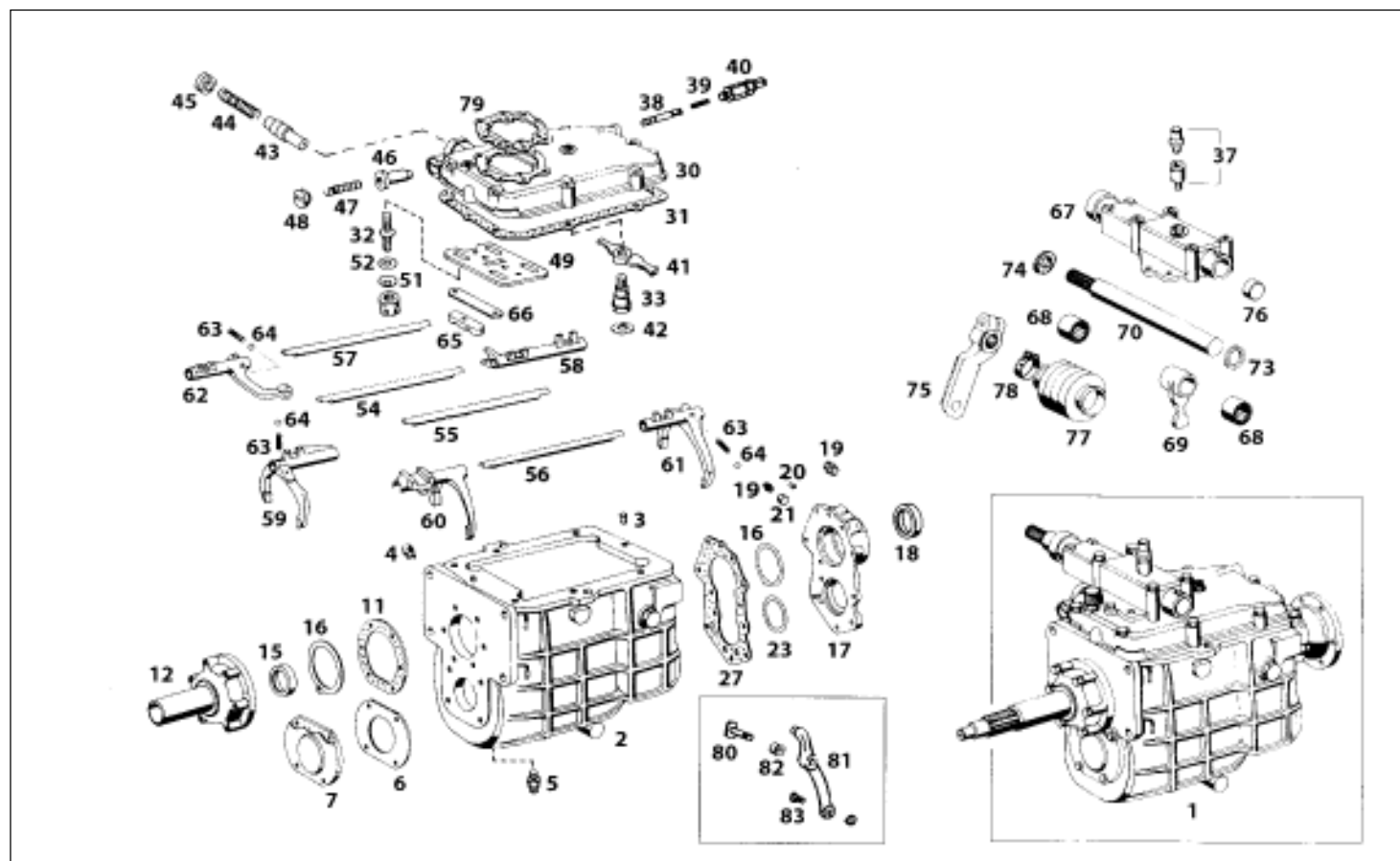


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GEAR BOX, HOUSING AND COVER					
1	2505 2604 01 38	Assy. GBS - 40 - 5 / 7.51 8 BCF	1				
2	2505 2610 37 23	Gear Box Housing	1				
3	1305 090920 9	Cylindrical Pin 10 H 8x20	2				
4	000 997 00 06J	Filling Plug	1				
5	2663 3510 72 07	Magnetic Drain Plug	1				
6	2505 3014 53 01	Gasket, Front Cover Lower	1				
7	2505 3014 47 01	Front Cover Lower	1				
11	2505 2625 53 01	Gasket (Fr. Cover Top to Hsg.)	1				
12	2505 3013 47 01	Gear Box Housing Cover Front Top	1				
	2505 2625 82 01	Oil Slinger (GB Hsg. Front Top Cover)	1				
15	2505 2625 78 08	Oil Seal	1				
16	2505 3013 86 01	Butting Ring 2.90 mm Thick	1				For Selection
16	2505 2625 86 01	Butting Ring 2.95 mm Thick	1				For Selection
16	2505 3013 86 02	Butting Ring 3.00 mm Thick	1				For Selection
16	2505 2625 86 02	Butting Ring 3.05 mm Thick	1				For Selection
16	2505 3013 86 03	Butting Ring 3.10 mm Thick	1				For Selection
16	2505 2625 86 03	Butting Ring 3.15 mm Thick	1				For Selection
16	2505 3013 86 04	Butting Ring 3.20 mm Thick	1				For Selection

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

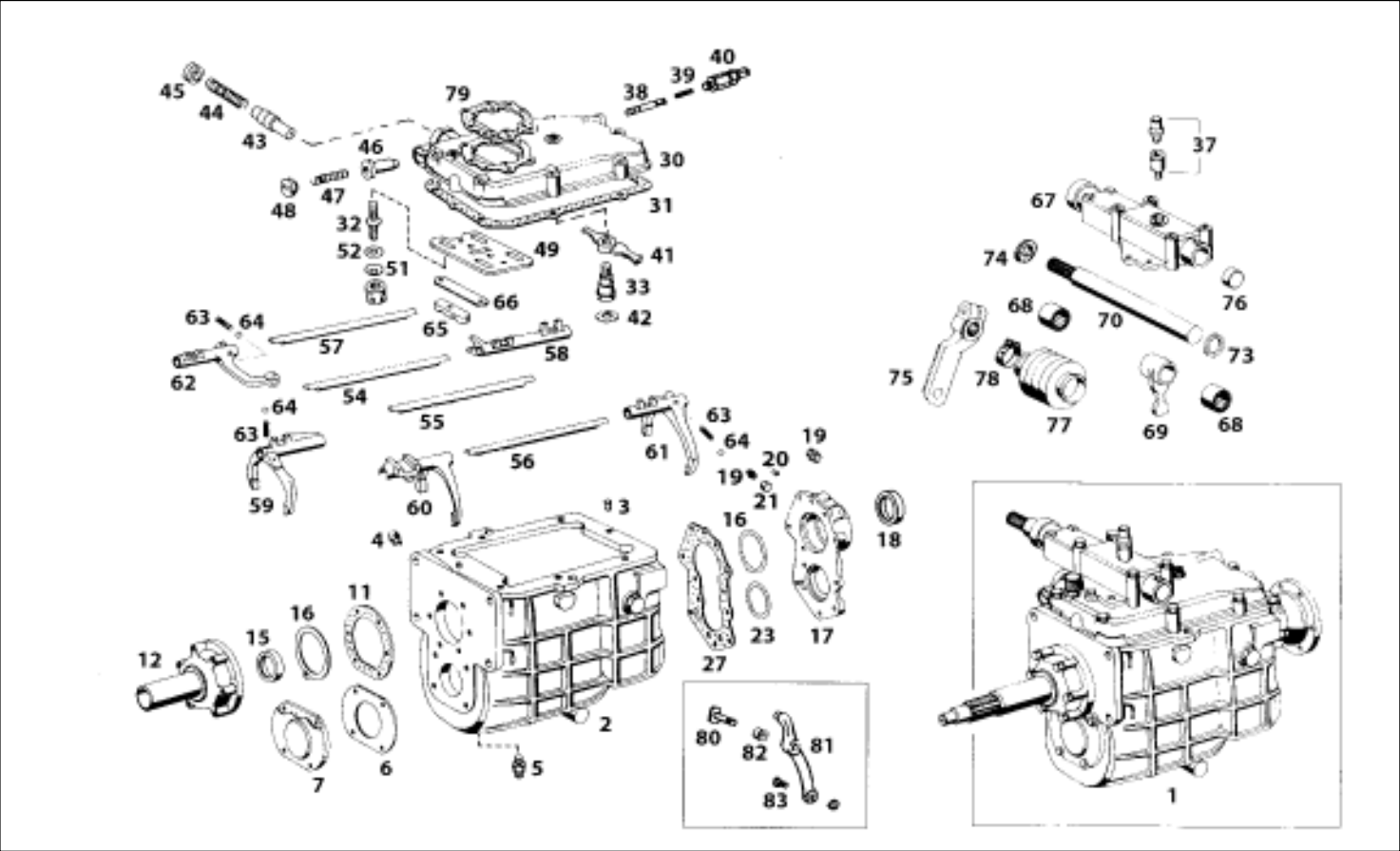


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
16	2505 2625 86 04	Butting Ring 3.25 mm Thick	1				For Selection
16	2505 3013 86 05	Butting Ring 3.30 mm Thick	1				For Selection
16	2505 2625 86 05	Butting Ring 3.35 mm Thick	1				For Selection
16	2505 3013 86 06	Butting Ring 3.40 mm Thick	1				For Selection
16	2505 2625 86 06	Butting Ring 3.45 mm Thick	1				For Selection
16	2505 3013 86 07	Butting Ring 3.50 mm Thick	1				For Selection
16	2505 2625 86 07	Butting Ring 3.55 mm Thick	1				For Selection
16	2505 3013 86 08	Butting Ring 3.60 mm Thick	1				For Selection
16	2505 2625 86 09	Butting Ring 3.65 mm Thick	1				
17	012 261 00 20J	Gear Case Cover Rear	1				
27	352 261 07 80	Gasket (Gear Case Cover Rear)	1				
18	2505 2620 78 03	Oil Seal (Main Shaft)	1				
	321 260 00 86	Assy. Threaded Bush	1				
19	321 261 00 31	Adapter	1				
20	2506 2620 78 04	Oil Seal	1				
21	153 264 00 55	Plug Speedo Drive	1				
16	2505 3013 86 01	Butting Ring 2.90 mm Thick	1				For Selection
16	2505 2625 86 01	Butting Ring 2.95 mm Thick	1				For Selection
16	2505 3013 86 02	Butting Ring 3.00 mm Thick	1				For Selection

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

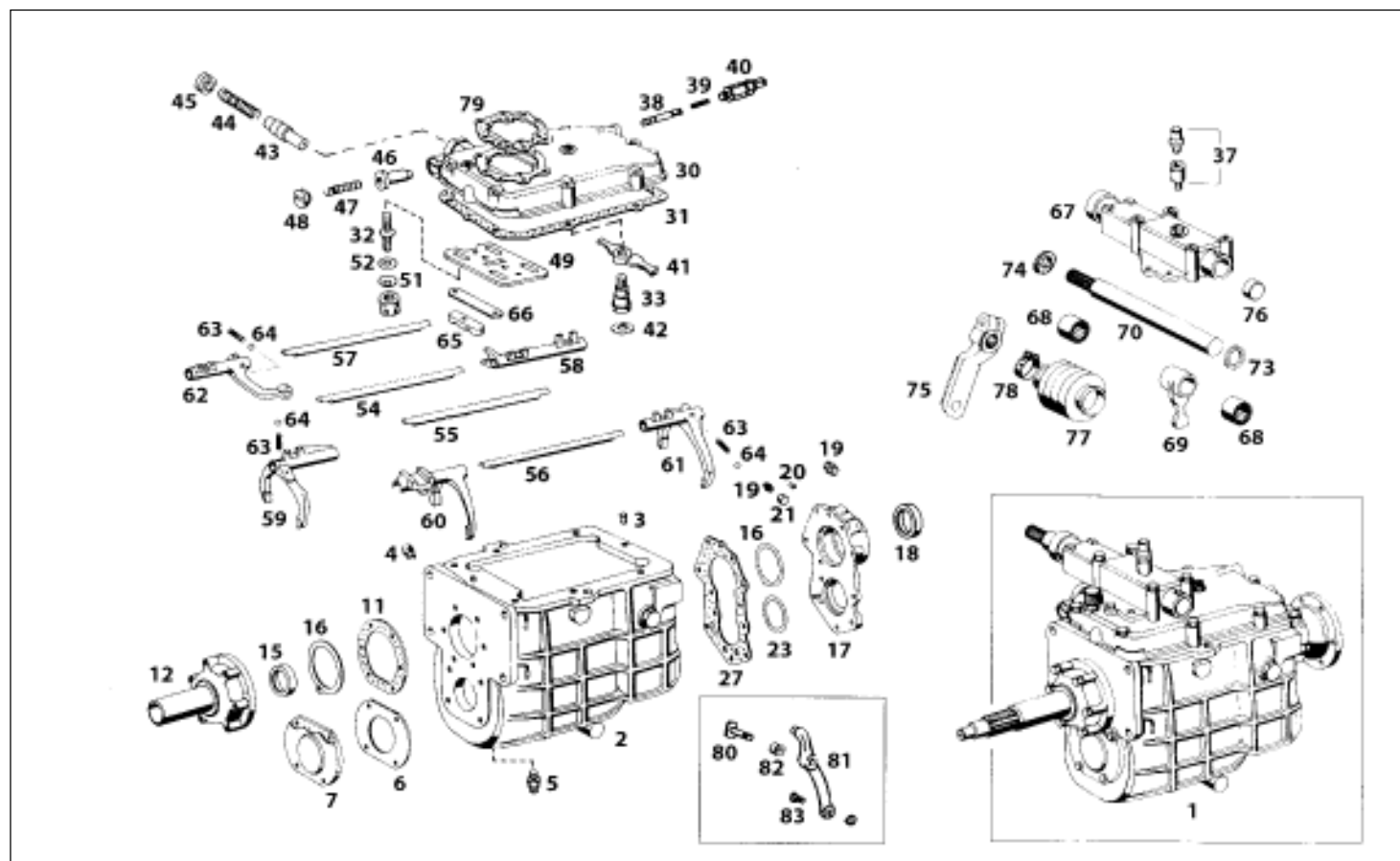


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
16	2505 2625 86 02	Butting Ring 3.05 mm Thick	1				For Selection
16	2505 3013 86 03	Butting Ring 3.10 mm Thick	1				For Selection
16	2505 2625 86 03	Butting Ring 3.15 mm Thick	1				For Selection
16	2505 3013 86 04	Butting Ring 3.20 mm Thick	1				For Selection
16	2505 2625 86 04	Butting Ring 3.25 mm Thick	1				For Selection
16	2505 3013 86 05	Butting Ring 3.30 mm Thick	1				For Selection
16	2505 2625 86 05	Butting Ring 3.35 mm Thick	1				For Selection
16	2505 3013 86 06	Butting Ring 3.40 mm Thick	1				For Selection
16	2505 2625 86 06	Butting Ring 3.45 mm Thick	1				For Selection
16	2505 3013 86 07	Butting Ring 3.50 mm Thick	1				For Selection
16	2505 2625 86 07	Butting Ring 3.55 mm Thick	1				For Selection
16	2505 3013 86 08	Butting Ring 3.60 mm Thick	1				For Selection
16	2505 2625 86 09	Butting Ring 3.65 mm Thick	1				For Selection
23	312 283 17 52	Shim 0.05 mm Thick	AR				For Selection
23	312 283 10 52	Shim 0.1 mm Thick	AR				For Selection
23	312 283 11 52	Shim 0.2 mm Thick	AR				For Selection
23	312 283 12 52	Shim 0.4 mm Thick	AR				For Selection
23	312 283 21 52	Shim 0.8 mm Thick	AR				For Selection
30	2505 2671 37 55	Gear Case Cover Top (Lower Half)	1				

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

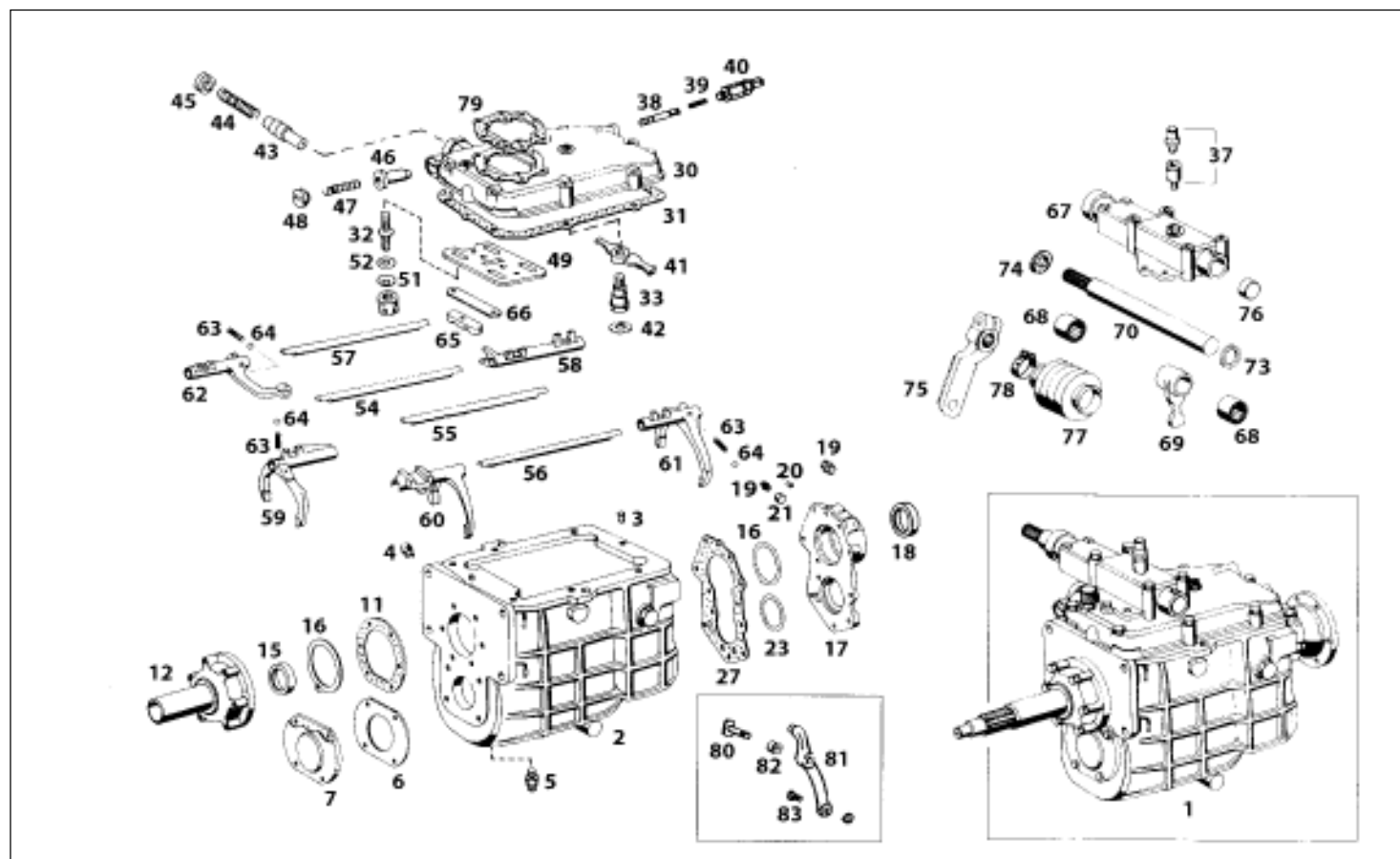


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
31	2505 3012 53 01	Gasket	1				Replaces 337 265 00 07
32	2505 3012 88 01	Stud	4				
33	2505 2671 67 01	Pin Swing Lever	1				
37	2574 3315 01 02	Breather	1				
	2505 3011 67 01	Thrust Pin (Reverse Indicator Switch)	1				
	312 993 42 01	Pressure Spring (Reverse Indicator Switch)	1				
40	2654 5450 01 34	Reverse Indicator Switch	1				
41	2505 2670 51 05	Swing Lever Shifter Fork (1st Speed)	1				
	1595 352013 1	Needle Roller Bearing 2 X 13.8	29				
42	2505 3012 92 01	Washer	1				
43	2505 2671 34 09	Pressure Piece for Check Plate	1				
44	2505 2671 87 02	Pressure Spring for Pressure Piece	1				
45	321 997 01 03	Slotted Plug	1				
46	2505 2671 34 10	Interlocking Pin	1				
47	2505 2671 87 03	Pressure Spring for Interlocking Pin	1				
48	1608 250240 1	Sealing Plug M 24x1.5	1				
49	321 260 08 46	Assy. Check Plate	1				
	2505 2671 34 07	Stopper Piece Check Plate	4				
	2505 2671 34 03	Support Piece Check Plate	4				

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

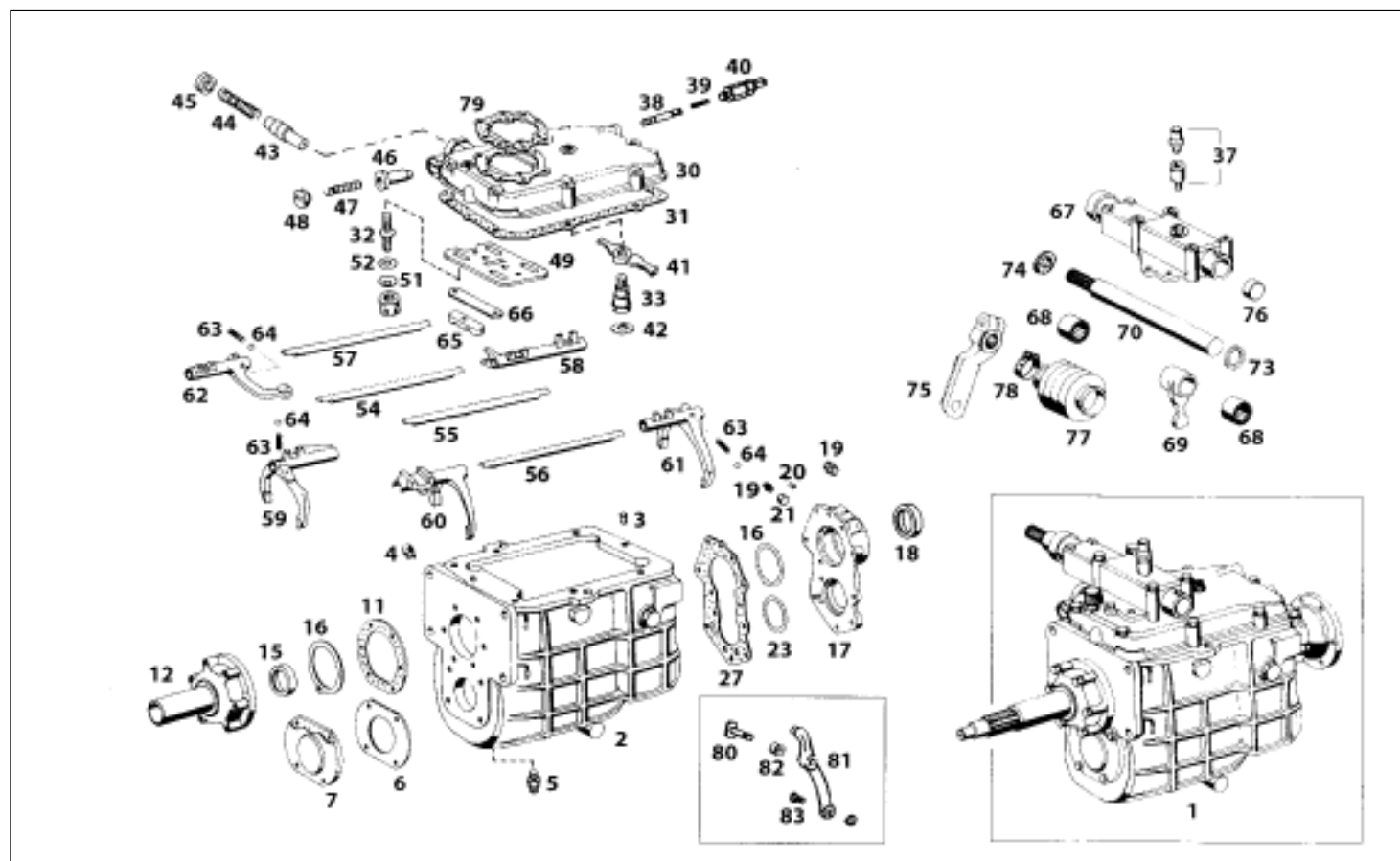


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
54	321 265 08 05	Selector Shaft for First Speed	1				
55	321 265 18 05	Selector Shaft (2/3)	1				
56	321 265 19 05	Selector Shaft (4/5)	1				
57	322 265 03 05	Selector Shaft (For Reverse Gear)	1				
58	322 265 01 23	Gear Shift Dog (For First Gear)	1				
59	321 265 12 02	Selector Fork (2/3)	1				
60	2505 2651 51 02	Selector Fork (4/5)	1				
61	321 265 13 01	Selector Fork (For 1st Speed Gear)	1				
62	2505 2651 51 01	Selector Fork (For Reverse Gear)	1				
63	312 993 10 01	Pressure Spring	4				
64	1595 010110 2	Steel Ball 11 mm dia.	4				
65	312 265 10 36	Clamp (Selector Shaft to Gear Box Housing)	4				
66	312 994 03 32	Locking Plate (Selector Shaft to Gear Box Housing)	2				
67	2505 2671 37 56	Cover Top (Upper Half)	1				
68	2507 2671 31 05	Needle Bearing	2				
69	2505 2670 51 04	Shifter Finger	1				
70	2505 2670 79 08	Selector & Shifter Shaft	1				
73	1706 160251 8	Oil Seal	1				
74	2507 2671 78 03	Scraper Ring	1				

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

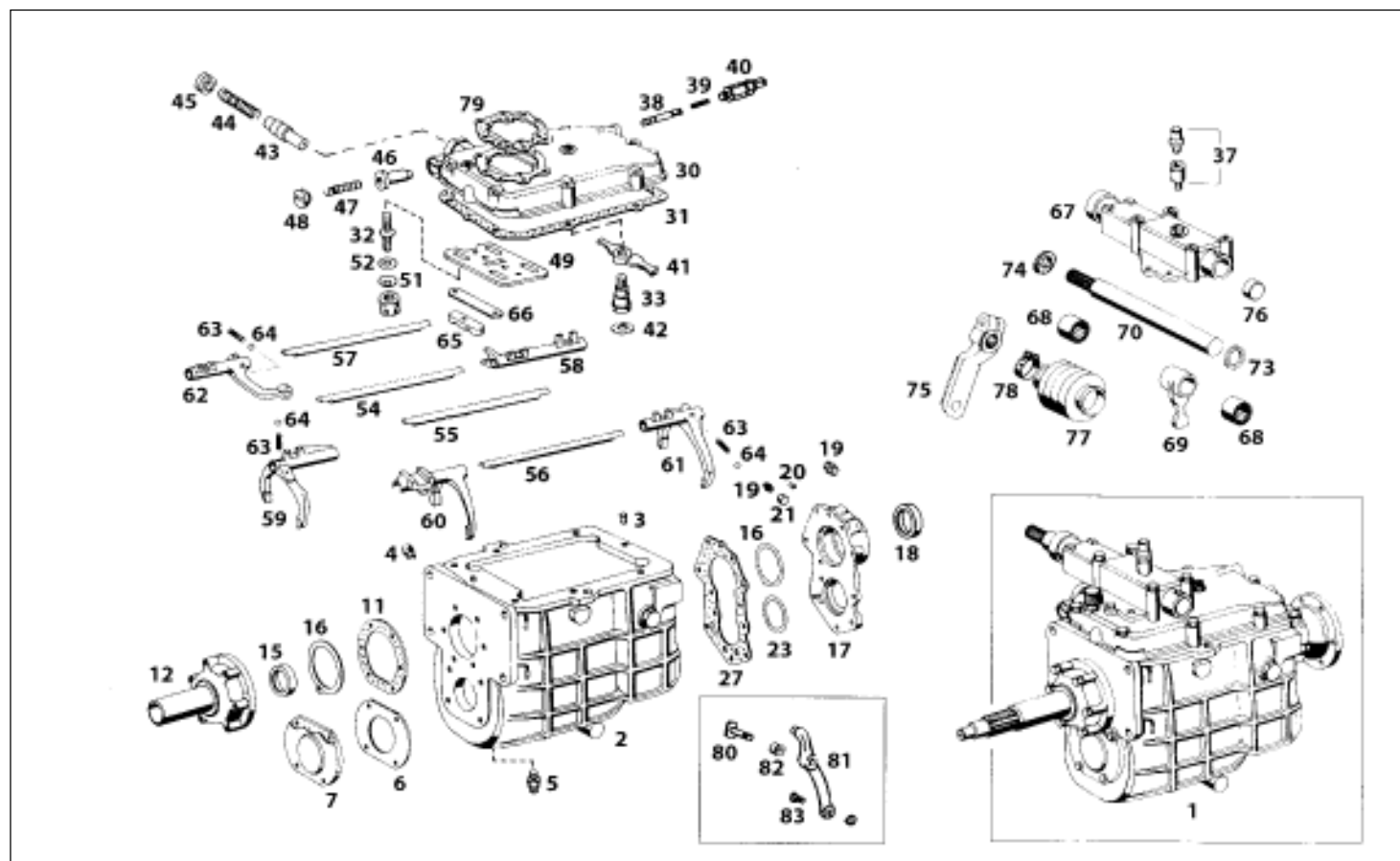


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
75	2505 2670 60 09	Shifting Lever	1				PTO/APP fitment
76	2505 2671 82 22	Cap	1				
77	2505 2671 77 01	Bellow	1				
78	1427 020250 1	Hose Clip 25	1				
79	2506 2671 53 01	Gasket (Between Upper & Lower Half)	1				
80	2505 3010 67 01	Pivot Pin	1				
81	321 265 02 08	Intermediate Lever (Rev. Gear)	1				
82	321 263 04 50	Bush	1				
83	2505 2651 59 01	Sliding Key	1				
	2505 2600 01 01	Gear Box Gasket Kit Consisting of :	1				
6		Gasket Front Cover Lower	1				
11		Gasket Front Cover Upper	1				
27		Gasket Rear Cover	1				
31		Gasket Top Cover	1				
		Gasket, Lower Rear Cover	1				
	8854 2605 16 13	Overhauling Kit GB40 Consisting Of :	1				
		Oil Seal	1				
		Oil Seal (Front Cover)	1				
		Shim 0.10mm Thick	1				

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

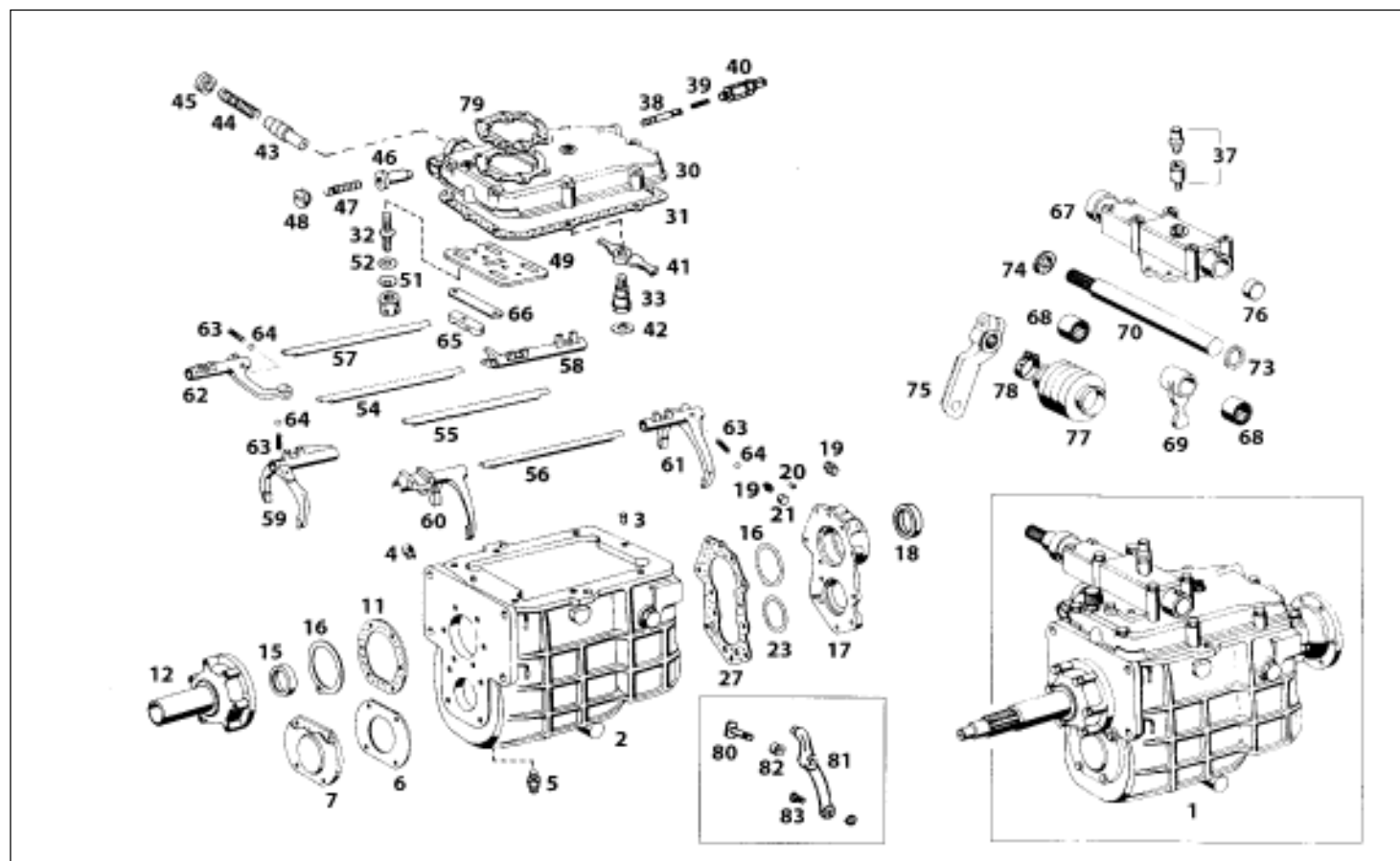


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		Shim 0.20 Thick	1				
		Shim 0.40 Thick	1				
		Shim 0.05mm Thick	1				
		Shim 0.80 Thick	1				
		Gasket (GB Cover Lower To Gb Hsg.)	1				
		Gasket (Frt. Cover Toop To Gb Hsg.)	1				
		Gasket (GB Cover Rr)	1				
		Gasket (GB Top Cover)	1				
		Hex Collar Nut	1				
		Hex Nut	1				
		Pressure Spring	1				
		Pin Main Shaft	1				

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

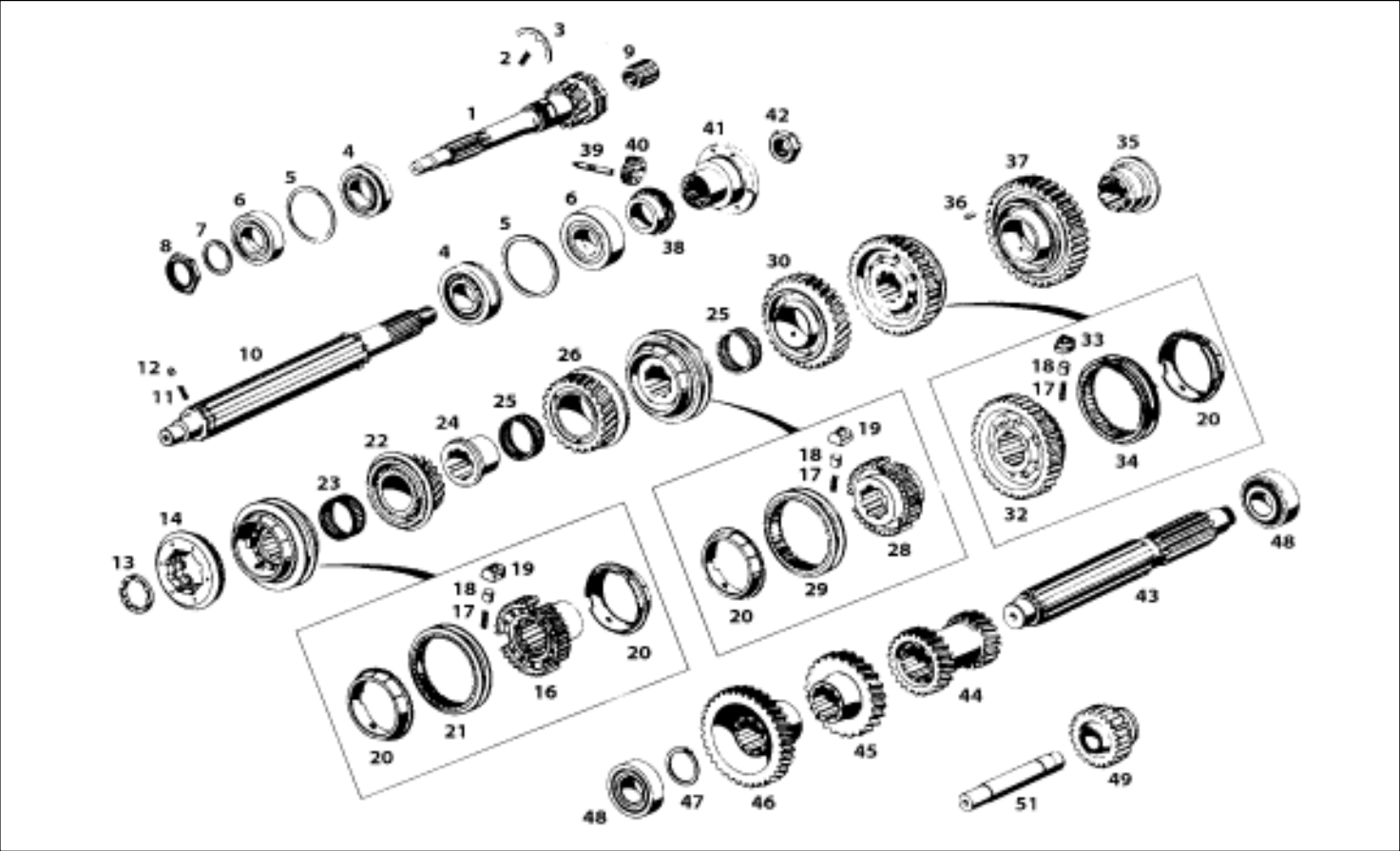


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GEAR SHAFT AND GEAR					
1	2505 3013 79 01	Drive Shaft	1				
2	321 993 12 01	Compression Spring	1				
3	321 262 00 73	Clamping Plate	1				
4	000 981 12 01	Cylindrical Roller Bearing	1				
5	2505 2620 43 02	Snap Ring 2.68 mm Thick	2				
5	2505 2620 43 03	Snap Ring 2.73 mm Thick	2				
5	2505 2620 43 04	Snap Ring 2.78 mm Thick	2				
5	2505 2620 43 05	Snap Ring 2.83 mm Thick	2				
5	2505 2620 43 06	Snap Ring 2.88 mm Thick	2				
5	2505 2620 43 07	Snap Ring 2.93 mm Thick	2				
6	2505 2620 31 06	Four Point Ball Bearing	2				
7	2507 2625 86 01	Spacer on Drive Shaft	1				
8	312 262 11 72	Lock Nut LH Thread	1				
9	2505 2625 31 05	Roller Cage (24 mm)	1				Old Set
10	2505 3015 79 01	Main Shaft (w/o groove)	1				Old Set
9	2505 2625 31 18	Roller Cage (31 mm)	1				New Set
10	2505 2620 79 03	Main Shaft (w/ groove)	1				New Set
	2690 2620 86 01	Circlip	1				New Set

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

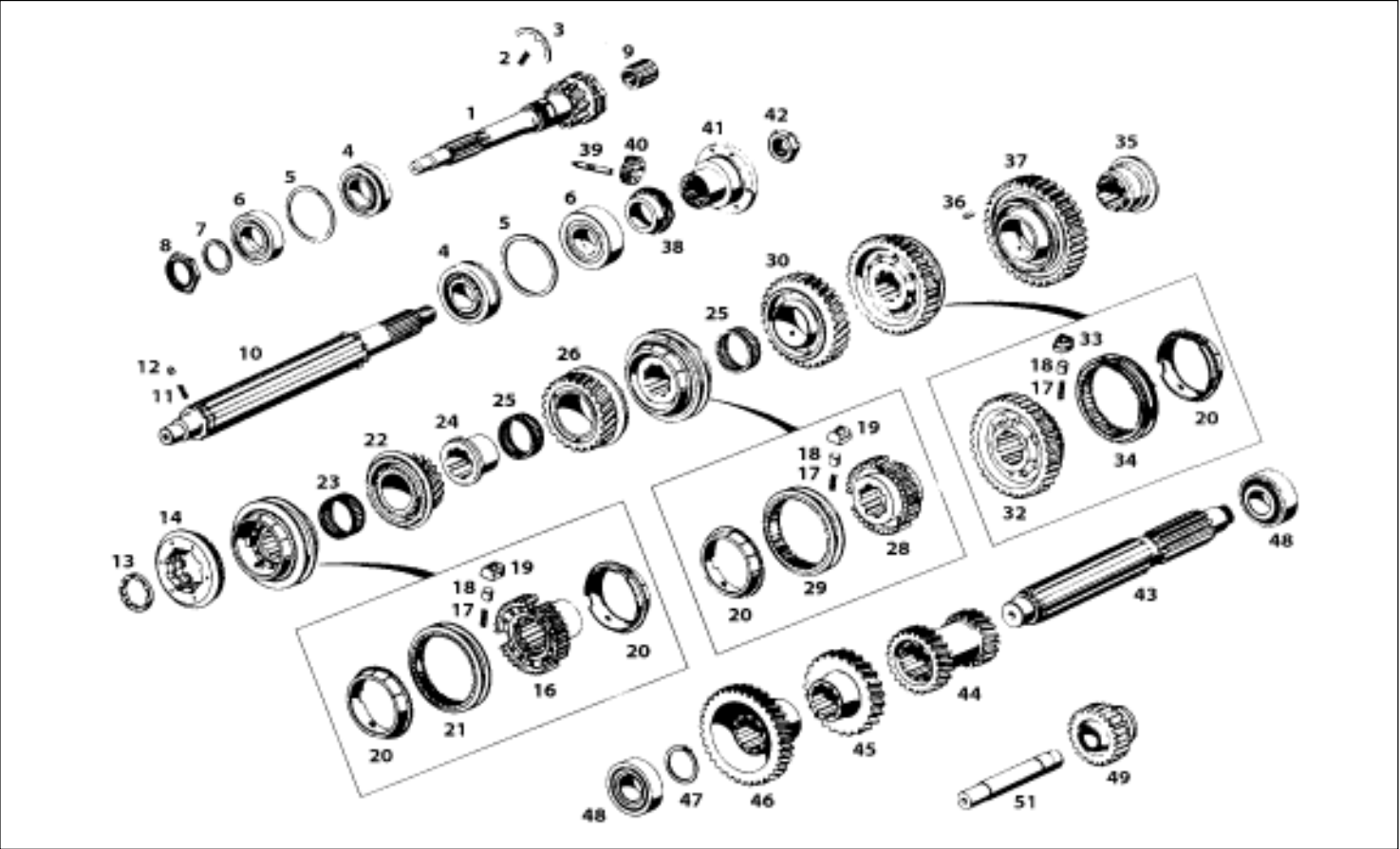


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
11	312 993 17 01	Pressure Spring	1				
12	321 262 03 74	Pin on Main Shaft	1				
13	321 262 21 62	Butting Ring 6.90 mm Thick	1				For Selection
13	2505 2620 86 08	Butting Ring 6.95 mm Thick	1				For Selection
13	321 262 20 62	Butting Ring 7.00 mm Thick	1				For Selection
13	2505 2620 86 09	Butting Ring 7.05 mm Thick	1				For Selection
13	321 262 19 62	Butting Ring 7.10 mm Thick	1				For Selection
13	2505 2620 86 10	Butting Ring 7.15 mm Thick	1				For Selection
13	321 262 18 62	Butting Ring 7.20 mm Thick	1				For Selection
13	2505 2620 86 11	Butting Ring 7.25 mm Thick	1				For Selection
13	321 262 17 62	Butting Ring 7.30 mm Thick	1				For Selection
13	2505 2620 86 12	Butting Ring 7.35 mm Thick	1				For Selection
13	321 262 04 62	Butting Ring 7.40 mm Thick	1				For Selection
13	321 262 28 62	Butting Ring 7.45 mm Thick	1				For Selection
13	321 262 05 62	Butting Ring 7.50 mm Thick	1				For Selection
13	321 262 29 62	Butting Ring 7.55 mm Thick	1				For Selection
13	321 262 06 62	Butting Ring 7.60 mm Thick	1				For Selection
13	321 262 30 62	Butting Ring 7.65 mm Thick	1				For Selection
13	321 262 07 62	Butting Ring 7.70 mm Thick	1				For Selection

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

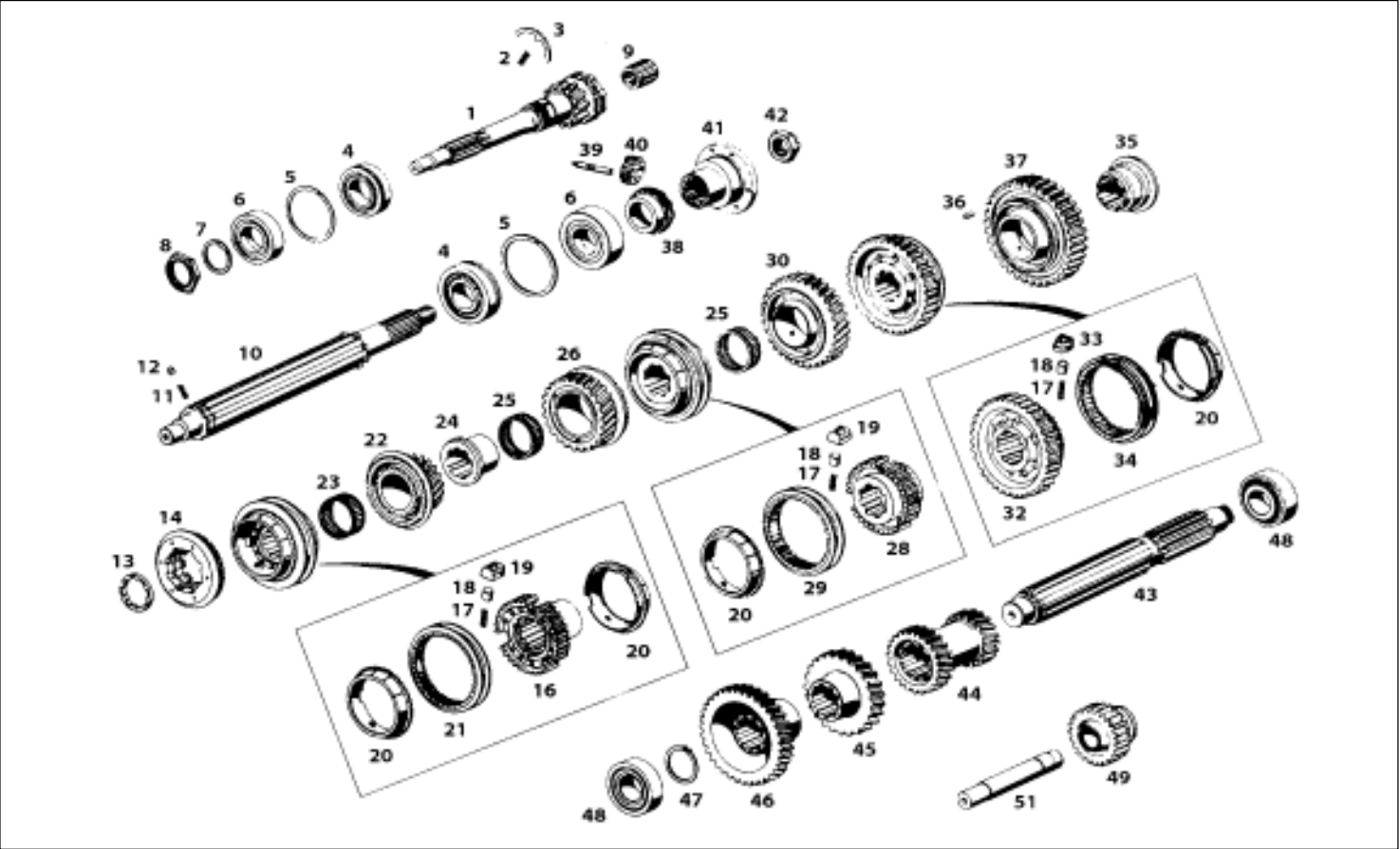


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
13	2505 2620 86 13	Butting Ring 7.75 mm Thick	1				For Selection
13	321 262 25 62	Butting Ring 7.80 mm Thick	1				For Selection
13	2505 2620 86 14	Butting Ring 7.85 mm Thick	1				For Selection
13	321 262 26 62	Butting Ring 7.90 mm Thick	1				For Selection
13	2505 2620 86 15	Butting Ring 7.95 mm Thick	1				For Selection
13	321 262 27 62	Butting Ring 8.00 mm Thick	1				For Selection
14	340 262 01 34	Synchronising Ring	1				
16	2505 3015 54 03	Synchronising Sleeve 4th & 5th	1				
20	2505 2620 38 02	Synchronising Cone	2				
21	321 262 08 23	Shifting Sleeve	1				
22	2505 2620 01 11	Assy. Helical Gear 4th Speed (T = 19)	1				
23	2505 2620 31 23	Double Row Needle Cage	1				
24	322 262 40 50	Collar Bushing 44.5 mm Long (For Third Speed Gear)	1				For Selection
24	322 262 41 50	Collar Bushing 44.6 mm Long (For Third Speed Gear)	1				For Selection
25	2505 2620 31 24	Double Row Roller Cage	1				
26	2505 2620 01 18	Assy. Helical Gear 3rd Speed (T = 26)	1				
28	322 262 04 35	Synchronising Sleeve 2/3	1				
20	2505 2620 38 02	Synchronising Cone	2				
29	321 262 08 23	Shifting Sleeve	1				

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

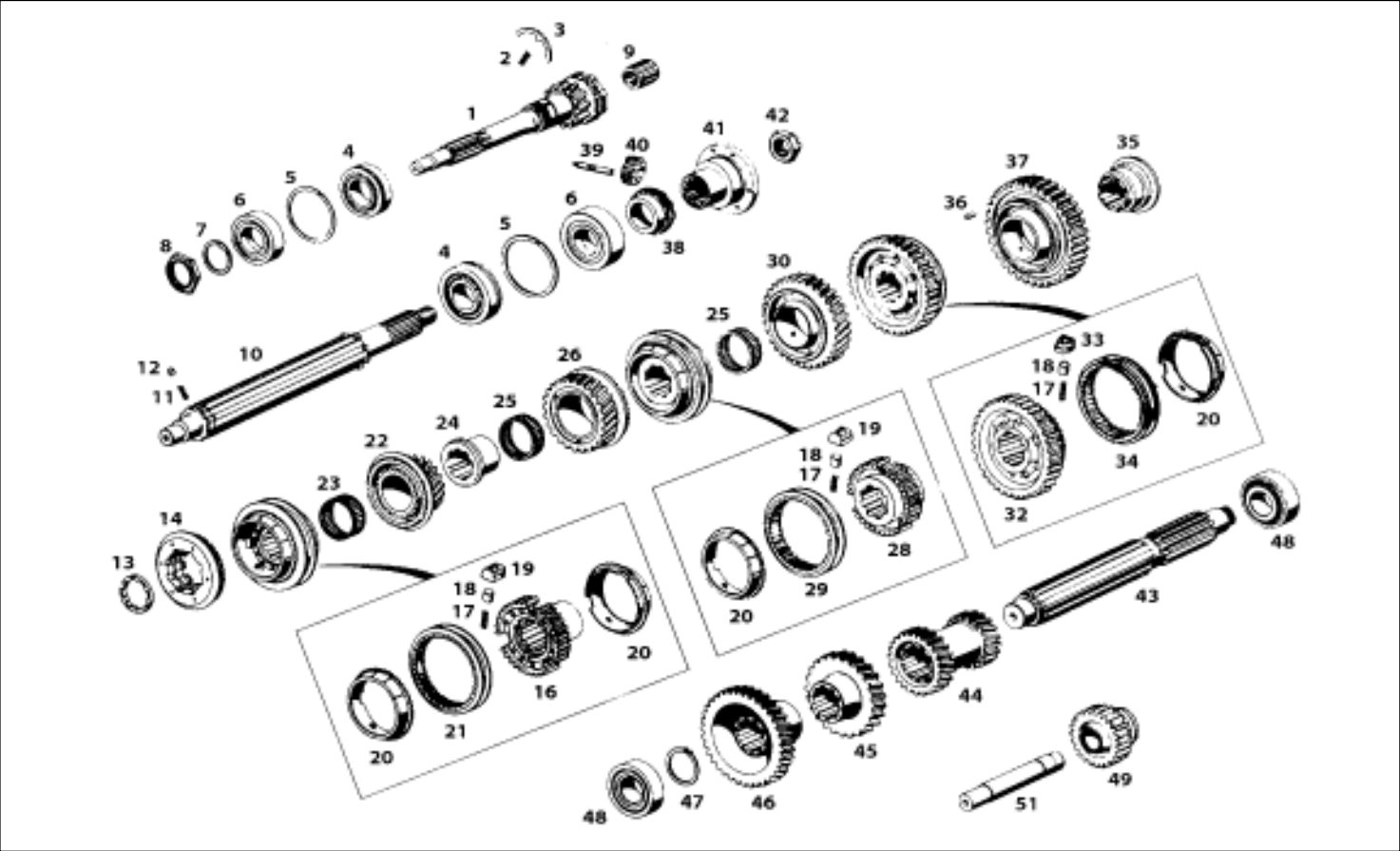


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
25	2505 2620 31 24	Double Row Roller Cage	1				
30	322 262 01 12	Helical Gear 2nd Speed (T = 32)	1				
32	322 263 03 33	Reverse Gear on Main Shaft	1				
20	2505 2620 38 02	Synchronising Cone	1				
34	321 262 07 23	Shifter Sleeve 1st Speed	1				
35	2505 3015 34 01	Collar Bushing 47.2 mm Long	1				For Selection
35	2505 3015 34 02	Collar Bushing 47.3 mm Long	1				For Selection
35	2505 3015 34 03	Collar Bushing 47.4 mm Long	1				For Selection
35	2505 3015 34 04	Collar Bushing 47.5 mm Long	1				For Selection
35	2505 3015 34 05	Collar Bushing 47.6 mm Long	1				For Selection
35	2505 3015 34 06	Collar Bushing 47.7 mm Long	1				For Selection
35	2505 3015 34 07	Collar Bushing 47.8 mm Long	1				For Selection
35	2505 3015 34 08	Collar Bushing 47.9 mm Long	1				For Selection
36	1595 089901 5	Cylindrical Roller 4x8	115				
37	2505 3015 54 01	Gear Wheel 1st Speed (T = 39)	1				
38	2505 2620 01 57	Gear, Speedometer Drive (Nylon)	1				Replaces 2505 3015 54 09
38	2505 2620 01 76	Gear, Speedometer Drive (w/ Oil Slinger)	1				Replaces 2505 2620 01 57
39	2505 2620 79 02	Shaft (Speedo Drive)	1				
40	2505 2620 01 58	Speedo Pinion (Nylon)	1				Replaces 2505 3015 54 10

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

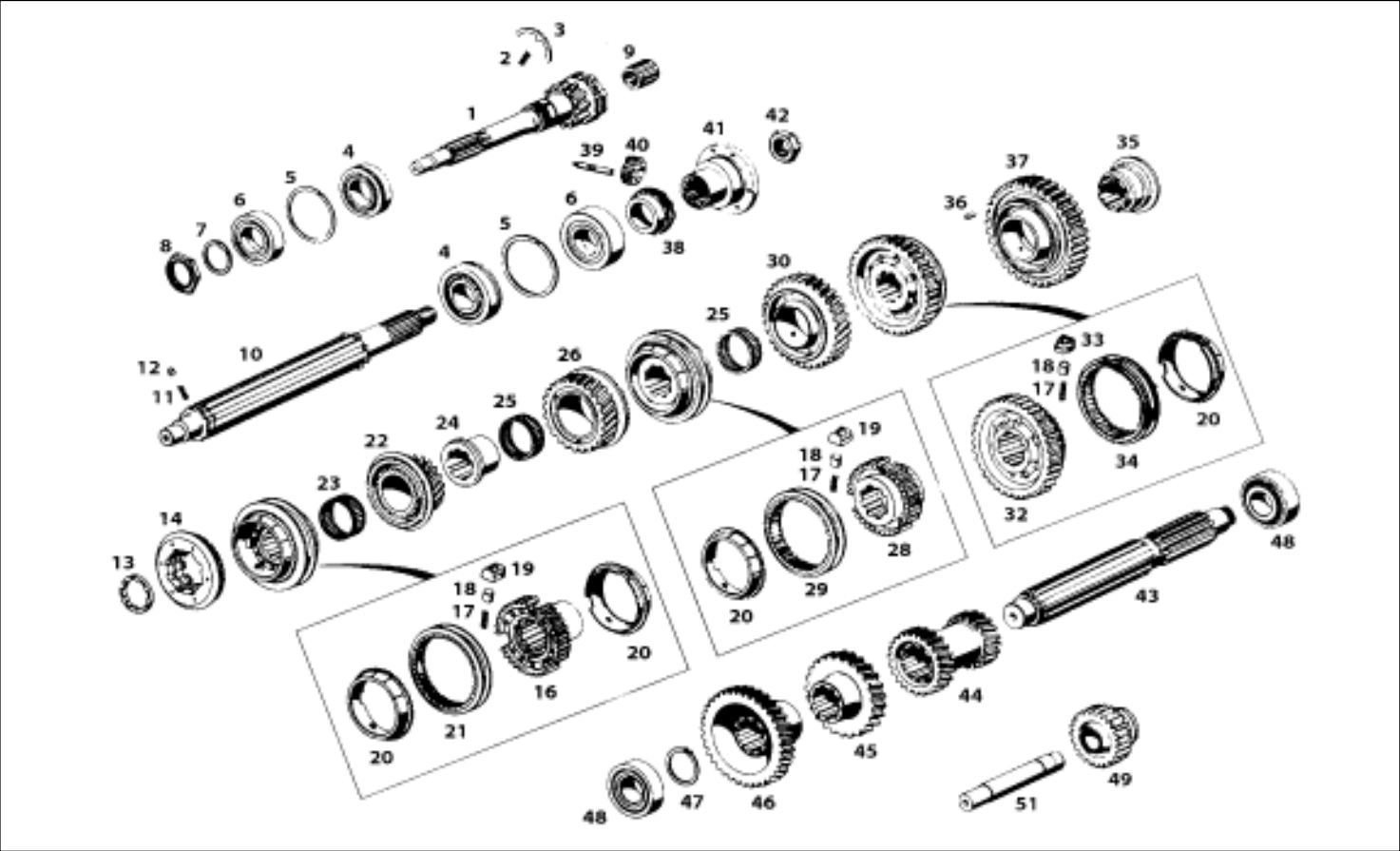


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
41	2507 2620 50 01	Coupling Flange (8 Holes)	1				Replaces 322 260 0725
42	322 262 00 72	Hex. Nut	1				
43	2505 2630 79 01	Counter Shaft (w/o PTO Provision)	1				
44	322 263 03 13	Twin Gear (Counter Shaft) (2/3)	1				
45	2505 2630 54 01	4th Gear (On Counter Shaft)	1				
46	2505 3014 54 02	Constant Mesh Gear (On Counter Shaft) (T = 36)	1				
47	1455 069905 3	Circlip A 52x2.5	1				
48	2505 2630 31 04	Taper Roller Bearing	2				
49	2505 2635 01 05	Assy Reverse Idler Gear with Bush (T = 29)	1				
51	2505 3017 79 01	Reverse Idler Gear Shaft	1				
	8854 2604 16 12	Synchro Kit GBS 40 Consisting of :	1				
19		Carrier 4/5 & 2/3	6				
33		Carrier 1st	3				
18		Retention Pin 4/5, 2/3	6				
18		Retention Pin 1st	3				
17		Comp. Spring	9				

TABLE 26.3

GEAR SHIFT LINKAGES

GROUP 26

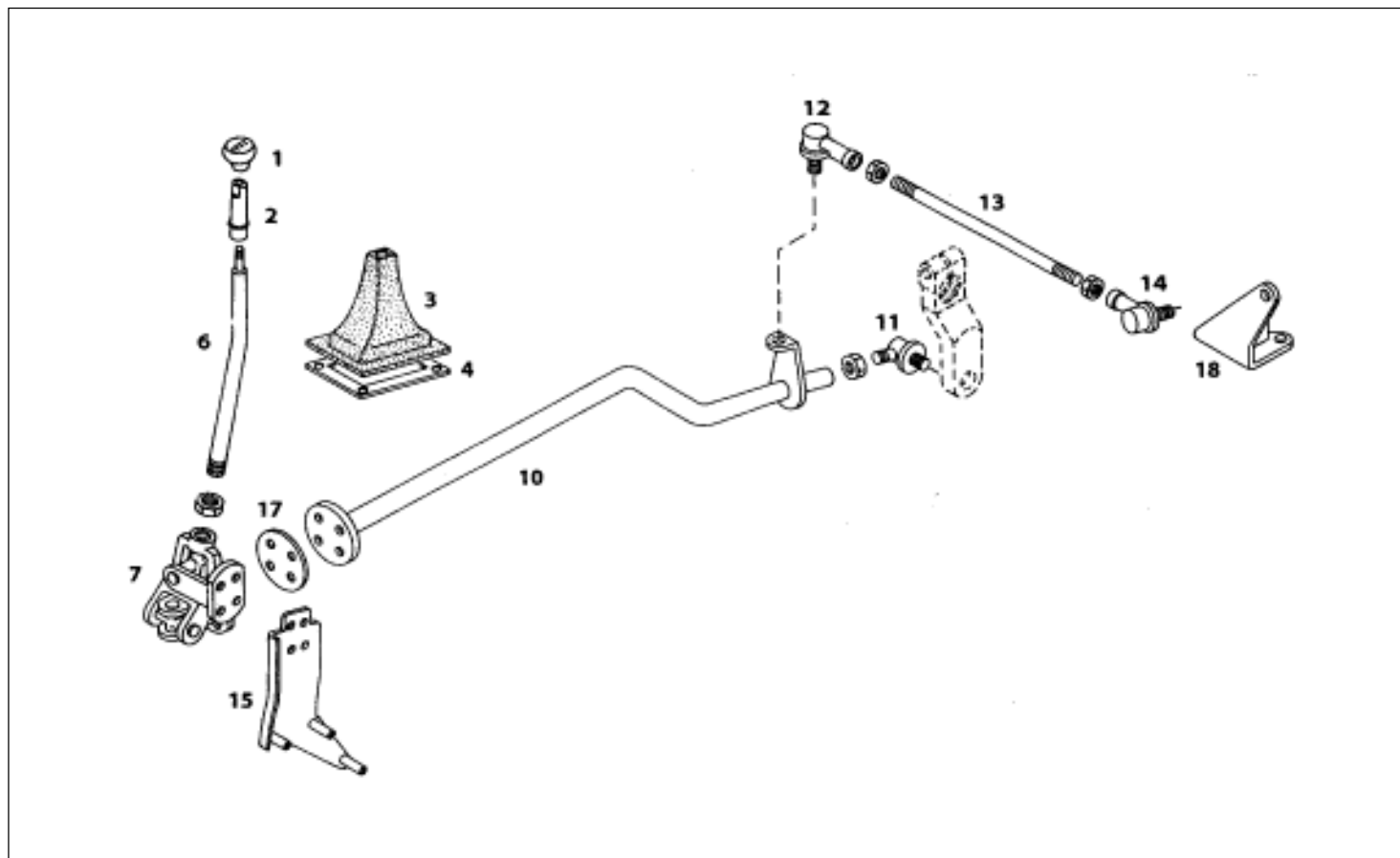


TABLE 26.3
GEAR SHIFT LINKAGES
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GEAR SHIFT LINKAGES					
1	2505 2670 01 09	Assy Gear Shift Knob	1				
2	2763 2680 01 13	Assy. Spacer (G S Lever)	1				
3	2763 2680 01 12	Assy.Rubber Bellow	1				
4	2763 2680 01 14	Assy. Clamping Plate	1				
6	2763 2680 99 01	Gear Shift Lever	1				
7	2763 2680 01 10	Assy. Housing block	1				
	2573 2680 87 01	Spring Ring	1				
10	2763 2680 01 08	Assy. Turning Tube w/o Ball Joint		1	1		
10	2073 2680 01 13	Assy. Turning Tube w/o Ball Joint	1			1	
11	2507 2670 01 52	Assy. Ball Joint (Big)	1				Replaces 2507 2670 01 51
12	2641 2680 02 24	Assy. Ball Joint RH Threads	1				
13	2763 2680 79 01	Link Rod	1				
14	2641 2680 02 25	Assy. Ball Joint LH Threads	1				
15	2763 2681 01 03	Assy Bracket (On Engine)		1	1		
15	2073 2680 01 11	Assy Bracket (On Engine)	1			1	
17	2750 2680 53 01	Gasket	1				
18	2505 2671 02 59	Assy Bracket (On Gear box)		1	1		
18	2755 2671 01 01	Assy Bracket (On Gear box)				1	

TABLE 26.3

GEAR SHIFT LINKAGES

GROUP 26

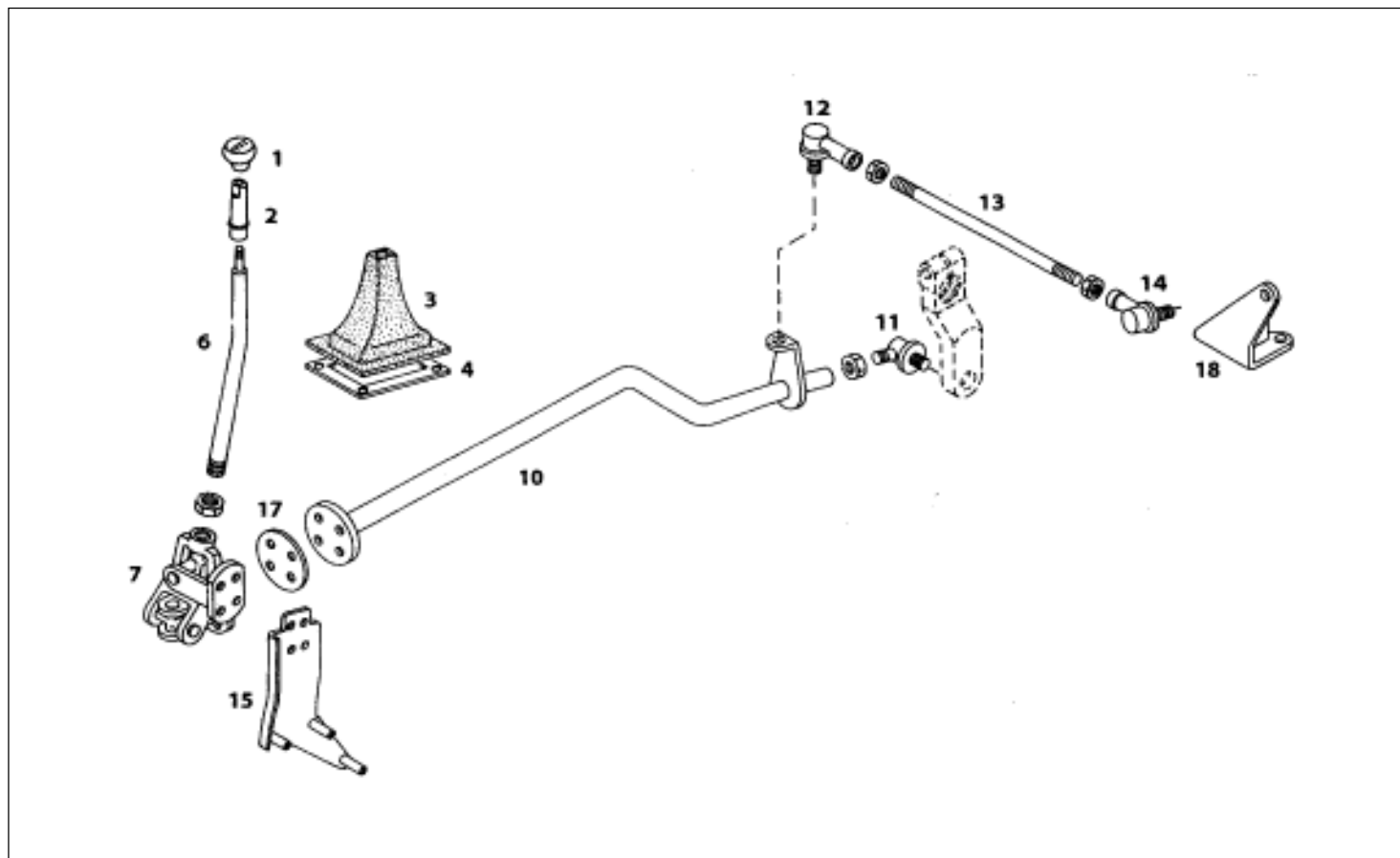


TABLE 26.3
GEAR SHIFT LINKAGES
GROUP 26

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2763 2680 80 02	Flanged bolt with Serrations	2				
	2763 2680 80 03	Flanged bolt with Serrations	1				

TABLE 29.1

CLUTCH CONTROL

GROUP 29

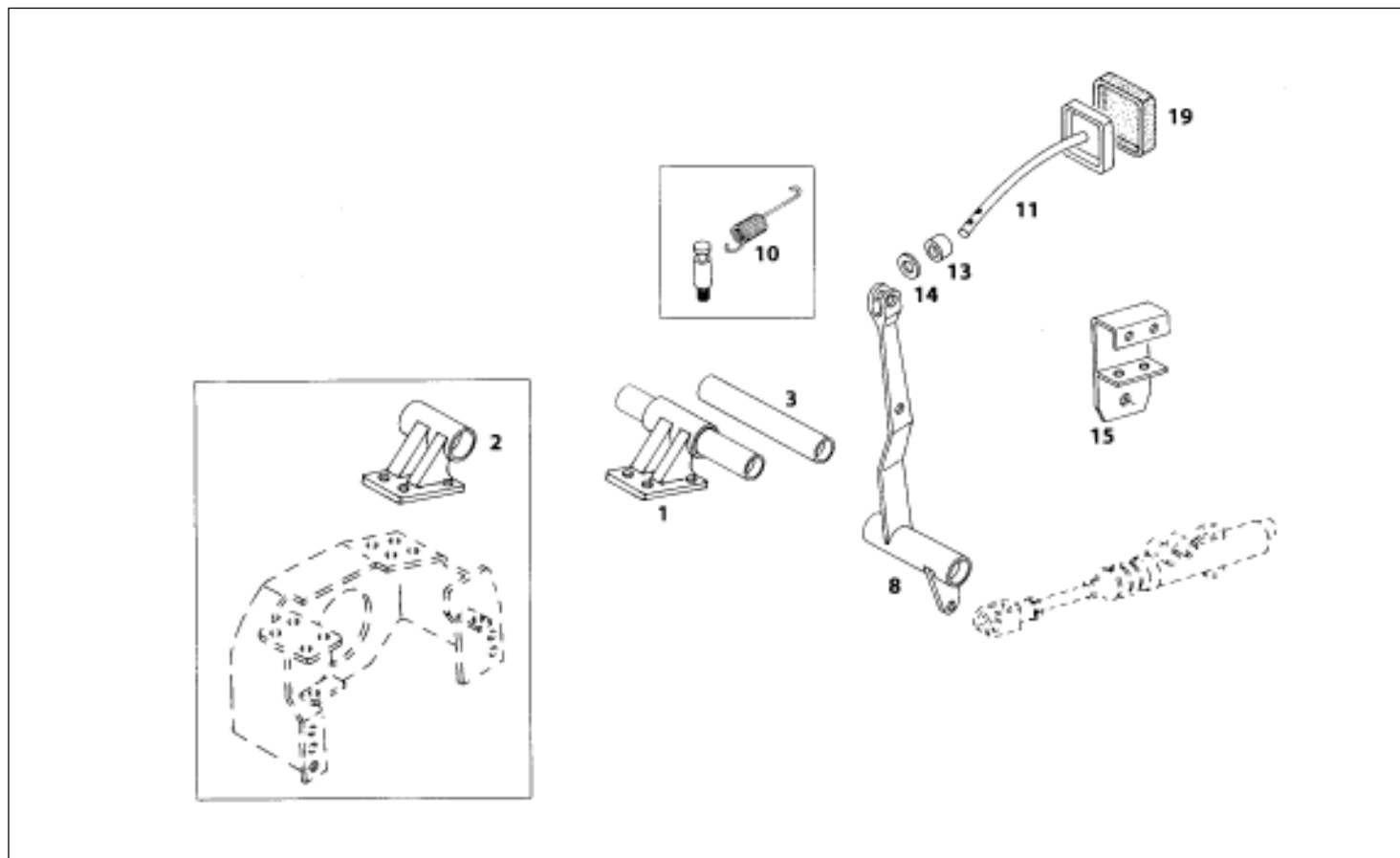


TABLE 29.1
CLUTCH CONTROL
GROUP 29

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		CLUTCH CONTROL					
1	2770 2910 01 04	Assy. Control Mounting Bracket with Tube	1				
2	2571 2950 01 20	Assy. Controls Mounting Bracket		1	1		
2	2750 2950 01 07	Assy. Controls Mounting Bracket				1	
3	2750 2950 01 02	Assy. Bearing Tube	1				
4	042 326 00 53J	Bush	2				
5	2750 2950 34 02	Bush	2				
6	2573 2950 92 01	Washer	1				
8	2571 2910 01 06	Assy. Clutch Pedal Lever Complete		1	1		
8	2073 2910 01 06	Assy. Clutch Pedal Lever Complete				1	
9	1455 060401 0	External Circlip 40x1.75	1				
10	2608 2930 87 01	Spring	1				
11	2574 2910 01 01	Assy. Pedal Plate, Clutch		1	1		
11	2750 2910 01 08	Assy. Pedal Plate, Clutch				1	
13	322 293 00 77	Washer Brake Pedal				1	
14	312 291 11 97	Sealing Washer Clutch Pedal	1				
15	2573 2950 01 17	Assy. Bracket (Master Cylinder Mounting)		1	1		
15	2073 2950 01 05	Assy. Bracket (for Master Cylinder Mounting)				1	
19	320 292 50 82	Rubber Cover Clutch Pedal		1	1		

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

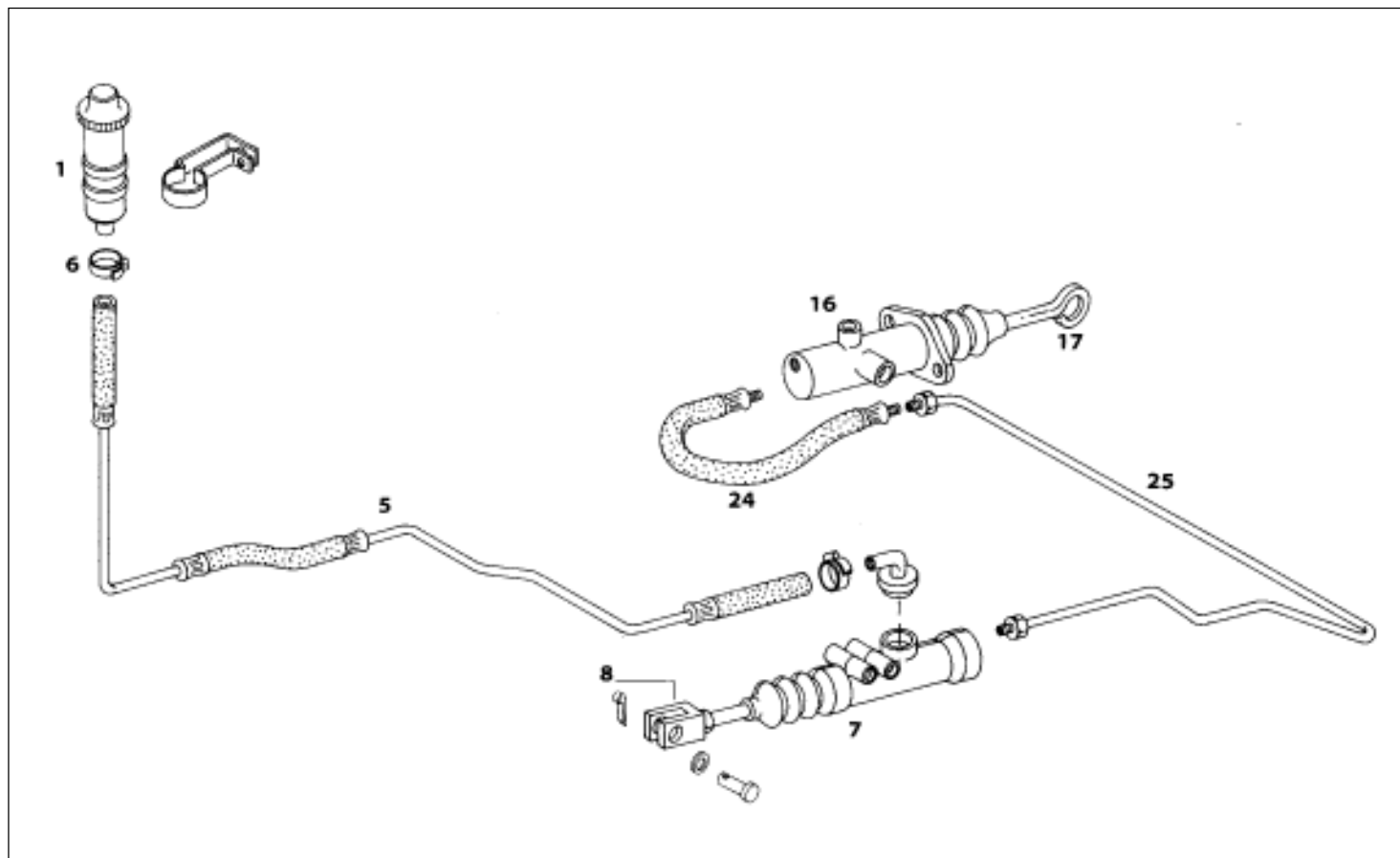


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		HYDRAULIC CLUTCH CONTROL					
1	2630 2910 01 03	Assy. Refilling Container Complete		1	1		
1	2573 4310 01 56	Assy. Refilling Container Complete				1	
5	2085 2910 01 02	Assy. Connecting Line (for Hyd. Clutch)		1	1		
5	2068 2910 01 01	Assy. Connecting Line				1	
6	1427 020190 4	Hose Clip 19	2				
7	2618 2910 01 07	Assy. Master Cylinder 25.4 Dia.	1				
8	2573 2910 01 72	Assy Fork Head with Push Rod (for Clutch Master Cylinder)	1				
16	2510 2930 01 02	Assy. Slave Cylinder	1				
17	2770 2910 60 02	Pull Rod		1	1		
17	2755 2910 60 01	Push Rod				1	
24	2574 4291 01 61	Assy Rubber Hose (Clutch M/cyl. to Clutch Sl/cyl.)		1	1		Pune Vehicle
25	2632 2910 01 44	Assy. Connecting Line (Clutch M/Cyl to Clutch Sl/Cyl)		1	1		Pune Vehicle
	2085 2910 01 01	Assy. Connecting Line (Clutch M/Cyl to Clutch Sl/Cyl)		1	1		Jsr Vehicle
	2073 2910 01 02	Assy. Connecting Line (Clutch M/Cyl to Clutch Sl/Cyl)				1	
	2618 2910 01 09	Repair Kit (Major) for 25.4 mm dia. Clutch Master Cylinder	1				
		Consisting of :					
		Plunger	1				
		Shim	1				

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

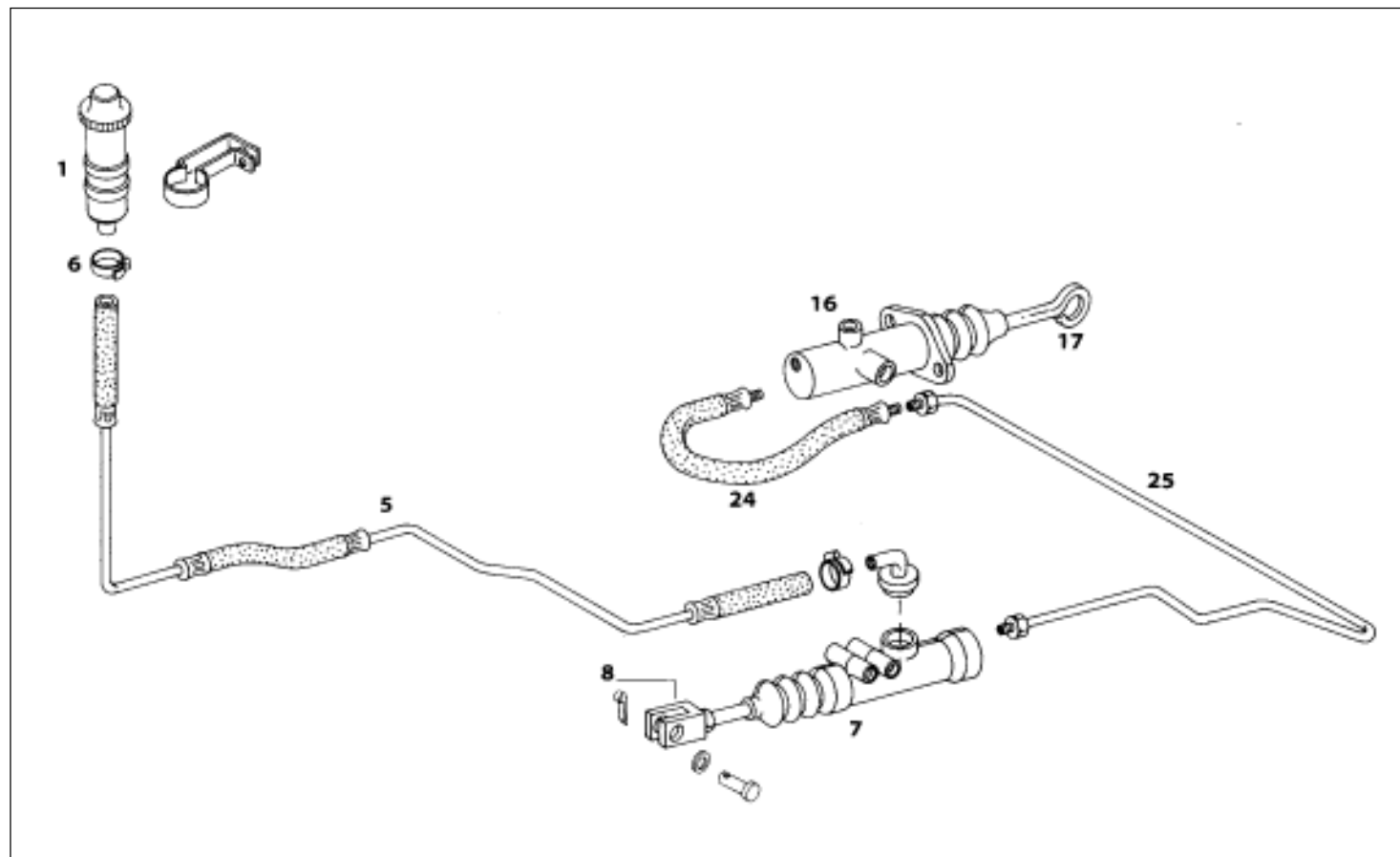


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		Seal	1				
		Spring	1				
		Circlip	1				
		Seal (for Fluid Tank)	1				
		Dust Cover	1				
	2618 2910 01 10	Repair Kit (Major) for 25.4 mm dia. Clutch Master Cylinder	1				
		Consisting of :					
		Seal	1				
		Seal	1				
		Seal (for Fluid Tank)	1				
		Dust Cover	1				
	2573 2910 01 61	Repair Kit for Clutch Slave Cylinder consists of :	1				
		Seal	1				
		Circlip	1				
		Dust Cover	1				
		Grease Sachet	1				

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

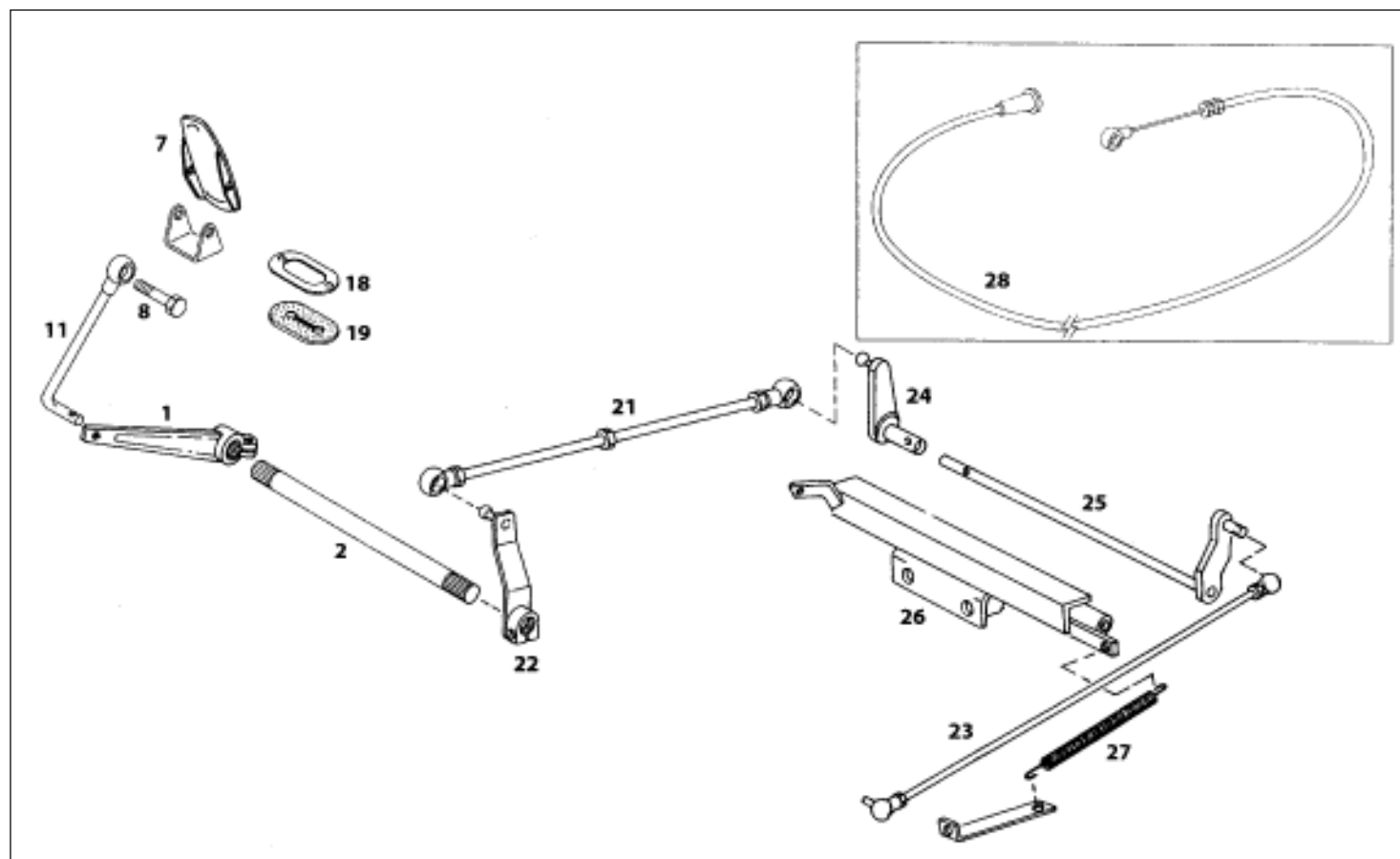


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ACCELERATOR CONTROL					
1	2573 3010 01 02	Assy. Lever Accelerator Pedal		1	1		
1	2750 3010 01 01	Assy. Lever Accelerator Pedal				1	
2	2571 3010 79 03	Shaft Accelerator Pedal	1				
7	2576 3010 38 04	Accelerator Pedal	1				
	2763 3010 01 11	Assy. Stopper	1				
8	2576 3010 67 05	Pin	1				
11	2763 3010 01 08	Thrust Rod		1	1		
11	2750 3010 01 29	Thrust Rod				1	
18	2060 8150 82 01	Retaining Plate	1				
19	2576 8150 63 05	Rubber Pad	1				
21	2763 3010 01 02	Assy. Pull Rod (Acc. Control)		1	1		
21	2750 3010 01 17	Assy. Pull Rod (Acc. Control)				1	
22	2576 3010 01 30	Assy. Accelerator Lever		1	1		
22	2750 3010 01 02	Assy. Accelerator Lever				1	
23	2770 3010 01 05	Assy. Pull Rod		1	1		
23	2750 3010 01 31	Assy. Pull Rod				1	
24	2754 3010 01 19	Assy Lever With Ball Pin		1	1		
24	2750 3010 01 33	Assy Lever With Ball Pin				1	

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

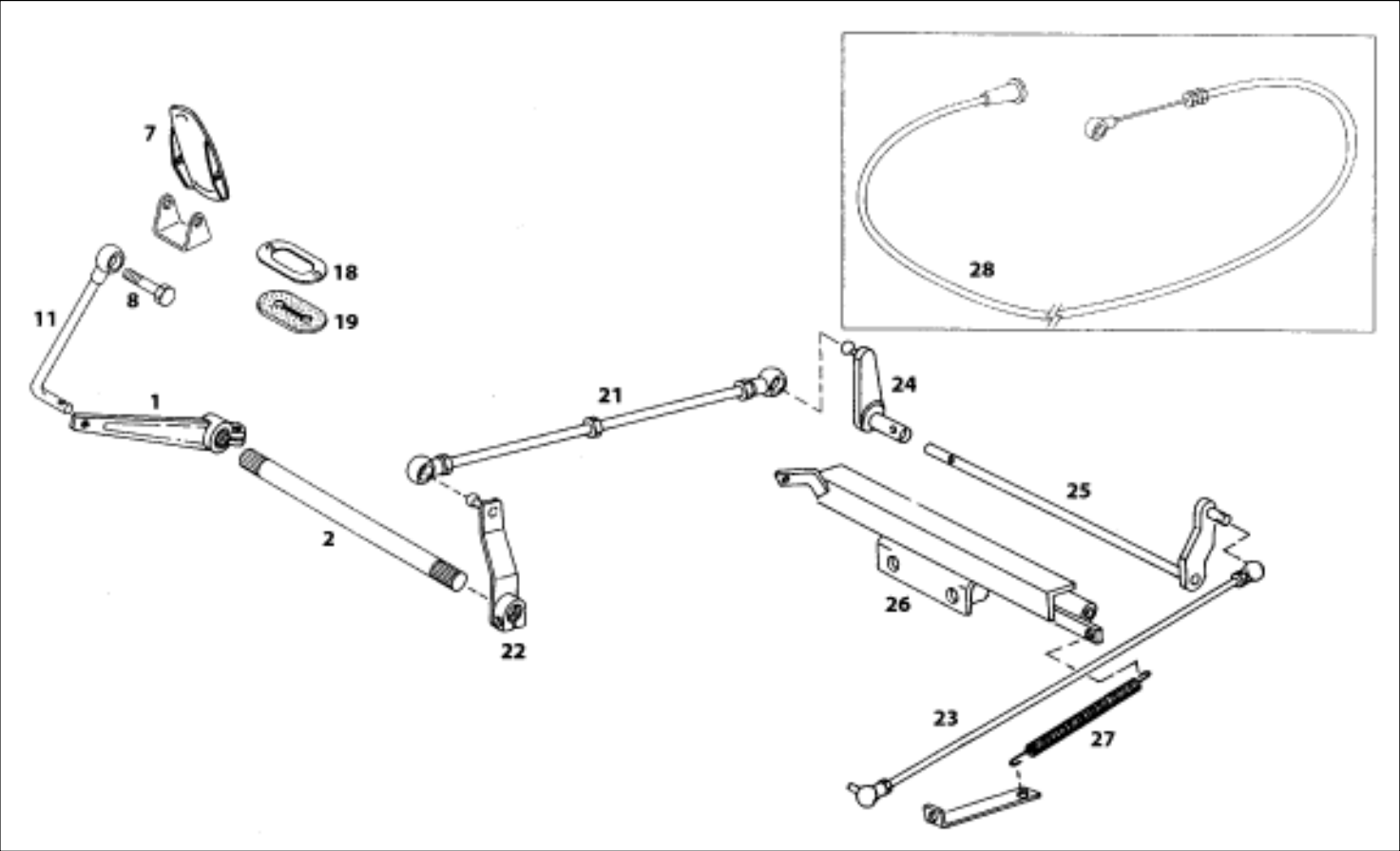


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
25	2770 3010 01 04	Assy. Control Shaft		1	1		
25	2750 3010 01 34	Assy. Control Shaft				1	
26	2770 3010 01 01	Assy. Bracket		1	1		
26	2750 3010 01 32	Assy. Bracket				1	
27	322 993 03 10	Return Spring	2				
28	2750 3020 01 01	Assy. Pull Cable (Engine Stop)	1				

TABLE 31.1

FRAME

GROUP 31

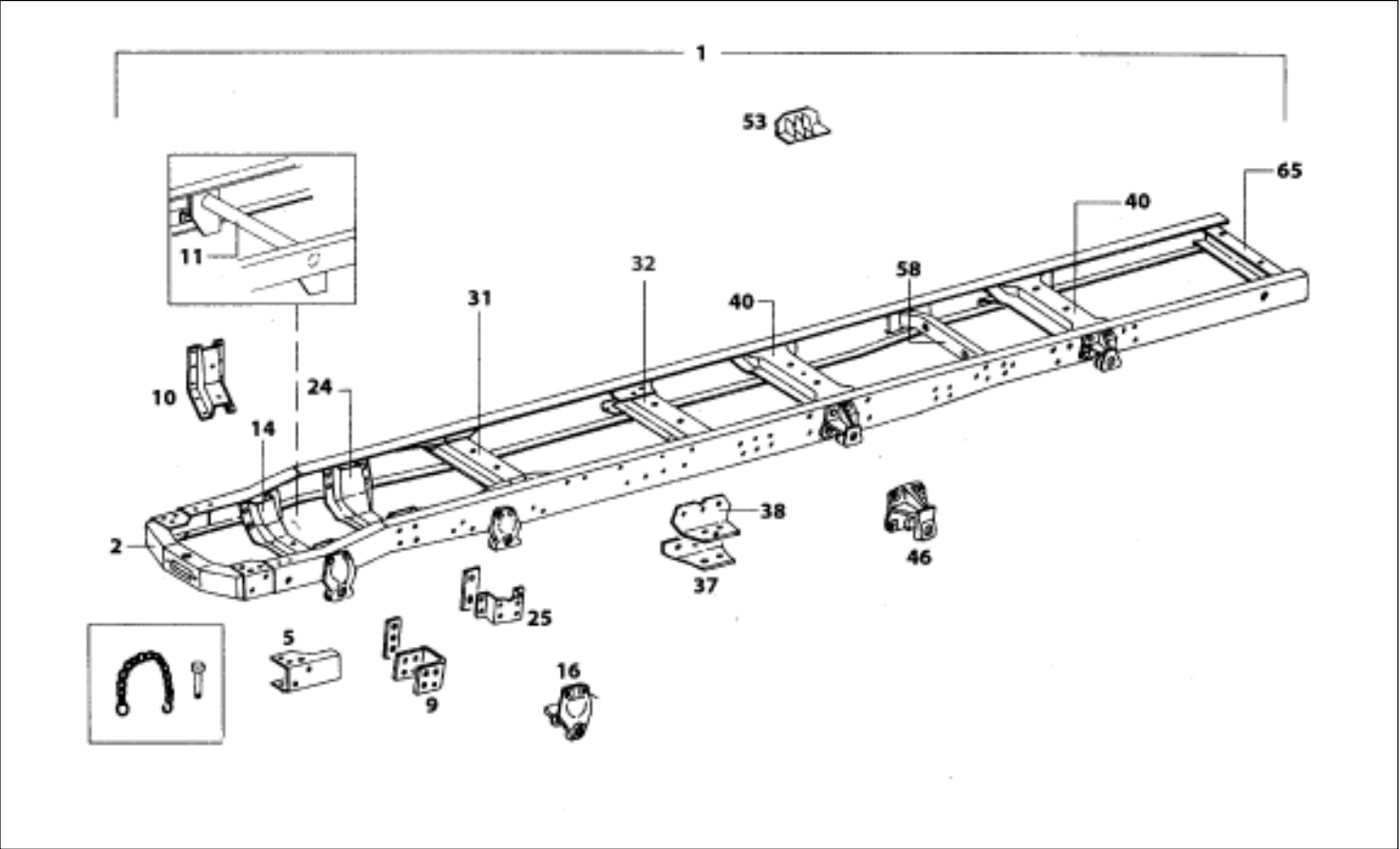


TABLE 31.1 **FRAME** **GROUP 31**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRAME					
1	2770 3100 01 07	Assy. Frame		1			60% ROH & 310 dia Clutch
1	2770 3100 01 18	Assy. Frame		1			60% ROH & 330 dia Clutch
1	2770 3100 01 17	Assy. Frame		1			50% ROH & 330 dia Clutch
1	2770 3100 01 16	Assy. Frame			1		50%ROH&310/330diaClutch
1	2770 3100 01 15	Assy. Frame			1		55% ROH & 330 dia Clutch
1	2770 3100 01 14	Assy. Frame			1		60% ROH & 330 dia Clutch
1	2073 3100 01 04	Assy. Frame				1	50% ROH & 310 dia Clutch
1	2073 3100 01 09	Assy. Frame				1	50% ROH & 330 dia Clutch
1	2073 3100 01 08	Assy. Frame				1	60% ROH & 310 dia Clutch
1	2073 3100 01 01	Assy. Frame				1	60% ROH & 330 dia Clutch
1	2770 3100 01 02	Assy. Frame					Qty 1 for LP/32WB (50% ROH) & 330 dia Clutch
1	2770 3100 01 04	Assy. Frame					Qty 1 for LP/36WB (50% ROH) & 330 dia Clutch
1	2763 3100 01 17	Assy. Frame					Qty 1 for LP/42WB (50% ROH) & 310/ 330 dia Clutch
2	2060 3120 01 10	Assy. Bumper Cross Member (No. 1)	1				
5	2067 3120 71 06	Gusset RH		1	1		

TABLE 31.1

FRAME

GROUP 31

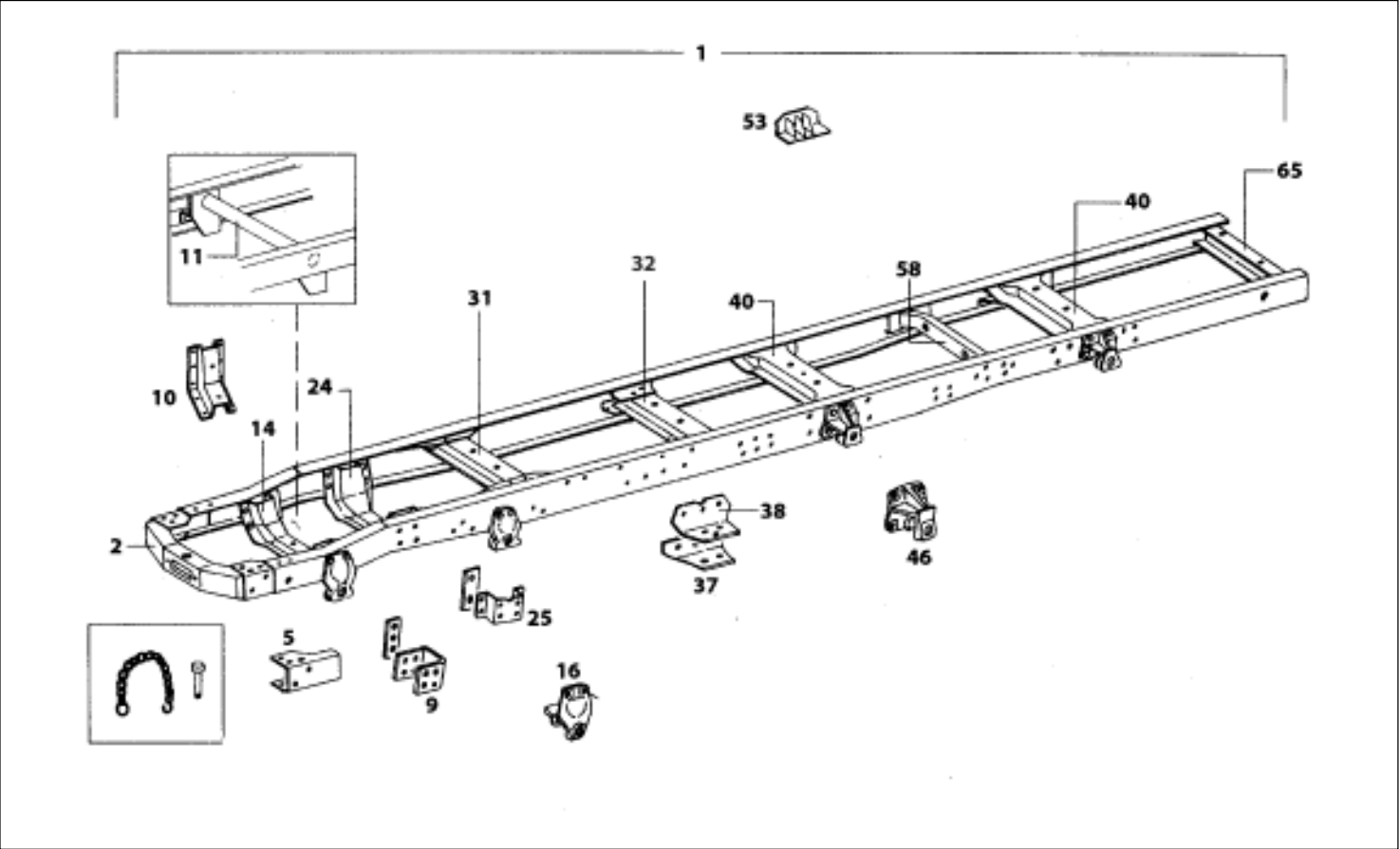


TABLE 31.1
FRAME
GROUP 31

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
5	2067 3120 71 07	Gusset LH		1	1		
5	2073 3120 82 01	Gusset RH				1	
5	2073 3120 82 02	Gusset LH				1	
9	2763 3120 71 15	Support RH Front (Engine CM)		1	1		
9	2763 3120 71 13	Support LH Front (Engine CM)		1	1		
9	2763 3120 71 11	Support RH Rear (Engine CM)		1	1		
9	2763 3120 71 10	Support LH Rear (Engine CM)		1	1		
9	2073 3120 71 10	Support (Eng. Mtg. C/M Front)				4	
10	2750 3120 01 02	Assy. Bracket RH				1	
10	2750 3120 01 03	Assy. Bracket LH				1	
14	2770 3120 01 04	Assy. Engine Cross Member Front (No. 2)		1	1		
14	2073 3120 01 03	Assy. Engine Cross Member Front (No. 2)				1	
16	042 322 04 01J	Front Spring Bracket Front & Rear	4				
24	2782 3120 01 07	Assy. Engine Cross Member Rear (No. 3)		1	1		
11	2750 3120 01 04	Assy. Engine Cross Member Rear (No. 3)				1	
	2576 3120 01 06	Assy. Engine Cross Member Front (No. 4)				1	
	2750 2420 01 04	Assy. Bracket (Eng. Mtg. Rear on Frame)				1	
	2073 2420 01 03	Assy. Bracket (Engine Mtg. Bottom)				1	
25	2770 3120 71 28	Support Engine Cross Member (Rear)		2	2		

TABLE 31.1

FRAME

GROUP 31

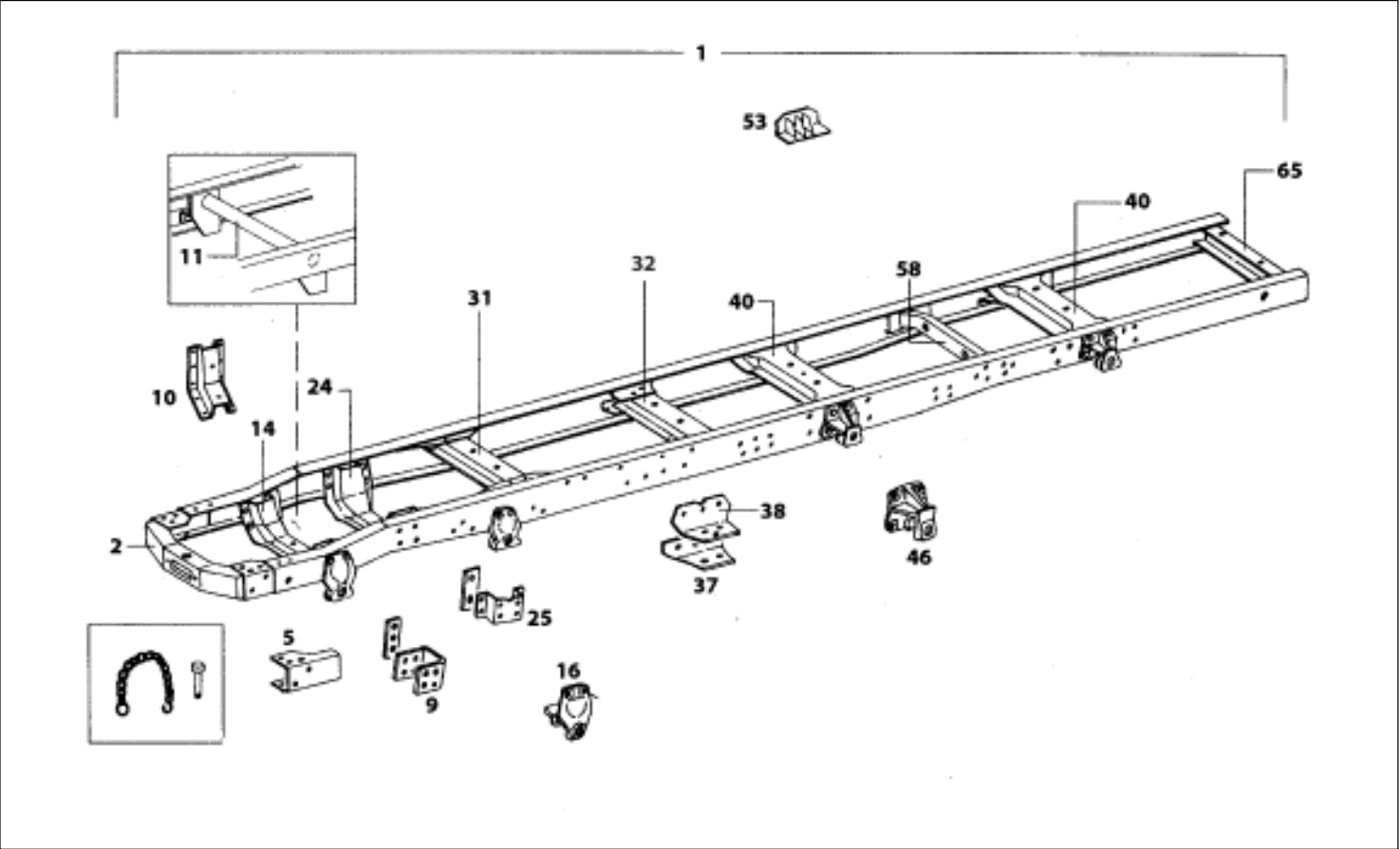


TABLE 31.1
FRAME
GROUP 31

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
31	2576 3120 71 20	Support Engine Cross Member (Front)				2	
	2750 3120 71 13	Support LH				1	
	2750 3120 71 14	Support Top RH				1	
	2770 2920 33 04	Bracket	1				
	2576 4291 33 03	Bracket	1				
	2770 3120 71 26	Support Top RH (4th C.M.)		1	1		
	2770 3120 71 27	Support Top LH (4th C.M.)		1	1		
	2573 3120 82 16	Cross Member No. 4		1			
	2763 3120 01 04	Assy. Cross Member No. 5		1			
32	2632 3120 01 05	Assy. Cross Member No. 5			1		CM 2573 3120 82 16 with supports
32	2573 3120 82 16	Cross Member No. 5				1	CM 2573 3120 82 16 with supports
	2763 3120 01 04	Assy. Cross Member No. 6			1		CM 2573 3120 82 16 with supports
37	2573 3120 71 01	Support Bottom		4	6		
	042 312 00 76J	Washer		10	14		
38	042 312 16 52J	Support Top			2		
	2574 3120 71 34	Support Top		2	2		

TABLE 31.1

FRAME

GROUP 31

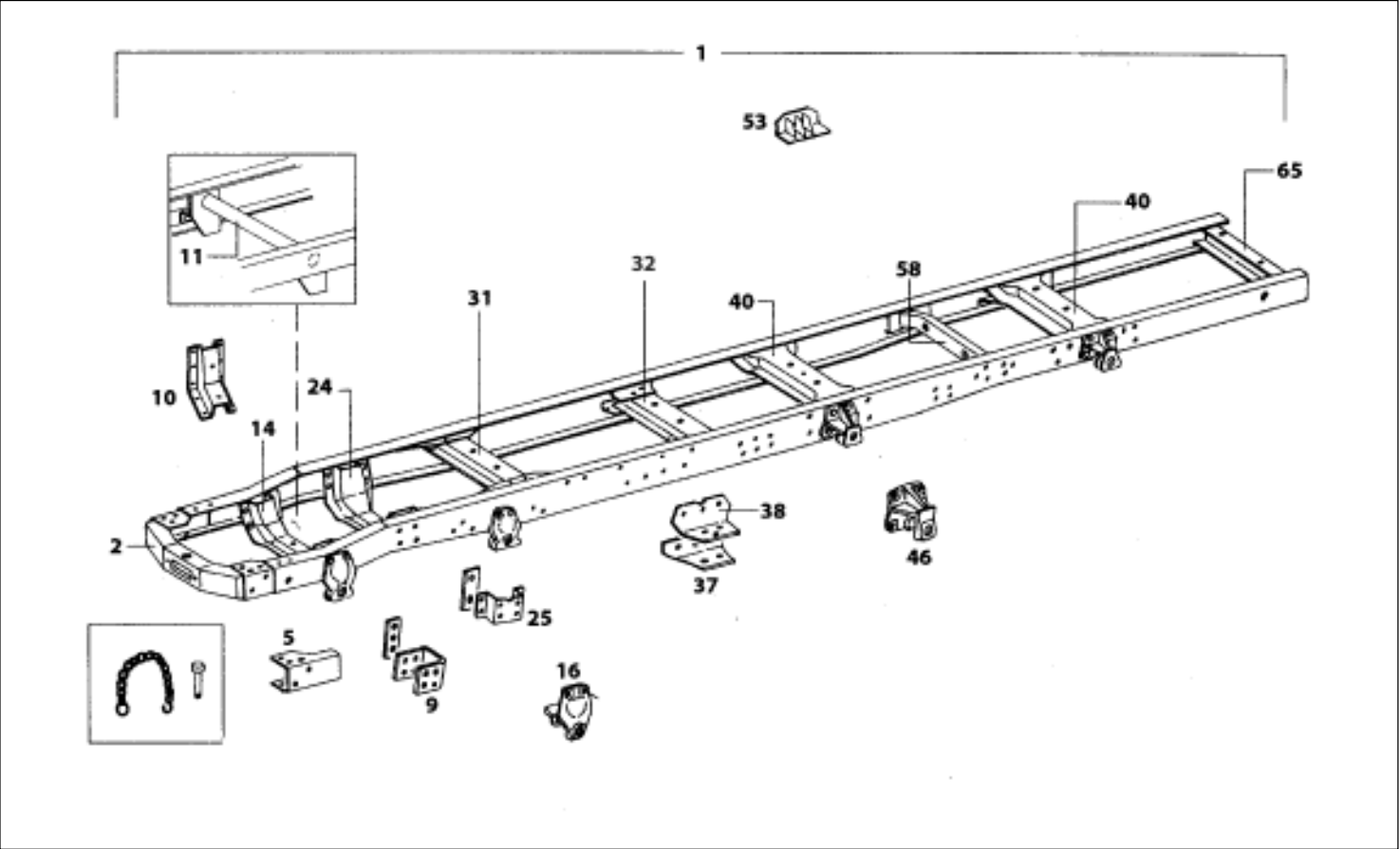


TABLE 31.1
FRAME
GROUP 31

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
40	2573 3120 82 12	Cross Member Rear Spring Frt / Rear		2	3	3	CM 6, CM 8 For LP52 CM7, CM9, CM10 For LP59 CM6, CM8, CM9 For LPO 55
58	2571 3120 01 14	Assy. Cross Member (Rear Shock Absorber)	1				CM7 For LP52 CM8 For LP59 CM7 For LPO 55
46	352 325 01 01	Rear Spring Bracket Rear	4				
53	2573 3120 01 23	Assy. Stopper Bracket	2				
65	2573 3121 71 10	End Cross Member (195 Tail End w/o Gusset)	1				CM9 For LP52 CM11 For LP 59 CM10 For LPO 55

TABLE 32.1

FRONT SPRING SUSPENSION (LP)

GROUP 32

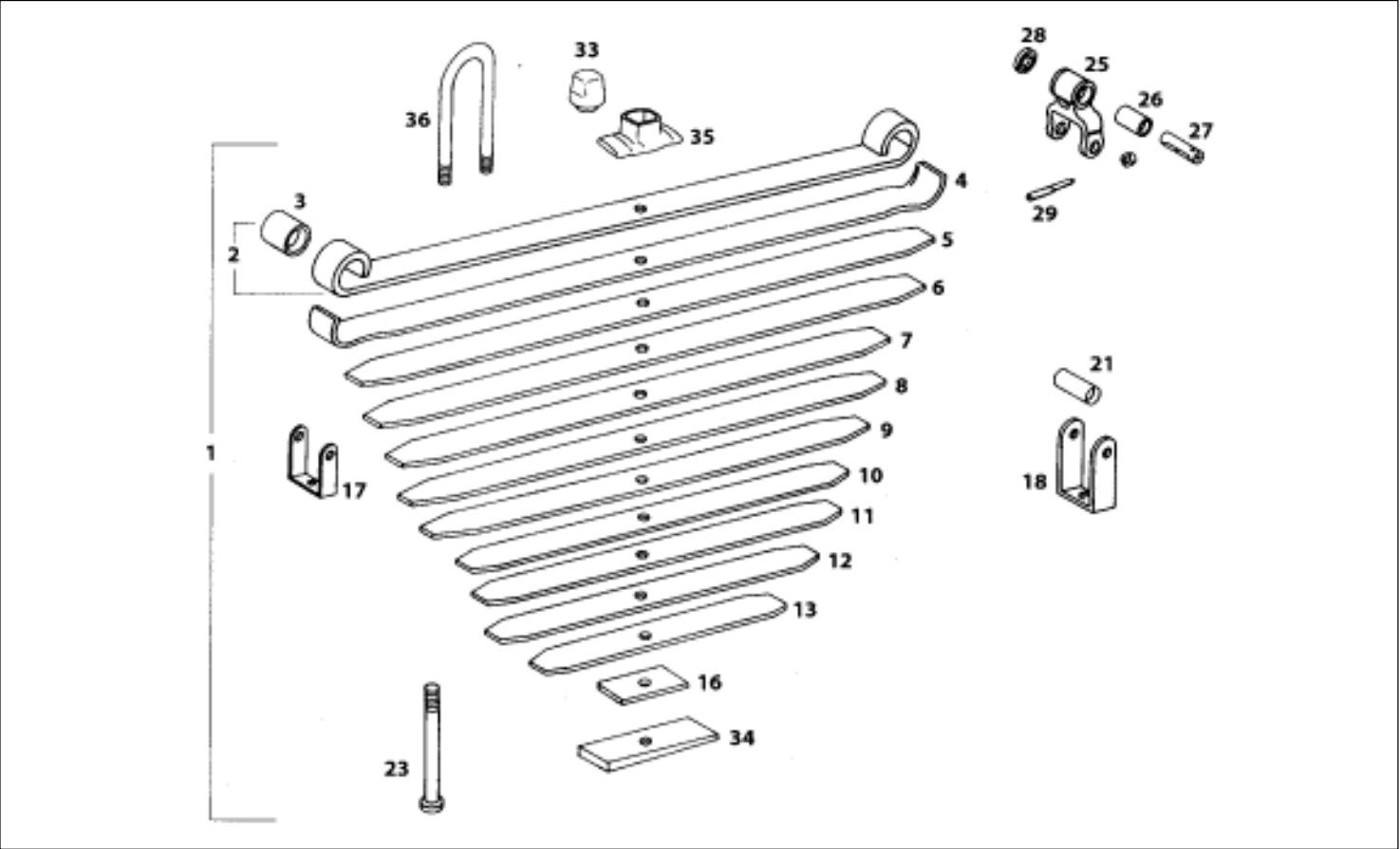


TABLE 32.1
FRONT SPRING SUSPENSION (LP)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT SPRING SUSPENSION (LP)					
1	2618 3210 01 10	Assy. Front Spring		2	2		replaces 2618 3210 01 07
2	2618 3210 01 09	Assy. First Leaf with Bush		2	2		
3	2060 3202 34 01	Bush		4	4		
4	2618 3210 71 11	Second Leaf		2	2		
5	2618 3210 71 12	Third Leaf		2	2		
6	2618 3210 71 13	Fourth Leaf		2	2		
7	2618 3210 71 14	Fifth Leaf		2	2		
8	2618 3210 71 15	Sixth Leaf		2	2		
9	2618 3210 71 16	Seventh Leaf		2	2		
10	2618 3210 71 17	Eighth Leaf		2	2		
11	2618 3210 71 18	Nineth Leaf		2	2		
12	2618 3210 71 19	Tenth Leaf		2	2		
13	2618 3210 71 20	Eleventh Leaf		2	2		
16		Plate		8	8		
17	2618 3210 42 01	Spring Clip		4	4		
18	2618 3210 42 02	Spring Clip		4	4		
20	1132 399635 2	Hex. Bolt M 10X65		8	8		
21	2632 3210 86 01	Spacer		8	8		

TABLE 32.1

FRONT SPRING SUSPENSION (LP)

GROUP 32

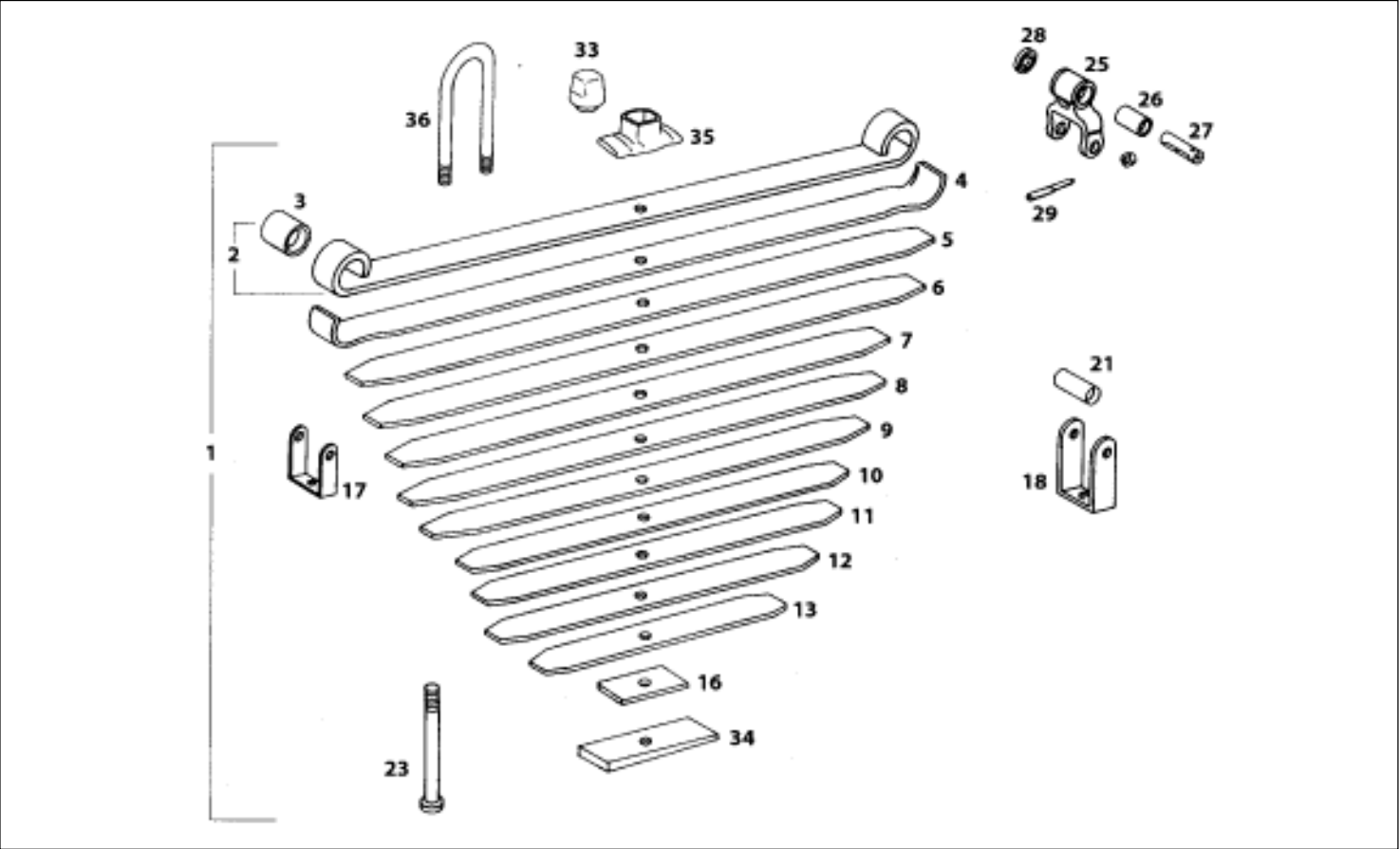


TABLE 32.1
FRONT SPRING SUSPENSION (LP)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
23	2060 3210 32 03	Centre Bolt		2	2		
25	352 320 00 63	Assy. Spring Shackle		2	2		
26	352 322 00 50	Bush		2	2		
27	352 322 05 30	Spring Pin		4	4		
27	2573 3210 67 01	Spring Pin		2	2		
28	2573 3210 01 07	Assy. Sealing Ring		12	12		
29	042 990 00 37J	Cotter Pin		6	6		
33	2576 3220 77 01	Rubber Buffer		2	2		
34	342 322 00 84	Castor Plate		2	2		
35	2576 3220 37 01	Guide Plate Front		2	2		
36	2632 3220 42 03	U Clamp		4	4		

TABLE 32.2

FRONT SPRING SUSPENSION (LPO)

GROUP 32

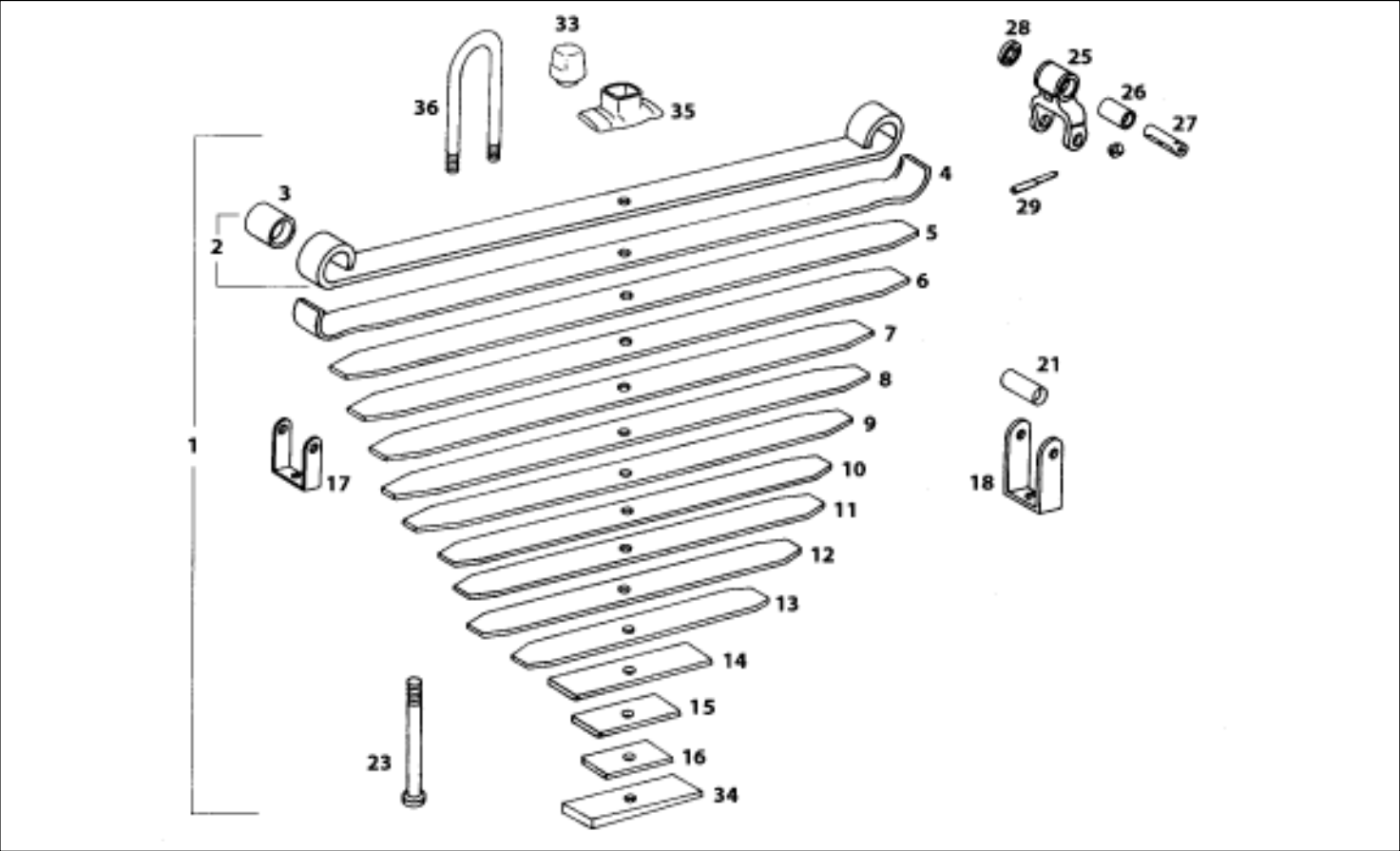


TABLE 32.2
FRONT SPRING SUSPENSION (LPO)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT SPRING SUSPENSION (LPO)					
		Front Spring (Driver's Side)					
1	2750 3210 01 03	Assy Front Spring (Driver's Side)				1	replaces 2618 3210 01 07
2	2632 3210 01 24	Assy. First Leaf with Bush				1	
3	2575 3220 34 01	Bush				2	
4	2632 3210 71 14	Second Leaf				1	
5	2632 3210 71 15	Third Leaf				1	
6	2632 3210 71 16	Fourth Leaf				1	
7	2618 3210 71 01	Fifth Leaf				1	
8	2618 3210 71 02	Sixth Leaf				1	
9	2618 3210 71 03	Seventh Leaf				1	
10	2618 3210 71 04	Eighth Leaf				1	
11	2618 3210 71 05	Nineth Leaf				1	
12	2618 3210 71 06	Tenth Leaf				1	
13	2618 3210 71 07	Eleventh Leaf				1	
14	2618 3210 71 08	Twelveth Leaf				1	
15	2618 3210 71 09	Thirteenth Leaf				1	
16		Plate				3	
16	2574 3210 71 27	Plate				1	

TABLE 32.2

FRONT SPRING SUSPENSION (LPO)

GROUP 32

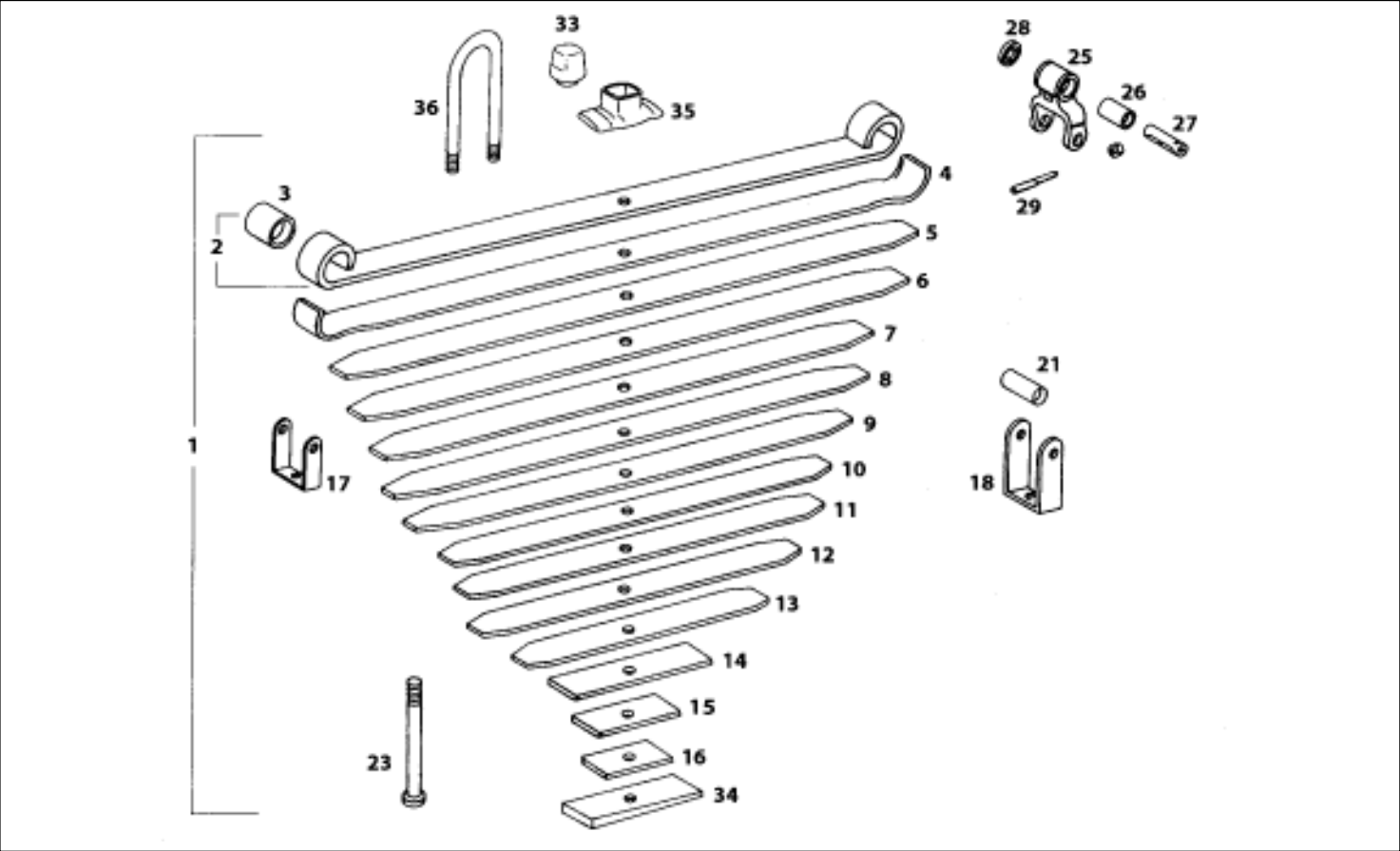


TABLE 32.2
FRONT SPRING SUSPENSION (LPO)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
17		Spring Clip				1	
18		Spring Clip				1	
21	042 321 00 53J	Distance Tube				4	
23	2632 3210 32 02	Centre Bolt				4	
		Front Spring (Co Driver's Side)					
1	2625 3210 01 01	Assy Front Spring (Co Driver's Side)				1	replaces 2618 3210 01 07
2	2632 3210 01 24	Assy. First Leaf with Bush				1	
3	2575 3220 34 01	Bush				2	
4	2632 3210 71 14	Second Leaf				1	
5	2632 3210 71 15	Third Leaf				1	
6	2632 3210 71 16	Fourth Leaf				1	
7	2618 3210 71 01	Fifth Leaf				1	
8	2618 3210 71 02	Sixth Leaf				1	
9	2618 3210 71 03	Seventh Leaf				1	
10	2618 3210 71 04	Eighth Leaf				1	
11	2618 3210 71 05	Nineth Leaf				1	
12	2618 3210 71 06	Tenth Leaf				1	
13	2618 3210 71 07	Eleventh Leaf				1	

TABLE 32.2

FRONT SPRING SUSPENSION (LPO)

GROUP 32

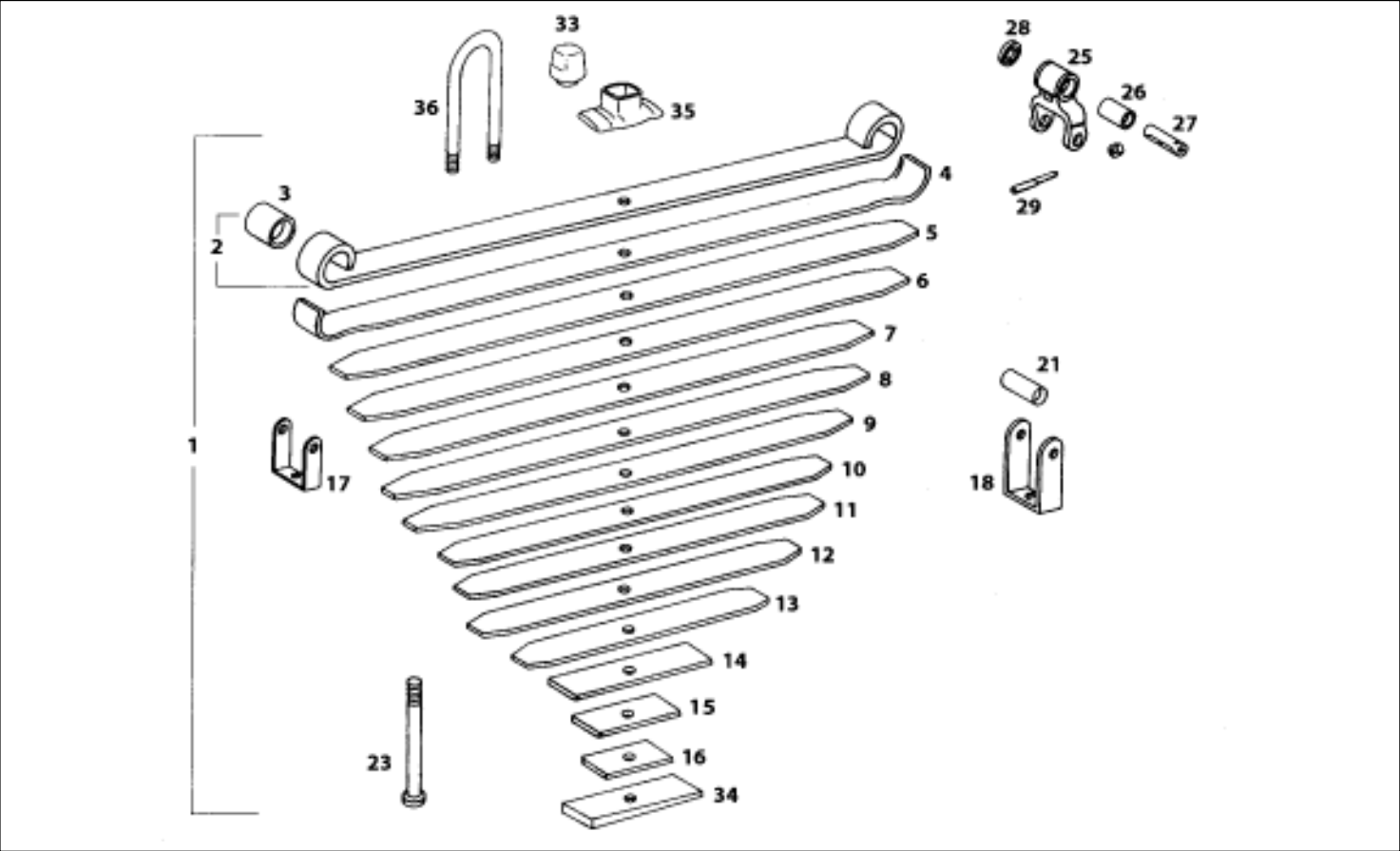


TABLE 32.2
FRONT SPRING SUSPENSION (LPO)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
14	2618 3210 71 08	Twelveth Leaf				1	
15	2618 3210 71 09	Thirteenth Leaf				1	
16	2574 3210 71 14	Plate				3	
16	2574 3210 71 27	Plate				1	
17	2625 3210 42 01	Spring Clip				1	
18	2573 3210 42 04	Spring Clip				1	
	2625 3210 42 02	Spring Clip				1	
21	042 321 00 53J	Distance Tube				4	
23	2632 3210 32 02	Centre Bolt				4	
25	352 320 00 63	Assy. Spring Shackle				2	
26	352 322 00 50	Bush				2	
27	352 322 05 30	Spring Pin				4	
27	2573 3210 67 01	Spring Pin				2	
28	2573 3210 01 07	Assy. Sealing Ring				12	
29	042 990 00 37J	Cotter Pin				6	
33	2576 3220 77 01	Rubber Buffer				2	
34	342 322 00 84	Castor Plate				2	
35	2576 3220 37 01	Guide Plate Front				2	
36	2632 3220 42 03	U Clamp				4	

TABLE 32.3

FRONT SHOCK ABSORBER

GROUP 32

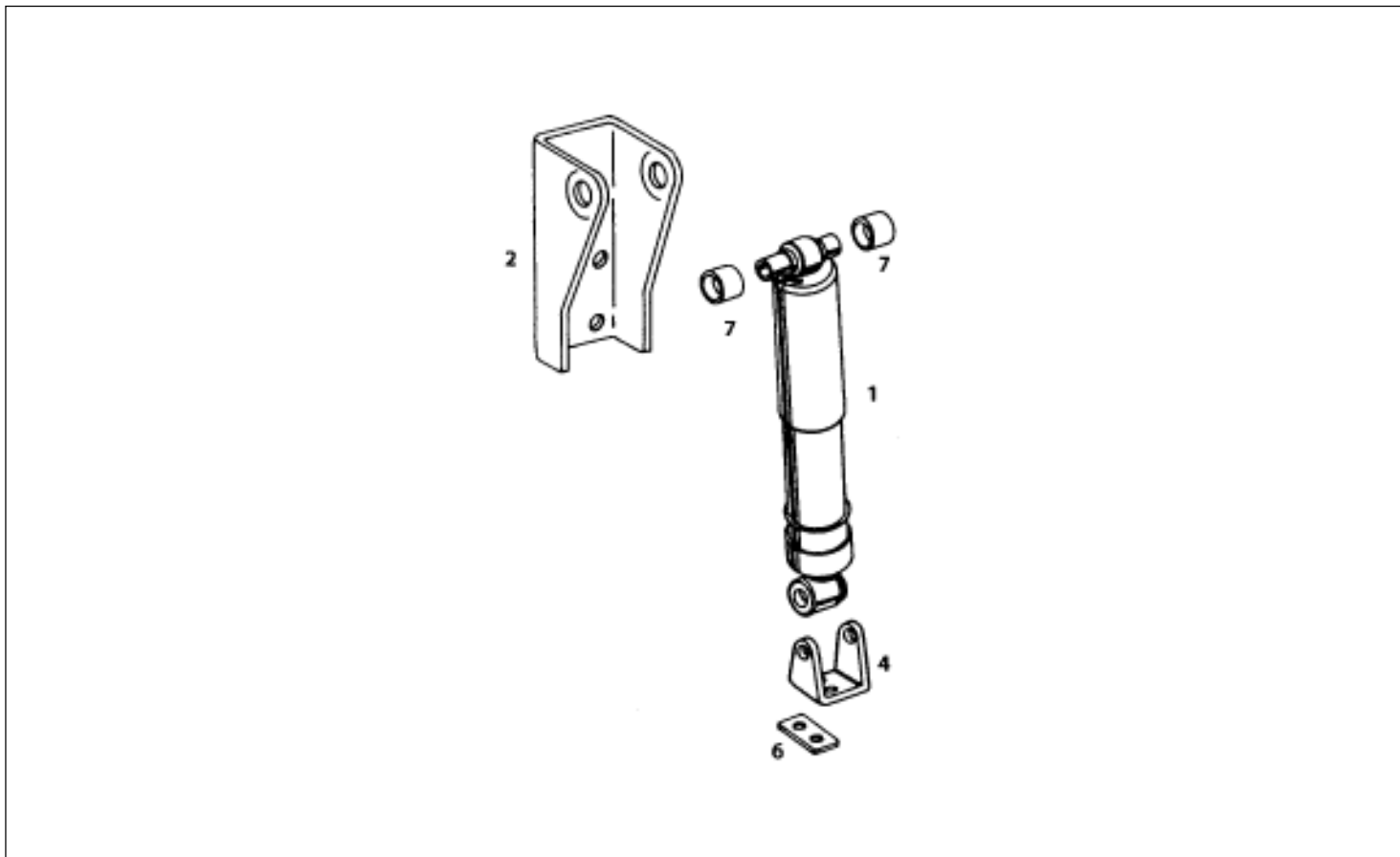


TABLE 32.3
FRONT SHOCK ABSORBER
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT SHOCK ABSORBER					
1	2618 3230 01 01	Assy Shock Absorber Front (with Extended Length)	2				replaces 2573 3230 01 12
2	2574 3230 01 04	Assy. Bracket (Front Shock Absorber)	2				replaces 2763 3230 01 02
4	042 323 00 63J	Shock Absorber Mtg. Bracket Lower	2				
6	2576 3230 82 01	Locking Sheet	2				
7	2574 3230 86 02	Bush (Front Shock Absorber)	2				

TABLE 32.4

REAR SPRING SUSPENSION (LP)

GROUP 32

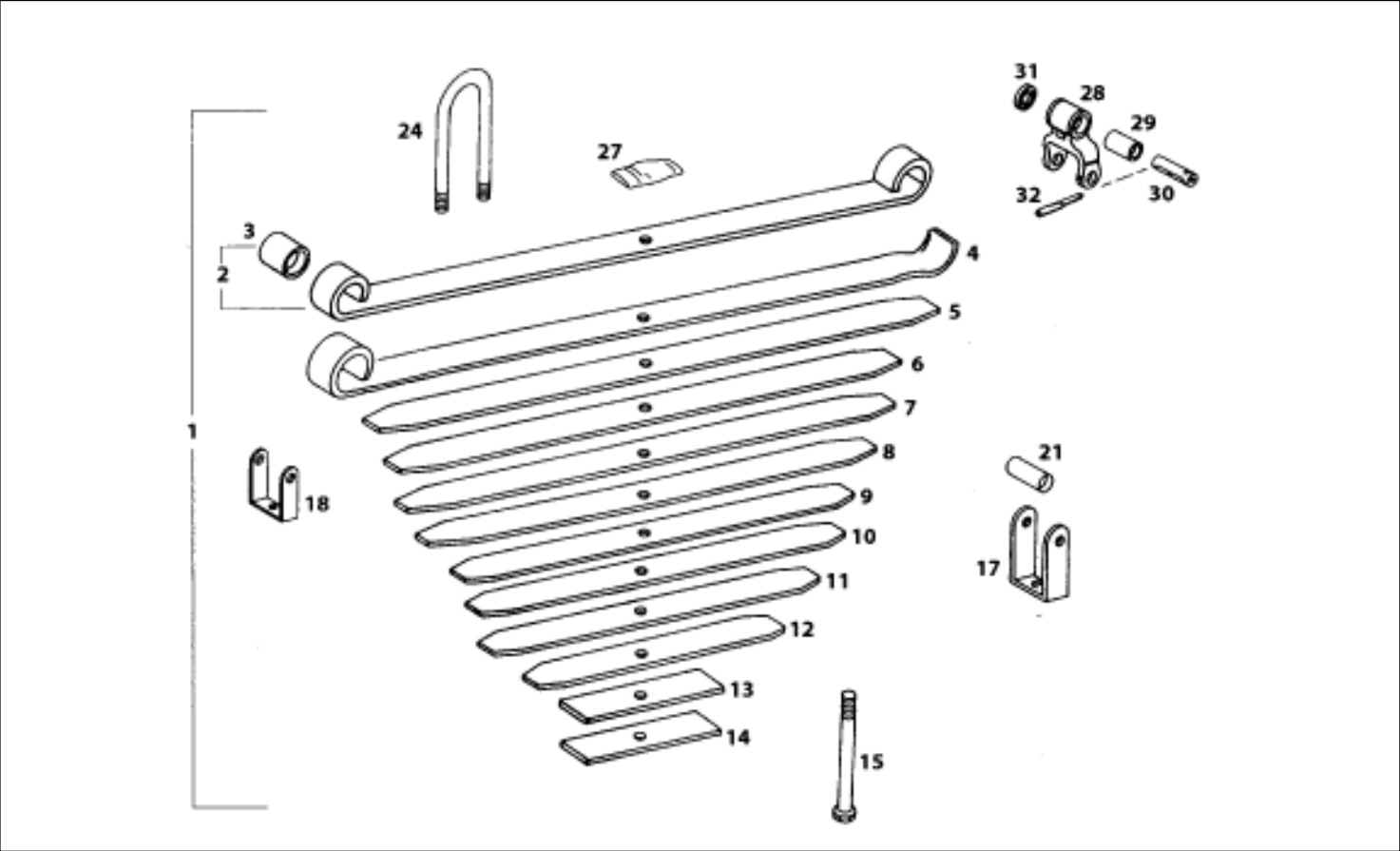


TABLE 32.4
REAR SPRING SUSPENSION (LP)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR SPRING SUSPENSION (LP)					
1	2618 3240 01 06	Assy. Rear Spring (Two Stage)		2	2		replaces 2573 3241 01 05
2	2618 3240 01 07	Assy. First Leaf with Bushes		2	2		
3	2575 3250 34 01	Bush		4	4		
4	2618 3240 71 27	Second Leaf		2	2		
5	2618 3240 71 28	Third Leaf		2	2		
6	2618 3240 71 29	Fourth Leaf		2	2		
7	2618 3240 71 30	Fifth Leaf		2	2		
8	2618 3240 71 31	Sixth Leaf		2	2		
9	2618 3240 71 32	Seventh Leaf		2	2		
10	2618 3240 71 33	Eighth Leaf		2	2		
11	2618 3240 71 34	Ninth Leaf		2	2		
12	2618 3240 71 35	Tenth Leaf		2	2		
13	2618 3240 71 36	Eleventh Leaf		2	2		
14	2618 3240 71 37	Twelvth Leaf		2	2		
15	1108 411285 4	Centre Bolt M 12x187x11		2	2		
16	1205 229605 4	Hex. Nut M 12		2	2		
17		Spring Clip		4	4		
18	2618 3240 42 06	Spring Clip		4	4		

TABLE 32.4

REAR SPRING SUSPENSION (LP)

GROUP 32

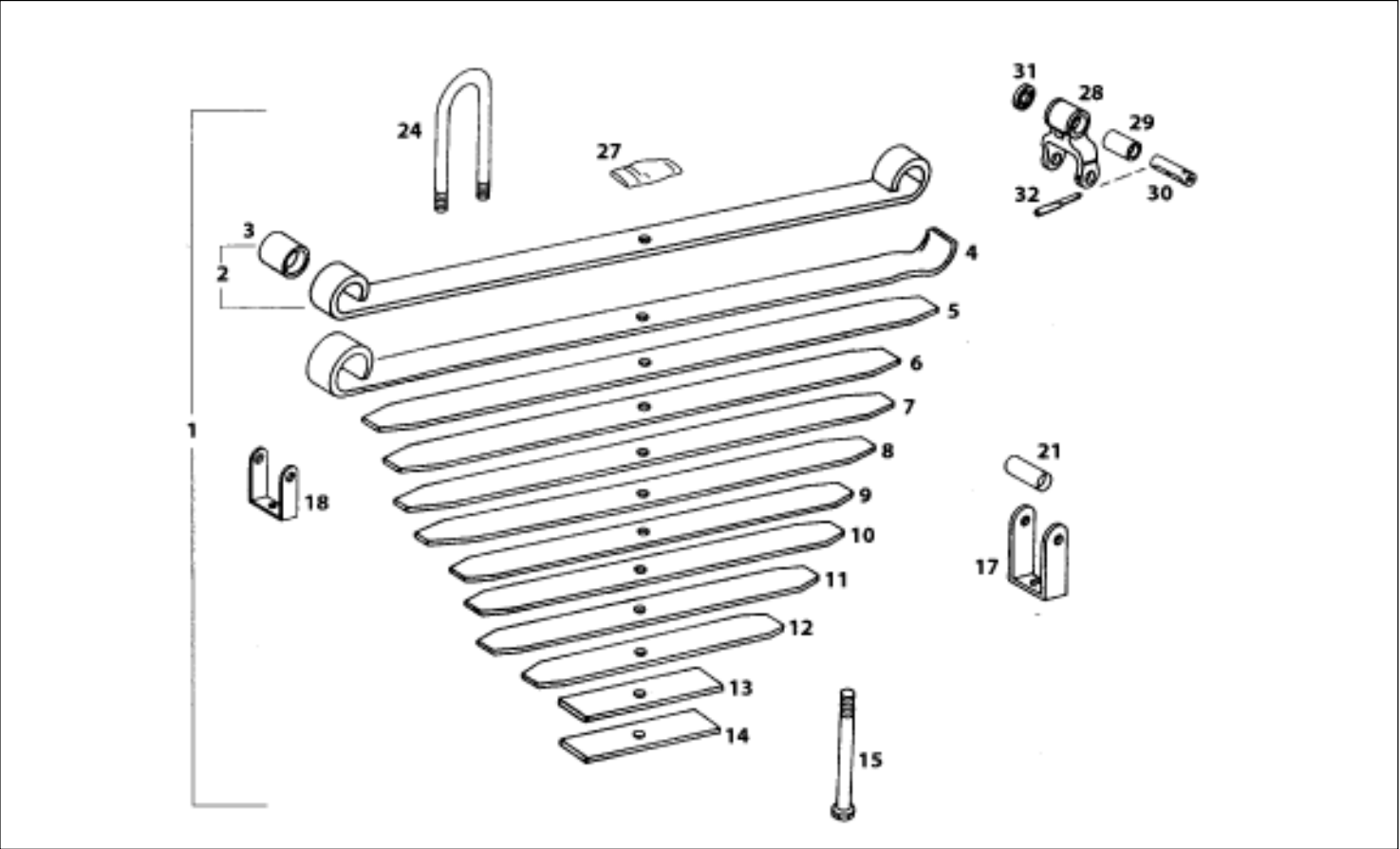


TABLE 32.4
REAR SPRING SUSPENSION (LP)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
21		Spacer Tube		8	8		
24	2599 3250 42 01	U Clamp		4	4		
25	2576 3250 92 01	Spherical Washer (U Clamp to Spring)		8	8		
27	2576 3250 37 01	Guide Plate		2	2		
28	352 320 01 63	Assy. Spring Shackle Rear		2	2		
29	352 325 01 50	Bush		2	2		
30	352 325 05 30	Spring Pin		6	6		
31	2573 3240 01 19	Assy. Sealing Ring		12	12		
32	042 990 00 37J	Cotter Pin		6	6		

TABLE 32.5

REAR SPRING SUSPENSION (LPO)

GROUP 32

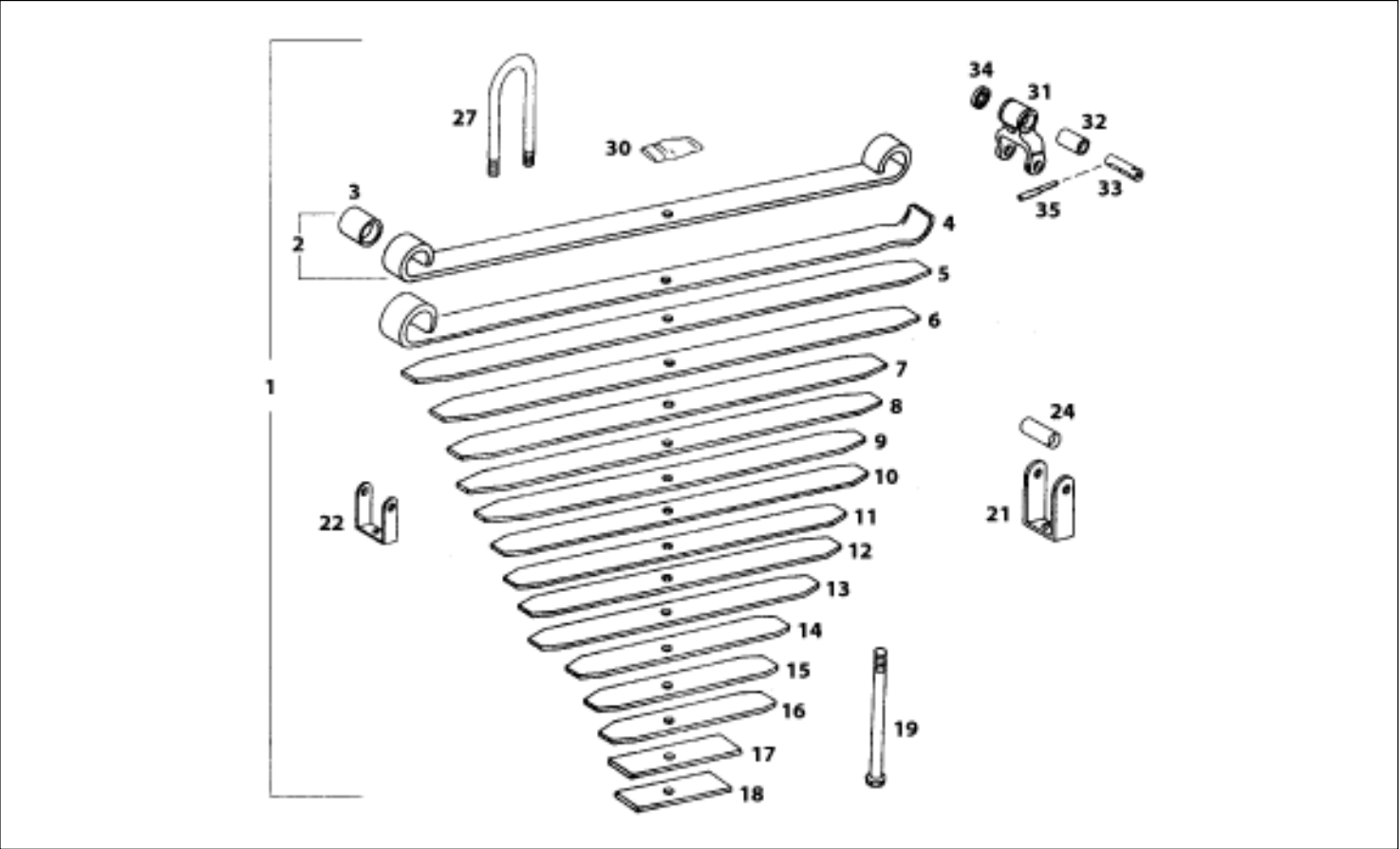


TABLE 32.5
REAR SPRING SUSPENSION (LPO)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR SPRING SUSPENSION (LPO)					
1	2618 3240 01 03	Assy. Rear Spring				2	
2	2618 3240 01 04	Assy. First Leaf with Bush				2	
3	2575 3250 34 01	Bush				4	
4	2618 3240 71 02	Second Leaf				2	
5	2618 3240 71 03	Third Leaf				2	
6	2618 3240 71 04	Fourth Leaf				2	
7	2618 3240 71 05	Fifth Leaf				2	
8	2618 3240 71 06	Sixth Leaf				2	
9	2618 3240 71 07	Seventh Leaf				2	
10	2618 3240 71 08	Eighth Leaf				2	
11	2618 3240 71 09	Ninth Leaf				2	
12	2618 3240 71 10	Tenth Leaf				2	
13	2618 3240 71 11	Eleventh Leaf				2	
14	2618 3240 71 12	Twelfth Leaf				2	
15	2618 3240 71 13	Thirteenth Leaf				2	
16	2618 3240 71 14	Fourteenth Leaf				2	
17	2618 3240 71 15	Fifteenth Leaf				2	
18	2618 3240 71 16	Sixteenth Leaf				2	

TABLE 32.5

REAR SPRING SUSPENSION (LPO)

GROUP 32

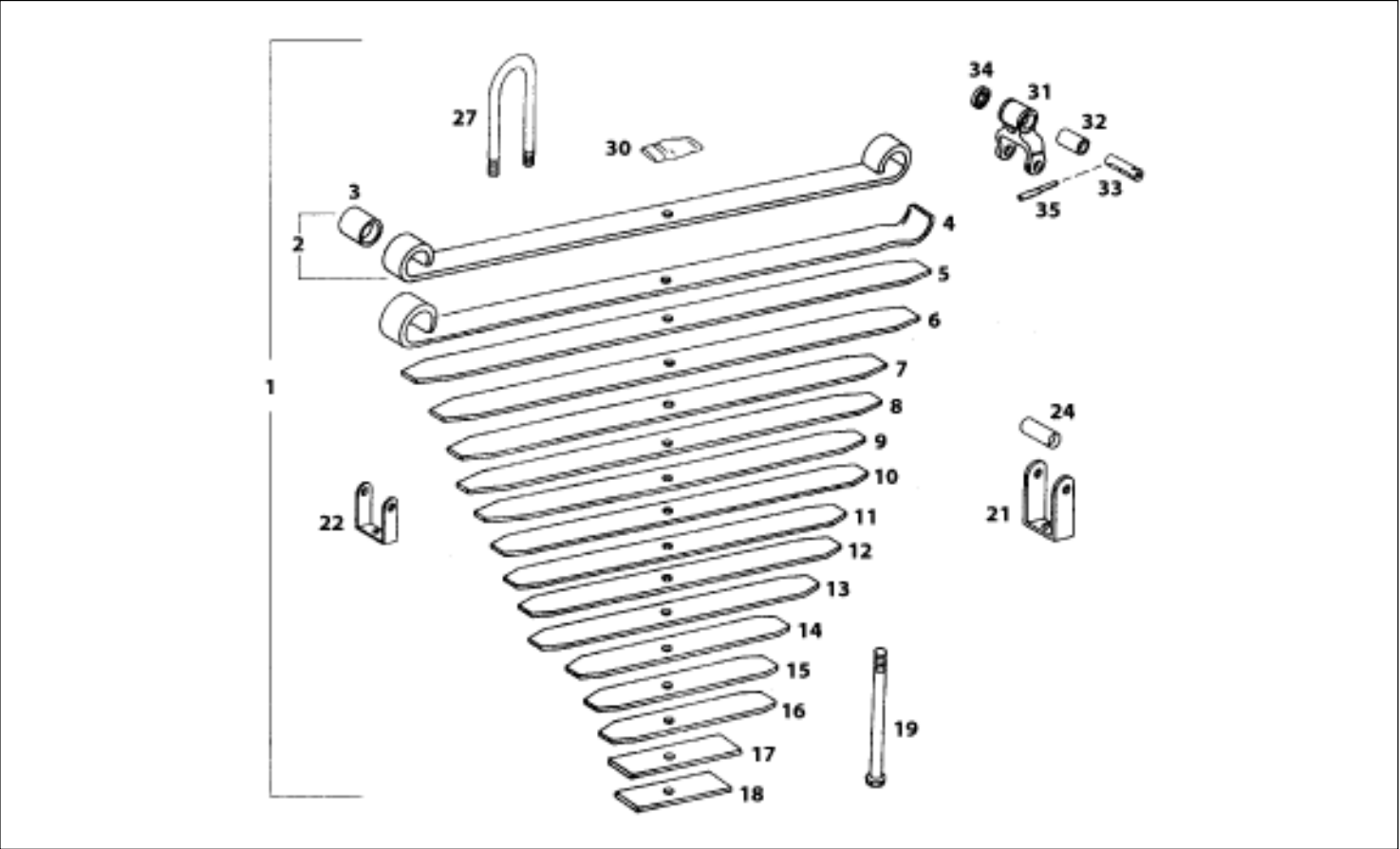


TABLE 32.5
REAR SPRING SUSPENSION (LPO)
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
19	2618 3240 32 01	Centre Bolt				2	
20	1205 159601 1	Hex. Nut M 12				2	
21		Spring Clip				4	
22	2618 3240 42 01	Spring Clip				4	
24	042 321 00 53J	Distance Tube				4	
27	2618 3240 42 02	U Clamp				4	
30	2632 3250 37 01	Guide Plate				2	
31	352 320 01 63	Assy. Spring Shackle Rear				2	
32	2575 3250 34 01	Bush				4	
33	352 325 05 30	Spring Pin				2	
34	2573 3240 01 19	Assy. Sealing Ring				4	
35	042 990 00 37J	Cotter Pin				2	

TABLE 32.6

REAR SHOCK ABSORBER

GROUP 32

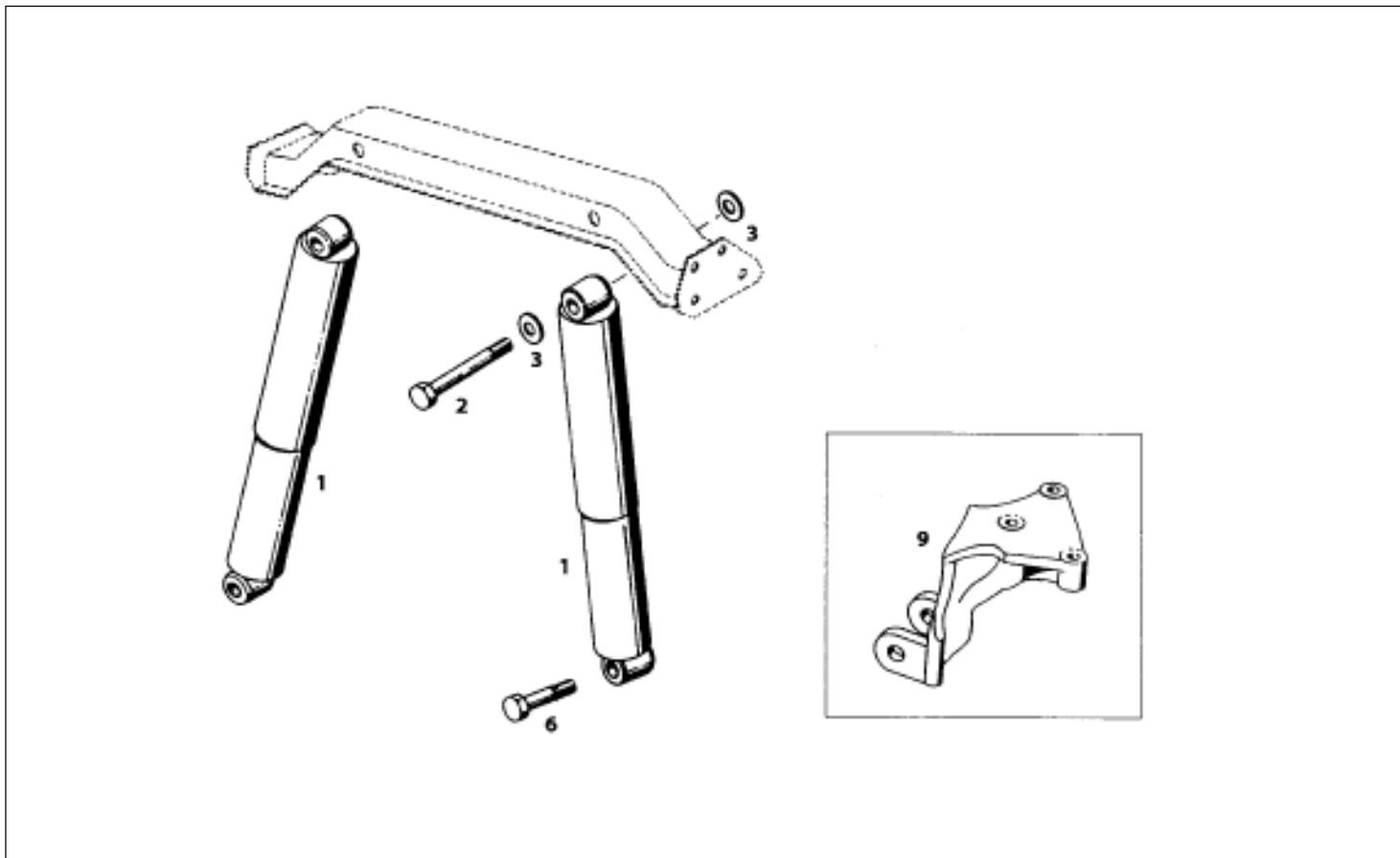


TABLE 32.6
REAR SHOCK ABSORBER
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR SHOCK ABSORBER					
1	2618 3260 01 10	Rear Shock Absorber	2				
2	2618 3260 80 03	Mounting Pin	2				
3	2573 3260 86 01	Spacer	4				
4	1214 069801 4	Nyloc Nut M 20x1.5	4				
6	2576 3260 80 04	Mounting Pin (Shock Absorber to Cast Bracket)	2				
9	2573 3260 37 05	Rear Shock Absorber Bracket Bottom LH		1	1		} Set A
9	2573 3260 37 06	Rear Shock Absorber Bracket Bottom RH		1	1		
							Optional With
9	2573 3260 01 45	Rear Shock Absorber Bracket Bottom LH		1	1		} Set B
9	2573 3260 01 46	Rear Shock Absorber Bracket Bottom RH		1	1		
9	2618 3260 01 03	Rear Shock Absorber Bracket Bottom LH				1	
9	2618 3260 01 01	Rear Shock Absorber Bracket Bottom RH				1	

TABLE 32.7

FRONT ANTI-ROLL BAR

GROUP 32

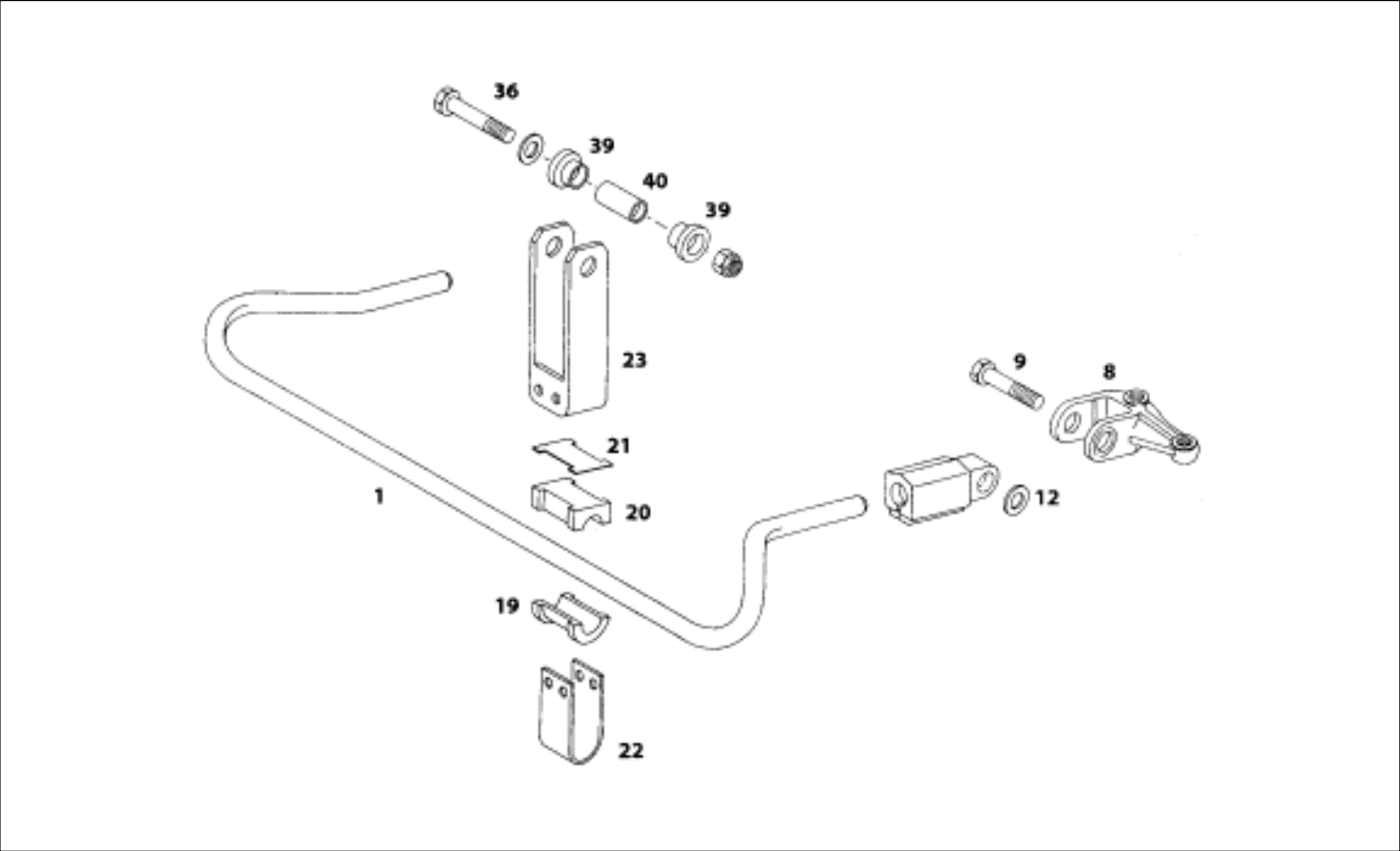


TABLE 32.7
FRONT ANTI-ROLL BAR
GROUP 32

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT ANTI-ROLL BAR					
1	2571 3280 01 13	Sub Assy. Antiroll Bar				1	
8	2061 3280 33 05	Bracket RH (Mtg at Front Axle)				1	
8	2061 3280 33 06	Bracket LH (Mtg at Front Axle)				1	
9	2640 3290 67 02	Mounting Pin				2	
12	2576 3280 83 06	Shim				AR	
12	2576 3280 83 07	Shim				AR	
12	2576 3280 83 08	Shim				AR	
19	2572 3280 34 01	Bush Half Bottom (Sub Assy Anti Roll Bar to Connecting Link)				2	
20	2572 3280 34 02	Bush Half Top (Sub Assy Anti Roll Bar to Connecting Link)				2	
21	2576 3280 83 02	Shim				AR	
21	2576 3280 83 03	Shim				AR	
21	2576 3280 83 04	Shim				AR	
22	2576 3280 71 03	Clamp				2	
23	2574 3280 01 17	Assy Connecting Link				2	
39	2577 3280 75 02	Rubber Bush				4	
40	2577 3280 84 02	Sleeve				2	
36	2641 3290 67 02	Mounting Pin				2	

TABLE 33.1

FRONT AXLE

GROUP 33

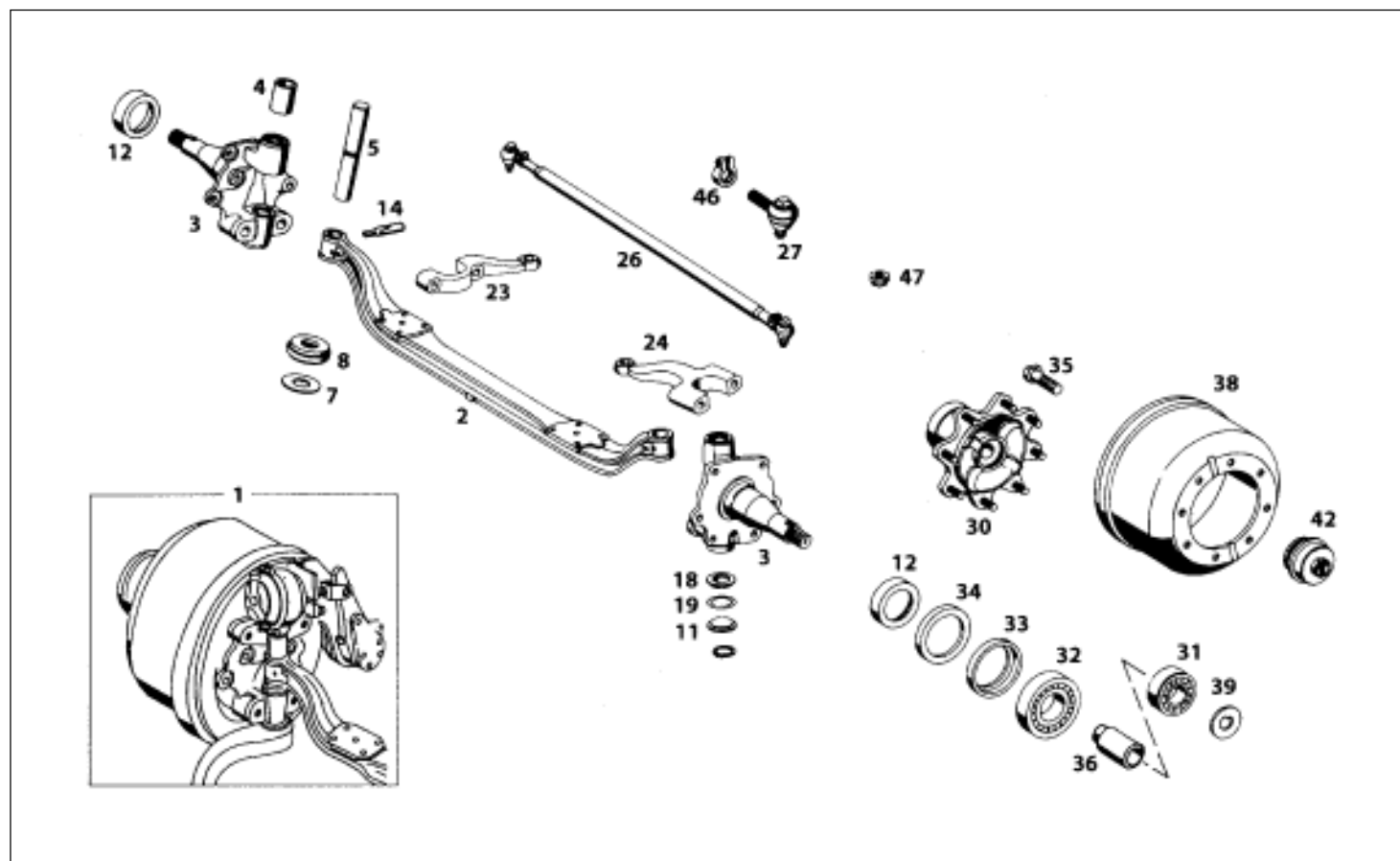


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT AXLE					
1	2575 3300 01 36	Assy Front Axle Complete With S-CAM Brakes	1				with Stg. Arm (Top) Bent
2	2575 3310 51 07	Front Axle Beam STD	1				
3	2575 3320 01 25	Assy Stub Axle STD	2				
4	2575 3320 34 01	Bush (for King Pin)	4				
5	2576 3320 67 09	King Pin STD	2				
7	2575 3320 92 03	Thrust Washer Upper STD	1				
7	2575 3320 92 07	Thrust Washer Lower STD	1				
8	2576 3320 31 09	Tapered Roller Thrust Bearing STD	1				
11	2575 3320 63 01	Dust Cap (Stub Axle)	2				
12	2576 3320 86 01	Spacer	2				
	2576 3320 92 12	Thrust Washer	AR				
	2576 3320 92 13	Thrust Washer	AR				
	2576 3320 92 14	Thrust Washer	AR				
	2576 3320 92 15	Thrust Washer	AR				
	2576 3320 92 16	Thrust Washer	AR				
	2576 3320 92 17	Thrust Washer	AR				
	2576 3320 92 18	Thrust Washer	AR				
	2576 3320 92 19	Thrust Washer	AR				

TABLE 33.1

FRONT AXLE

GROUP 33

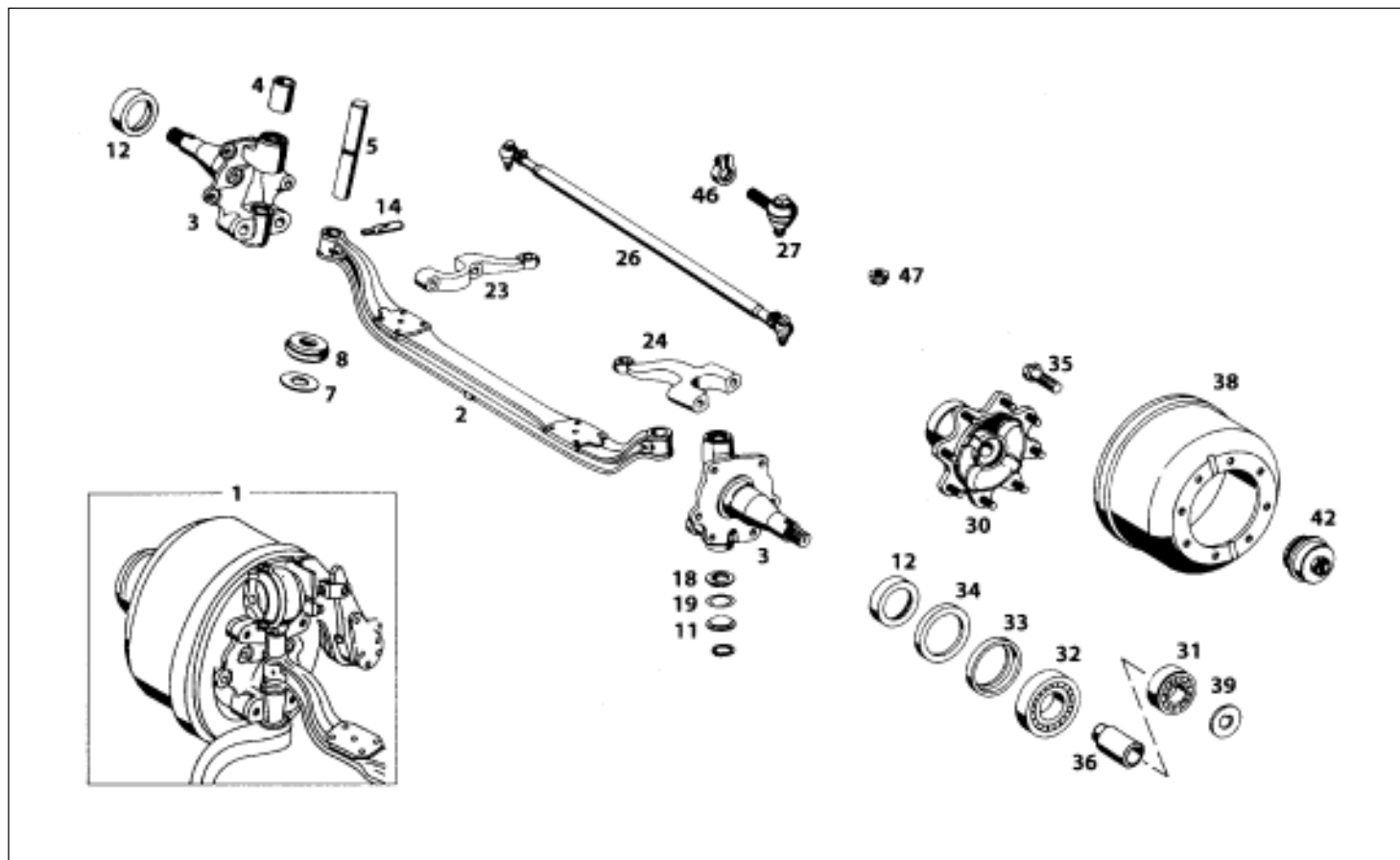


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2576 3320 92 20	Thrust Washer	AR				
	2576 3320 92 21	Thrust Washer	AR				
	2576 3320 92 22	Thrust Washer	AR				
14	2576 3320 67 07	Cotter Pin	2				
18	2576 3320 82 02	Sealing Cap (Stub Axle)	4				
19	2576 3320 77 02	Gasket Ring	4				
20	1458 060500 2	Internal Circlip 50x2	2				
24	2576 3380 51 07	Steering Arm Top (Bent)	1				
23	2576 3380 51 04	Steering Arm LH	1				
23	2576 3380 51 06	Steering Arm RH	1				
26	327 330 04 03	Assy. Tie Rod	1				
27	000 338 26 29	Assy. Ball Joint LH	1				
27	000 338 34 29	Assy. Ball Joint RH	1				
30	2575 3340 51 04	Wheel Hub (Front)	2				
31	2576 3340 31 03	Taper Roller Bearing, Outer	2				
32	2576 3340 31 01	Taper Roller Bearing, Inner	2				
33	2576 3340 86 01	Spacer	2				
34	2576 3340 78 01	Sealing Ring	2				
35	2631 4010 67 01	Hub Bolt (M22)	16				

TABLE 33.1

FRONT AXLE

GROUP 33

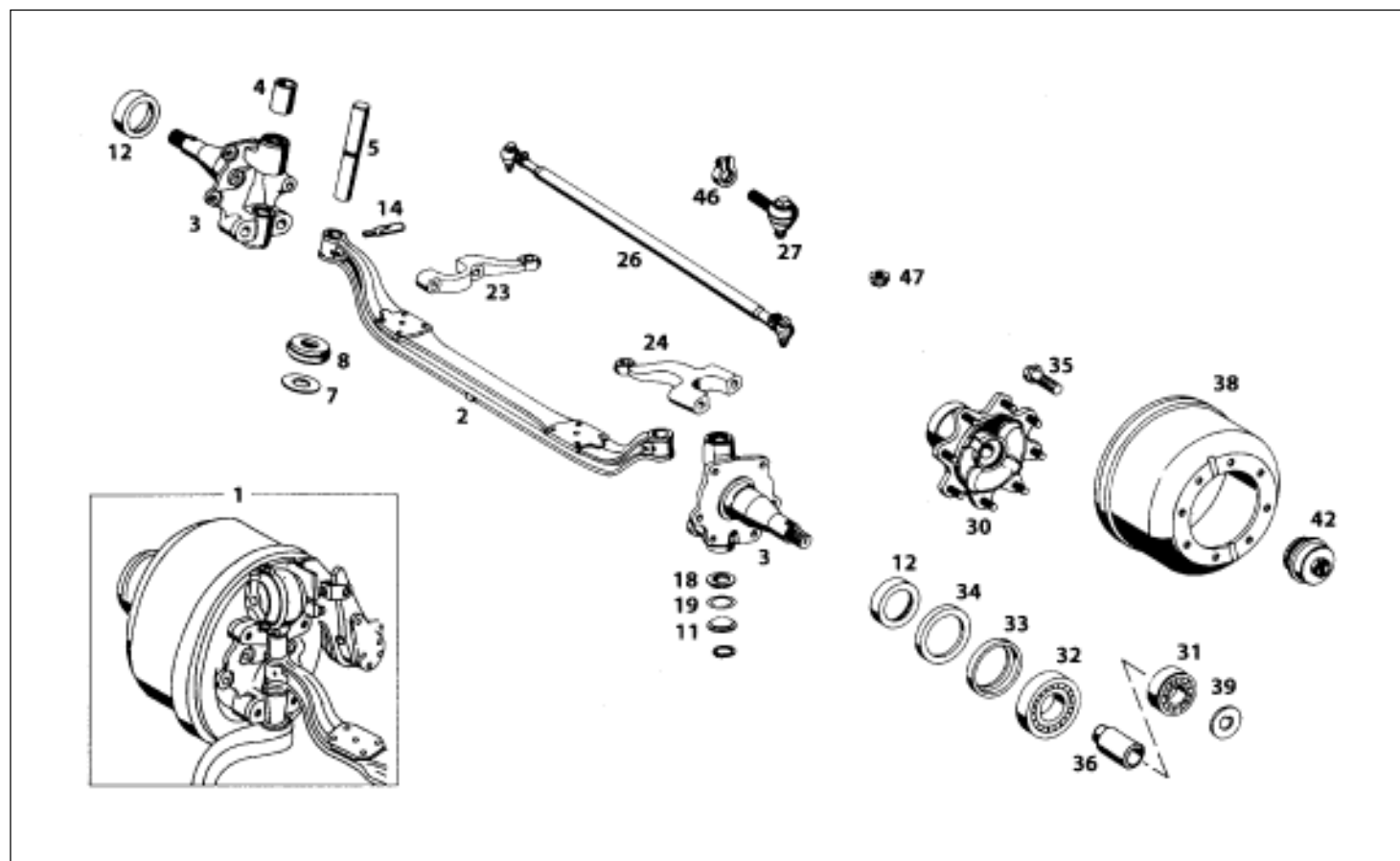


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
36	2573 3340 86 02	Spacer Tube	2				
	2574 3340 83 04	Shim 1 Thk	AR				
	2574 3340 83 05	Shim 0.5 Thk	AR				
	2574 3340 83 06	Shim 0.3 Thk	AR				
	2574 3340 83 07	Shim 0.1 Thk	AR				
38	2575 4230 37 05	Brake Drum Spigotted	2				
39	2575 3340 92 01	Thrust Washer	2				
42	2574 3340 37 01	Front Hub Cover	2				
46	2574 3380 82 01	Clamp	2				
47	2574 4600 65 02	Castle Nut	2				
	000 330 00 03J	Tie Rod Repair Kit Consisting of :	1				
		Lower Ball Cup	2				
		Upper Ball Cup	2				
		Pressure Spring	2				
		Locking Ring	2				
		Spherical Pin	2				
		Castle Nut	2				
		Seal Cap	2				
		Thrust Washer (Brass)	2				

TABLE 33.1

FRONT AXLE

GROUP 33

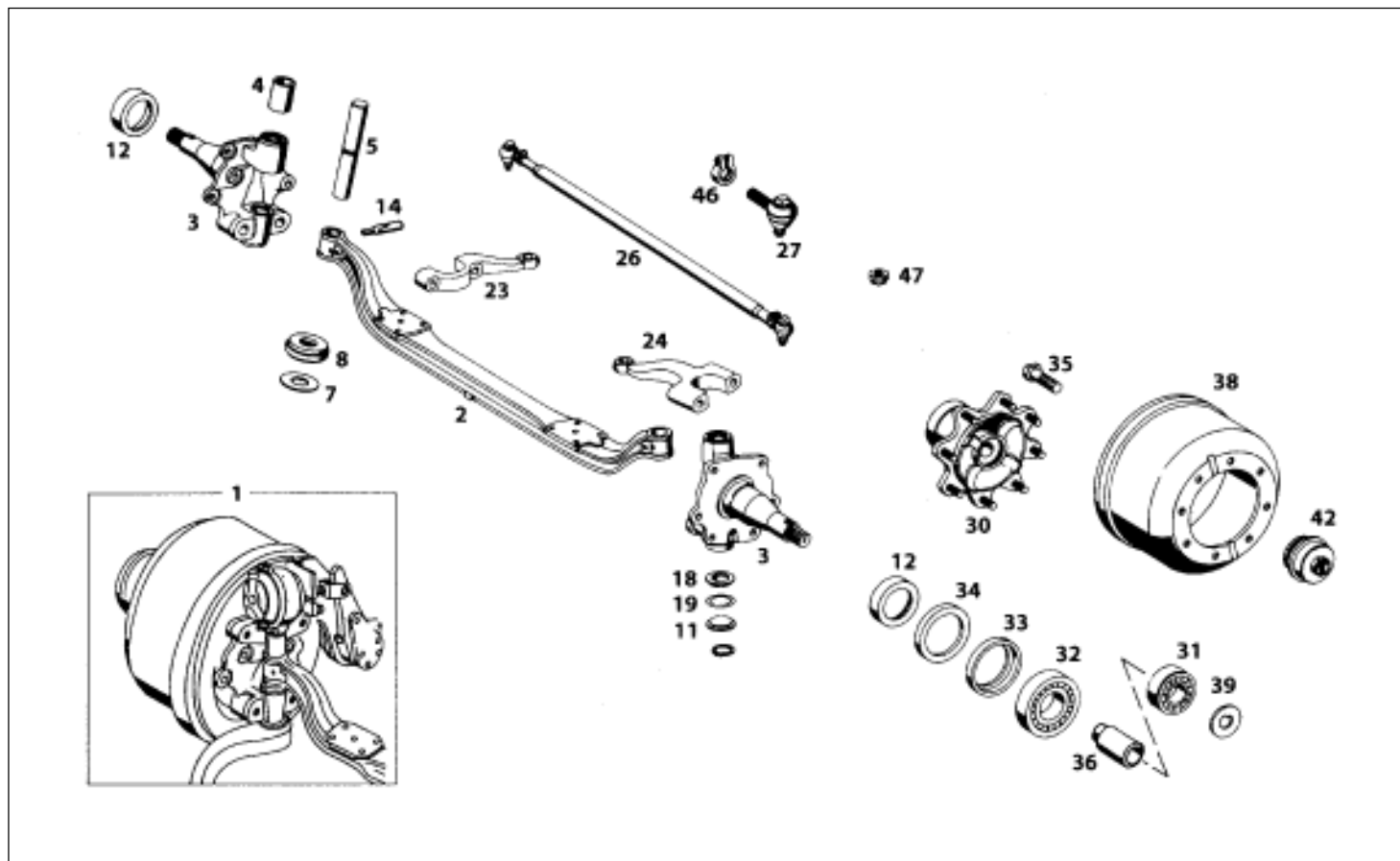


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		Thrust Washer (Steel)	2				
		KING PIN REPAIR KITS					
	8854 3316 16 12	King Pin Repair Kit with Minor Kit & Bush STD (38.25mm)	1				
		Consisting of :					
		King Pin STD	2				
		King Pin Bush	4				
		Minor Kit	1				
	8854 3301 16 12	King Pin Repair Kit with Minor Kit & Bush O/S I (38.35mm)	1				
		Consisting of :					
		King Pin O/S I	2				
		King Pin Bush	4				
		Minor Kit	1				
	8854 3302 16 12	King Pin Repair Kit with Minor Kit & Bush O/S II (38.45mm)	1				
		Consisting of :					
		King Pin O/S II	2				
		King Pin Bush	4				
		Minor Kit	1				

TABLE 33.1

FRONT AXLE

GROUP 33

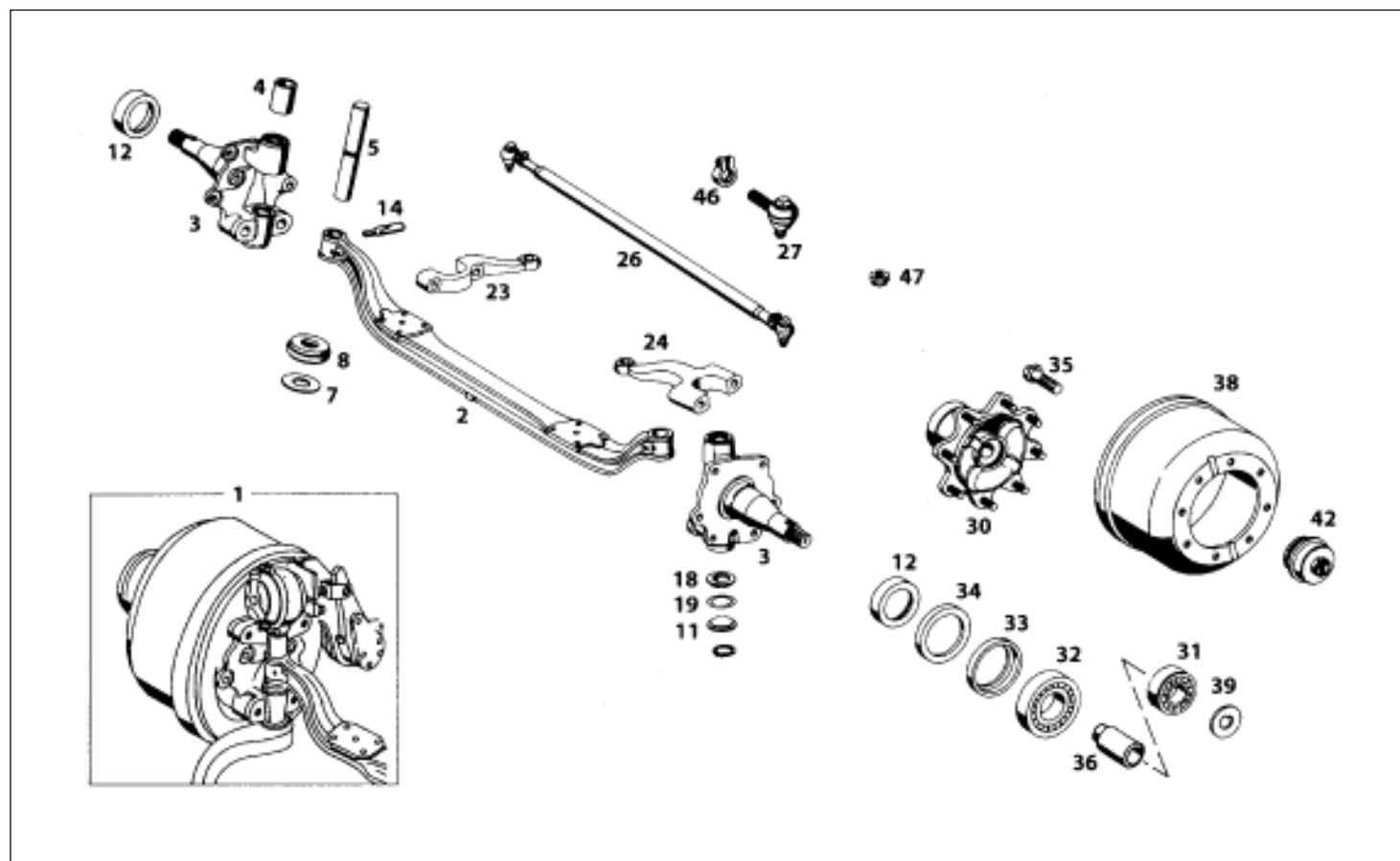


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	8854 3303 16 12	King Pin Repair Kit with Minor Kit & Bush O/S III (38.55mm) Consisting of : King Pin O/S III King Pin Bush Minor Kit	1 2 4 1				
	8854 3304 16 12	King Pin Repair Kit with Minor Kit & w/oBush STD (38.25mm) Consisting of : King Pin STD Minor Kit	1 1 1				
	8854 3305 16 12	King Pin Repair Kit with Minor Kit & w/oBush O/S I (38.35mm) Consisting of : King Pin O/S I Minor Kit	1 1 1				
	8854 3306 16 12	King Pin Repair Kit with Minor Kit & w/oBush O/S II (38.45mm) Consisting of : King Pin O/S II Minor Kit	1 1 1				

TABLE 33.1

FRONT AXLE

GROUP 33

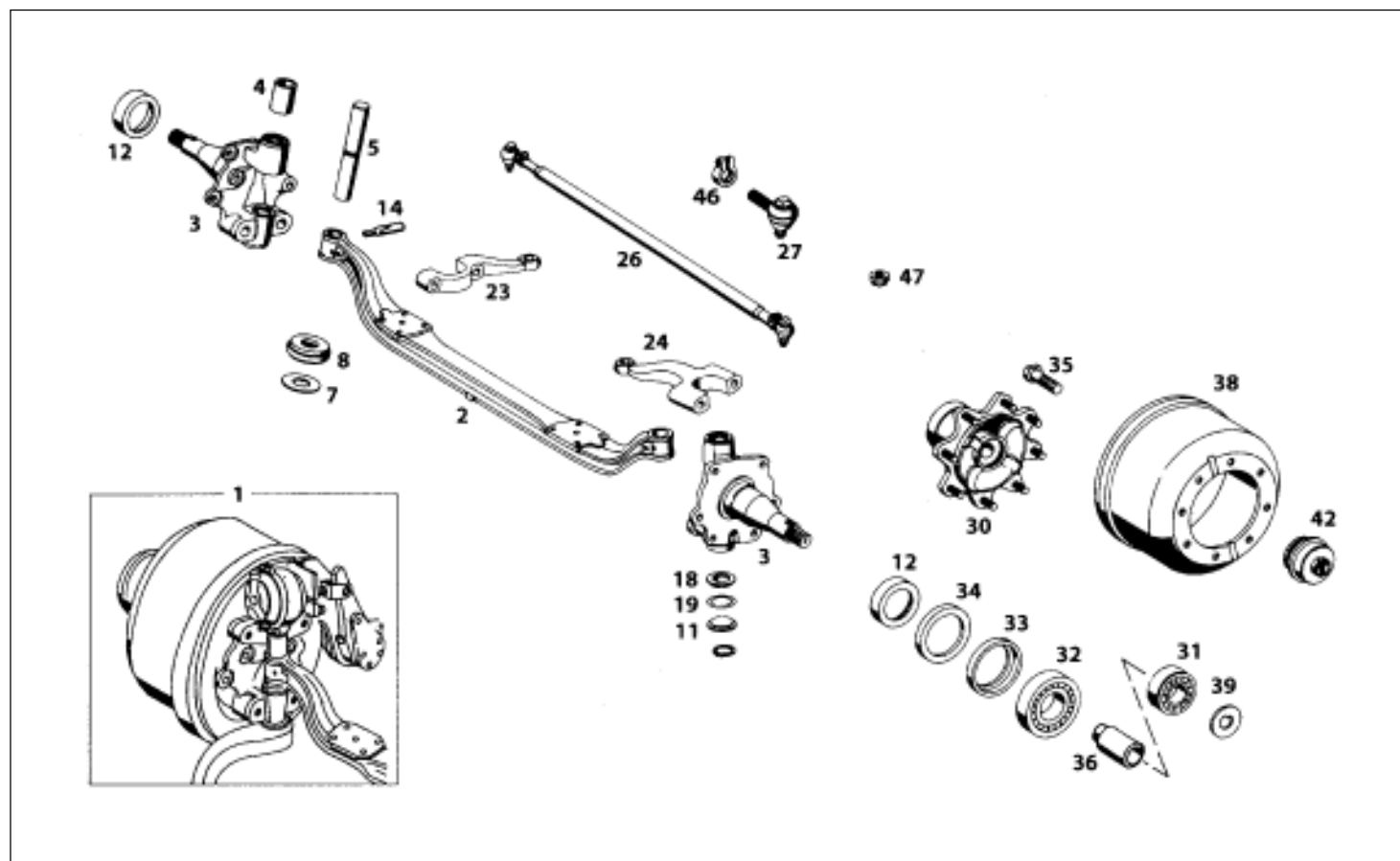


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	8854 3307 16 12	King Pin Repair Kit with Minor Kit & w/oBush O/S III (38.55mm)	1				
		Consisting of :					
		King Pin O/S III	1				
		Minor Kit	1				
	8854 3308 16 12	Minor Kit Consisting of :	1				
		Cotter Bolt	2				
		'O' Ring	4				
		Circlip B-50	4				
		Sealing Cap	4				
		Hex Nut M 8	2				
		Spring Washer	2				
		Grease Nipple	4				

TABLE 35.1

REAR AXLE (108RR)

GROUP 35

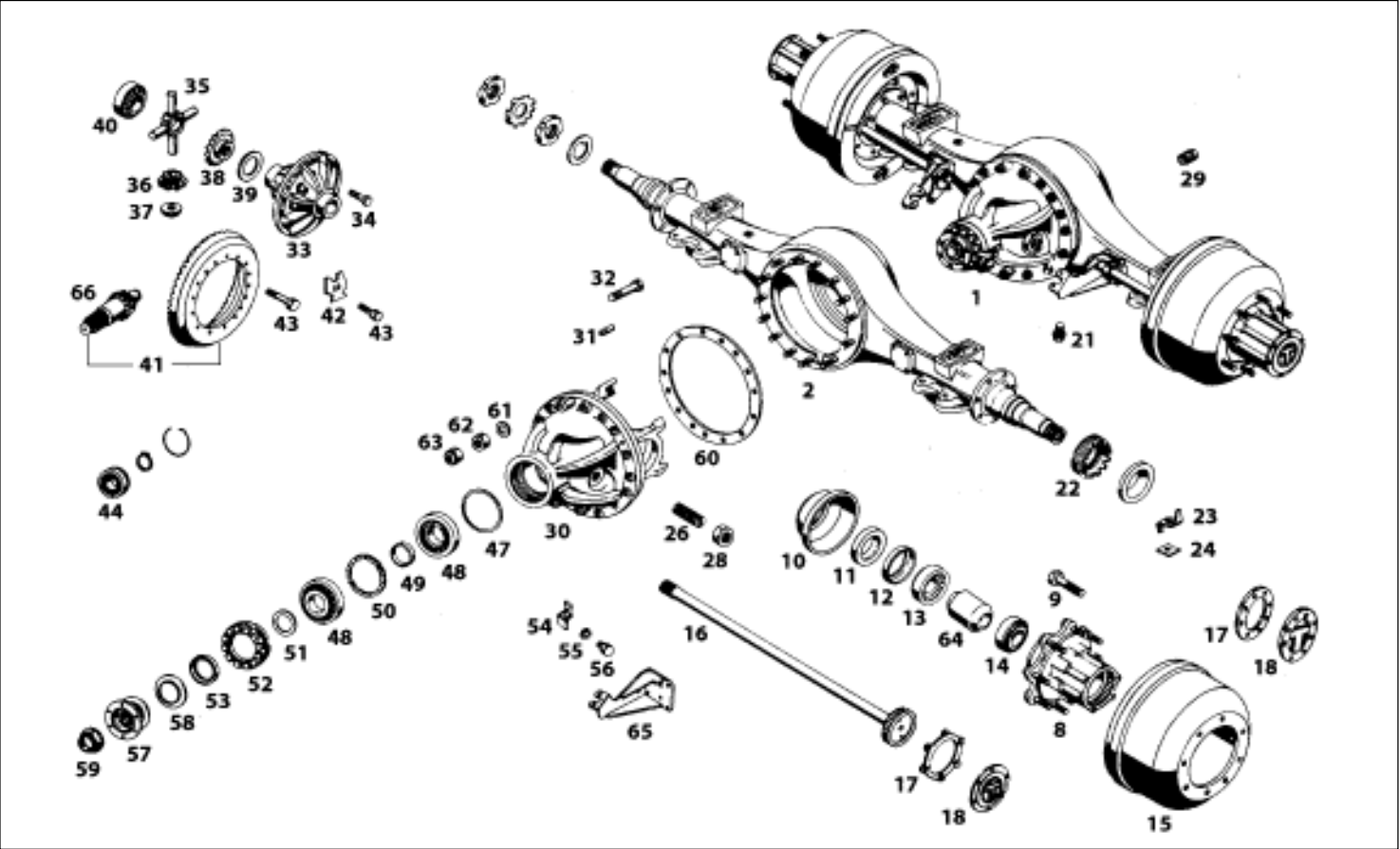


TABLE 35.1
REAR AXLE (108RR)
GROUP 35

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR AXLE (108RR)					
1	2668 3500 01 03	Assy. RA 108 RR Rear Axle (37/7 Ratio)	1				
2	2575 3510 01 45	Assy. Rear Axle Beam	1				
-	2573 3510 82 01	Oil Slinger	2				
8	2575 3560 01 08	Assy. Rear Hub with Bearings	2				
8	2575 3560 01 09	Assy. Rear Hub (w/o Brgs.)	2				
9	2631 4020 67 01	Wheel Mounting Bolts	16				
10	2573 3560 82 04	Oil Catcher	2				
11	2576 3560 86 01	Spacer Ring	2				
12	2668 3560 77 03	Oil Seal	2				
13	2576 3560 31 01	Taper Roller Bearing (Inner)	2				
14	2575 3560 31 10	Taper Roller Bearing (Outer)	2				
15	2575 4230 37 05	Brake Drum Rear	2				
16	2575 3570 79 02	Rear Axle Shaft	2				
17	2576 3560 53 01	Gasket (Cover to Hub)	2				
18	2576 3560 47 01	Cover (Rear Hub)	2				
21	2663 3510 72 07	Magnetic Drain Plug	1				
22	321 353 00 25	Threaded Ring (To Diff. Bearing)	2				
23	312 353 11 73	Locking Plate (For Threaded Ring)	2				

TABLE 35.1

REAR AXLE (108RR)

GROUP 35

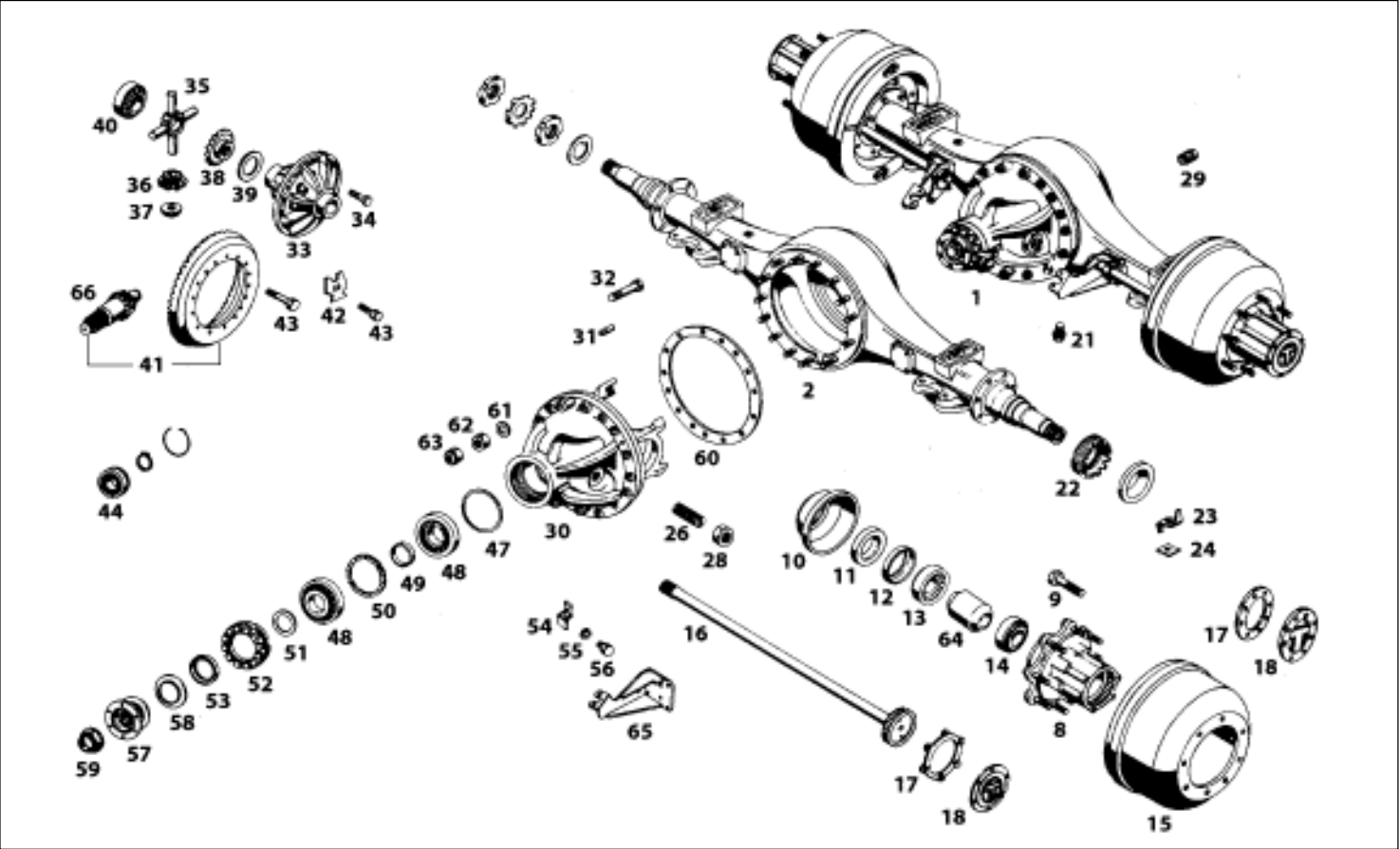


TABLE 35.1
REAR AXLE (108RR)
GROUP 35

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
24	312 994 12 01	Locking Plate (For Differential)	2				
26	2573 3530 01 01	Assy. Adjusting Pin	1				
28	315 990 00 51	Lock Nut	1				
29	000 997 00 06J	Screw Plug (Oil Filling)	1				
		CARRIER ASSEMBLY					
30	2573 3511 01 06	Assy. Carrier Housing	1				
33	2575 3530 01 05	Differential Housing Assy.	1				
34	2575 3530 80 01	Hex. Collar Screw	8				
35	2575 3530 51 01	Differential Spider	1				
36	2575 3530 54 13	Differential Bevel Gear (Machined)	4				} Set A
38	2575 3530 54 14	Rear Axle Shaft Gear (Machined)	2				
							Optional with
36	2668 3530 54 40	Differential Bevel Gear (Warm Forged)	4				} Set B
38	2668 3530 54 39	Rear Axle Shaft Gear (Warm Forged)	2				
37	2575 3530 92 01	Spherical Washer (Bevel Gear)	4				
39	2573 3530 92 02	Thrust Washer 1.95 mm Thick	2				For Selection
39	2573 3530 92 03	Thrust Washer 2.00 mm Thick	2				For Selection
39	2573 3530 92 04	Thrust Washer 2.05 mm Thick	2				For Selection

TABLE 35.1

REAR AXLE (108RR)

GROUP 35

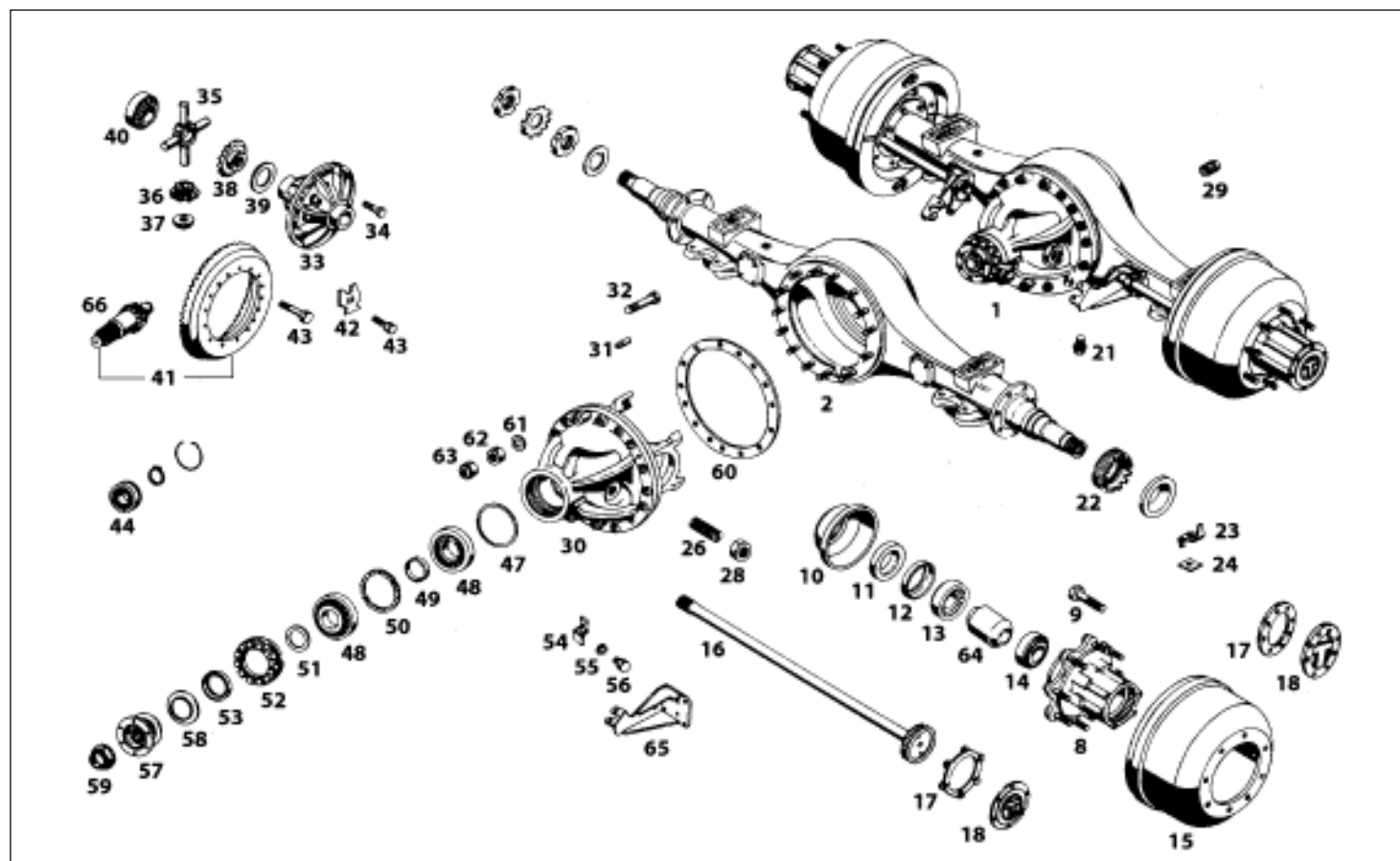


TABLE 35.1
REAR AXLE (108RR)
GROUP 35

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
39	2573 3530 92 05	Thrust Washer 2.10 mm Thick	2				For Selection
40	2575 3530 31 02	Taper Roller Bearing	2				
41	2668 3530 01 07	Set of Crown Wheel and Pinion (37/7)	1				
66	2668 3530 54 03	Pinion (37/7)	1				
42	322 353 02 73	Locking Plate (To Crown Wheel to Diff. Case)	8				
43	322 990 11 01	Hex. Screw (Crown Wheel to Diff. Case)	16				
44	2573 3530 31 09	Cylindrical Roller Bearing	1				For Selection
47	2060 3531 83 06	Shim 0.10 mm	AR				
47	2060 3531 83 07	Shim 0.15 mm	AR				
47	2060 3531 83 08	Shim 0.20 mm	AR				
47	2060 3531 83 09	Shim 0.50 mm	AR				
47	2060 3531 83 10	Shim 1.50 mm	AR				
47	2574 3530 83 01	Shim 1.00 mm	AR				
48	2060 3501 30 01	Taper Roller Bearing	2				
49	322 353 00 51	Spacer Ring (To Drive Pinion)	1				
50	322 353 01 52	Spacer Ring 10.28 mm Thick	AR				
50	322 353 02 52	Spacer Ring 10.30 mm Thick	AR				For Selection
50	322 353 03 52	Spacer Ring 10.32 mm Thick	AR				For Selection
50	322 353 04 52	Spacer Ring 10.34 mm Thick	AR				For Selection

TABLE 35.1

REAR AXLE (108RR)

GROUP 35

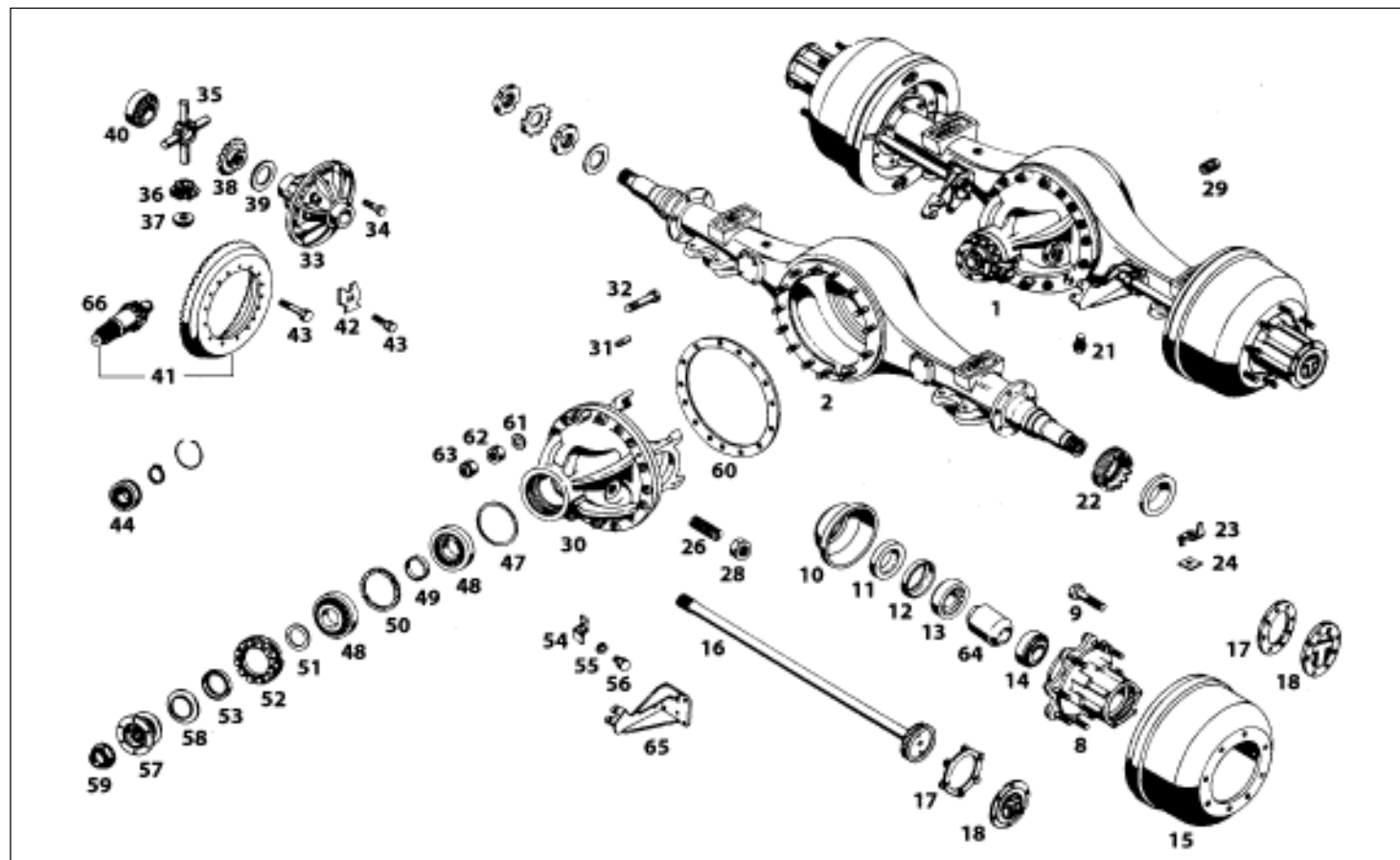


TABLE 35.1
REAR AXLE (108RR)
GROUP 35

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
50	322 353 05 52	Spacer Ring 10.36 mm Thick	AR				For Selection
50	322 353 06 52	Spacer Ring 10.38 mm Thick	AR				For Selection
50	322 353 07 52	Spacer Ring 10.40 mm Thick	AR				For Selection
50	322 353 08 52	Spacer Ring 10.42 mm Thick	AR				For Selection
50	322 353 09 52	Spacer Ring 10.44 mm Thick	AR				For Selection
50	322 353 10 52	Spacer Ring 10.46 mm Thick	AR				For Selection
50	322 353 11 52	Spacer Ring 10.48 mm Thick	AR				For Selection
50	322 353 12 52	Spacer Ring 10.50 mm Thick	AR				For Selection
50	322 353 13 52	Spacer Ring 10.10 mm Thick	AR				For Selection
50	322 353 14 52	Spacer Ring 10.12 mm Thick	AR				For Selection
50	322 353 15 52	Spacer Ring 10.14 mm Thick	AR				For Selection
50	322 353 16 52	Spacer Ring 10.16 mm Thick	AR				For Selection
50	322 353 17 52	Spacer Ring 10.18 mm Thick	AR				For Selection
50	322 353 18 52	Spacer Ring 10.20 mm Thick	AR				For Selection
50	322 353 19 52	Spacer Ring 10.22 mm Thick	AR				For Selection
50	322 353 20 52	Spacer Ring 10.24 mm Thick	AR				For Selection
50	322 353 21 52	Spacer Ring 10.26 mm Thick	AR				For Selection
51	2573 3530 86 02	Spacer	1				
52	2668 3530 65 01	Threaded Ring (for Pinion)	1				replaces 327 353 10 25

TABLE 35.1

REAR AXLE (108RR)

GROUP 35

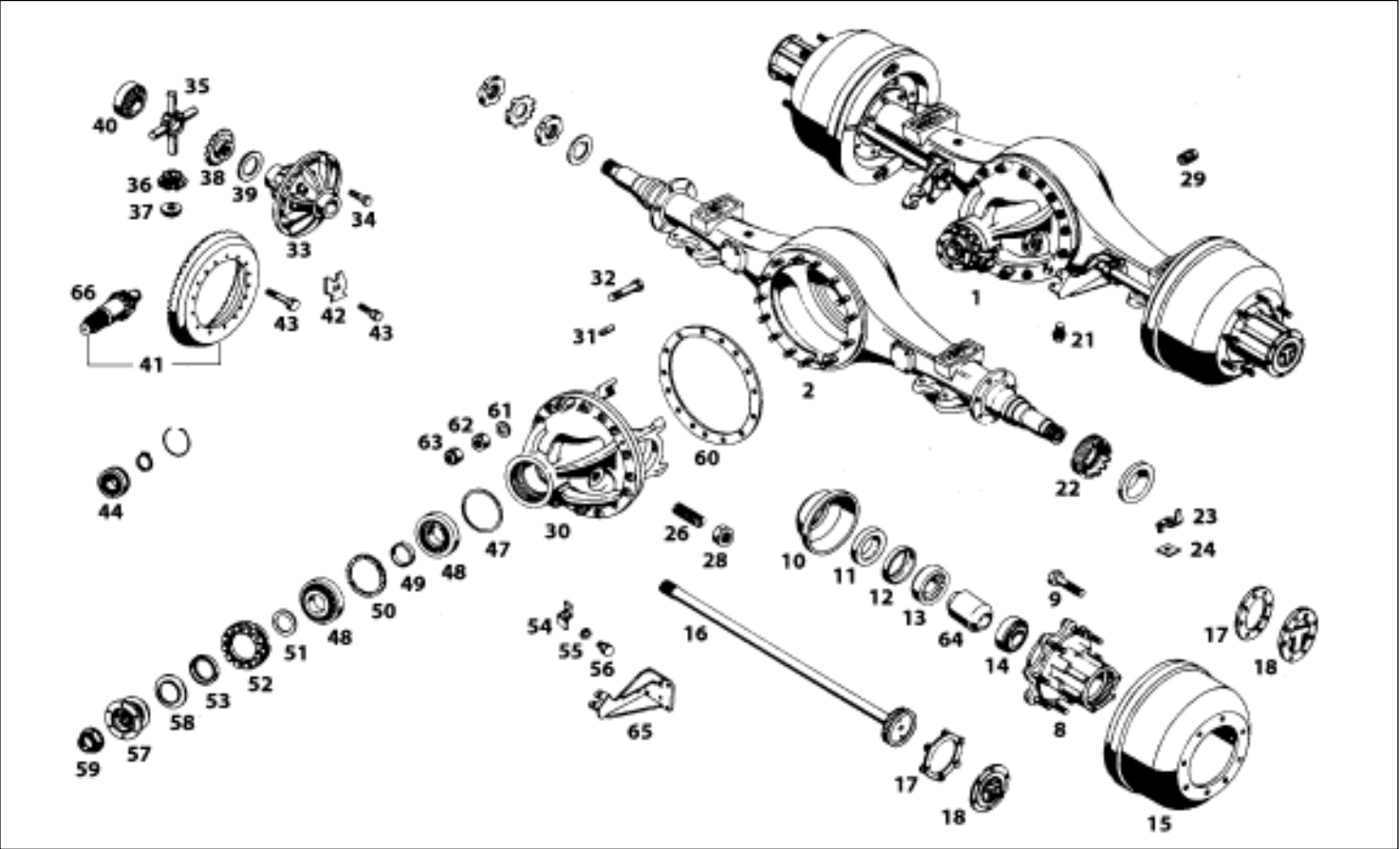


TABLE 35.1
REAR AXLE (108RR)
GROUP 35

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
53	2573 3530 77 05	Oil Seal (Pinion) Double Lip	1				replaces 2576 3530 01 10 replaces 327 353 02 91
54	322 353 00 73	Locking Plate (To Lock Threaded Ring)	1				
56	1132 390812 7	Hex. Head Screw M 8x12	1				
57	2732 3530 50 03	Coupling Flange	1				
58	2732 3530 82 01	Dust Cover	1				
—	2732 3530 77 01	Dust Seal	1				
59	042 353 01 72J	Hex. Nut (Machined)	1				
60	2573 3511 53 02	Gasket	1				
64	2575 3560 86 07	Spacer Tube (Between Hub Bearings)	2				
—	2574 3315 01 02	Breather	1				
65	2573 4230 01 79	Assy. Bracket LH	1				
65	2573 4230 01 80	Assy. Bracket RH	1				
-	2668 3530 01 85	Differential Gear & Spider Kit Consisting of :	1				
38		Gear (R.A. Shaft)	2				
36		Bevel Pinion	4				
35		Differential Spider	1				

TABLE 40.1

WHEEL DISC

GROUP 40

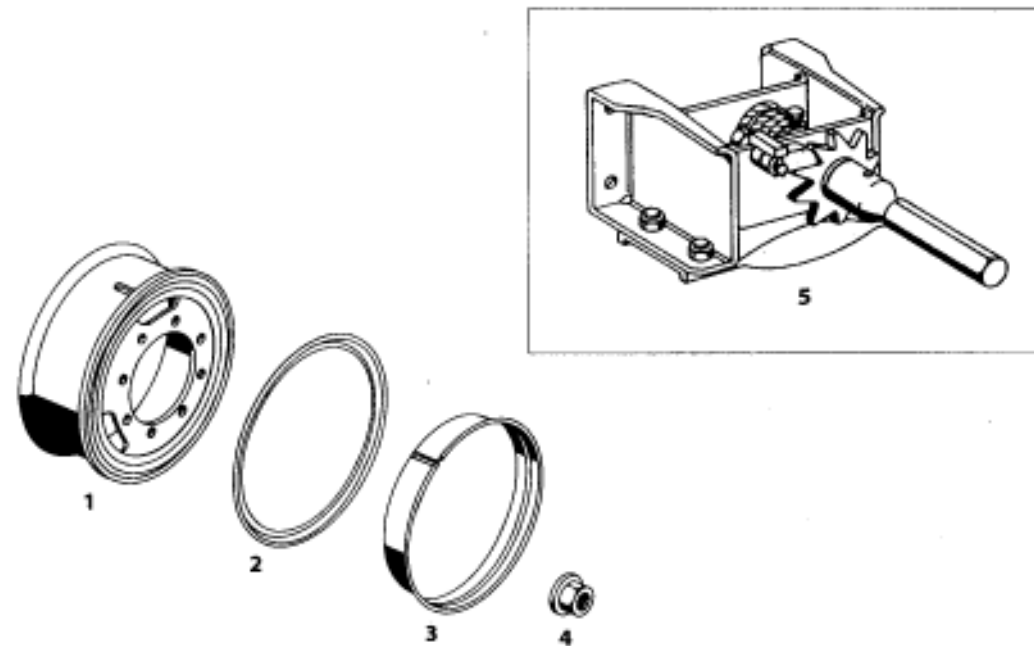


TABLE 40.1
WHEEL DISC
GROUP 40

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		WHEEL DISC					
1	2574 4010 01 21	Assy Wheel Disc & Rim (7x20)	7				
2	000 401 00 06J	Side Ring (For 3 Piece Wheel Disc)	7				
3	000 401 00 07J	Locking Ring (For 3 Piece Wheel Disc)	7				
3	2575 4010 61 01	Locking Ring (For 2 Piece Wheel Disc)	7				
4	2631 4010 01 07	Assy. Wheel Nut	32				
5	2573 4030 01 17	Assy. Spare Wheel Carrier	1				

TABLE 41.1

PROPELLER SHAFT

GROUP 41

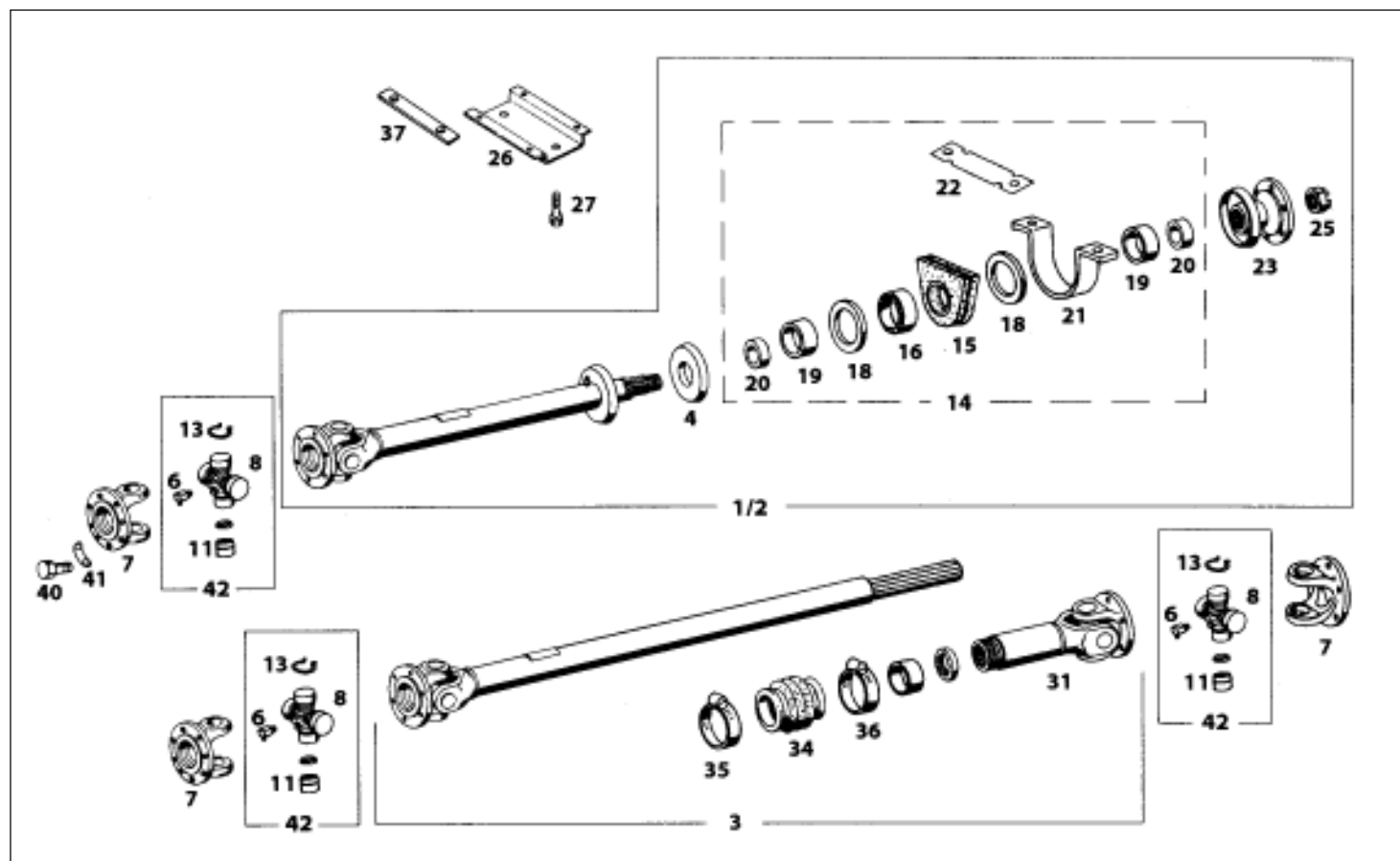


TABLE 41.1 **PROPELLER SHAFT** **GROUP 41**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		PROPELLER SHAFT					
1	2763 4111 01 05	Assy Propeller Shaft Front (Tube Length = 294 mm)		1			also for LP/32WB & LP/36WB
1	2763 4111 01 06	Assy Propeller Shaft Front (Tube Length = 954 mm)			1		also for LP/42WB
1	2073 4110 01 01	Assy Propeller Shaft Front (Tube Length = 1586 mm)				1	also for LPO/47WB & LPO/53WB
2	2755 4111 01 07	Assy Propeller Shaft Middle (Tube Length = 1303 mm)		1	1		
2	2750 4110 01 03	Assy Propeller Shaft Middle (Tube Length = 808 mm)				1	
3	2574 4112 01 46	Assy Propeller Shaft Rear (Tube Length = 1127 mm)		1			
3	2755 4112 01 01	Assy Propeller Shaft Rear (Tube Length = 1164 mm)			1		
3	2574 4112 01 64	Assy Propeller Shaft Rear (Tube Length = 1154 mm)				1	
3	2575 4112 01 11	Assy Propeller Shaft Rear (Tube Length = 793 mm)					Qty 1 for LP/32WB
3	2574 4112 01 67	Assy Propeller Shaft Rear (Tube Length = 1134 mm)					Qty 1 for LP/36WB
3	2574 4112 01 13	Assy Propeller Shaft Rear (Tube Length = 1127 mm)					Qty 1 for LP/42WB
4	2632 4130 82 02	Dust Cover	4				
7	2576 4111 51 10	Flange Yoke (8 Holes)	4				
14	2632 4130 01 02	Assy Centre Bearing Bracket Greasable	2				Consisting of Sl.nos. 15 to 22
15	2576 4130 63 01	Rubber Housing	2				
16	2574 4130 31 04	SRDG Ball Bearing	2				

TABLE 41.1

PROPELLER SHAFT

GROUP 41

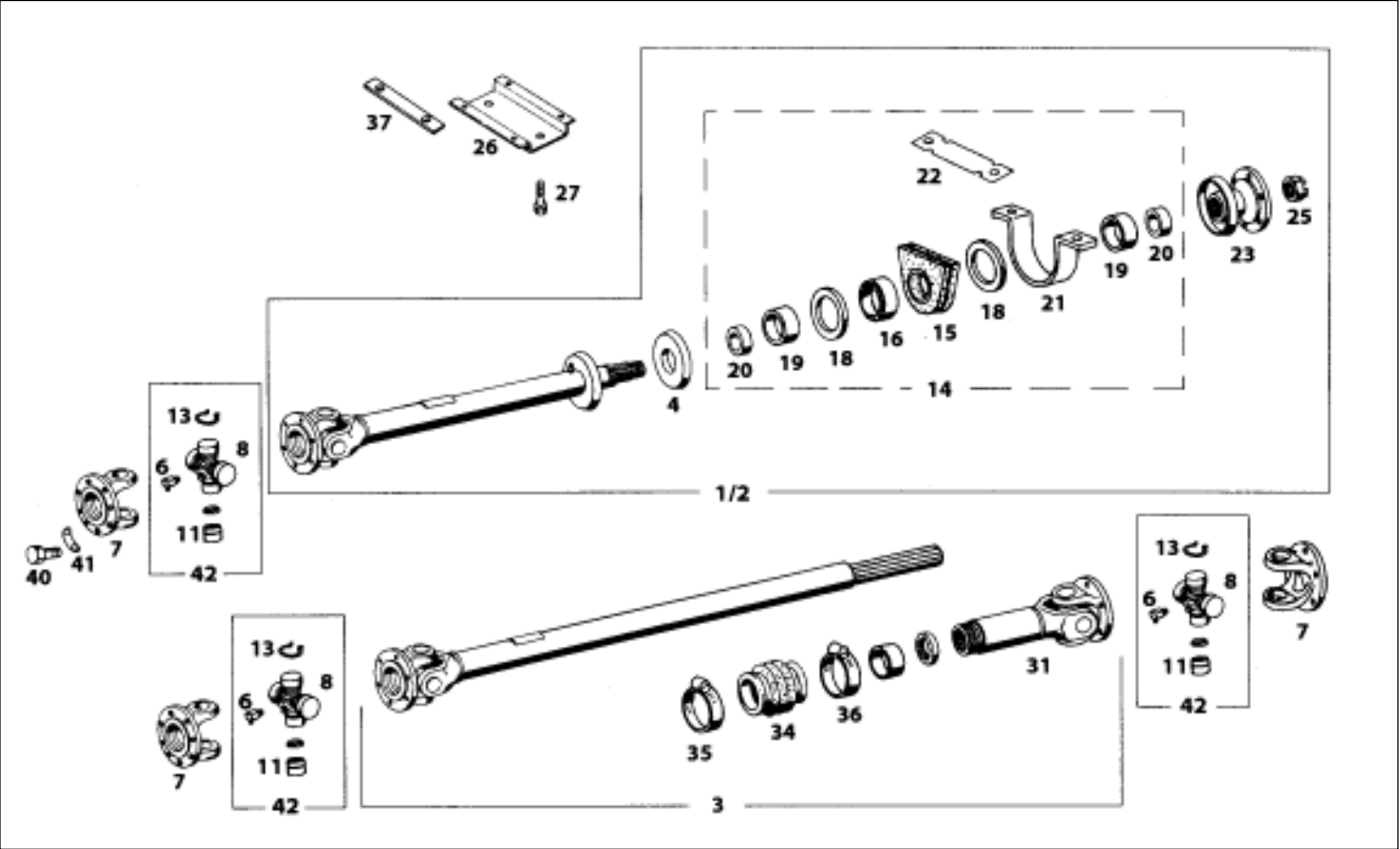


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
18	2576 4130 43 01	Snap Ring	2				replaces 2576 4130 33 01
19	2632 4130 78 01	Oil Seal	4				
20	2632 4130 86 02	Spacer	4				
21	2632 4130 01 03	Centre Bearing Bracket	2				
22	2576 4130 42 01	Clamp	2				
23	2632 4111 01 11	Assy Coupling Flange	2				belongs to assy 2632 4111 01 11 belongs to assy 2632 4111 01 11
23	2576 4111 51 05	Coupling Flange	2				
—	2632 4130 82 02	Dust Cover	2				
25	042 353 01 72J	Hex. Nut (Machined)	2				
26	2763 4130 33 01	Bracket (Center Bearing Mounting)		1			
26	2763 4130 33 02	Bracket (Center Bearing Mounting)		1	1		
26	2750 4130 33 01	Bracket (Center Bearing Mounting)				1	
26	2750 4130 33 02	Bracket (Center Bearing Mounting)				1	
27	2576 4110 80 02	Screw	4				
31	2576 4112 01 21	Assy. Universal Joint Long Fork Complete	1				
34	2600 4112 01 04	Assy. Boot	1				
35	1428 050080 2	Hose Clamp 80	1				

TABLE 41.1

PROPELLER SHAFT

GROUP 41

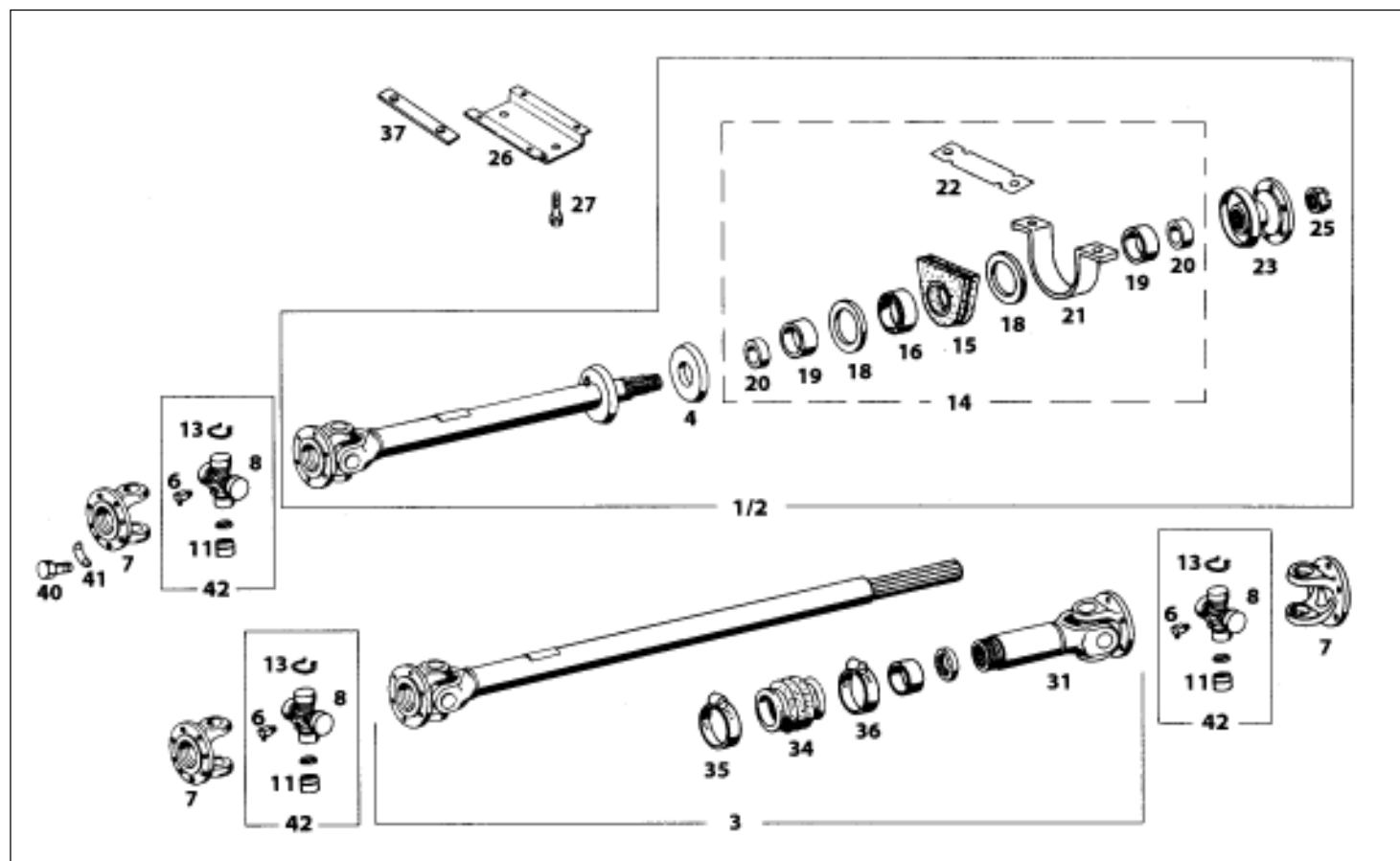


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
36	1428 050100 1	Hose Clamp 100	1				Qty 4 per Veh.
37	2573 4130 82 17	Spacer Plate	8				
40	2576 4111 32 01	Bolt	32				
41	2576 4111 61 01	Locking Plate	16				
42	8854 4121 16 12	Assy. Cross Kit Consisting of :	1				
8		Assy. Bearing Cup	4				
11		Cross	1				
		End Ring	4				
		Adapter	1				
6		Grease Nipple AM 10x1	1				
		Hex. Thin Nut M 8x1	1				
13		Spring Ring	4				

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

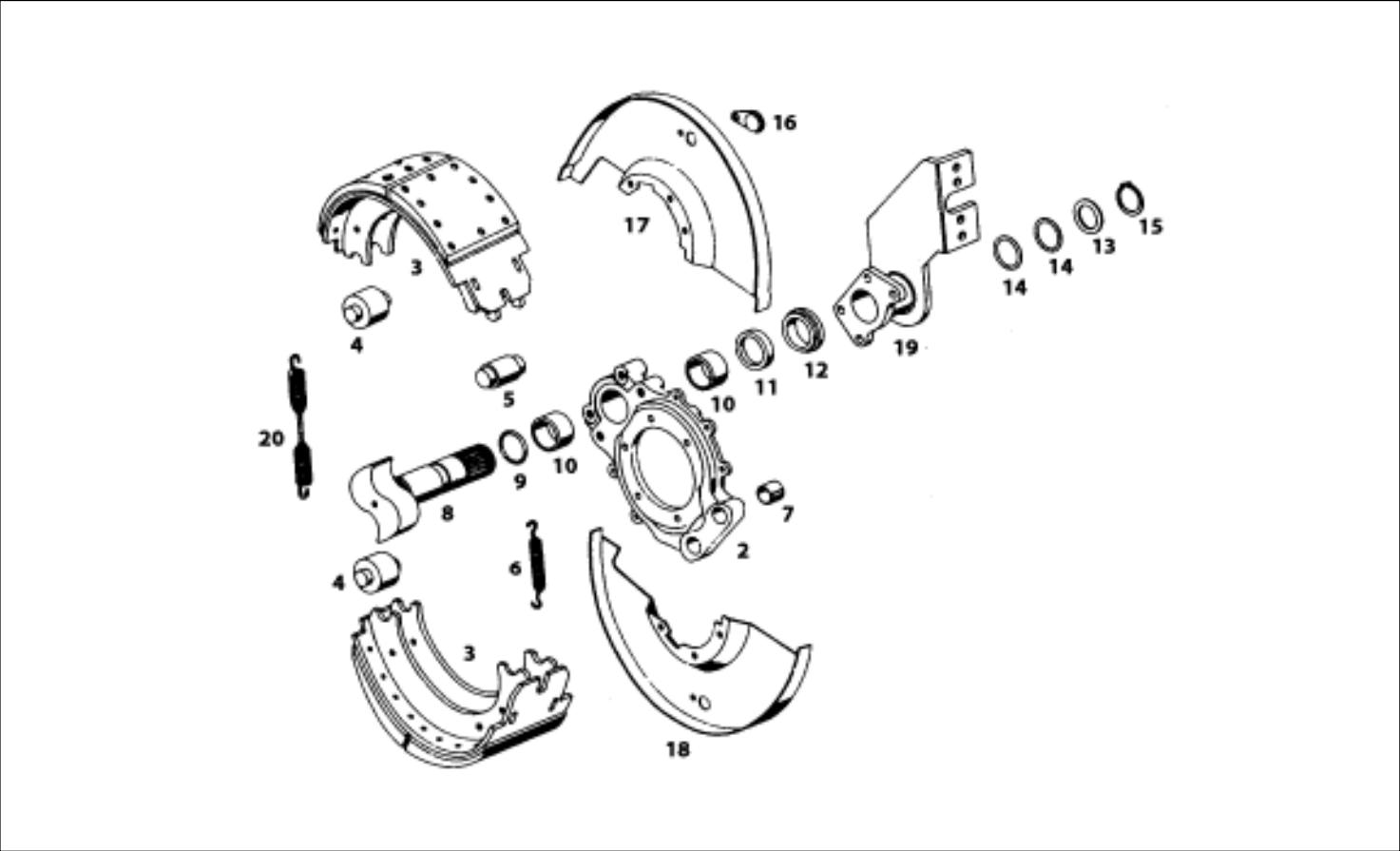


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT WHEEL BRAKE S - CAM (BIL)					Optional with M/s. KTMS as a Set. Refer Table 42.2
3	2573 4213 01 23	Brake Shoe Assy. (Front)	4				
2	2575 4211 37 01	Torque Plate LH	1				
2	2575 4211 37 02	Torque Plate RH	1				
4	2573 4210 99 02	Roller	4				
5	2573 4210 67 24	Fulcrum	4				
6	2573 4210 87 04	Spring (Pull off) Fulcrum End	4				
7	2573 4210 34 04	Fulcrum Pin Bush	4				
8	2573 4210 79 04	Cam Shaft LH	1				
8	2573 4210 79 05	Cam Shaft RH	1				
9	2573 4210 77 02	'O' Ring	2				
10	2573 4210 34 05	Delrin Bush	4				
11	2573 4210 78 01	Oil Seal	2				
12	2573 4210 84 05	Sleeve (Slack Adj. End)	2				
13	2573 4210 92 09	Washer	2				
14	2573 4210 83 01	Shim 0.5 mm	2				
							For Selection

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

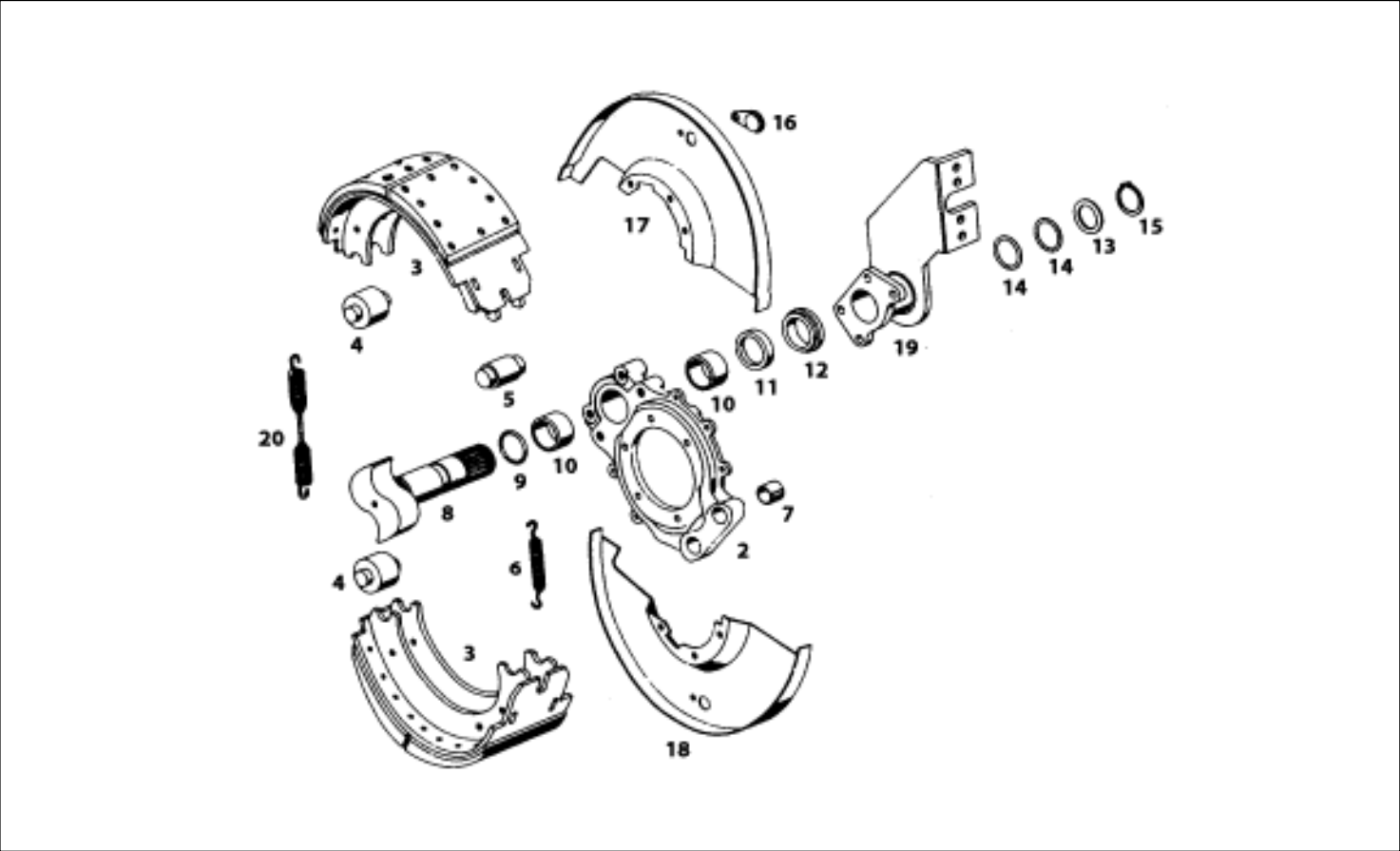


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
14	2573 4210 83 02	Shim 1.0 mm	2				For Selection
15	2573 4210 43 03	Circlip	2				
16	2573 4210 75 01	Grommet	4				
17	2573 4211 82 11	Dust Cover Top	2				
18	2573 4211 82 10	Dust Cover Bottom	2				
19	2573 4210 01 56	Assy. Flange, Tube & Bracket LH	1				
19	2573 4210 01 57	Assy. Flange, Tube & Bracket RH	1				
20	2573 4210 87 05	Spring Pull off, Cam End	2				
		REPAIR KITS					
—	2573 4213 01 24	Kit, Lining Set (STD)	1				
—	2573 4213 01 25	Kit, Lining Set (1.0 mm Oversize) (R/S I)	1				For Selection A Kit Consists of 8 Linings and 80 Rivets
—	2573 4213 01 26	Kit, Lining Set (2.0 mm Oversize) (R/S II)	1				

TABLE 42.2

FRONT WHEEL BRAKE (M/S.KTMS)

GROUP 42

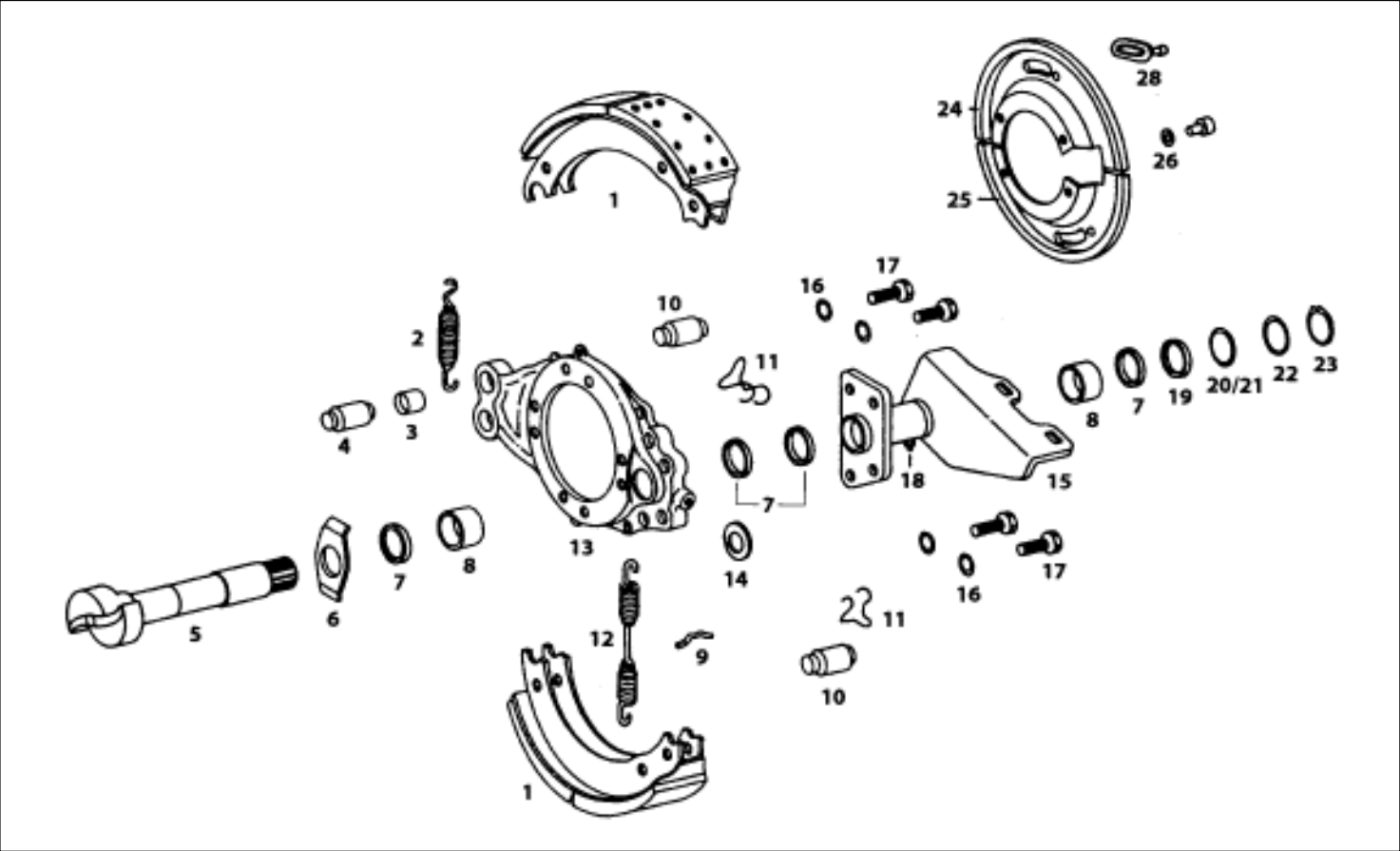


TABLE 42.2
FRONT WHEEL BRAKE (M/S.KTMS)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT WHEEL BRAKE (M/S. KTMS)					Optional with M/s. BIL as a Set. Refer Table 42.1
1	2573 4210 01 51	Brake Shoe Lining & Roller Assy.	4				
2	2573 4210 87 02	Spring (Brake Shoe Return)	4				
3	2573 4210 34 01	Bush (Anchor Pin)	2				
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2				
5	2618 4210 79 02	Camshaft LH	1				
5	2618 4210 79 01	Camshaft RH	1				
6	2573 4210 92 03	Washer (Cam Head)	2				
7	2573 4210 77 01	Seal (Camshaft)	2				
8	2573 4210 34 02	Bush (Camshaft)	4				
9	2573 4210 34 03	Pin	4				
10	2573 4210 79 03	Roller (Brake Shoe)	4				
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4				
12	2573 4210 87 03	Return Spring (Brake Shoe)	2				
13	2573 4210 01 80	Spider Brake LH	1				
13	2573 4210 01 81	Spider Brake RH	1				

TABLE 42.2

FRONT WHEEL BRAKE (M/S.KTMS)

GROUP 42

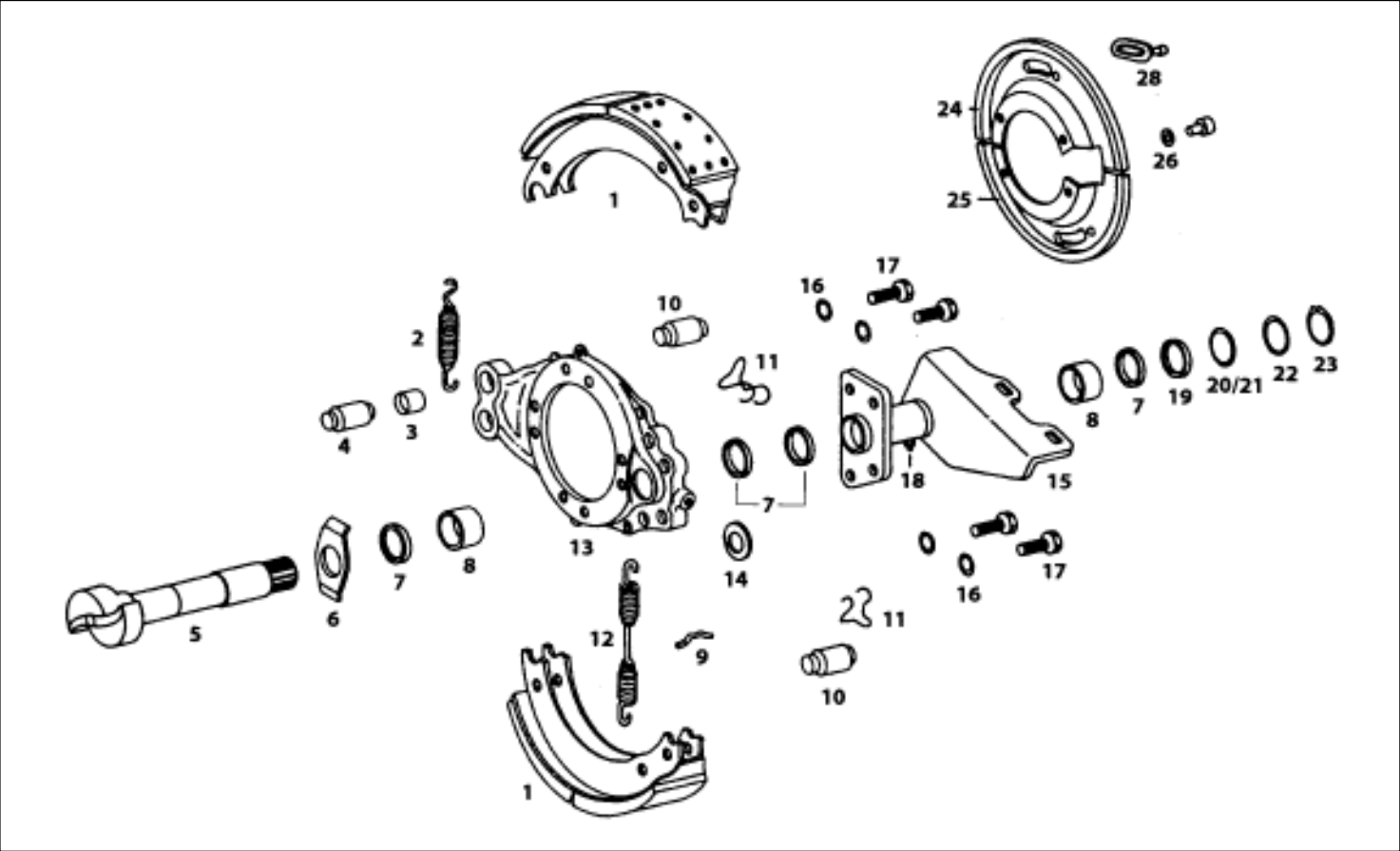


TABLE 42.2
FRONT WHEEL BRAKE (M/S.KTMS)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
14	2573 4210 53 01	Gasket (Chamber Bracket)	1				
15	2573 4210 33 01	Bracket LH	1				
15	2573 4210 33 02	Bracket RH	1				
16	2573 4210 92 04	Washer (Bracket for Cap Screw)	4				
17	2573 4210 80 07	Cap Screw (Chamber Bracket)	4				
18	2573 4210 99 01	Fitting Grease (Chamber Bracket)	1				
19	2618 4210 92 02	Washer	2				
20	2618 4210 92 03	Washer	2				
21	2618 4210 92 04	Washer (Hardened)	2				
23	2618 4210 43 01	Lock Ring	2				
24	2573 4210 82 07	Dust Shield Top	2				
25	2573 4210 82 08	Dust Shield Bottom	1				
26	2573 4210 92 08	Washer	12				
28	2573 4210 68 02	Plug	4				
—	2573 4210 67 04	Collared Pin	4				
—	2573 4210 67 20	Collared Pin	4				
—	2573 4210 32 07	Bolt	4				
—	2576 4210 65 01	Castle Nut	4				
—	1315 060936 9	Split Pin Ax36	12				

TABLE 42.2

FRONT WHEEL BRAKE (M/S.KTMS)

GROUP 42

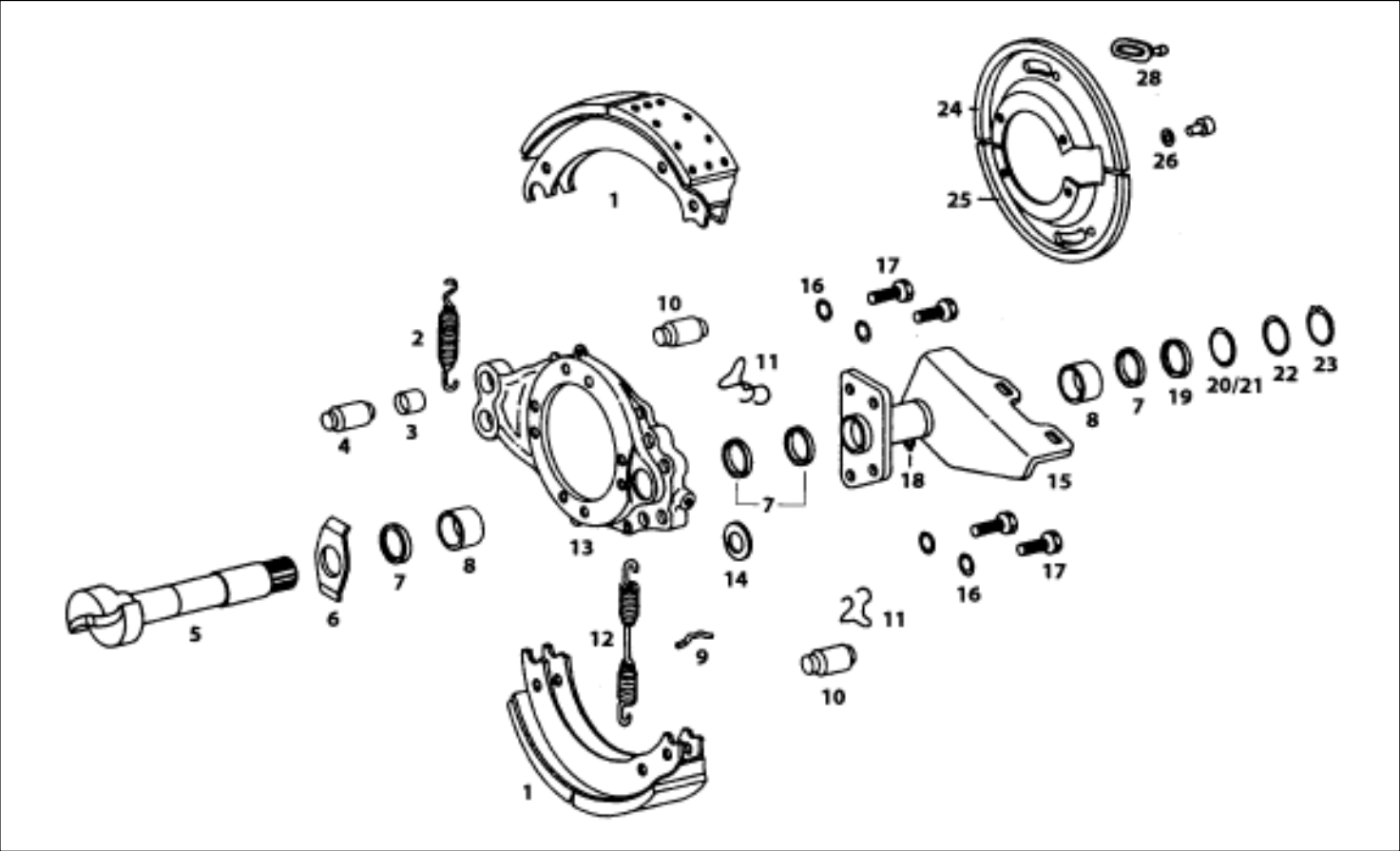


TABLE 42.2
FRONT WHEEL BRAKE (M/S.KTMS)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
—	2573 4210 01 83	REPAIR KITS					
—		Front Brake Overhaul Kit (Minor) Consisting of :	1				
—		Brake Lining	8				
—		Retaining Spring	4				
—		Return Spring	2				
—		Roller	4				
—		Retainer	4				
—	2573 4210 01 48	Rivets	80				
—		Service Kit (Minor) Front Consisting of :	1				
—		Spring (Retaining)	4				
—		Spring (Return)	2				
—		Roller (Brake Shoe)	4				
—		Retainer	4				
—		Pin (Return Spring)	4				
—	2573 4210 01 49	Brake Spring Kit (Front) Consisitng of :	1				
—		Spring (Retaining)	4				
—		Spring (Return)	2				
—		Retainer (Shoe Roller)	2				

TABLE 42.2

FRONT WHEEL BRAKE (M/S.KTMS)

GROUP 42

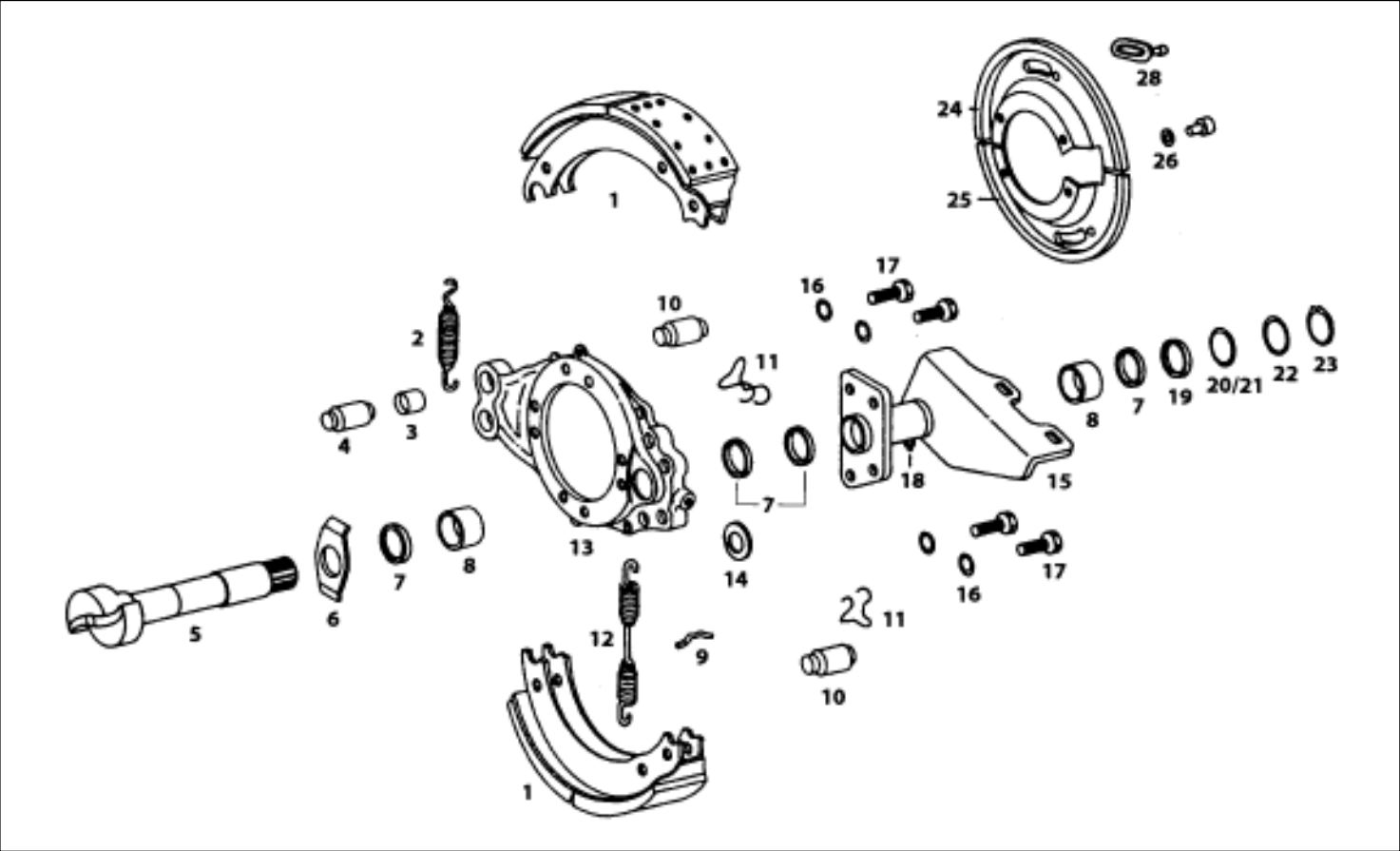


TABLE 42.2
FRONT WHEEL BRAKE (M/S.KTMS)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
—	2573 4210 01 50	Service Kit for Camshaft (Front) Consisting of :	1				
—		Bush	4				
—		Seal	2				
—		Lock Ring	2				

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

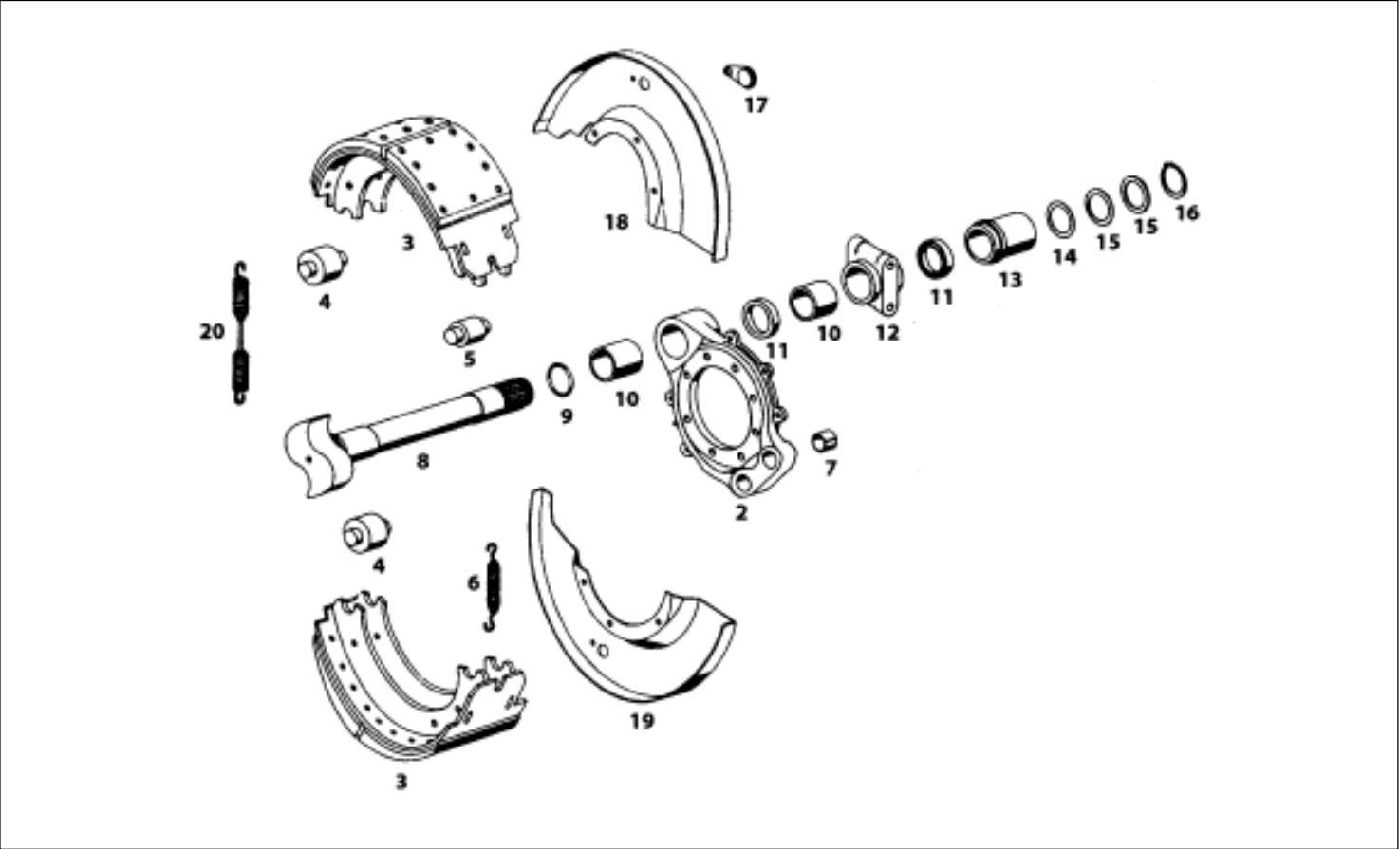


TABLE 42.3
REAR WHEEL BRAKE (BIL)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR WHEEL BRAKE (BIL)					Optional with M/S. KTMS as a Set. Refer Table 42.4
2	2573 4231 37 01	Torque Plate LH / RH	2				
3	2573 4233 01 23	Brake Shoe Assy.	4				
4	2573 4210 99 02	Roller	4				
5	2573 4210 67 24	Fulcrum Pin	4				
6	2573 4210 87 04	Spring Pull Off, Fulcrum Pin	4				
7	2573 4210 34 04	Fulcrum Pin Bush	4				
8	2573 4230 79 07	Camshaft LH	1				
8	2575 4230 79 08	Camshaft RH	1				
9	2573 4210 77 02	'O' Ring	2				
10	2573 4210 34 04	Delrin Bush	4				
11	2573 4210 78 01	Oil Seal	6				
12	2573 4230 01 90	Camshaft Bracket Assy.	2				
13	2573 4230 84 01	Sleeve (Slack Adj. End)	2				
14	2573 4210 92 09	Washer	2				
15	2573 4210 83 01	Shim 0.5 mm	2				
							For Selection

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

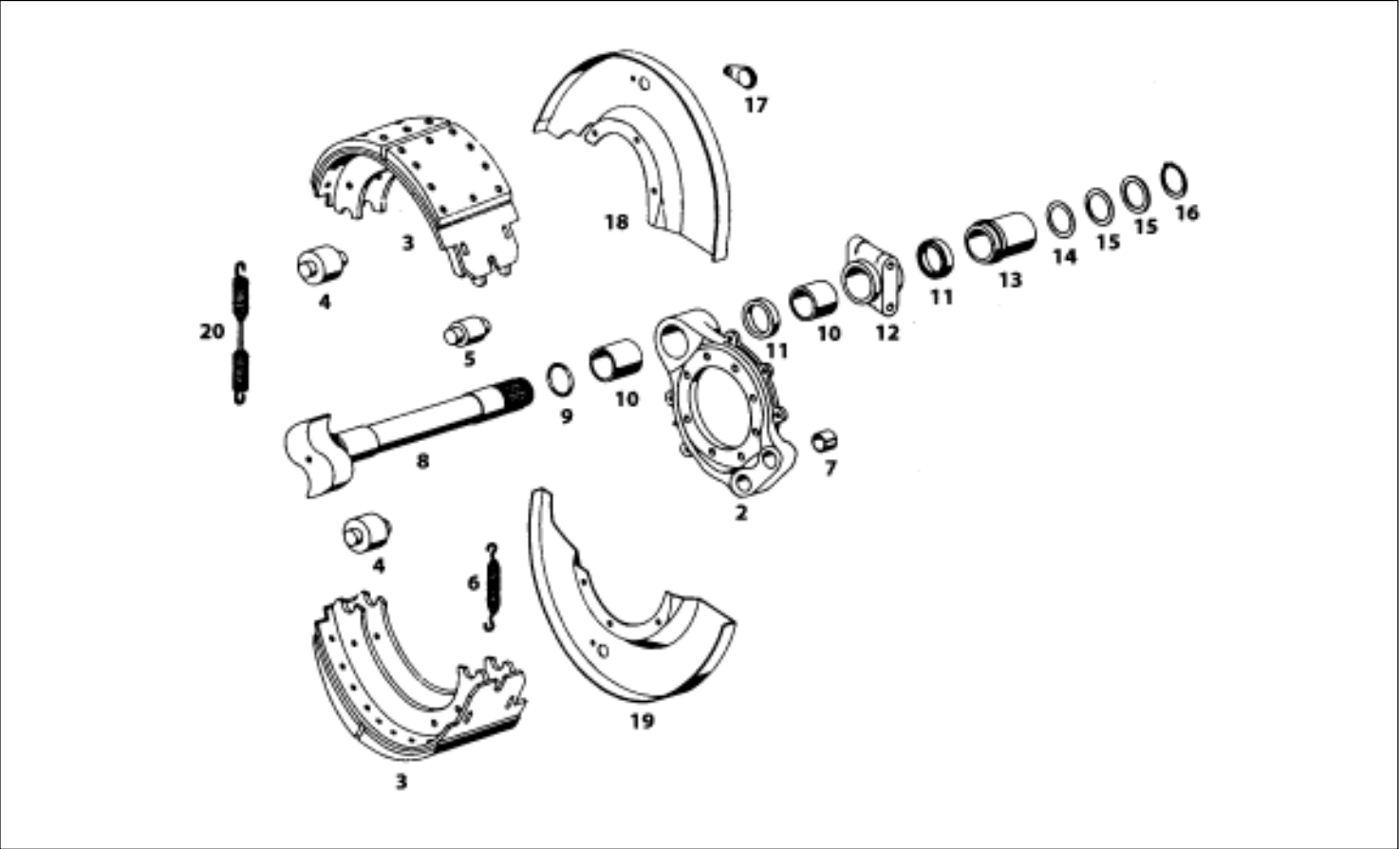


TABLE 42.3 **REAR WHEEL BRAKE (BIL)** **GROUP 42**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
15	2573 4210 83 02	Shim 1.0 mm	2				For Selection
16	2573 4210 43 03	Circlip	4				
17	2573 4210 75 01	Grommet	2				
18	2573 4231 82 12	Dust Cover (Top)	2				
19	2573 4231 82 13	Dust Cover (Bottom)	2				
20	2573 4210 87 05	Spring Pull Off Cam End	2				
		REPAIR KITS					
—	2573 4233 01 24	Kit Lining Set (Rear) (STD)	1				For Selection
—	2573 4233 01 25	Kit Lining Set (Rear) (R/S I)	1				For Selection
—	2573 4233 01 26	Kit Lining Set (Rear) (R/S II)	1				For Selection

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.KTMS

GROUP 42

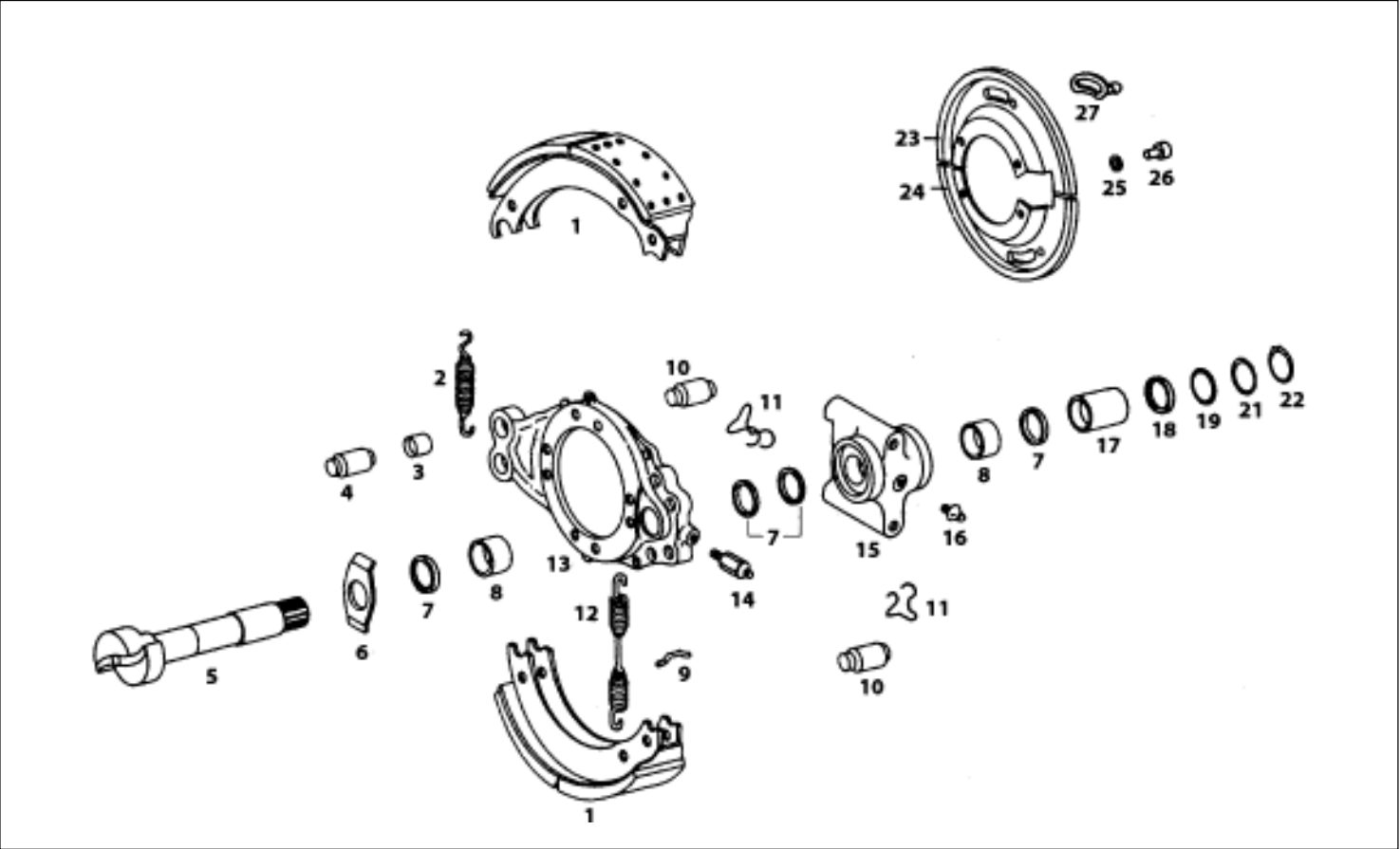


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S.KTMS
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR WHEEL BRAKE (S - CAM) M/S. KTMS					Optional with M/s. BIL as a Set. Refer Table 42.3
1	2573 4230 01 84	Brake Shoe Lining & Roller Assy.	4				
2	2573 4210 87 02	Spring (Brake Shoe Return)	4				
3	2573 4210 34 01	Bush (Anchor Pin)	4				
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2				
5	2632 4230 79 02	Camshaft LH	1				
5	2632 4230 79 01	Camshaft RH	1				
6	2573 4210 92 03	Washer (Cam Head)	2				
7	2573 4210 77 01	Seal (Camshaft)	2				
8	2573 4230 34 03	Bush (Camshaft)	4				
9	2573 4210 34 03	Pin (Return Spring)	4				
10	2573 4210 79 03	Roller (Brake Shoe)	4				
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4				
12	2573 4210 87 03	Return Spring (Brake Shoe)	2				
13	2573 4231 01 49	Spider Brake LH/RH (Common)	2				
14	2573 4210 99 01	Fitting Grease (Chamber Bracket)	2				

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.KTMS

GROUP 42

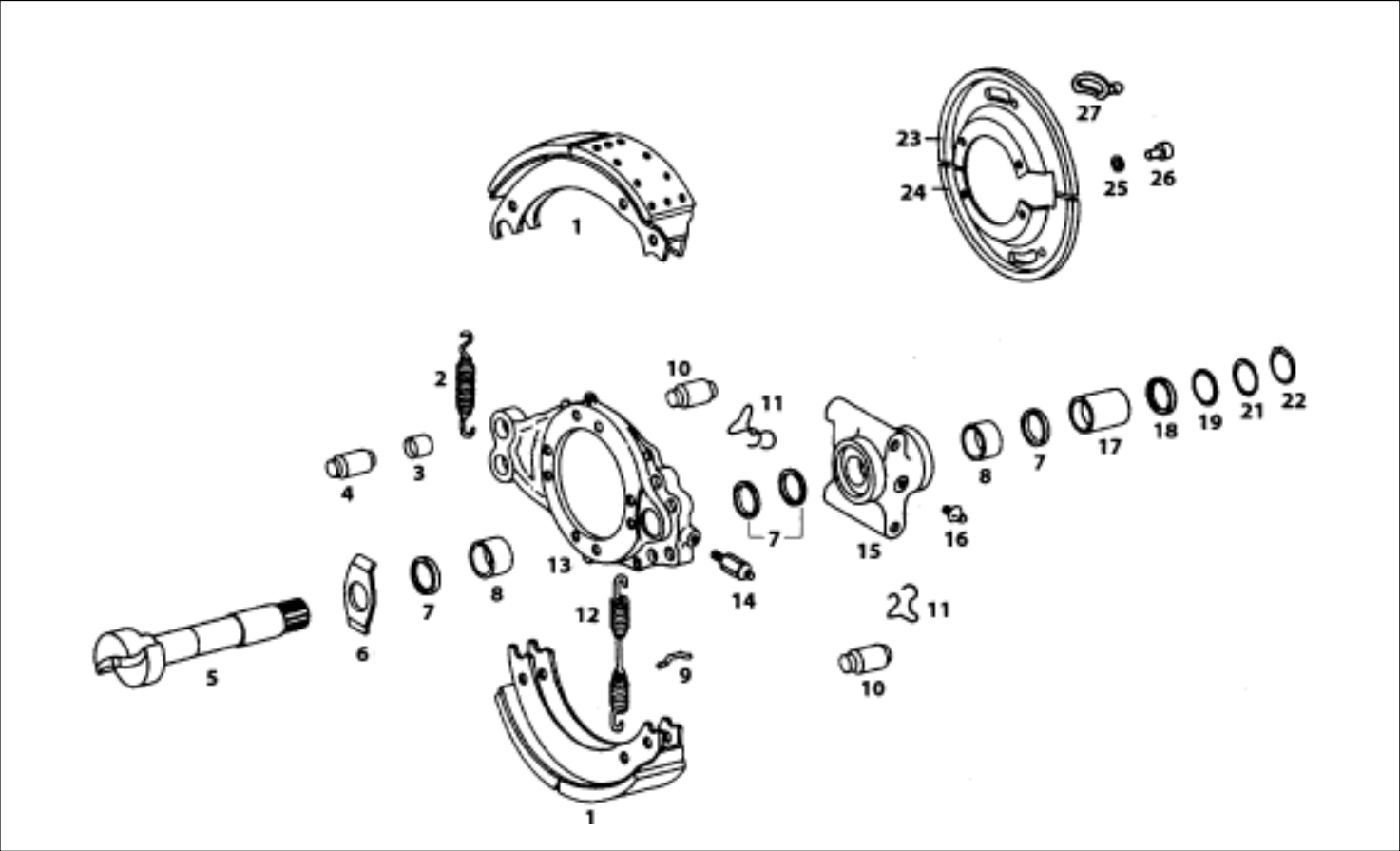


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S.KTMS
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
19	2618 4210 92 02	Washer Camshaft (Thick)	2				replaces 2573 4230 82 08
20	2618 4210 92 03	Washer	2				
21	2618 4210 92 04	Washer (Hardened)	2				
18	2618 4210 43 01	Lock Ring (Camshaft)	2				
16	2573 4230 99 06	Fitting Grease (Spider)	2				
15	2573 4230 71 23	Plummer Block	1				
23	2573 4230 82 04	Dust Shield Top	2				
24	2573 4230 82 05	Dust Shield Top	2				
25	2573 4210 92 08	Washer	12				
27	2573 4210 68 02	Plug	2				
—	2573 4210 74 01	Rivet	80				
		REPAIR KITS					
—	2573 4231 01 51	Rear Brake Overhaul Kit (Minor) Consisitng of :	1				
—		Brake Lining	8				
—		Spring (Retaining)	4				
—		Spring (Return)	2				
—		Roller	4				
—		Retainer	4				
—		Rivet	80				

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) M/S.KTMS

GROUP 42

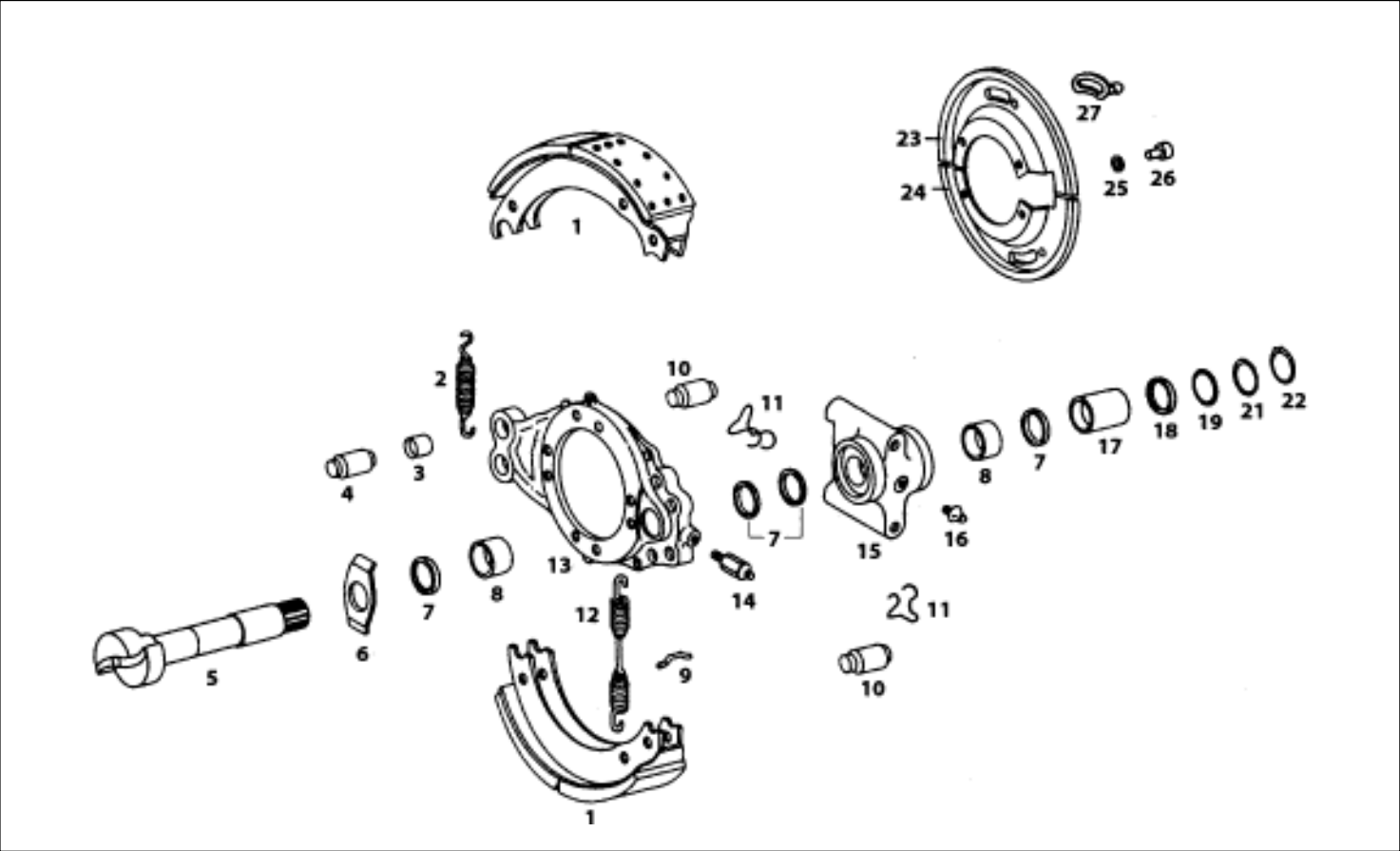


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) M/S.KTMS
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
—	2573 4210 01 48	Service Kit (Minor) Rear Consisting of :	1				
—		Spring (Retaining)	4				
—		Spring (Return)	2				
—		Roller (Brake Shoe)	4				
—		Retainer	4				
—		Pin (Return Spring)	1				
—	2573 4210 01 49	Brake Spring Kit (Rear) Consisting of :	1				
—		Spring (Retaining)	4				
—		Spring (Return)	2				
—		Retainer	4				
—	2573 4230 01 83	Service Kit Camshaft (Rear) Consisting of :	1				
—		Bush	4				
—		Seal	2				
—		Lock Ring	2				

TABLE 42.5

FRONT BRAKE CHAMBER

GROUP 42

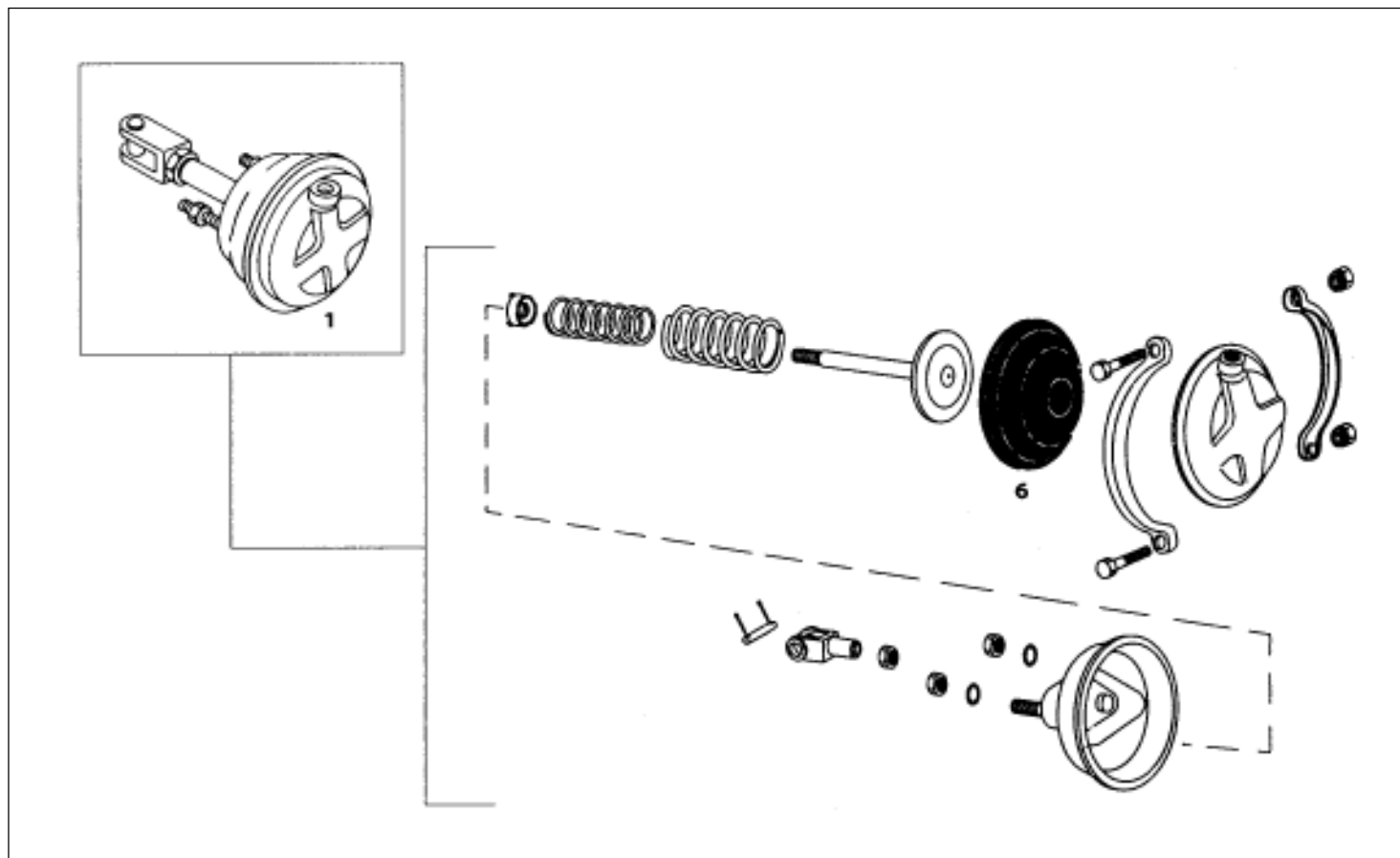


TABLE 42.5
FRONT BRAKE CHAMBER
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FRONT BRAKE CHAMBER					
1	2632 4210 01 07	Assy. Front Brake Chamber LH	1				
1	2632 4210 01 08	Assy. Front Brake Chamber RH	1				
6	2573 4370 77 24	Diaphragm	1				

TABLE 42.6

REAR BRAKE ACTUATOR

GROUP 42

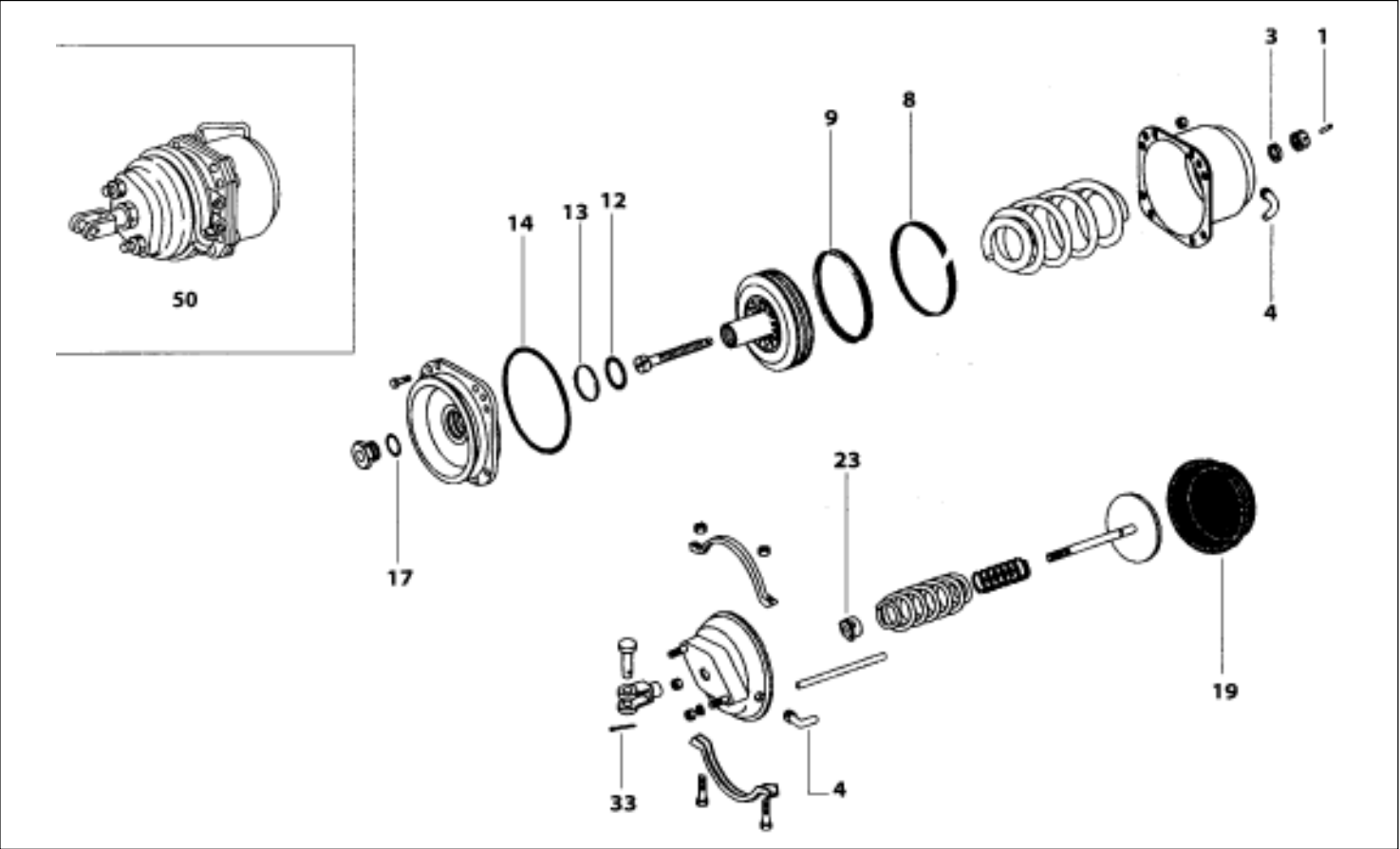


TABLE 42.6
REAR BRAKE ACTUATOR
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		REAR BRAKE ACTUATOR					
50	2632 4230 01 06	Assy. Rear Brake Actuator	2				
—	2618 4230 01 32	Repair Kit for Rear Spring Brake Actuator	1				
		Consisting of :					
1		Knurl Pin	1				
3		Sealing Washer	1				
4		Elbow	2				
8		Bearing	1				
9		Seal	1				
13		Bearing	1				
14		Sealing Ring	1				
17		'O' Ring	1				
19		Diaphragm	1				
23		Seal	1				
24		Tube	1				
33		Split Pin	1				
		Grease Sachet	4				

TABLE 42.7

SLACK ADJUSTER (FRONT AND REAR)

GROUP 42

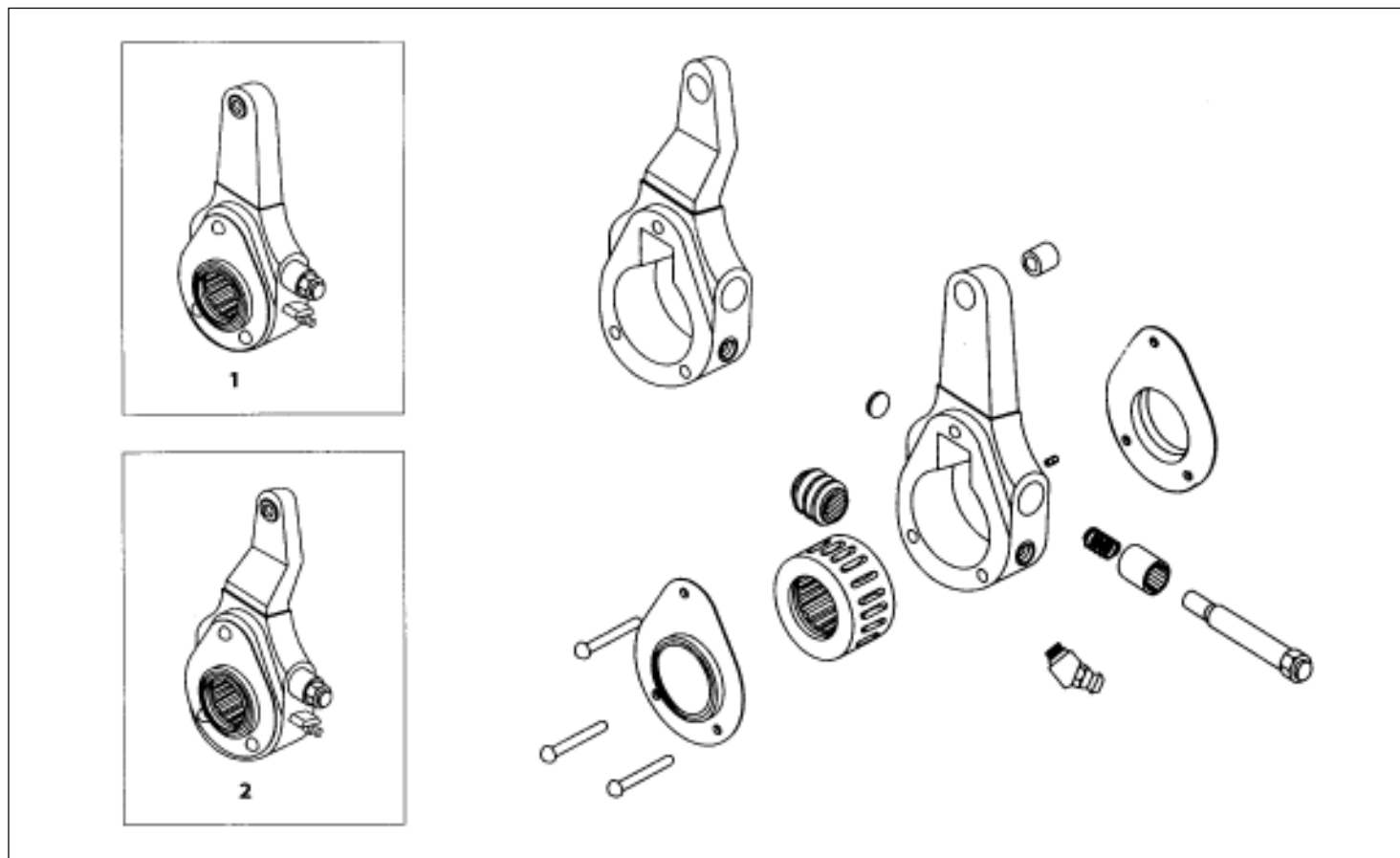


TABLE 42.7
SLACK ADJUSTER (FRONT AND REAR)
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		SLACK ADJUSTER (FRONT AND REAR)					
1	2573 4210 01 60	Slack Adjuster (Front)	2				
2	2573 4230 01 92	Slack Adjuster LH (Rear)	1				
2	2573 4230 01 93	Slack Adjuster RH (Rear)	1				
	2618 4210 01 45	Repair Kit, Slack Adjuster	1				
	2641 4210 01 68	Worm Shaft Repair Kit	1				

TABLE 42.8

SYSTEM PROTECTION VALVE

GROUP 42

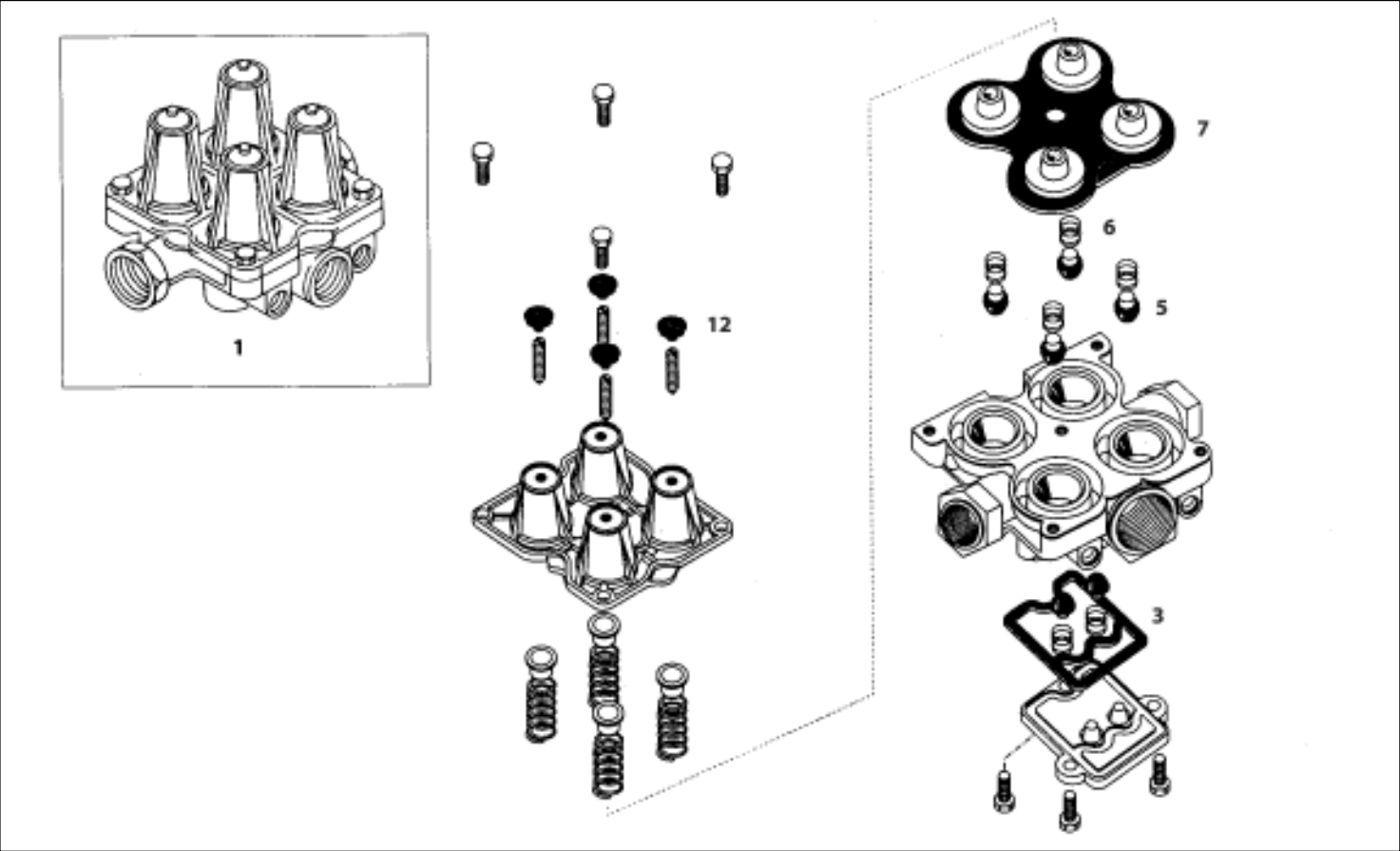


TABLE 42.8
SYSTEM PROTECTION VALVE
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		SYSTEM PROTECTION VALVE					
1	2573 4370 01 57	System Protection Valve	1				
—	2573 4370 01 96	Repair Kit Consisting of :	1				
3		Gasket	1				NSL
5		Valve	6				NSL
6		Spring	6				NSL
7		Diaphragm	1				NSL
12		Dust Cover	1				NSL
		Grease Sachet	1				NSL

TABLE 42.9

DUAL TREADLE VALVE W/O INTEGRAL FILTER

GROUP 42

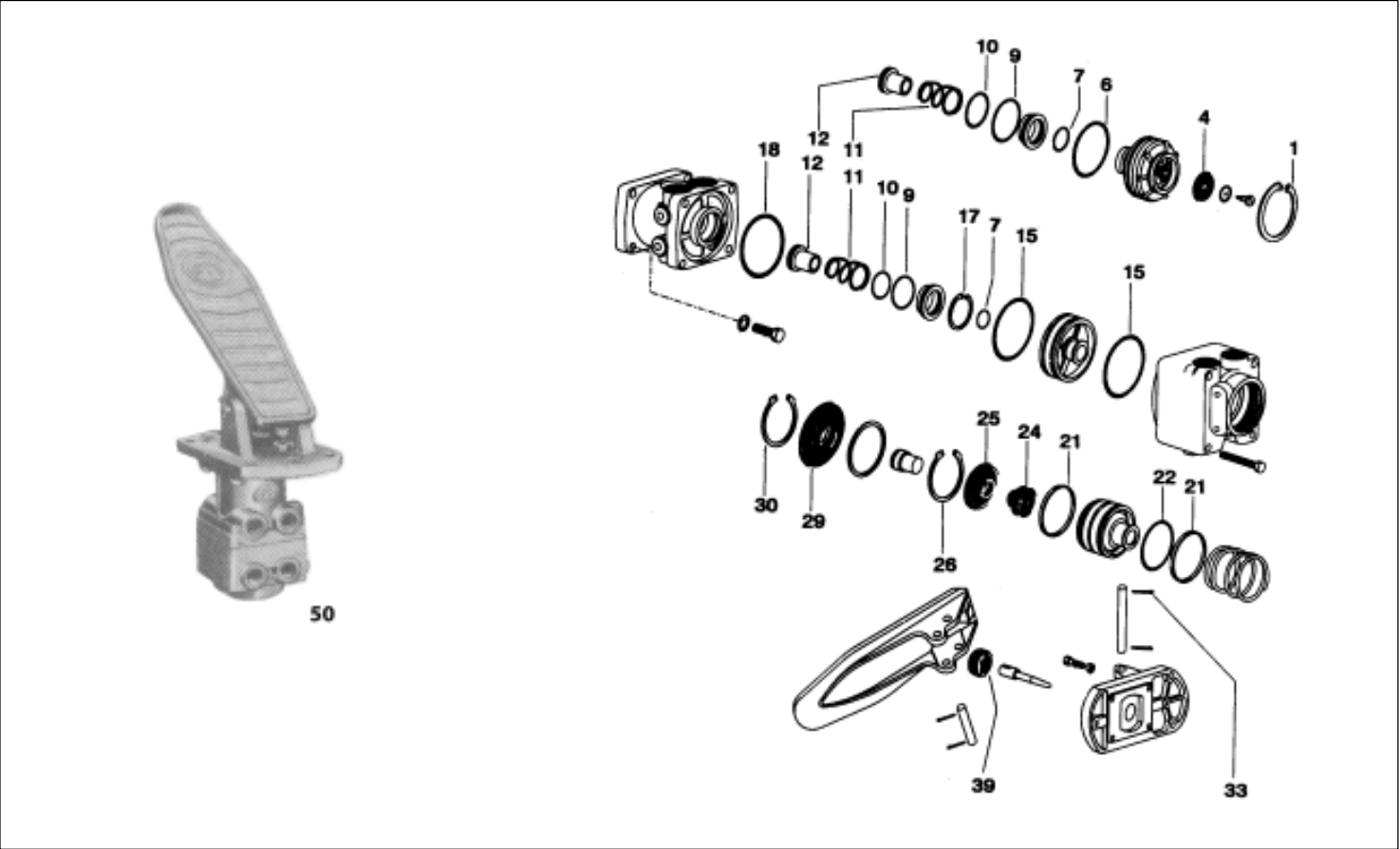


TABLE 42.9
DUAL TREADLE VALVE W/O INTEGRAL FILTER
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		DUAL TREADLE VALVE W/O INTEGRAL FILTER					
50	2782 4370 01 01	Dual Brake Valve		1	1		Upto April 2004
50	2068 4310 01 01	Dual Brake Valve				1	
	2576 4373 01 34	Repair Kit for Dual Brake Valve w/o Integral Filter	1				Current for LPO
		Consisting of :					
1		Circlip	1				
4		Washer	1				
6		'O' Ring	1				
7		'O' Ring	2				
9		'O' Ring	2				
10		'O' Ring	2				
11		Spring	2				
12		Valve	2				
15		'O' Ring	2				
17		Internal Circlip	1				
18		'O' Ring	1				
21		Guide Ring	2				
22		'O' Ring	1				

TABLE 42.9

DUAL TREADLE VALVE W/O INTEGRAL FILTER

GROUP 42

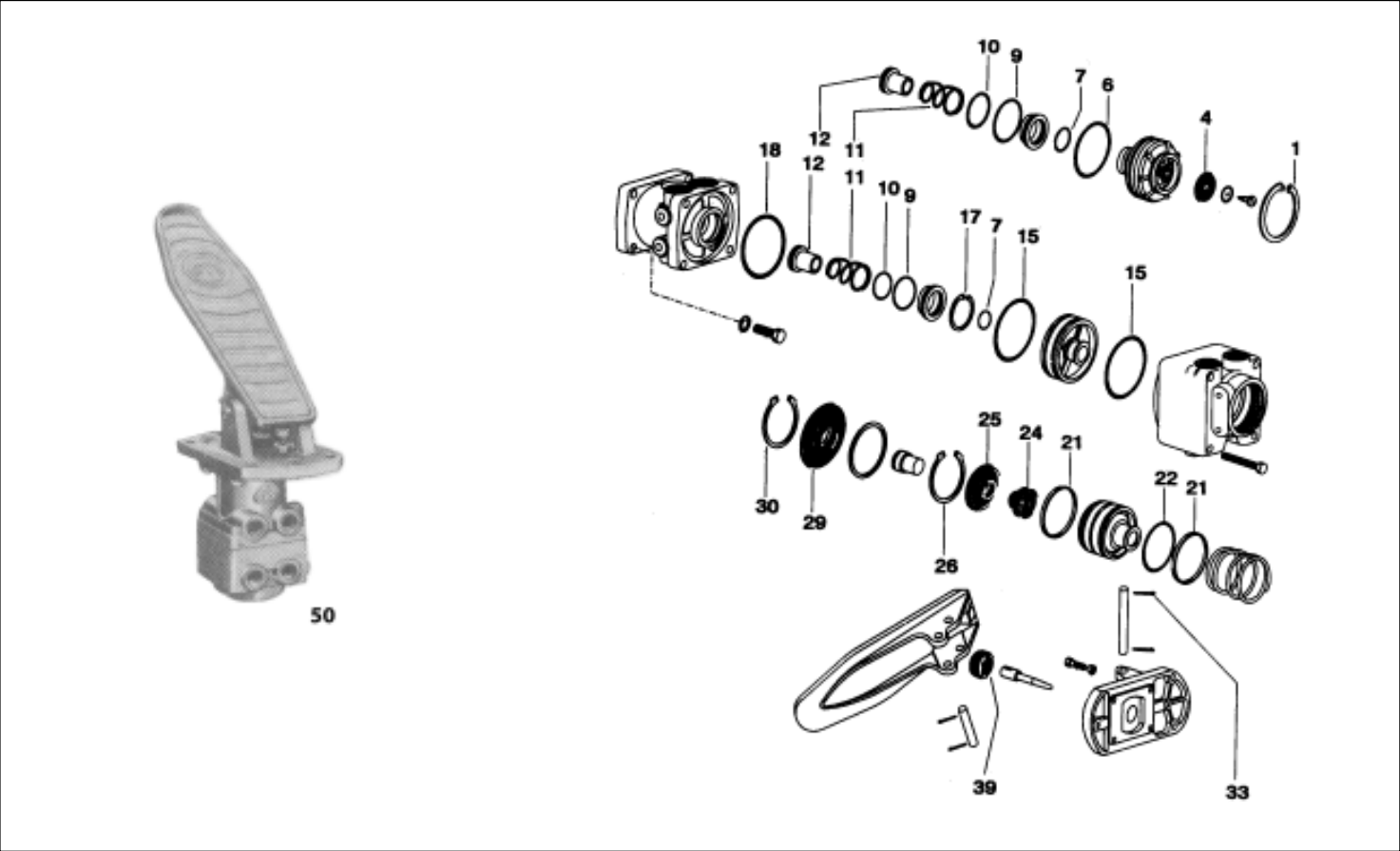


TABLE 42.9
DUAL TREADLE VALVE W/O INTEGRAL FILTER
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
24		Rubber Spring	1				
25		Spring Seat	1				
26		Circlip	1				
29		Boot	1				
30		Circlip	1				
33		Split Pin	4				
39		Boot	1				
		Grease Sachet	2				

TABLE 42.10

DUAL TREADLE VALVE WITH INTEGRAL FILTER

GROUP 42

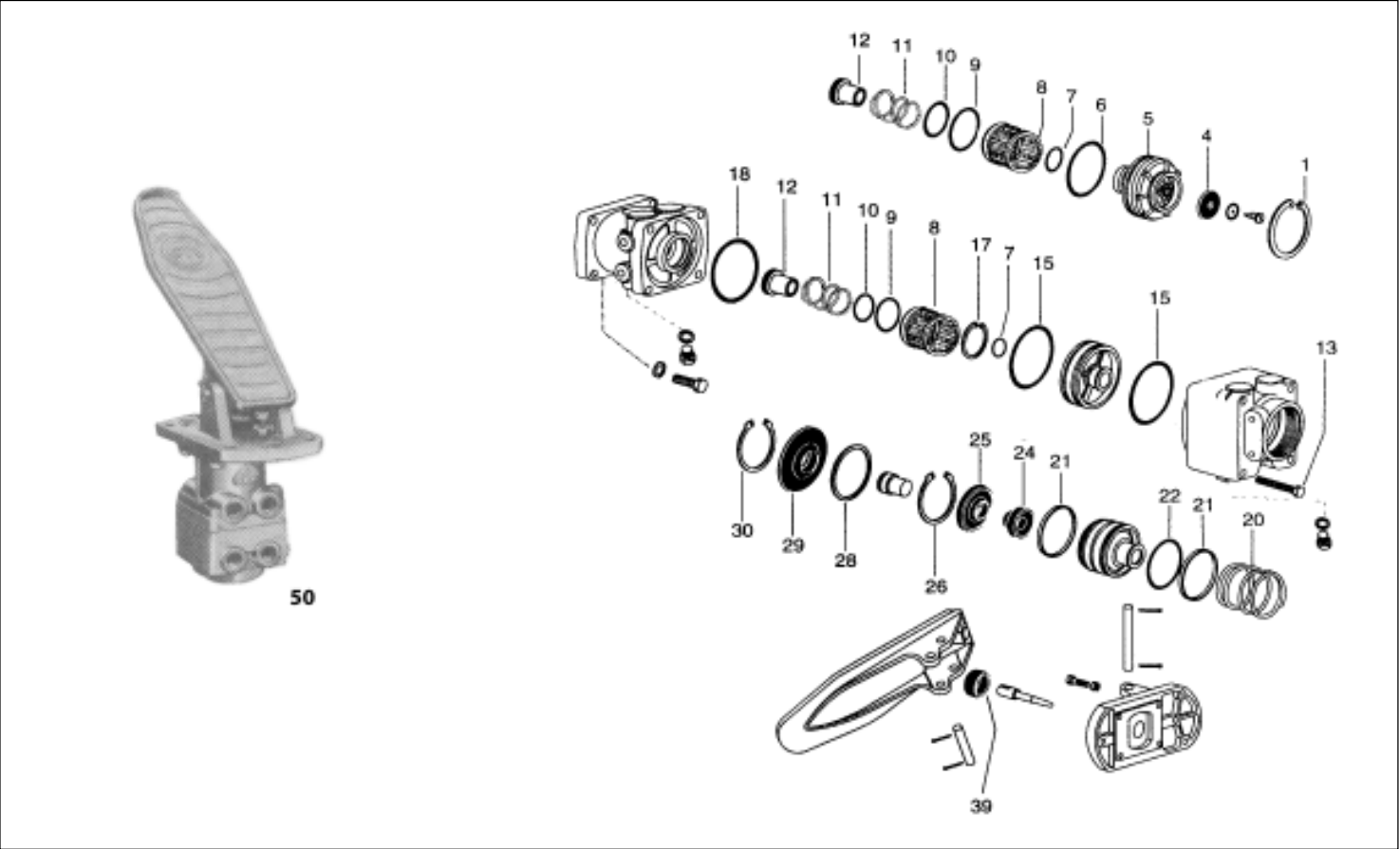


TABLE 42.10
DUAL TREADLE VALVE WITH INTEGRAL FILTER
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		DUAL TREADLE VALVE WITH INTEGRAL FILTER					
50	2782 4370 01 01	Dual Brake Valve		1	1		From May 2004
	2782 4370 01 07	Major Repair Kit for Dual Brake Valve with Integral Filter Consisting of :-		1	1		
1		Circlip		1	1		
4		Washer		1	1		
5		Venting Guide		1	1		
6		Sealing Ring		1	1		
7		Sealing Ring		2	2		
8		Integral Filter		2	2		
9		Sealing Ring		2	2		
10		Sealing Ring		2	2		
11		Spring		2	2		
12		Valve		2	2		
13		Screw		4	4		
15		Sealing Ring		2	2		
17		Integral Circlip		1	1		
18		Sealing Ring		1	1		

TABLE 42.10

DUAL TREADLE VALVE WITH INTEGRAL FILTER

GROUP 42

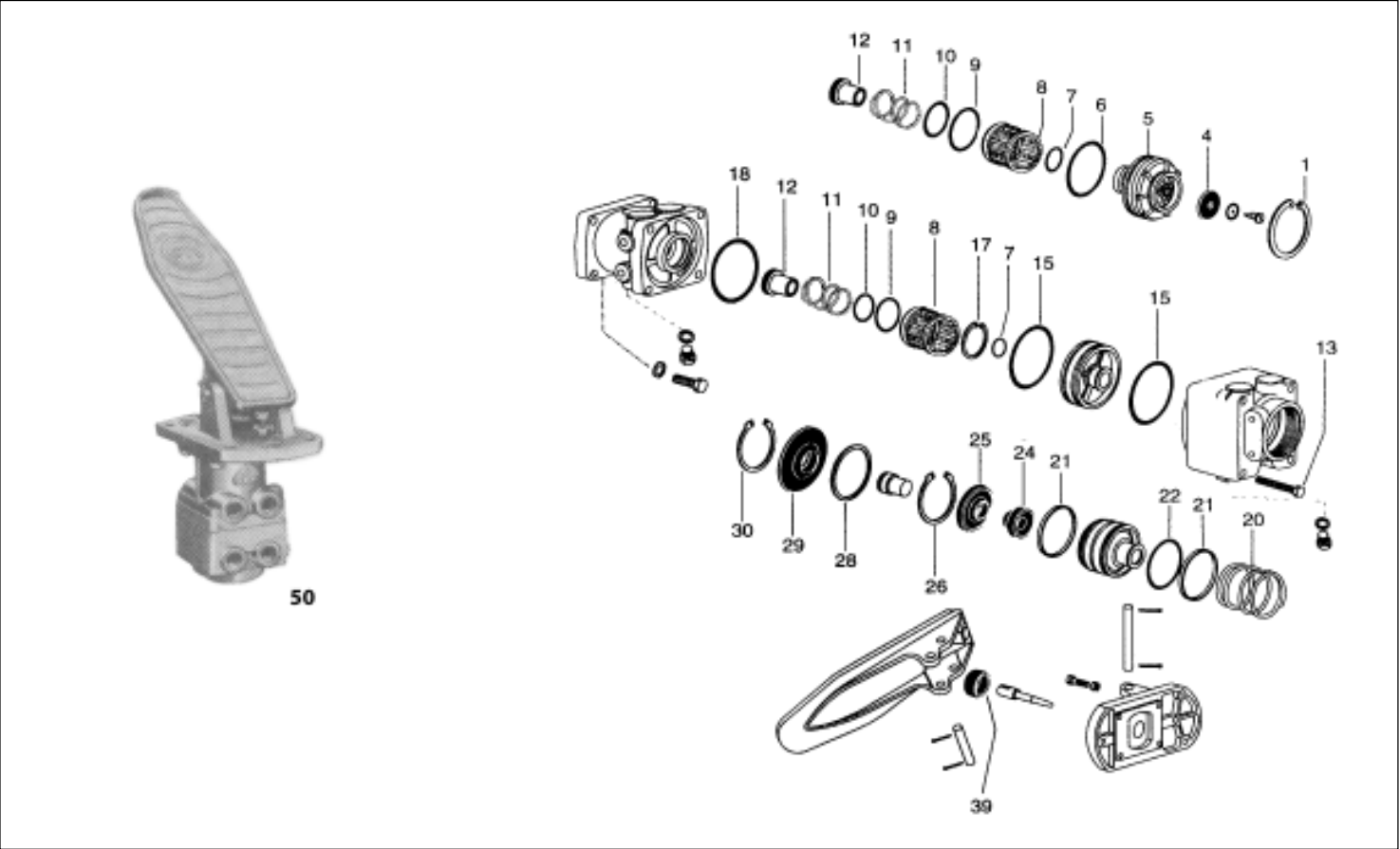


TABLE 42.10
DUAL TREADLE VALVE WITH INTEGRAL FILTER
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
20		Spring		1	1		
21		Guide Ring		2	2		
22		Sealing Ring		1	1		
24		Rubber Ring		1	1		
25		Spring Seat		1	1		
26		Circlip		1	1		
28		Spacer		1	1		
29		Boot		1	1		
30		Circlip		1	1		
39		Boot		1	1		
		Grease Sachet		2	2		

TABLE 42.11

GRADUATED HAND BRAKE VALVE

GROUP 42

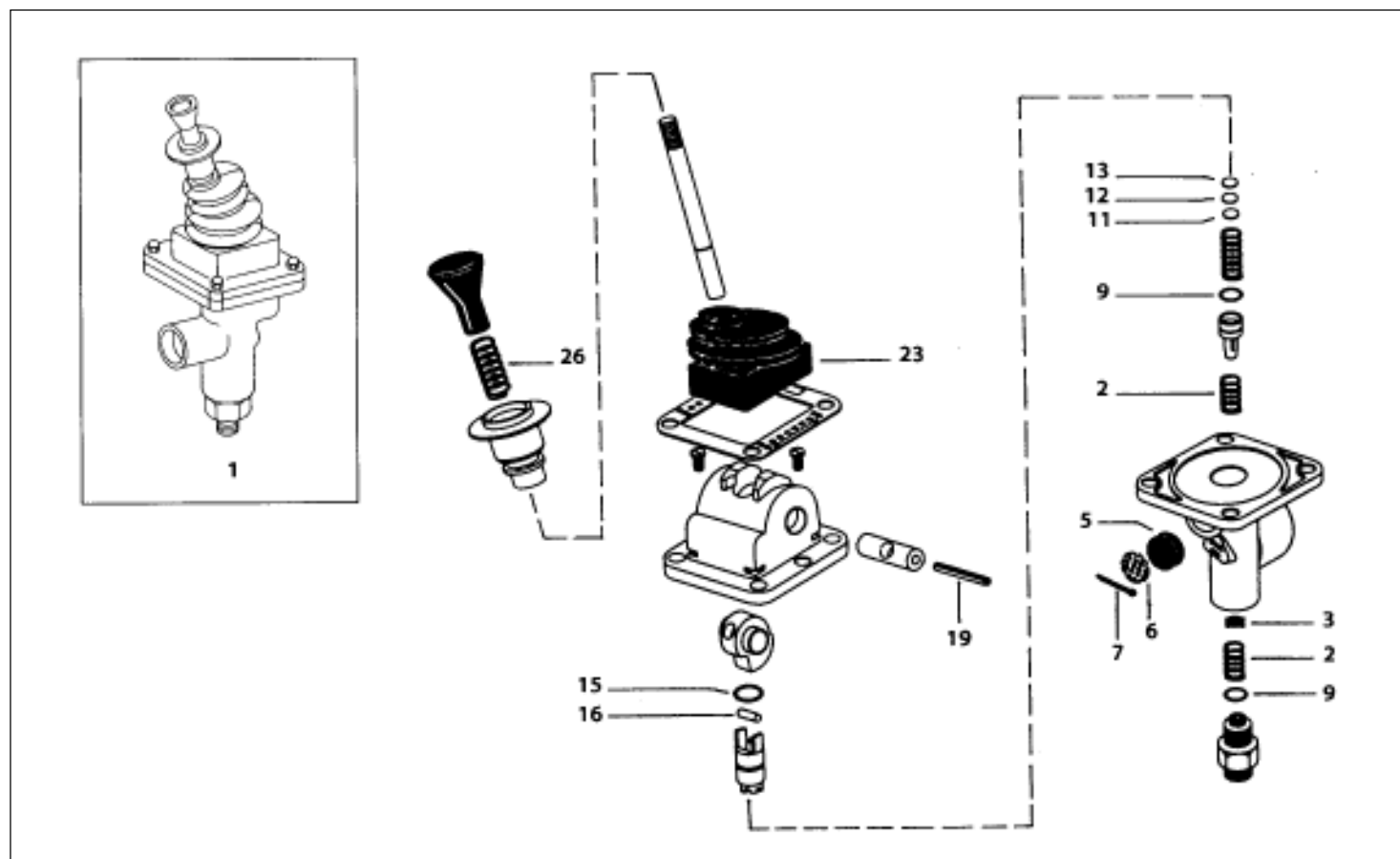


TABLE 42.11
GRADUATED HAND BRAKE VALVE
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GRADUATED HAND BRAKE VALVE					
1	2573 4370 01 55	Graduated Hand Brake Valve		1	1		
1	2573 4370 01 53	Graduated Hand Brake Valve				1	
—	2573 4242 00 01	Repair Kit Graduated Hand Brake Valve Consisting of :	1				
3		Valve	1				
23		Gaiter	1				
26		Spring	1				
16		Roller	1				
2		Spring	1				
9		Sealing Ring	1				
15		Sealing Ring	1				
7		Split Pin	1				
19		Tension Pin	1				
5		Filter	1				
6		Strainer Plate	1				
11		Shim	1				
12		Shim	1				
13		Shim	1				
		Grease Sachet	1				

TABLE 42.12

AIR DRYER WITH TYRE INFLATOR

GROUP 42

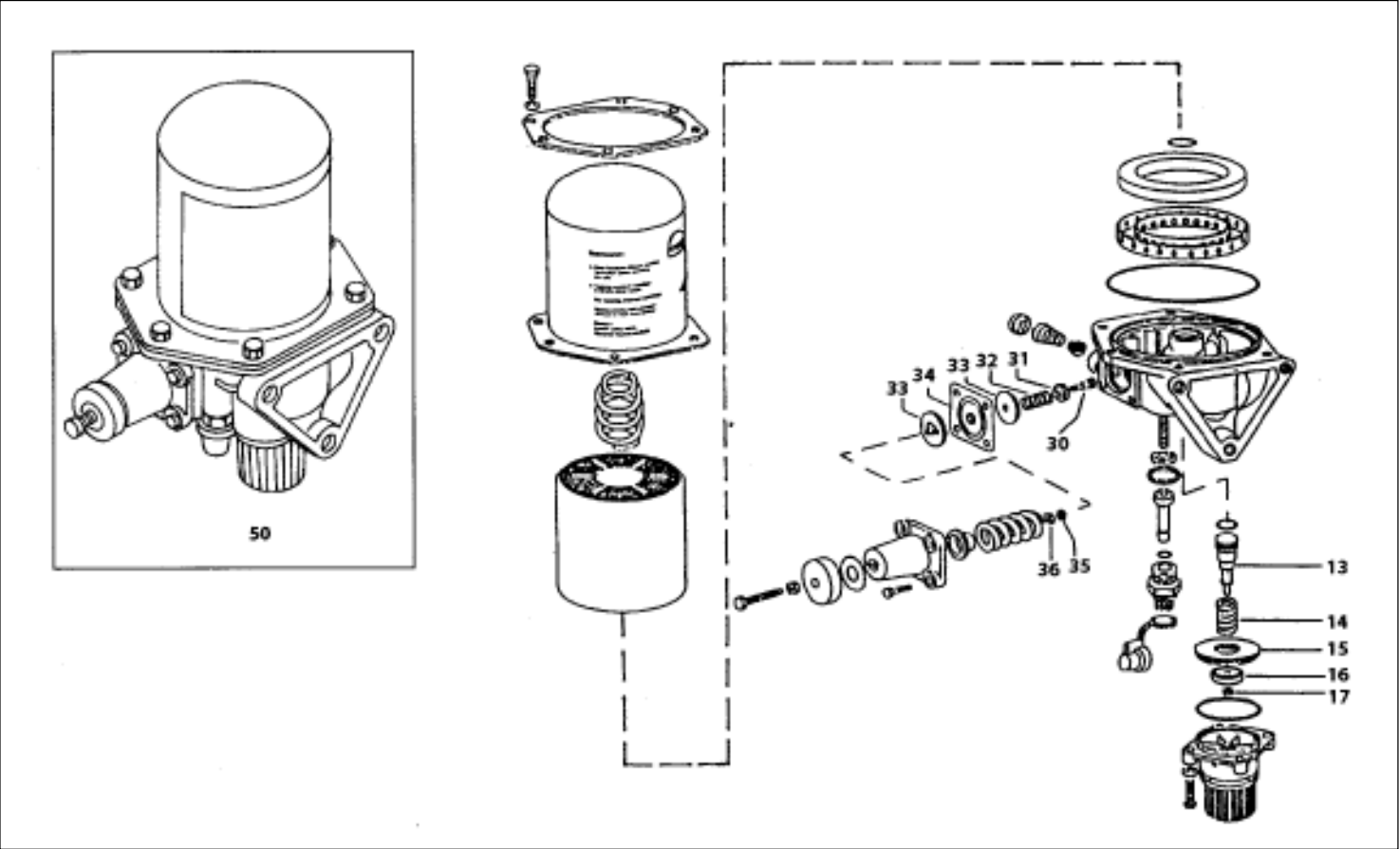


TABLE 42.12
AIR DRYER WITH TYRE INFLATOR
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		AIR DRYER WITH TYRE INFLATOR					
50	2641 4370 01 05	Air Dryer with Unloader Valve	1				
	2641 4370 01 12	Plunger Assy. Consists of :	1				
13		Unloader Plunger	1				
14		Compression Spring	1				
15		Valve Seat	1				
16		Valve	1				
17		Hex. Nyloc Nut	1				
	2641 4370 01 13	Diaphragm Assy. Consists of :	1				
30		Governor Plunger	1				
31		Valve	1				
32		Spring	1				
33		Follower	2				
34		Diaphragm	1				
35		Spring Washer	1				
36		Hex. Nut	1				
	2641 4370 01 23	Repair Kit, Major for Air Dryer	1				
	2641 4370 01 24	Repair Kit, Minor for Air Dryer	1				

TABLE 42.13

AIR TANK

GROUP 42

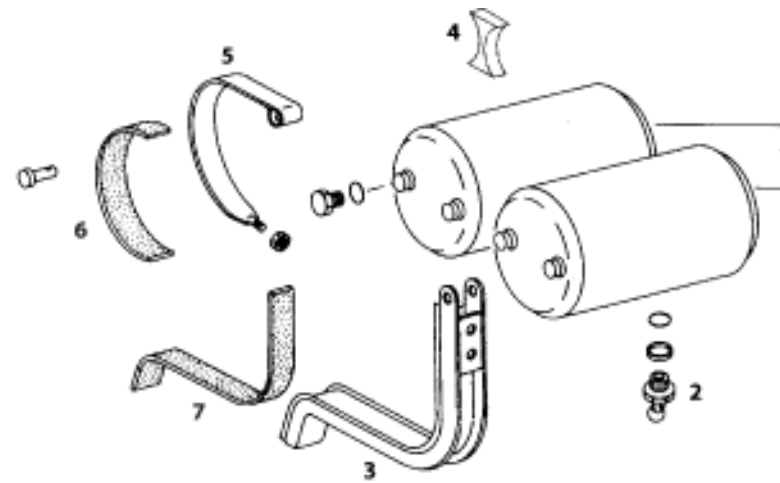


TABLE 42.13
AIR TANK
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		AIRTANK					
1	2632 4290 01 09	Assy. Air Tank	2				
	2576 4350 92 01	Thrust Ring	4				
	1705 050117 5	'O' Ring	4				
2	2576 4379 01 59	Water Drain Valve	2				
3	2632 4291 01 08	Assy. Support	2				
4	2576 4320 86 02	Spacer Block	2				
5	2632 4291 01 06	Assy. Strap (Metal)	2				
6	2632 4290 77 01	Rubber Strap	2				
7	2632 4290 77 02	Rubber Strap	2				

TABLE 42.14

QUICK RELEASE VALVE

GROUP 42

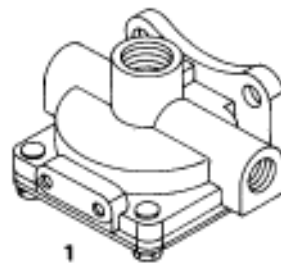


TABLE 42.14
QUICK RELEASE VALVE
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2632 4291 01 65	QUICK RELEASEVALVE Quick Release Valve	1				
	2632 4291 01 89	Repair Kit, Quick Release Valve Consisting of :-	1				
		Diaphragm	1				
		Sealing Ring	1				

TABLE 42.15

PURGETANK

GROUP 42

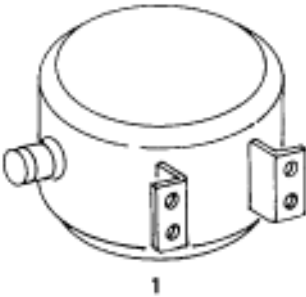


TABLE 42.15
PURGETANK
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2768 4370 01 03	PURGETANK Purge Tank	1				

TABLE 42.16

DRYING AND DISTRIBUTION UNIT

GROUP 42

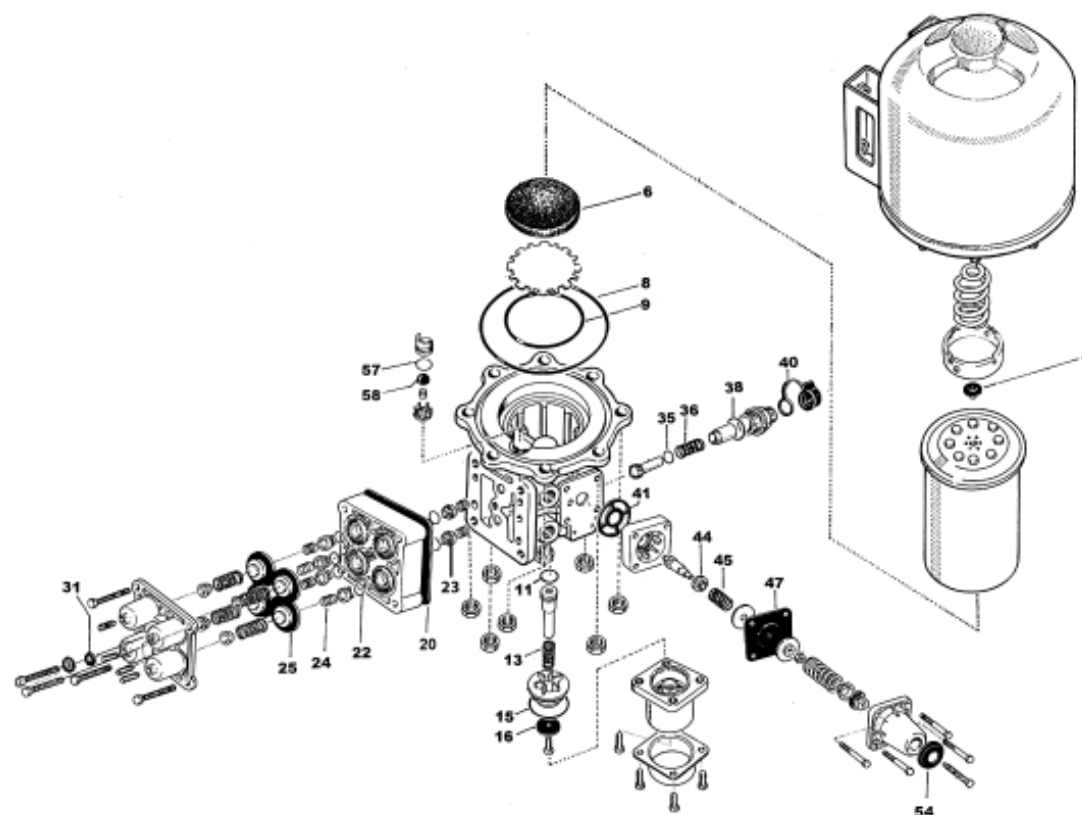
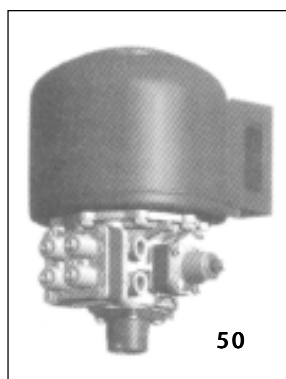


TABLE 42.16
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		DRYING AND DISTRIBUTION UNIT					
50	2782 4370 01 63	Drying and Distribution Unit	1				
	2641 4370 01 27	Repair Kit, Drying and Distribution Unit, Consisting of :	1				
4		Purge Valve	1				
6		Filter	1				
8		Sealing Ring	1				
9		Sealing Ring	1				
11		'O' Ring	1				
13		Spring	1				
15		'O' Ring	1				
16		Spherical Valve	1				
20		Gasket, QSPV	1				
22		'O' Ring	6				
23		Valve	6				
24		Spring, Sys. Prot. Valve	7				
25		Diaphragm, Sys. Prot. Valve	1				
31		Lip Seal	1				
35		'O' Ring	1				

TABLE 42.16

DRYING AND DISTRIBUTION UNIT

GROUP 42

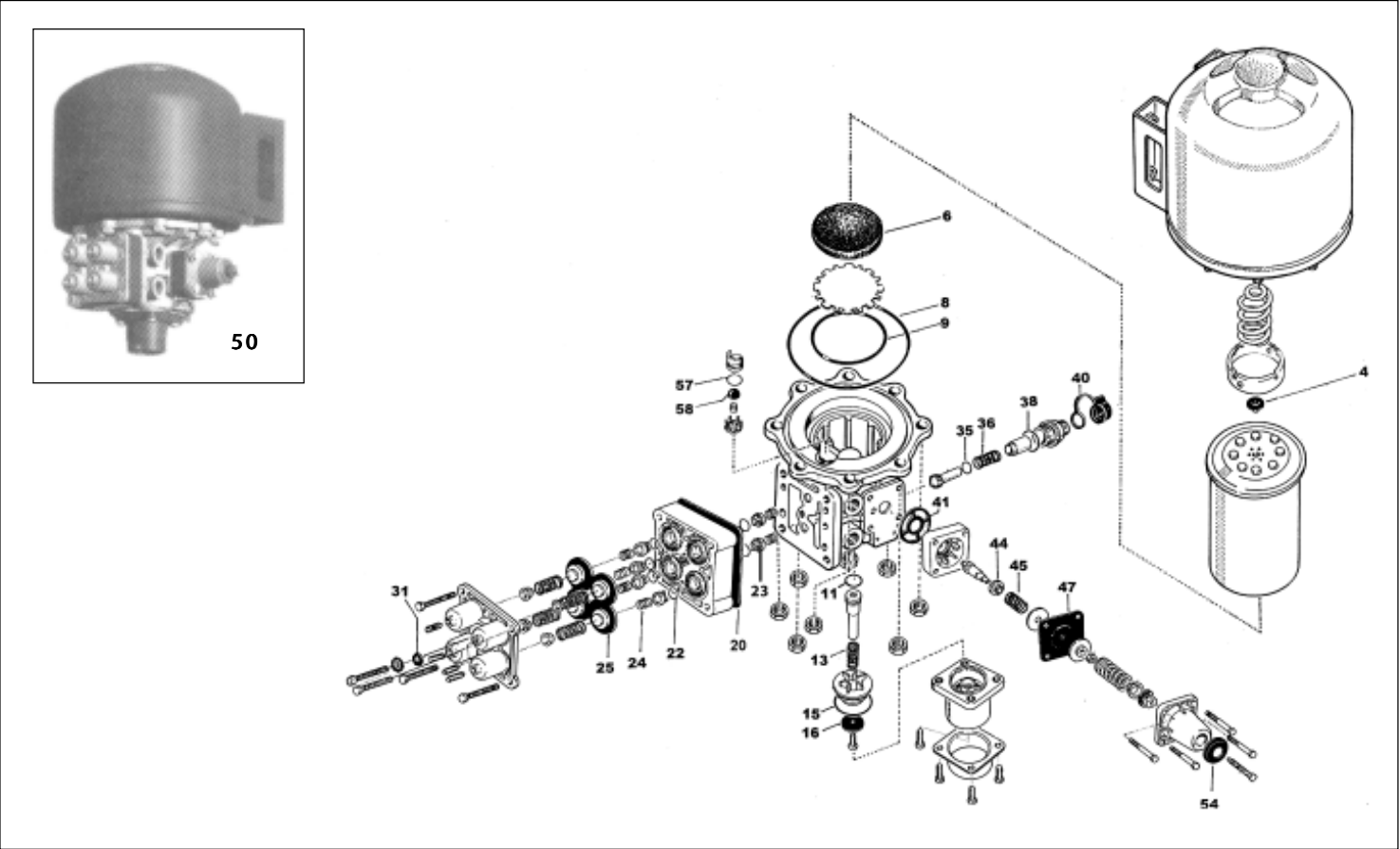


TABLE 42.16
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
36		Spring	1				
38		'O' Ring	1				
40		Cap	1				
41		Gasket, Unloader Valve	1				
44		Bonded Valve	1				
45		Spring, Unloader Valve	1				
47		Diaphragm, Unloader Valve	1				
54		Cap	1				
57		'O' Ring	1				
58		Spherical Valve	1				
		Grease Sachet	2				

TABLE 42.17
NYLON TUBES SET (BRAKES) - JAMSHEDPUR
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		NYLON TUBES SET (BRAKES) - JAMSHEDPUR					
	2096 4290 01 05	Assy. Nylon tubes Set (Brakes) OLD w/o Exhaust Brake (Vehicle Set)		1	1		Parting Bracket on Cowl
	2096 4290 01 78	Assy. Nylon tubes Set (Brakes) OLD w/o Exhaust Brake (Cowl Set)		1	1		Parting Bracket on Cowl
	2096 4290 01 77	Assy. Nylon tubes Set (Brakes) OLD w/o Exhaust Brake (Chassis Set)		1	1		Parting Bracket on Cowl
	2085 4291 01 34	Assy. Nylon tubes Set (Brakes) NEW w/o Exhaust Brake (Vehicle Set)		1	1		Parting Bracket on Long Member
	2085 4291 01 35	Assy. Nylon tubes Set (Brakes) NEW w/o Exhaust Brake (Cowl Set)		1	1		Parting Bracket on Long Member
	2085 4291 01 36	Assy. Nylon tubes Set (Brakes) NEW w/o Exhaust Brake (Chassis Set)		1	1		Parting Bracket on Long Member

TABLE 42.17
NYLONTUBES SET (BRAKES) - JAMSHEDPUR
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2096 4291 01 55	Assy. Nylon tubes Set (Brakes) OLD with Exhaust Brake (Vehicle Set)		1	1		Parting Bracket on Cowl
	2096 4290 01 78	Assy. Nylon tubes Set (Brakes) OLD with Exhaust Brake (Cowl Set)		1	1		Parting Bracket on Cowl
	2096 4291 01 54	Assy. Nylon tubes Set (Brakes) OLD with Exhaust Brake (Chassis Set)		1	1		Parting Bracket on Cowl
	2169 4290 01 03	Assy. Nylon tubes Set (Brakes) NEW with Exhaust Brake (Vehicle Set)		1	1		Parting Bracket on Long Member
	2169 4290 01 04	Assy. Nylon tubes Set (Brakes) NEW with Exhaust Brake (Cowl Set)		1	1		Parting Bracket on Long Member
	2085 4291 01 36	Assy. Nylon tubes Set (Brakes) NEW with Exhaust Brake (Chassis Set)		1	1		Parting Bracket on Long Member
	2073 4290 01 60	Assy. Nylon tubes Set (Brakes) w/o Exhaust Brake (Vehicle Set)				1	Parting Bracket on Cowl
	2073 4290 01 78	Assy. Nylon tubes Set (Brakes) w/o Exhaust Brake (Cowl Set)				1	Parting Bracket on Cowl
	2073 4290 01 77	Assy. Nylon tubes Set (Brakes) w/o Exhaust Brake (Chassis Set)				1	Parting Bracket on Cowl

TABLE 42.17
NYLONTUBES SET (BRAKES) - JAMSHEDPUR
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
	2073 4290 01 59	Assy. Nylon tubes Set (Brakes) with Exhaust Brake (Vehicle Set)				1	Parting Bracket on Cowl
	2073 4290 01 78	Assy. Nylon tubes Set (Brakes) with Exhaust Brake (Cowl Set)				1	Parting Bracket on Cowl
	2073 4290 01 76	Assy. Nylon tubes Set (Brakes) with Exhaust Brake (Chassis Set)				1	Parting Bracket on Cowl

TABLE 42.18
NYLON TUBES SET (BRAKES) WITH EXHAUST BRAKE - PUNE
GROUP 42

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		NYLON TUBES SET (BRAKES) WITH EXHAUST BRAKE - PUNE					
	2770 4291 01 60	Assy. Nylon tubes Set (Brakes) w/o Exhaust Brake (Vehicle Set)		1			Parting Bracket on Long Member
	2770 4291 01 71	Assy. Nylon tubes Set (Brakes) w/o Exhaust Brake (Cowl Set)		1			Parting Bracket on Long Member
	2770 4291 01 61	Assy. Nylon tubes Set (Brakes) w/o Exhaust Brake (Chassis Set)		1			Parting Bracket on Long Member
	2770 4291 01 76	Assy. Nylon tubes Set (Brakes) with Exhaust Brake (Vehicle Set)			1		Parting Bracket on Long Member
	2770 4291 01 71	Assy. Nylon tubes Set (Brakes) with Exhaust Brake (Cowl Set)			1		Parting Bracket on Long Member
	2770 4291 01 77	Assy. Nylon tubes Set (Brakes) with Exhaust Brake (Chassis Set)			1		Parting Bracket on Long Member

TABLE 46.1

STEERING LINKAGES

GROUP 46

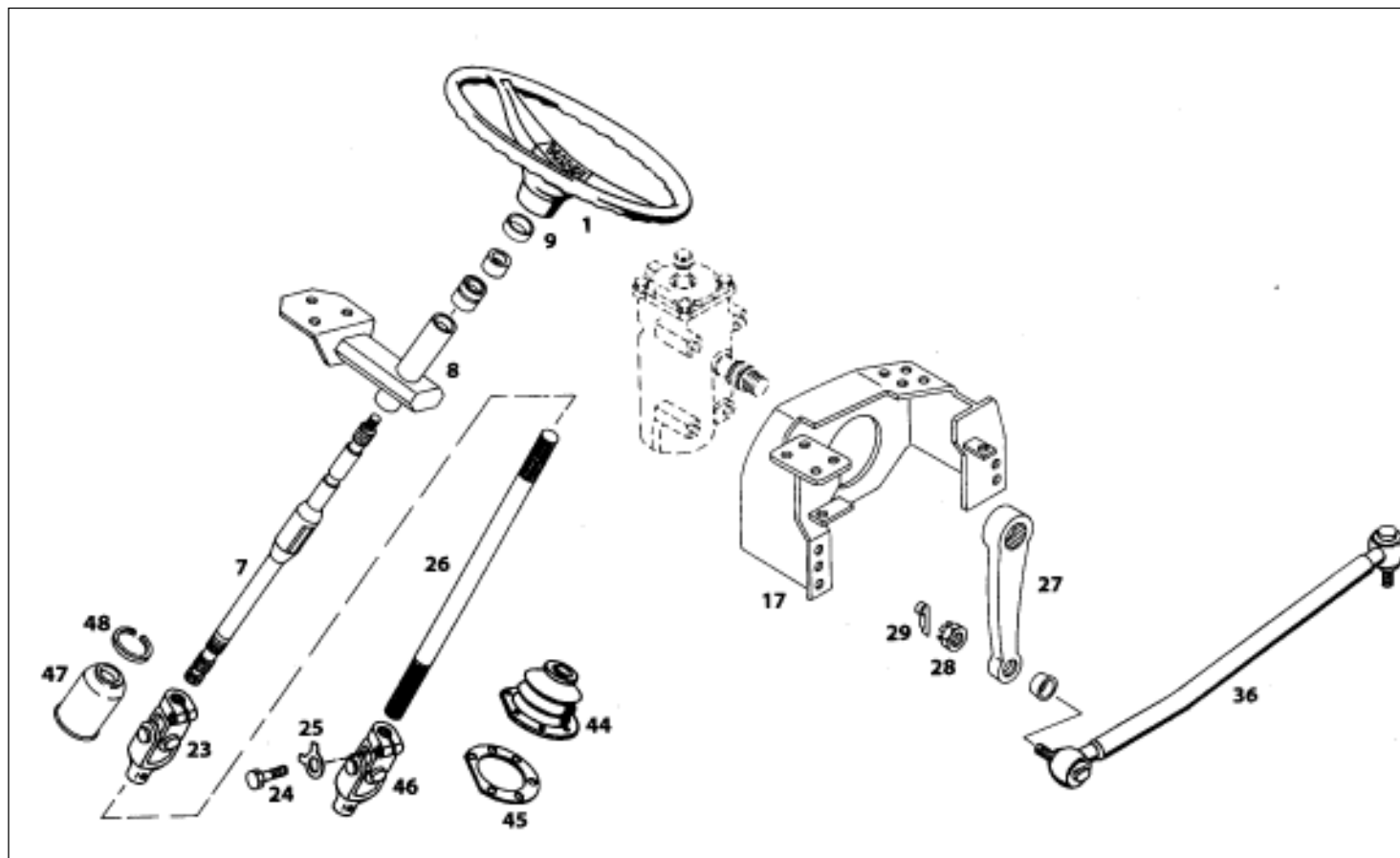


TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		STEERING LINKAGES					
1	2573 4640 01 01	Assy. Steering Wheel 550 Dia.	1				
7	2573 4621 79 04	Steering Spindle - Top (332 mm)	1				
8	2618 4610 01 05	Assy. Steering Column Support		1	1		
8	2073 4610 01 03	Assy. Steering Column Support				1	
9	312 462 11 50	Bush for Steering Rod	2				
	321 462 01 65	Retaining Ring	2				
	322 462 00 23	Cover	1				
	2574 4620 63 01	Cam	1				
17	2618 4610 01 09	Assy. Bracket Steering Gear Box Mounting		1	1		
17	2750 4610 01 01	Assy. Bracket Steering Gear Box Mounting				1	
23	2573 4620 01 06	Assy. U.J. Steering (Top)	1				
24	321 990 04 01	Hex Screw	2				
25	1258 060105 5	Tab Washer 10.5	2				
26	2576 4620 79 11	Steering Spindle Bottom		1	1		ZF Power Stg.
26	2770 4620 79 03	Steering Spindle Bottom		1	1		Rane Power Stg.
26	2574 4620 79 04	Steering Spindle Bottom				1	ZF Power Stg.
26	2574 4620 79 13	Steering Spindle Bottom				1	Rane Power Stg.
27	2063 4630 51 04	Pitman Arm	1				

TABLE 46.1

STEERING LINKAGES

GROUP 46

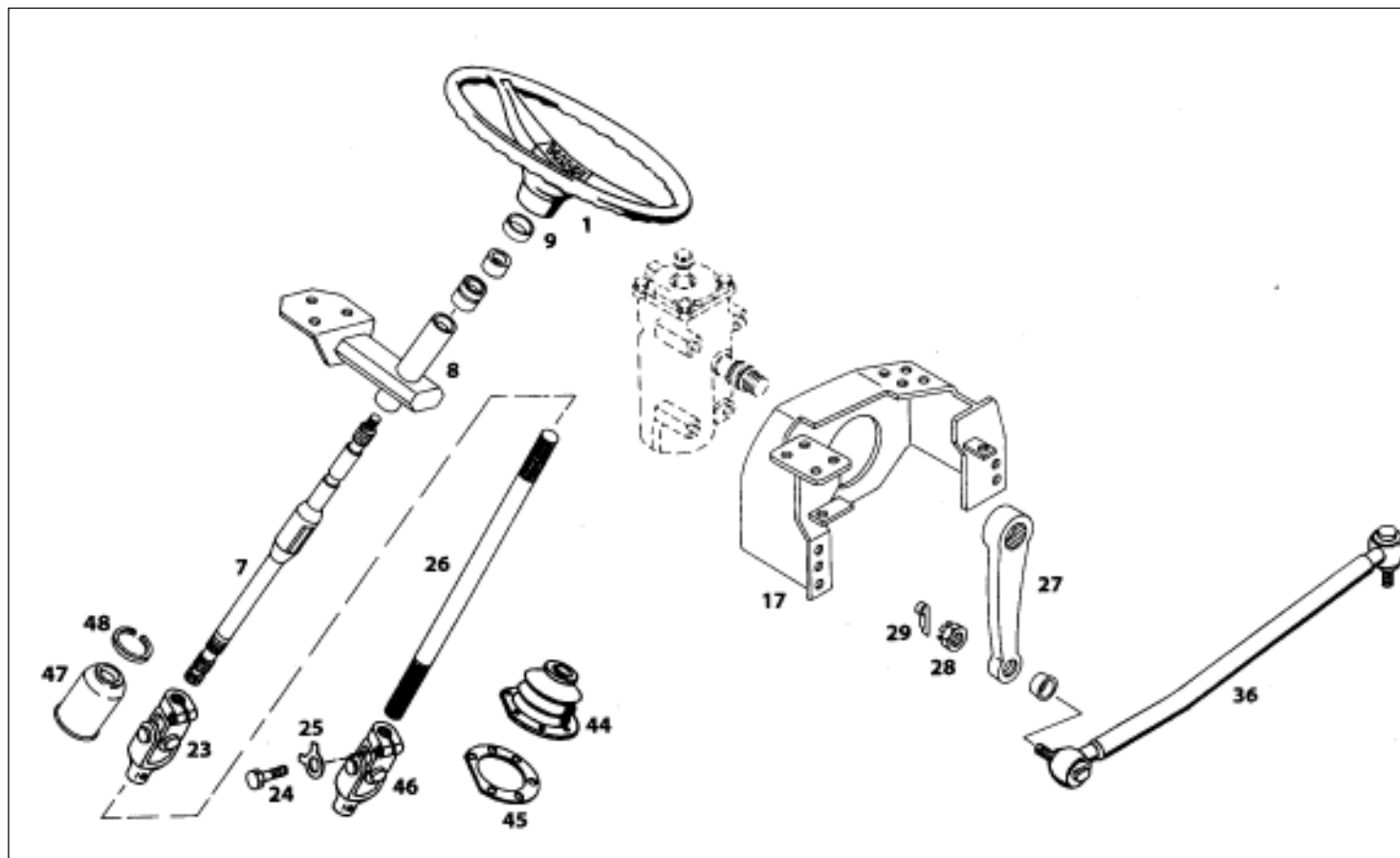


TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
28	1210 229603 4	Thin Castle Nut M 36 x 15	1				ZF Power Stg. Rane Power Stg.
29	1315 061161 4	Split Pin 63 x 63	1				
36	2060 4600 01 21	Assy. Drag Link		1	1		
36	2063 4600 01 12	Assy. Drag Link				1	
44	2575 4610 63 03	Rubber Bellow	1				
45		Clamping Plate	1				
46	2573 4620 01 06	Assy. U. J. Steering (Bottom)	1				
46	2573 4620 01 08	Assy. U. J. Steering (Bottom)	1				
47	2573 4610 75 01	Protective Cover (for Top U. J.)	1				
48	2573 4610 82 09	Spring Clip (for Protective Cover)	1				
	2608 4600 01 21	Drag Link Repair Kit Consisting of :	1				
		Ball Pin	2				
		Top Cap	2				
		Bottom Cap	2				
		Spring	2				
		Locking Ring	2				
		Dust Cover	2				
		Castle But M 18 X 1.5	2				
		Split Pin	2				

TABLE 46.2

POWER STEERING GEAR BOX (ZF)

GROUP 46

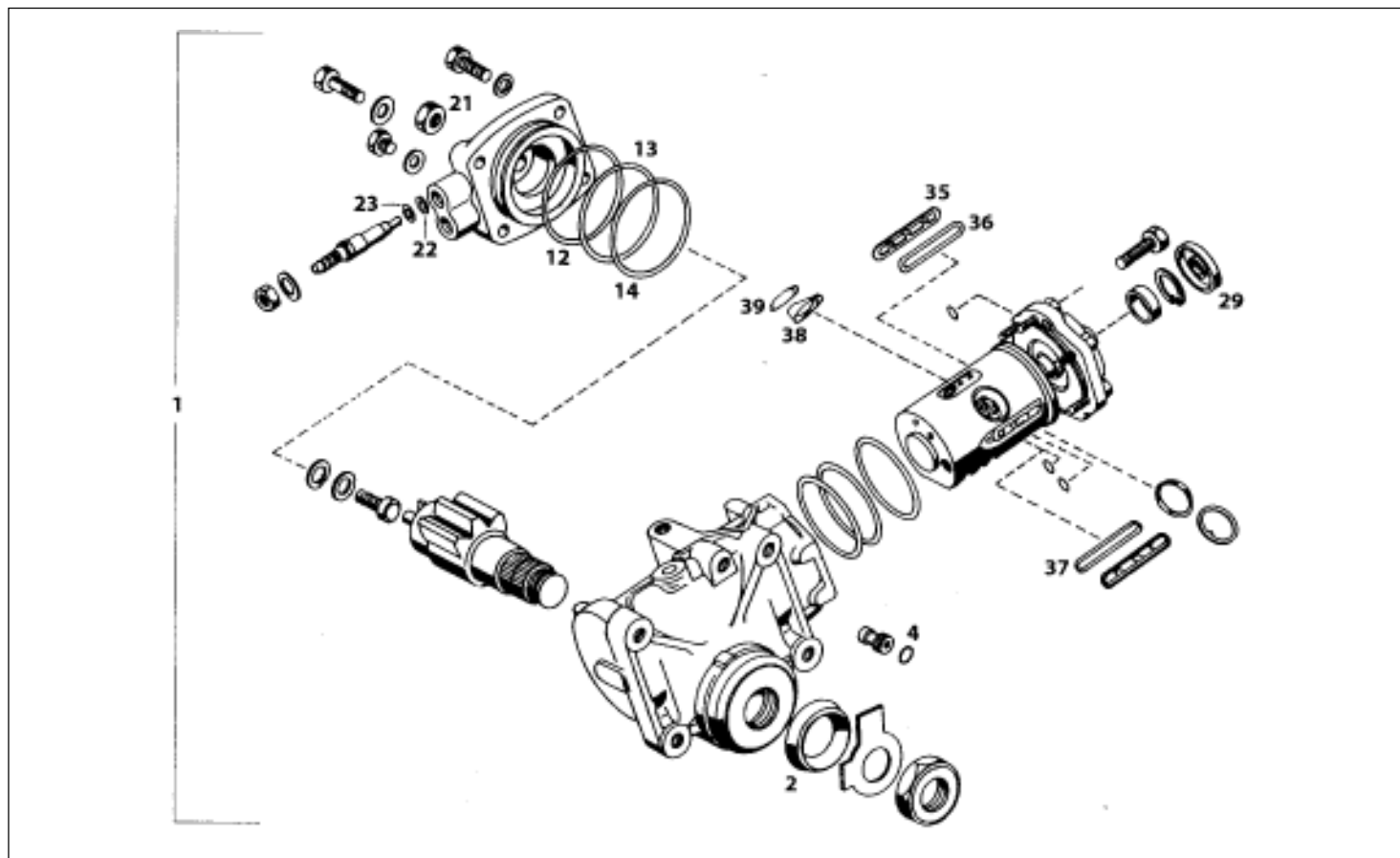


TABLE 46.2
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		POWER STEERING GEAR BOX (ZF)					
1	2573 4610 01 44	Assy Power Steering Gear Box (ZF- INDIA)	1				
	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisting of :	1				
2		Dust Seal	1				
		Gasket	3				
		Support Ring	3				
4		'O' Ring	1				
13		'O' Ring	1				
12		'O' Ring	1				
14		Sealing Ring	1				
21		Sealing Nut	1				
22		'O' Ring	2				
23		'O' Ring	2				
29		Protective Cap	1				
35		Gasket	2				
36		Gasket	2				
37		Gasket	2				
38		Gasket	2				
39		Gasket	2				
		Gasket	2				

TABLE 46.3

POWER STEERING GEAR BOX (RANE)

GROUP 46

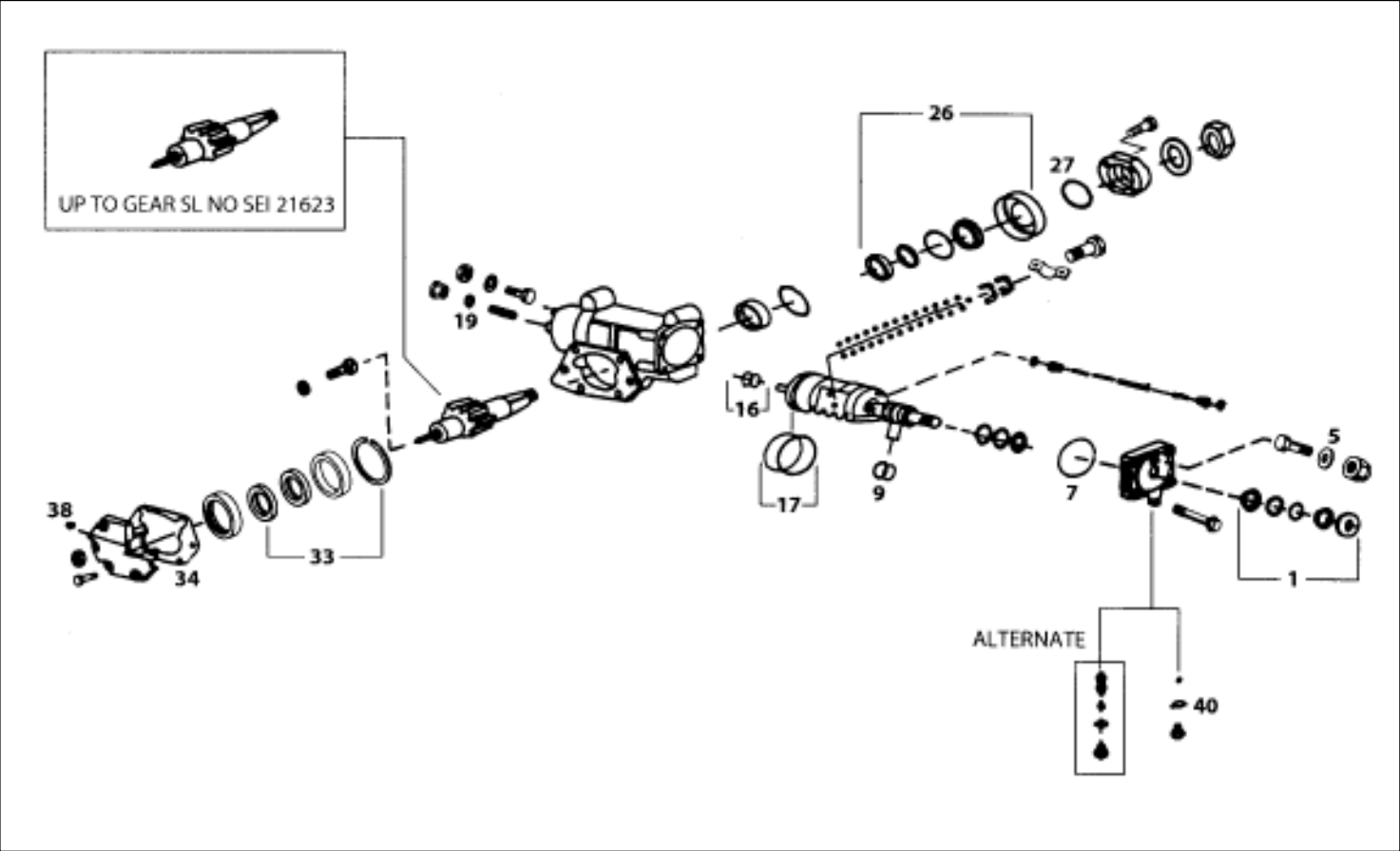


TABLE 46.3
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		POWER STEERING GEAR BOX (RANE)					
1	2618 4660 01 02	Assy. Power Steering Gear Box (Rane)	1				
	2573 4620 01 15	Input Shaft Seal Kit Consisting of :	1				
		Seal Protector	1				
		Seal	1				
		Retaining Ring (Internal)	1				
9	2573 4620 01 16	Back Up Washer	1				
		Seal Kit, Valve Sleeve Consisting of :	1				
		Seal Ring	2				
16	2573 4620 01 20	'O' Ring	2				
		Seal Kit Worm Shaft Consisting of :	1				
		'O' Ring	1				
17	2573 4620 01 21	Seal Ring	1				
		Seal Kit Piston Rack Consisting of :	1				
		'O' Ring	1				
26	2573 4620 01 22	Seal Ring	1				
		Seal Kit Trunnion Cover Consisting of :	1				
		Seal Protector	1				
		Trunnion Cover	1				

TABLE 46.3

POWER STEERING GEAR BOX (RANE)

GROUP 46

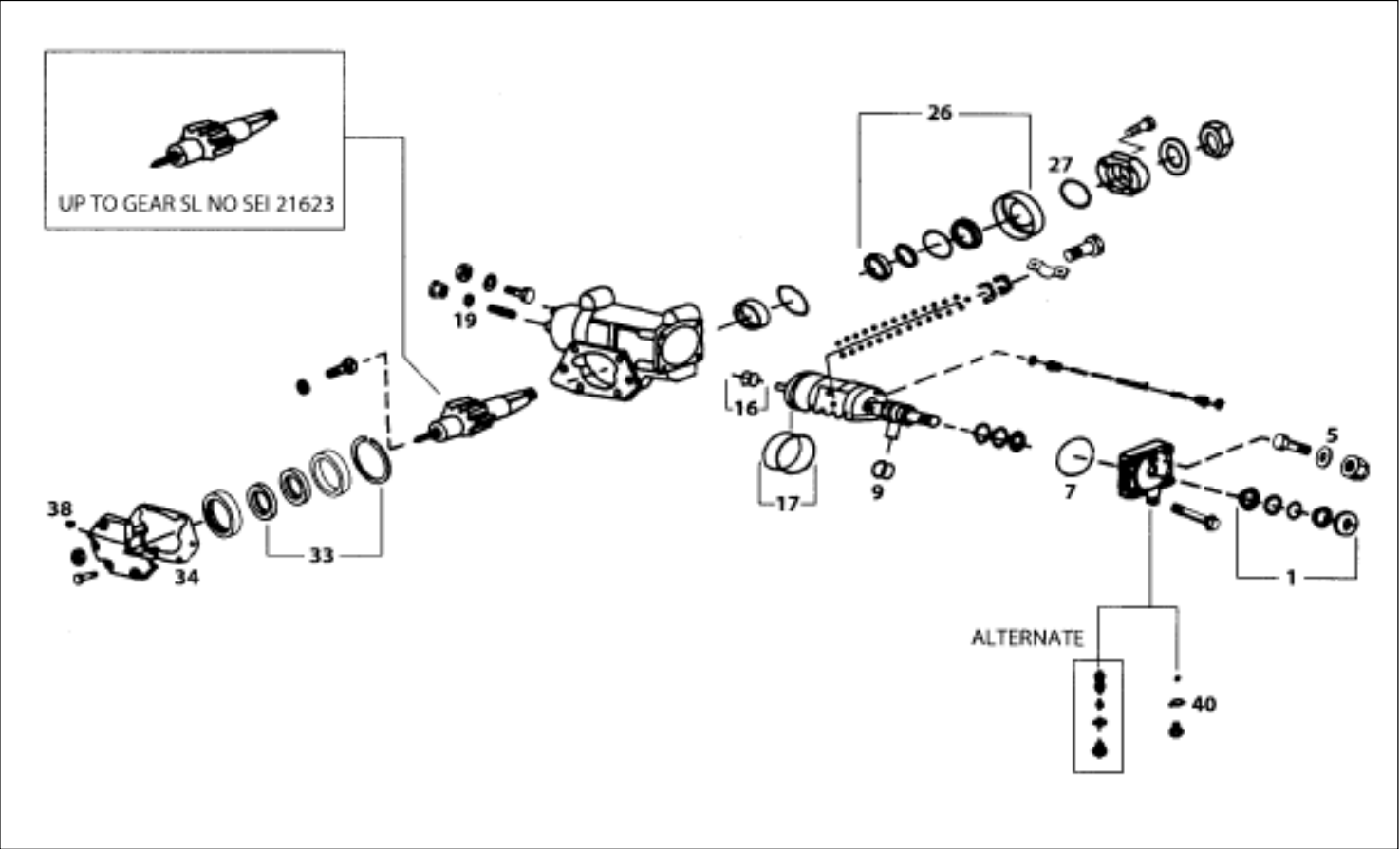


TABLE 46.3
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
33	2573 4620 01 24	Back Up Washer	1				
		Seal Ring Assy.	1				
		Seal Kit Side Cover Consisting of :	1				
		Retaining Ring, (Internal)	1				
34	2573 4620 53 01	Seal Ring Assy.	1				
		Back Up Washer	1				
		Back Up Washer	1				
		Side Cover Gasket	1				
1	2573 4620 01 26	Major Seal Kit Consisting of :	1				
		Input Shaft Seal Kit	1				
		Sealing Washer, Poppet Adj.	2				
		'O' Ring, V/Hsg.	1				
5		Seal Kit, Valve Sleeve	1				
7		Seal Kit, Worm Shaft					
9		Seal Kit, Piston Rack	1				
16		Sealing Washer	1				
17		Seal Kit, Trunnion Cover	1				
19		'O' Ring	1				
26		Seal Kit, Side Cover	1				
27							
33							

TABLE 46.3

POWER STEERING GEAR BOX (RANE)

GROUP 46

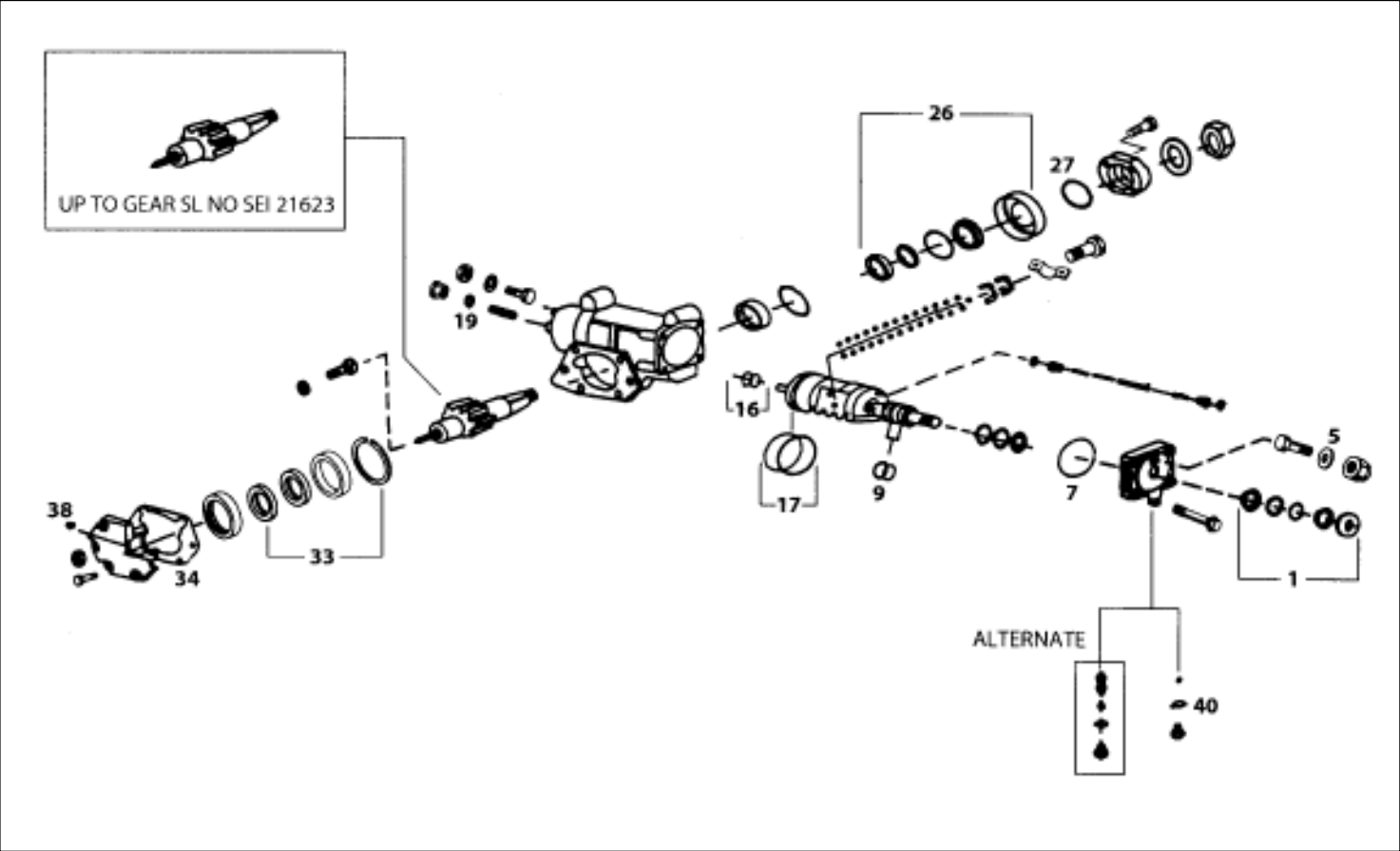


TABLE 46.3
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
34		Side Cover Gasket	1				
38		Plug	1				
40		'O' Ring	1				

TABLE 46.4

HYDRAULIC TANK (RANE)

GROUP 46

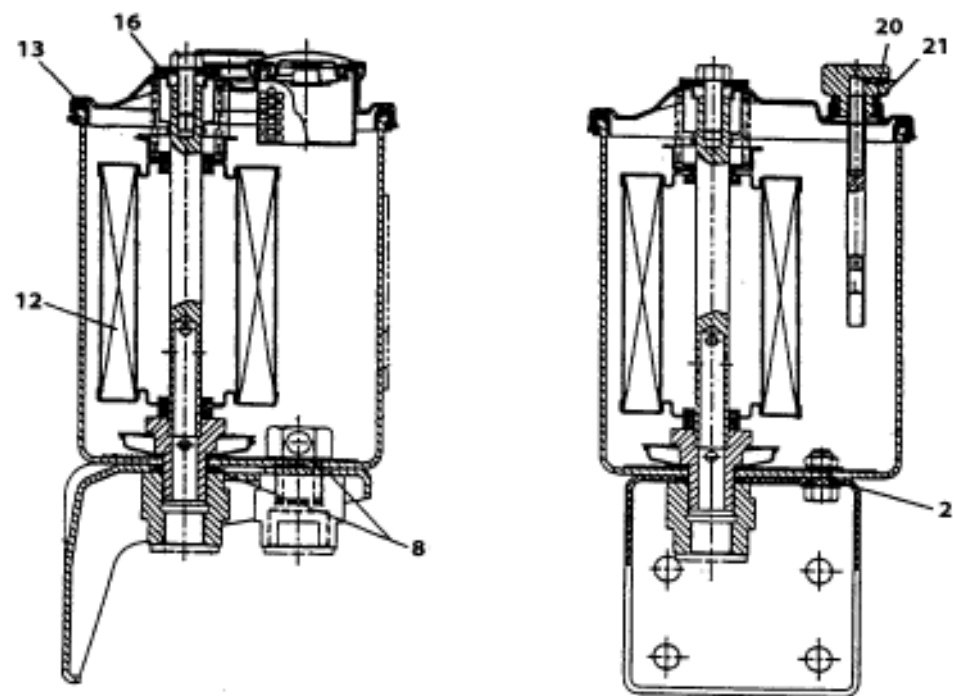


TABLE 46.4
HYDRAULIC TANK (RANE)
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		HYDRAULIC TANK (RANE)					
1	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (Rane)	1				Nipple Type
1	2573 4440 01 09	Assy. Power Steering Hydraulic Tank (Rane)	1				Old Type
	2573 4450 01 06	Service Kit Consisting of:	1				
2		'O' Ring	2				
8		'O' Ring	2				
12	2573 4450 01 07	Filter Assy. (77 mm)	1				
13		Cover Seal	1				
16		Steel + Rubber + Washer	1				
19	2573 4450 01 11	Dipstick Assy. (for 77 mm Filter)	1				
20		'O' Ring	1				
21		'O' Ring Cup	1				

TABLE 46.5

HYDRAULIC TANK (ZF)

GROUP 46

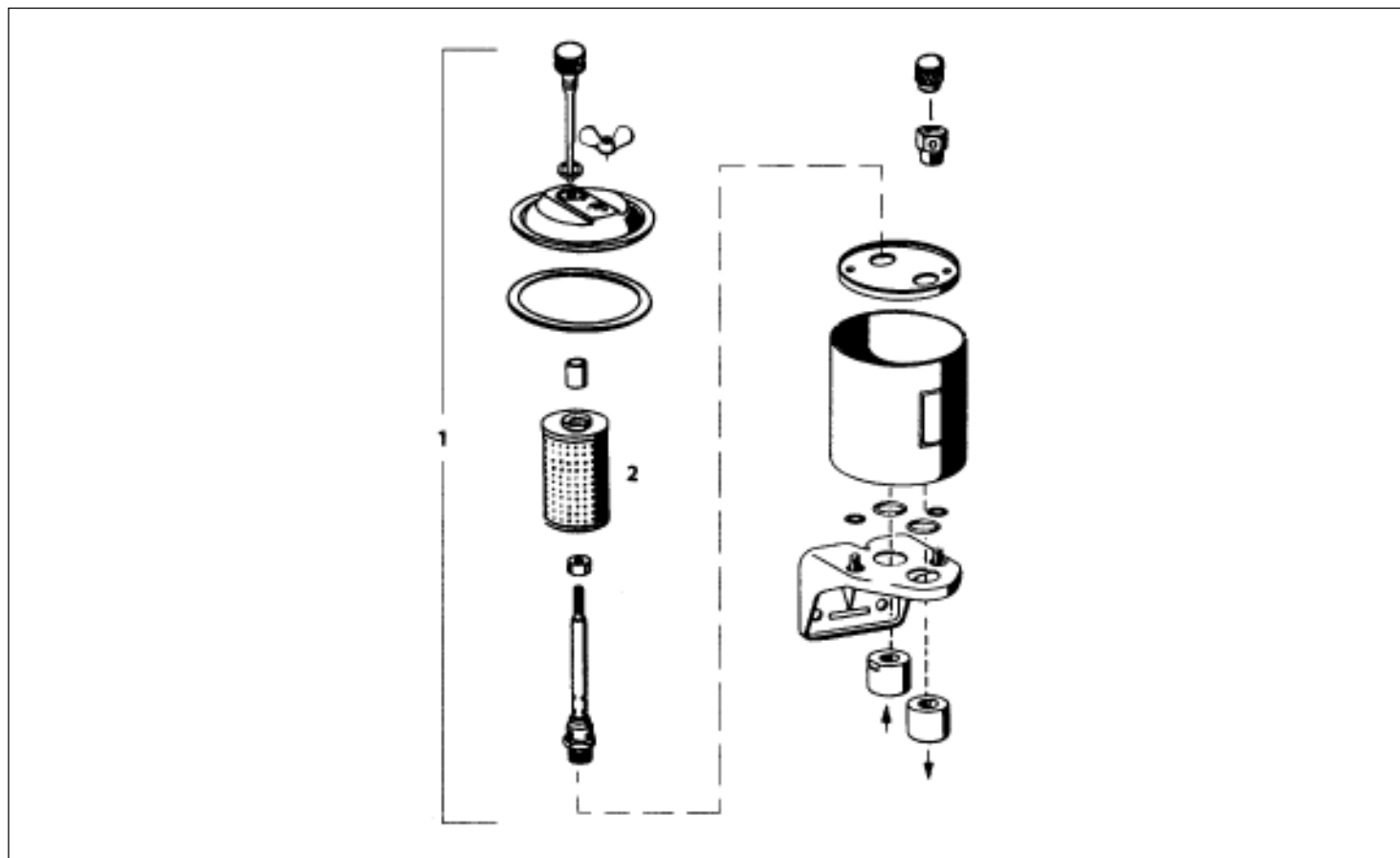


TABLE 46.5
HYDRAULIC TANK (ZF)
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		HYDRAULIC TANK (ZF)					
1	2782 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF)	1				Nipple Type
1	2573 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF)	1				Old Type
2	2573 4440 01 28	Assy. Filter	1				

TABLE 46.6

POWER STEERING PUMP

GROUP 46

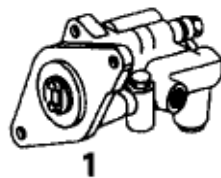


TABLE 46.6
POWER STEERING PUMP
GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		POWER STEERING PUMP					
1	2754 4660 01 03	Assy Power Steering Pump (Direct Drive) (ZF)	1				Optional
1	2754 4660 01 01	Assy Power Steering Pump (Direct Drive) (Rane)	1				Optional
	2755 4660 46 01	Coupling (Drive)	1				
	2573 2310 01 02	Power Steering Pump Seal Kit (ZF) Consists of :	1				
		Oil Seal	1				
		O' Ring	1				
		Support Ring	1				
		Profile Sealing Ring	1				
	2618 4660 01 10	Power Steering Pump Seal Kit (Rane) Consists of :	1				
		Double Lip Oil Seal	1				
		O'Ring	1				

TABLE 46.7

POWER STEERING PIPES LINES WITH NEW TANK (JAMSHEDPUR VEHICLES)

GROUP 46

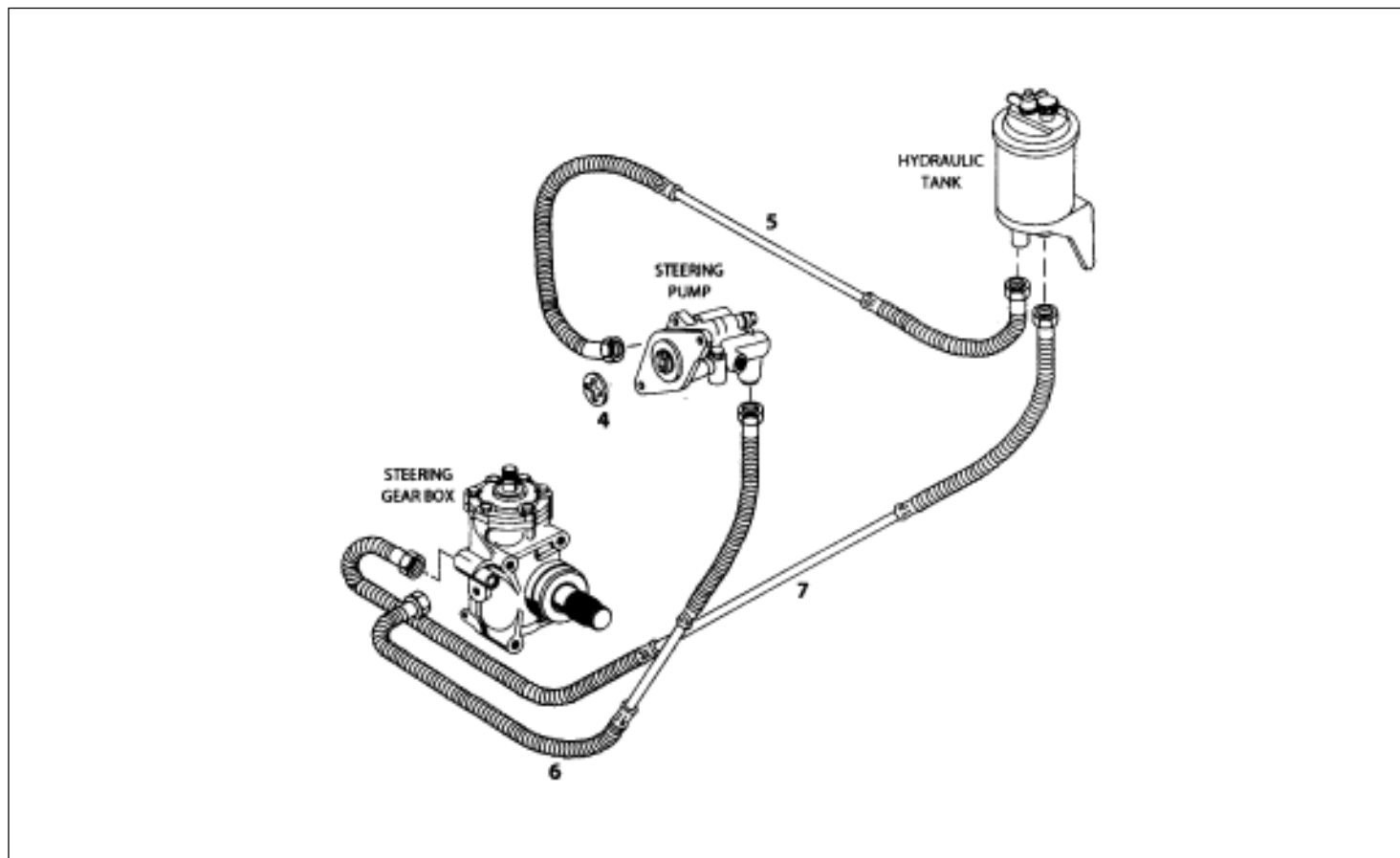


TABLE 46.7 POWER STEERING PIPES LINES WITH NEW TANK (JAMSHEDPUR VEHICLES) GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		POWER STEERING PIPES LINES WITH NEW TANK (JAMSHEDPUR VEHICLES)					
1	2754 4660 01 01	Assy Power Steering Pump (Direct Drive) (Rane)	1				Set of Rane
1	2754 4660 01 03	Assy Power Steering Pump (Direct Drive) (ZF)	1				Optional with
2	2618 4660 01 02	Assy. Power Steering Gear Box (Rane)	1				Set of ZF
2	2573 4610 01 44	Assy Power Steering Gear Box (ZF)	1				
3	2782 4440 01 02	Assy. Hydraulic Power Steering Tank (Rane)	1				Nipple Type
3	2782 4440 01 01	Assy. Hydraulic Power Steering Tank (ZF)	1				Nipple Type
4	2755 4660 46 01	Coupling (Drive)	1				
		TANK TO PUMP					
5	2077 4680 01 57	Assy Tube with Crimped Rubber Hose (Tank to Pump) 18 mm dia.		1	1		Rane / ZF
5	2073 4680 01 07	Assy Tube with Crimped Rubber Hose (Tank to Pump) 18 mm dia.				1	Rane / ZF
		PUMP TO GEARBOX					
6	2073 4680 01 09	Assy Tube with Crimped Rubber Hose (Pump to Gearbox) 15 mm dia.	1				Rane
6	2073 4680 01 08	Assy Tube with Crimped Rubber Hose (Pump to Gearbox) 15 mm dia.	1				ZF

TABLE 46.7

POWER STEERING PIPES LINES WITH NEW TANK (JAMSHEDPUR VEHICLES)

GROUP 46

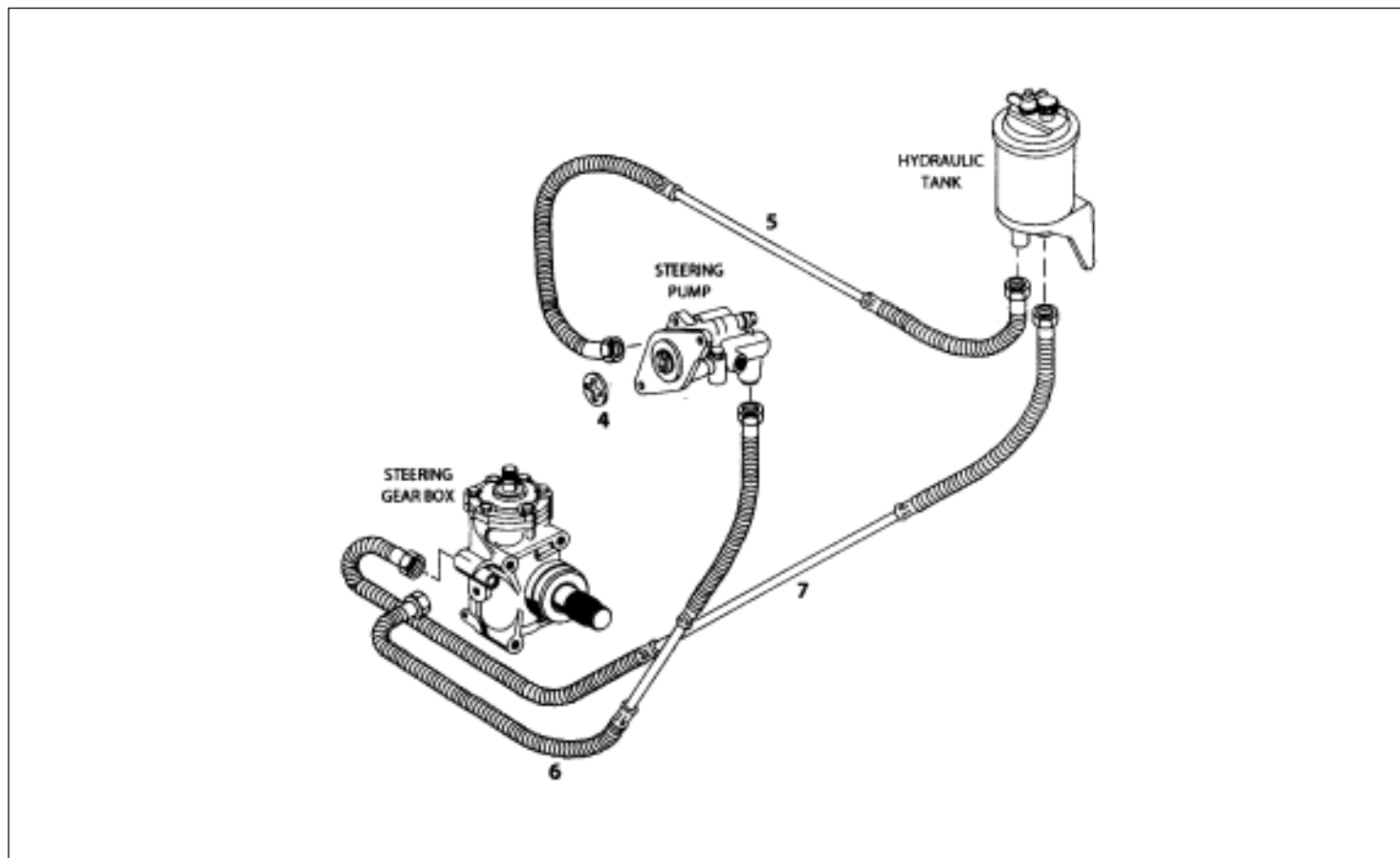


TABLE 46.7 **POWER STEERING PIPES LINES WITH NEW TANK (JAMSHEDPUR VEHICLES)** **GROUP 46**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GEARBOX TO TANK					
7	2073 4680 01 11	Assy Tube with Crimped Rubber Hose (Gearbox to Tank) 15 mm dia.	1				Rane
7	2073 4680 01 10	Assy Tube with Crimped Rubber Hose (Gearbox to Tank) 15 mm dia.	1				ZF

TABLE 46.8

POWER STEERING PIPES LINES WITH OLD TANK (JAMSHEDPUR VEHICLES)

GROUP 46

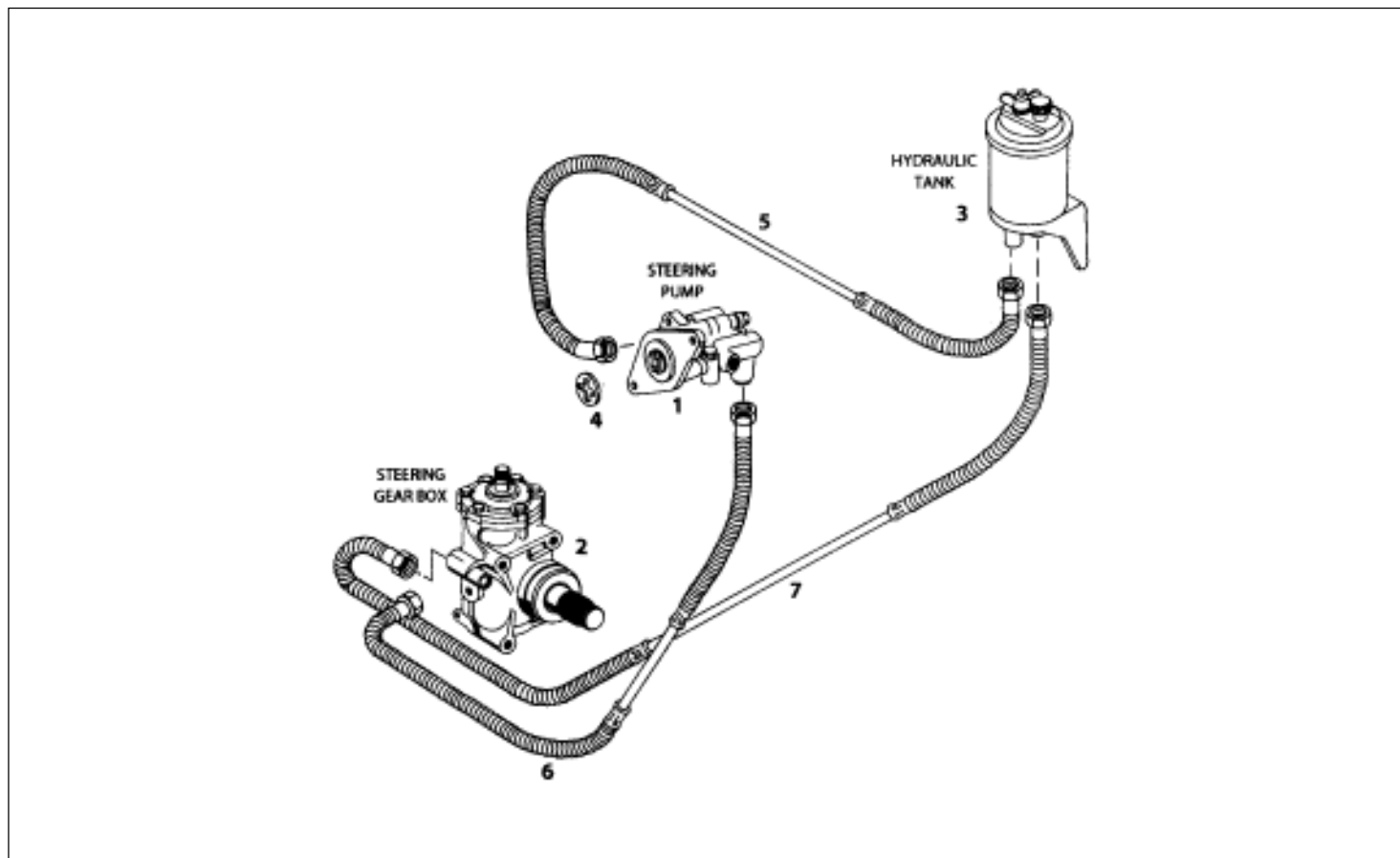


TABLE 46.8 POWER STEERING PIPES LINES WITH OLD TANK (JAMSHEDPUR VEHICLES) GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		POWER STEERING PIPES LINES WITH OLD TANK (JAMSHEDPUR VEHICLES)					
1	2754 4660 01 01	Assy Power Steering Pump (Direct Drive) (Rane)	1				Set of Rane
1	2754 4660 01 03	Assy Power Steering Pump (Direct Drive) (ZF)	1				Optional with
2	2618 4660 01 02	Assy. Power Steering Gear Box (Rane)	1				Set of ZF
2	2573 4610 01 44	Assy Power Steering Gear Box (ZF)	1				
3	2573 4440 01 09	Assy. Hydraulic Power Steering Tank (Rane)	1				Old Type
3	2573 4440 01 01	Assy. Hydraulic Power Steering Tank (ZF)	1				Old Type
4	2755 4660 46 01	Coupling (Drive)	1				
		TANK TO PUMP					
5	2085 4680 01 13	Assy Tube with Crimped Rubber Hose (Tank to Pump) 18 mm dia.		1	1		Rane / ZF
5	2073 4410 01 05	Assy Tube with Crimped Rubber Hose (Tank to Pump) 18 mm dia.				1	Rane / ZF
		PUMP TO GEARBOX					
6	2085 4680 01 16	Assy Tube with Crimped Rubber Hose (Pump to Gearbox) 15 mm dia.	1				Rane
6	2073 4410 01 06	Assy Tube with Crimped Rubber Hose (Pump to Gearbox) 15 mm dia.	1				ZF

TABLE 46.8

POWER STEERING PIPES LINES WITH OLD TANK (JAMSHEDPUR VEHICLES)

GROUP 46

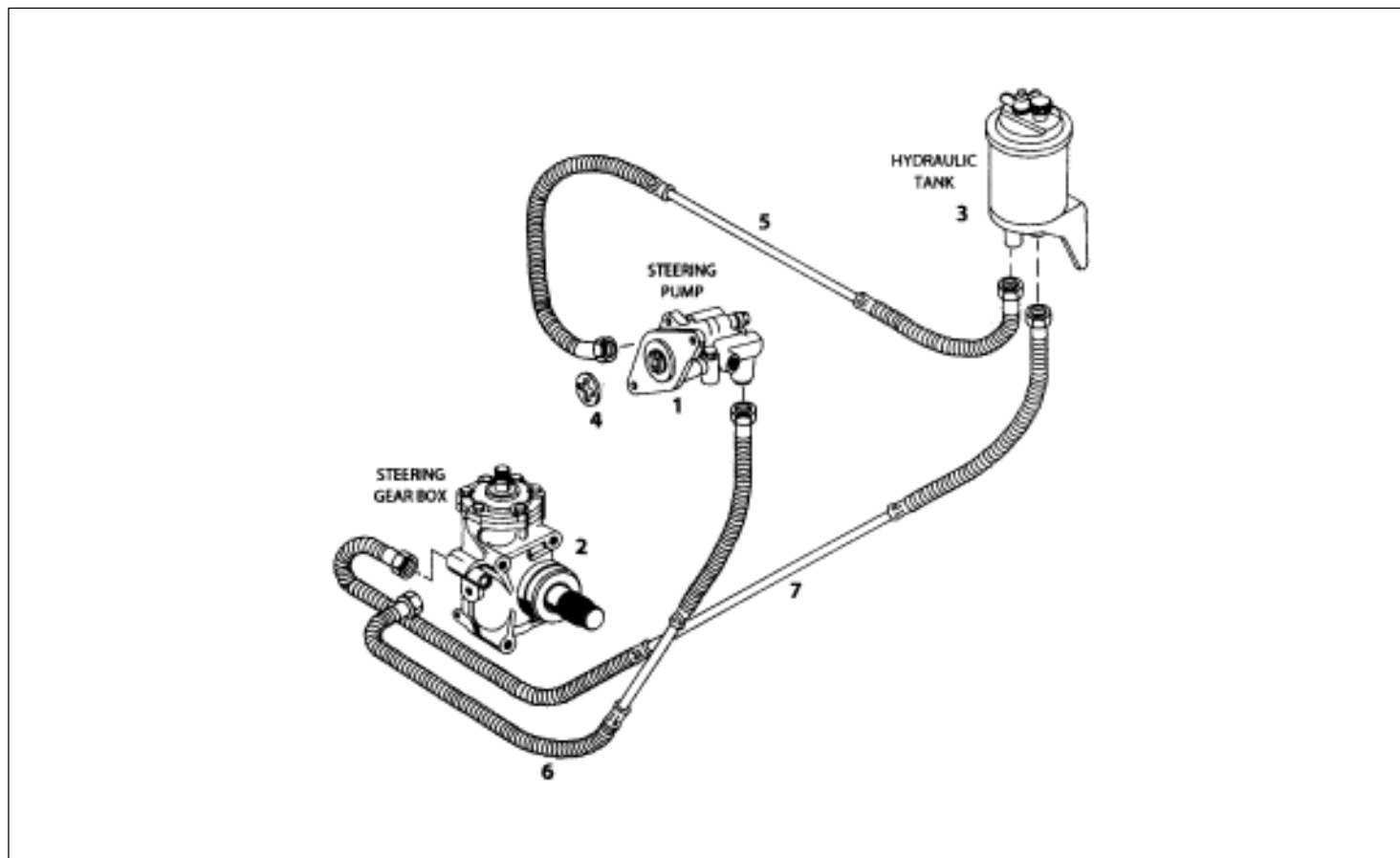


TABLE 46.8 **POWER STEERING PIPES LINES WITH OLD TANK (JAMSHEDPUR VEHICLES)** **GROUP 46**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GEARBOX TO TANK					
7	2085 4680 01 17	Assy Tube with Crimped Rubber Hose (Gearbox to Tank) 15 mm dia.	1				Rane
7	2073 4410 01 07	Assy Tube with Crimped Rubber Hose (Gearbox to Tank) 15 mm dia.	1				ZF

TABLE 46.9

POWER STEERING PIPES LINES WITH OLD TANK (PUNE VEHICLES)

GROUP 46

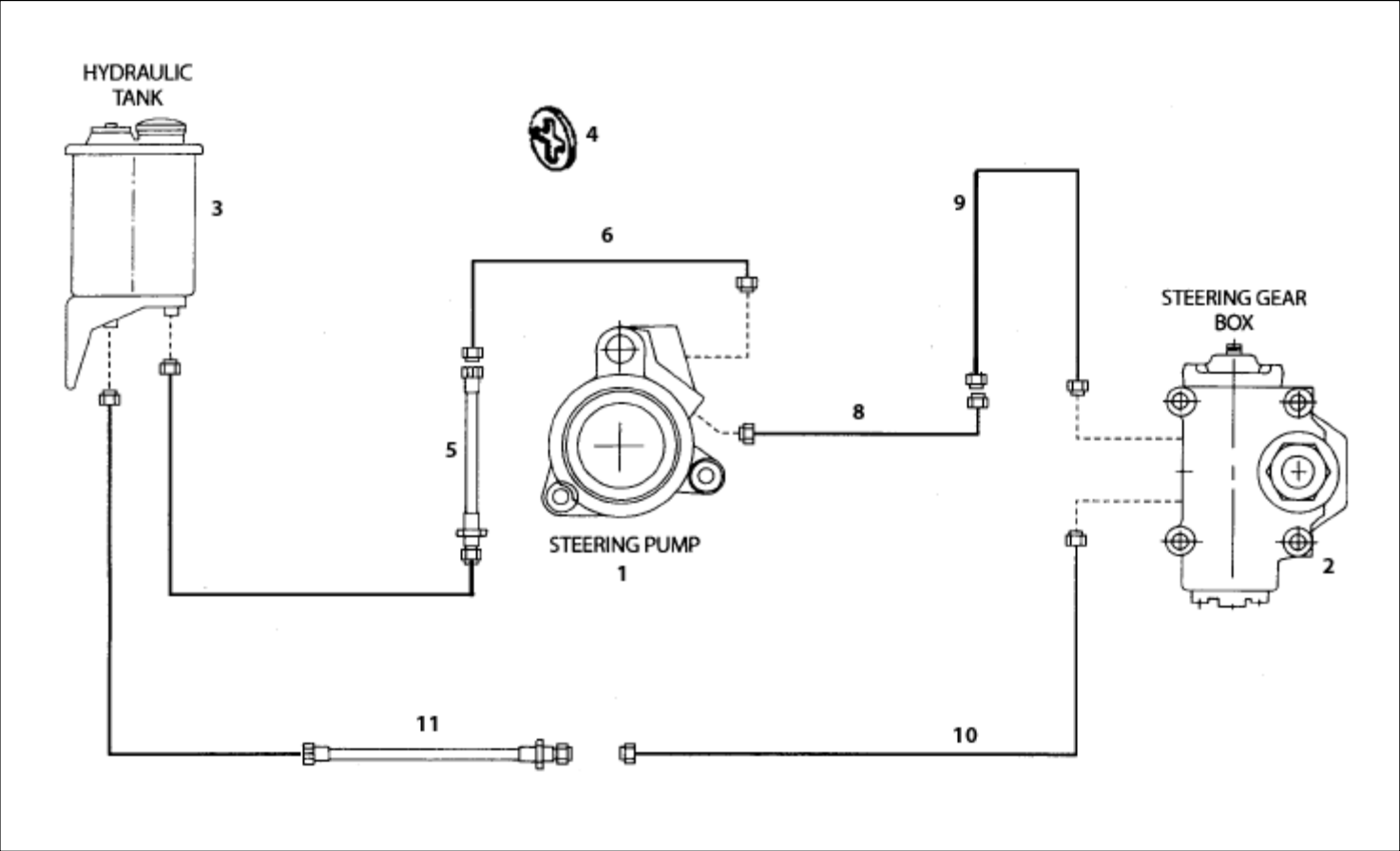


TABLE 46.9 POWER STEERING PIPES LINES WITH OLD TANK (PUNE VEHICLES) GROUP 46

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		POWER STEERING PIPES LINES WITH OLD TANK (PUNE VEHICLES)					
1	2754 4660 01 01	Assy Power Steering Pump (Direct Drive) (Rane)	1				Set of Rane
1	2754 4660 01 03	Assy Power Steering Pump (Direct Drive) (ZF)	1				Optional with
2	2618 4660 01 02	Assy. Power Steering Gear Box (Rane)	1				Set of ZF
2	2573 4610 01 44	Assy Power Steering Gear Box (ZF)	1				
3	2573 4440 01 09	Assy. Hydraulic Power Steering Tank (Rane)	1				Old Type
3	2573 4410 01 01	Assy. Hydraulic Power Steering Tank (ZF)	1				Old Type
4	2755 4660 46 01	Coupling (Drive)	1				
		TANK TO PUMP					
5	2782 4680 01 15	Assy. Tube with Crimped Rubber Hose (Tank to Pump)		1	1		ZF
6	2770 4680 01 03	Assy. Tube (Tank to Pump) 18 mm dia.		1	1		ZF
	1428 050030 6	Hose Clamp 30		1	1		
		PUMP TO GEARBOX					
8	2651 4480 01 01	Assy. 3/8" Rubber Hose (Pump to Gearbox)		1	1		ZF
9	2770 4680 01 02	Assy. Tube (Pump to Gearbox) 15 mm dia.		1	1		ZF

TABLE 46.9

POWER STEERING PIPES LINES WITH OLD TANK (PUNE VEHICLES)

GROUP 46

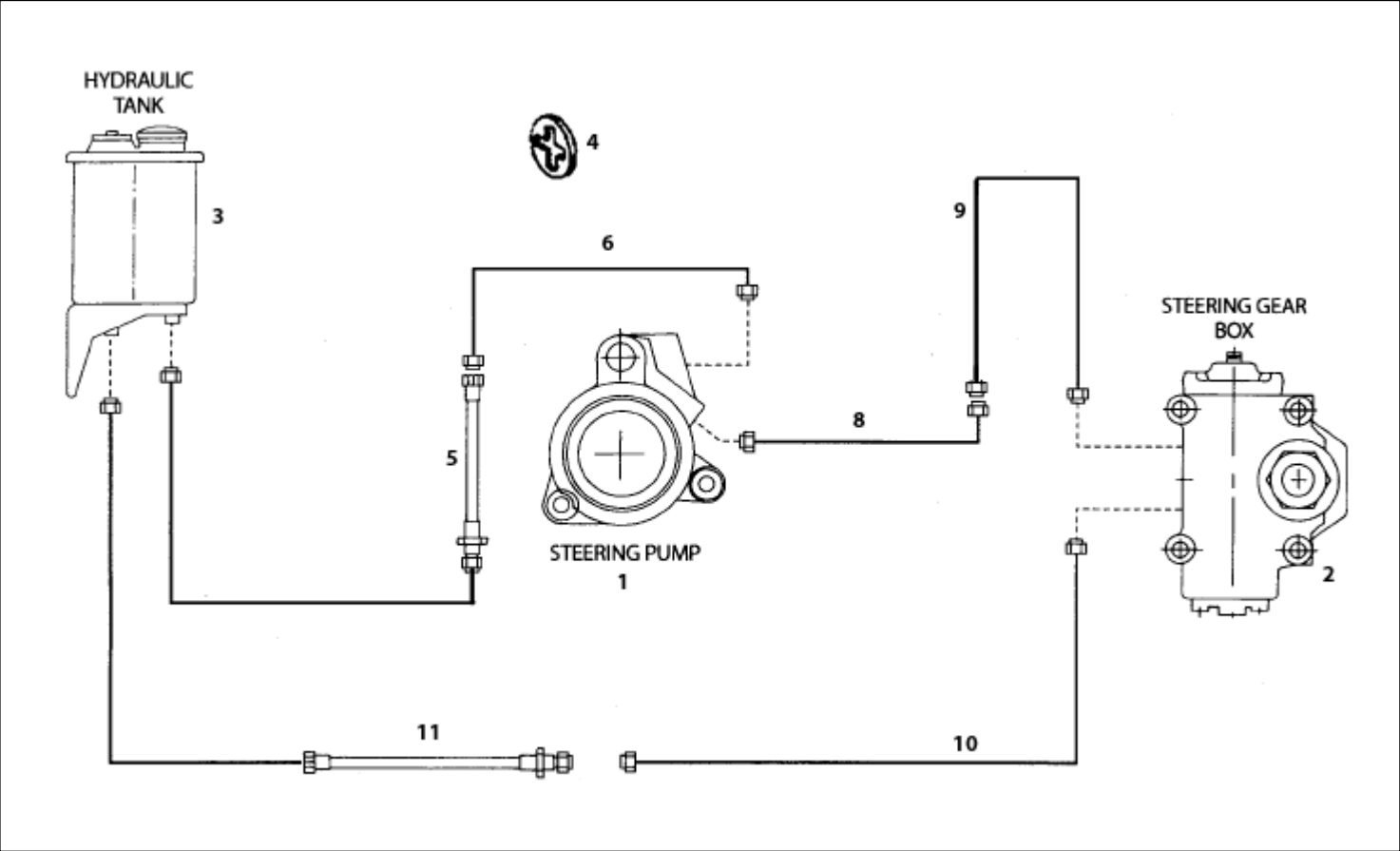


TABLE 46.9 **POWER STEERING PIPES LINES WITH OLD TANK (PUNE VEHICLES)** **GROUP 46**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		GEARBOX TO TANK					
10	2770 4680 01 17	Assy. Tube (Gearbox to Tank) 15 mm dia.		1	1		ZF
11	2782 4680 01 16	Assy. Crimped Rubber Hose (Gearbox to Tank)		1	1		ZF
	1428 050025 0	Hose Clamp 25		1	1		

TABLE 47.1

FUEL SYSTEM

GROUP 47

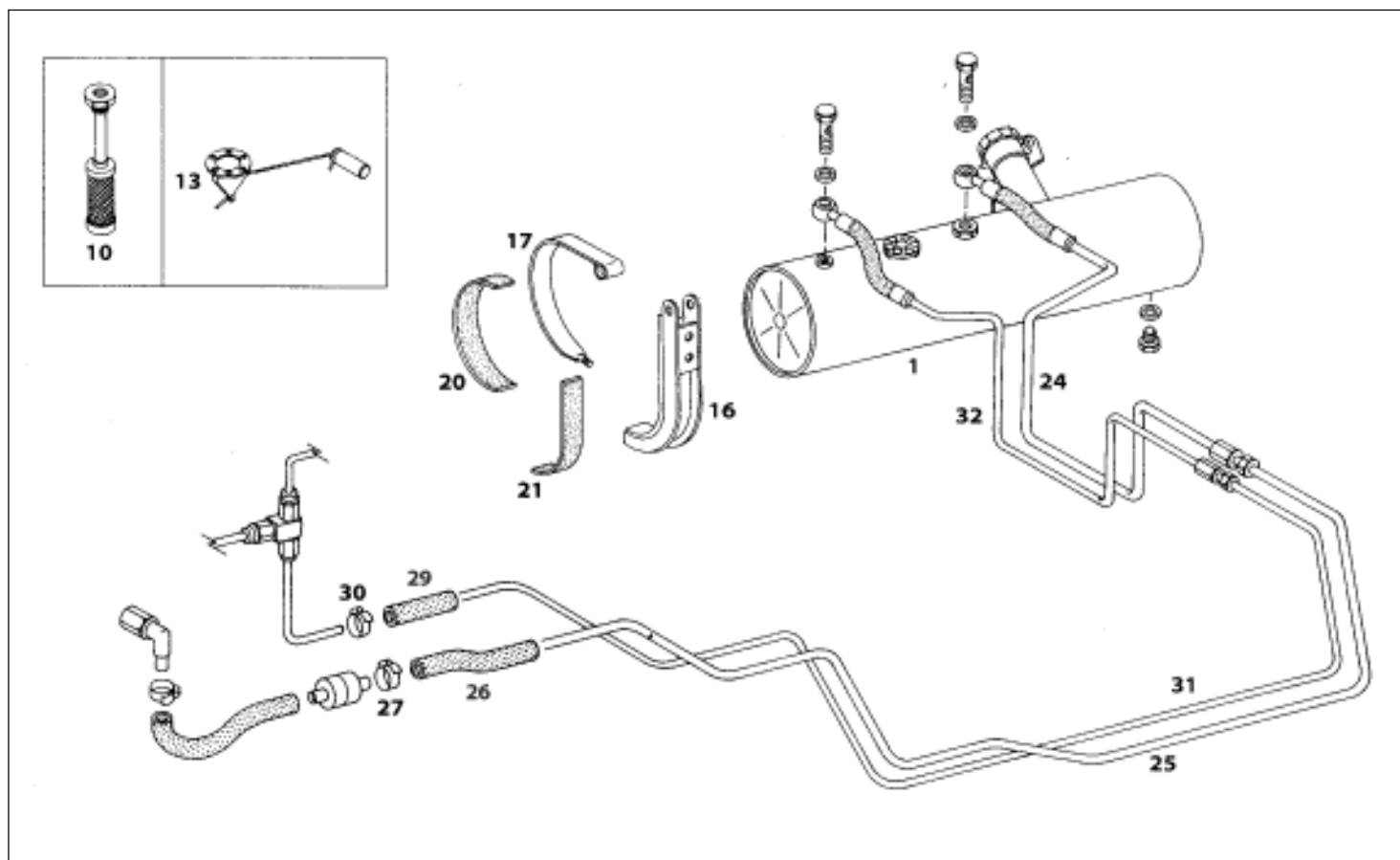


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		FUEL SYSTEM					
1	2751 4710 01 03	Assy. Fuel Tank Complete 160 Litre (Round) (M 18 Banjo)		1	1		
1	2751 4710 01 01	Assy. Fuel Tank Complete 250 Litre (Round)				1	
10	2751 4710 01 06	Assy Suction Tube (Inside Fuel Tank)	1				
13	2573 5420 01 50	Tank Unit Assy	1				
16	2573 4750 01 05	Assy Support Complete		2	2	3	
17	012 470 04 40J	Assy.Strap(Fuel Tank 430 Dia.)		2	2	3	
20	2574 4750 77 02	Rubber Packing		2	2	3	
21	2574 4750 77 04	Rubber Packing		2	2	3	
		Fuel Supply line					
24	2770 4760 01 08	Assy Suction Tube (1st Pipe)		1	1		
24	2073 4760 01 08	Assy Suction Tube with Crimped Rubber Hose (1st Pipe)				1	
25	2770 4760 01 10	Assy. Suction Tube (2nd Pipe)		1	1		
25	2073 4760 01 09	Assy. Suction Tube with Crimped Rubber Hose (2nd Pipe)				1	
26	2754 4760 58 01	Rubber Hose		1	1		
27	1427 020230 7	Hose Clip 23		2	2		
27	1427 020210 2	Hose Clip 21				1	
		Fuel Return Line					
29	312 476 00 26	Hose		1	1		

TABLE 47.1

FUEL SYSTEM

GROUP 47

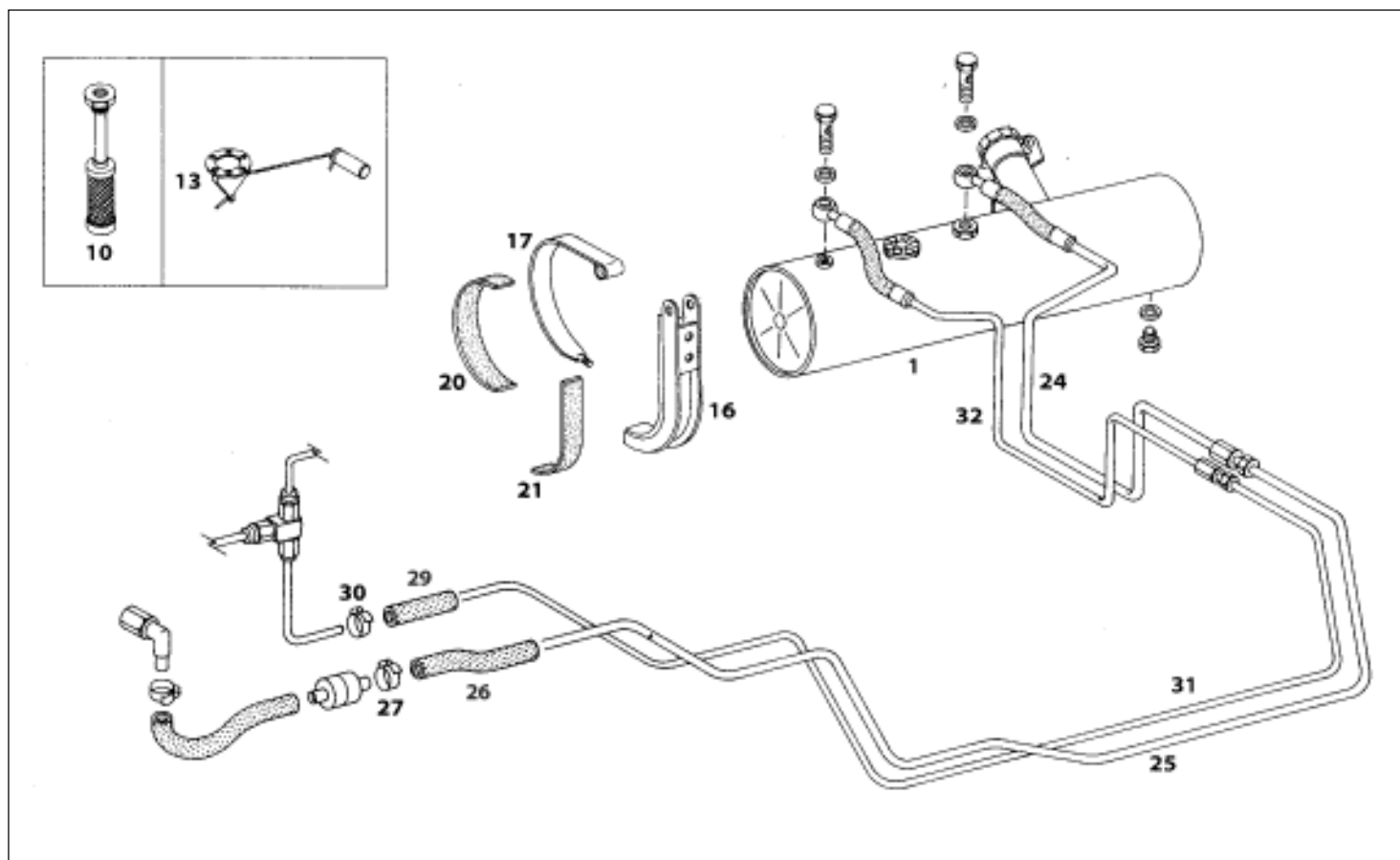


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
30	1428 050016 1	Hose Clamp 16		2	2	1	Single Tube for LP
31	2770 4760 01 12	Assy. Return Tube		1	1		
31	2073 4760 01 04	Assy. Return Tube (1st Pipe) (15 O.D. X 1.5 mm thk X 2060 mm Long)				1	
32	2073 4760 01 22	Assy. Return Tube with Crimped Rubber Hose (2nd Pipe)				1	

TABLE 49.1

EXHAUST SYSTEM (W/O EXHAUST BRAKE)

GROUP 49

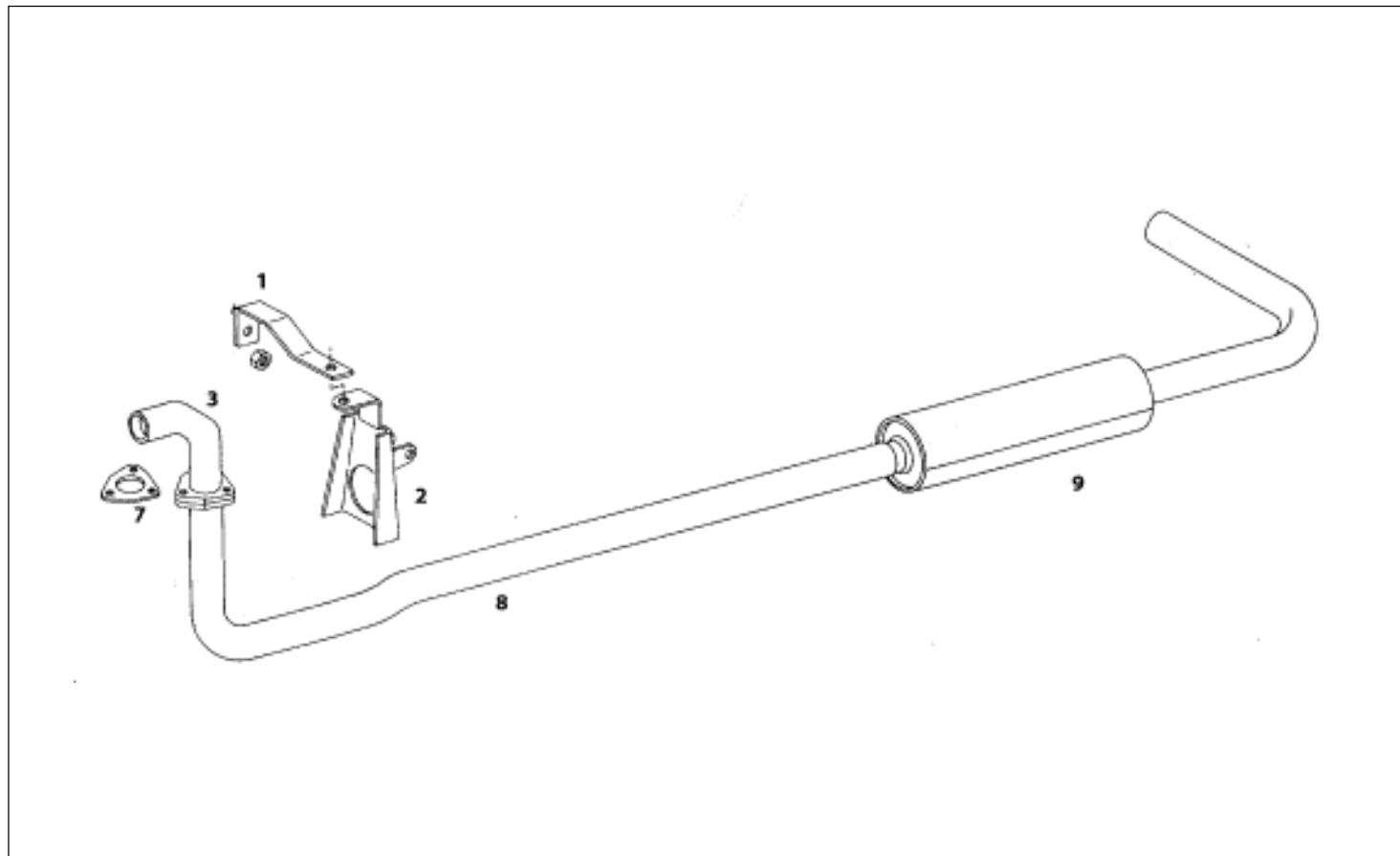


TABLE 49.1
EXHAUST SYSTEM (W/O EXHAUST BRAKE)
GROUP 49

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		EXHAUST SYSTEM (W/O EXHAUST BRAKE)					
1	2763 4920 33 09	Bracket (On Engine)		1	1		
2	2782 4920 01 02	Assy. Bracket		1	1		
3	2770 4920 01 04	Assy. Exhaust Pipe (1st Pipe on TC)		1	1		LKO
3	2763 4920 01 15	Assy. Exhaust Pipe (1st Pipe on TC)		1	1		JSR
3	2750 4920 01 30	Assy. Exhaust Pipe (First Pipe on TC)				1	
7	2576 4920 53 02	Gasket	2				
8	2770 4910 01 02	Assy. Exhaust Pine (2nd Pipe)		1			LKO
8	2770 4910 01 03	Assy. Exhaust Pipe (2nd Pipe)			1		LKO
8	2990 0203 20 18	Assy. Exhaust Pipe (2nd Pipe)		1	1		JSR
8	2750 4920 01 31	Assy. Exhaust Pipe (2nd Pipe)				1	
9	2770 4910 01 14	Assy. Silencer with Tail Pipe		1	1		
9	2073 4910 01 02	Assy. Silencer with Tail Pipe				1	

TABLE 49.2

EXHAUST SYSTEM (WITH EXHAUST BRAKE)

GROUP 49

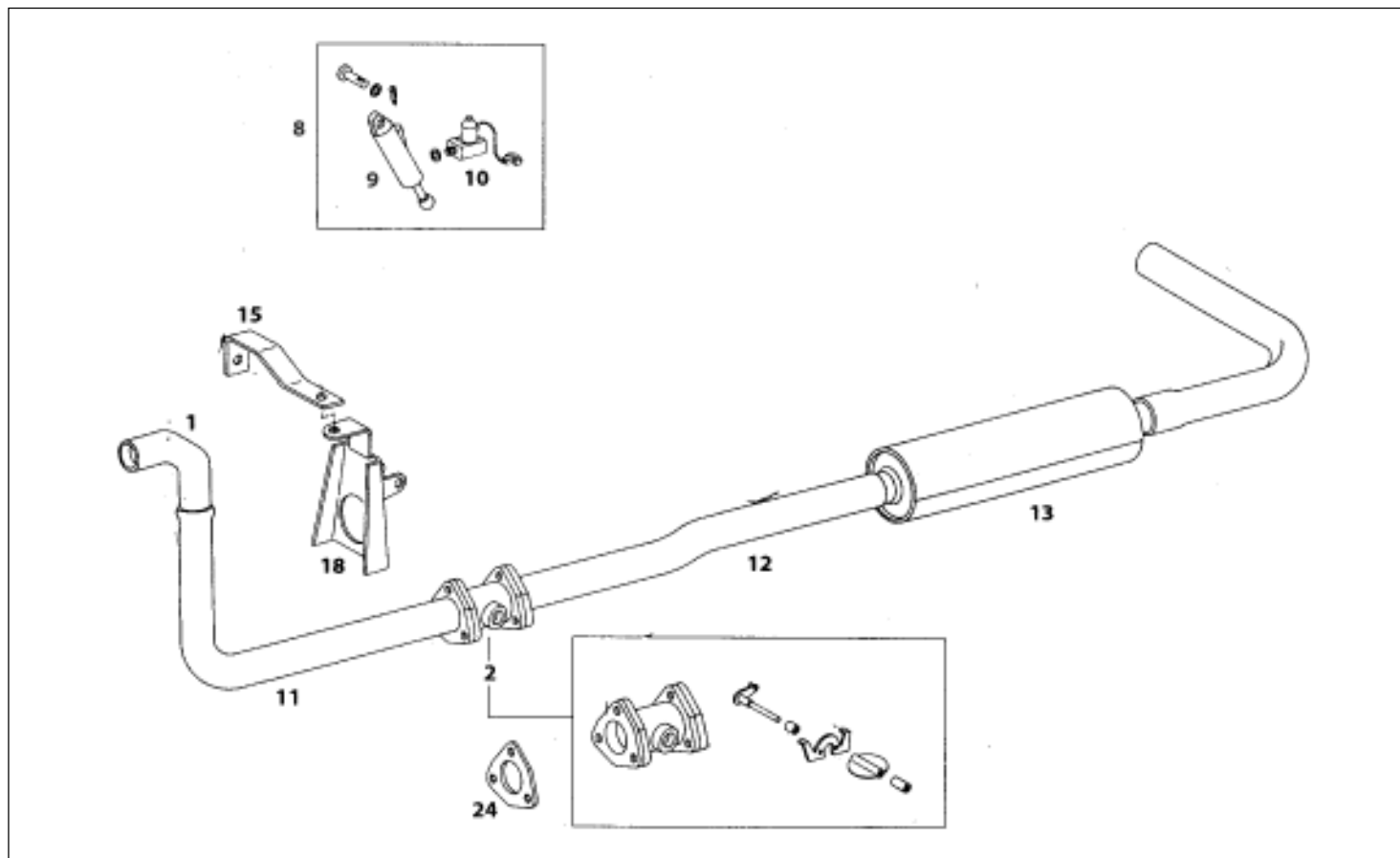


TABLE 49.2
EXHAUST SYSTEM (WITH EXHAUST BRAKE)
GROUP 49

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		EXHAUST SYSTEM (WITH EXHAUST BRAKE)					
1	2763 4920 01 15	Assy. Exhaust Pipe (1st Pipe on TC)		1	1		
1	2750 4920 01 20	Assy. Exhaust Pipe (1st Pipe on TC)				1	
2	2763 4920 01 23	Assy. Exhaust Brake Unit	1				
8	2091 5420 01 01	Assy Air Cylinder with Magnetic Valve (24V) DIN	1				DIN Terminals (Jsr)
8	2770 5424 99 04	Assy Air Cylinder with Magnetic Valve (24V) MSSL		1	1		MSSL Terminals (Pune)
9	2523 4015 01 18	Assy Air Cylinder	1				
10	2641 5420 99 49	Magnetic Valve 24 V DIN	1				DIN Terminals (Jsr)
10	2641 5420 99 51	Magnetic Valve 24 V MSSL		1	1		MSSL Terminals (Pune)
11	2770 4910 01 05	Assy. Exhaust Pipe (2nd Pipe)		1	1		replaces 2763 4920 01 25
12	2750 4920 01 40	Assy. Exhaust Pipe (2nd Pipe)				1	
12	2770 4910 01 06	Assy. Exhaust Pipe (3rd Pipe)		1			replaces 2763 4920 01 19
12	2770 4910 01 07	Assy. Exhaust Pipe (3rd Pipe)			1		replaces 2763 4920 01 20
13	2770 4910 01 08	Assy. Silencer with Tail Pipe		1	1		replaces 2078 4910 01 07 and 2073 4910 01 03
13	2770 4910 01 03	Assy. Silencer with Tail Pipe				1	
15	2763 4920 33 09	Bracket (On Engine)		1	1		
18	2782 4920 01 02	Assy. Bracket		1	1		
24	2763 4920 53 01	Gasket	3				

TABLE 50.1

RADIATOR

GROUP 50

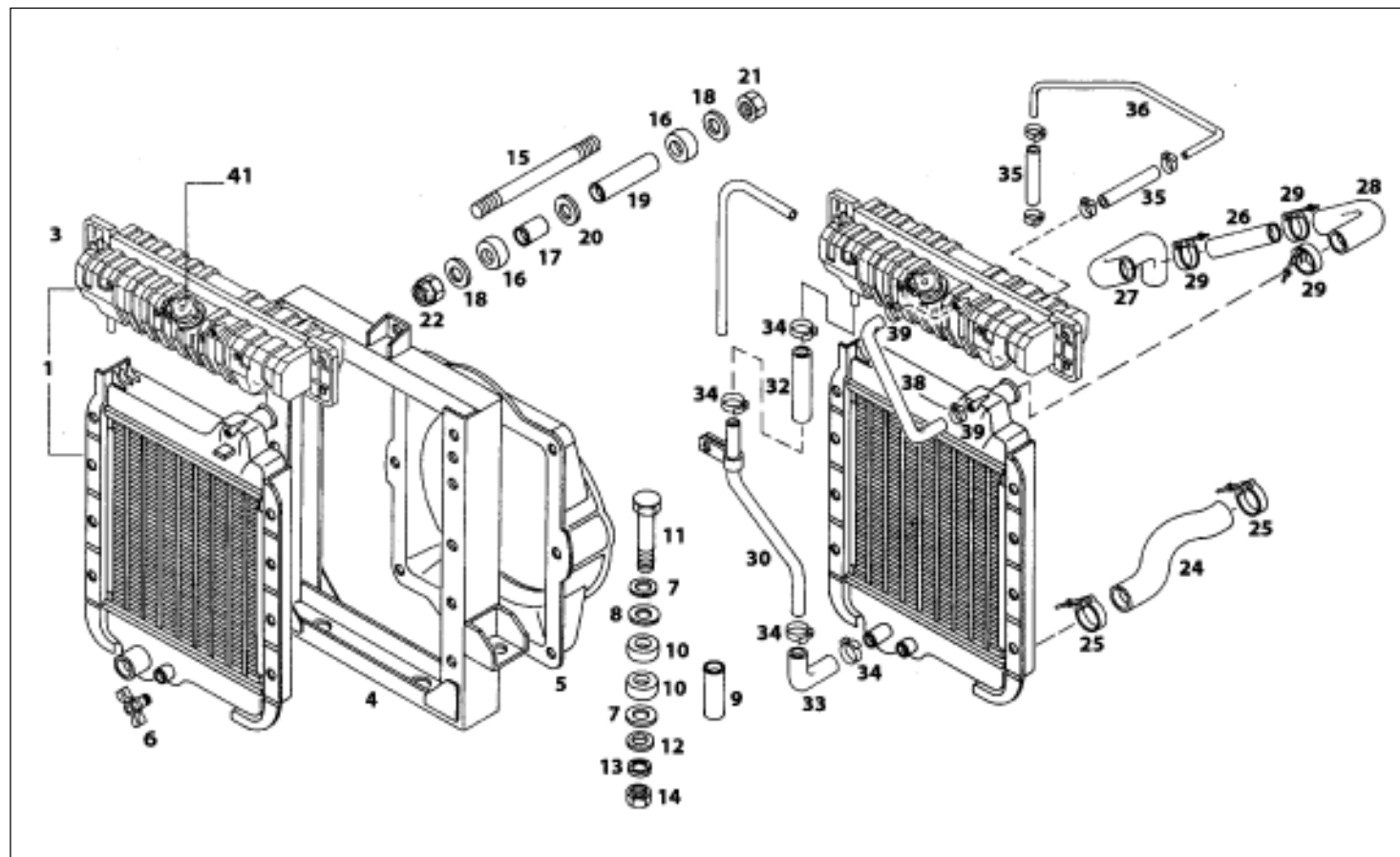


TABLE 50.1
RADIATOR
GROUP 50

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		RADIATOR					
1	2786 5010 03 37	Radiator with Translucent Surge Tank	1				
3	2786 5010 03 01	Reserve Tank Assy. Complete	1				
4	2786 5000 02 12	Radiator Frame Assy.		1	1		
4	2076 5000 01 38	Radiator Frame Assy.				1	
5	2786 5050 63 66	Fan Shroud	1				
6	2786 5010 99 08	Drain cock	1				
7	2574 5000 92 02	Washer (47 Dia.)	4				
8	2786 5010 83 01	Shim (1 Thick)	AR				For Selection
8	2786 5010 83 02	Shim (2 Thick)	AR				For Selection
8	2786 5010 83 03	Shim (5 Thick)	AR				For Selection
9	2574 5000 69 04	Spacer Tube (35 mm Long)	2				
10	2574 5000 63 01	Rubber Buffer	4				
11	1106 389816 5	Hex. Bolt M 16x85	2				
12	1246 050170 7	Bright Washer 17	2				
13	1252 069603 1	Spring Washer B 16	2				
14	1205 159602 0	Hex. Nut M 16	2				
16	327 504 50 82	Rubber Buffer	4				
18	1265 060105 8	Washer	4				

TABLE 50.1

RADIATOR

GROUP 50

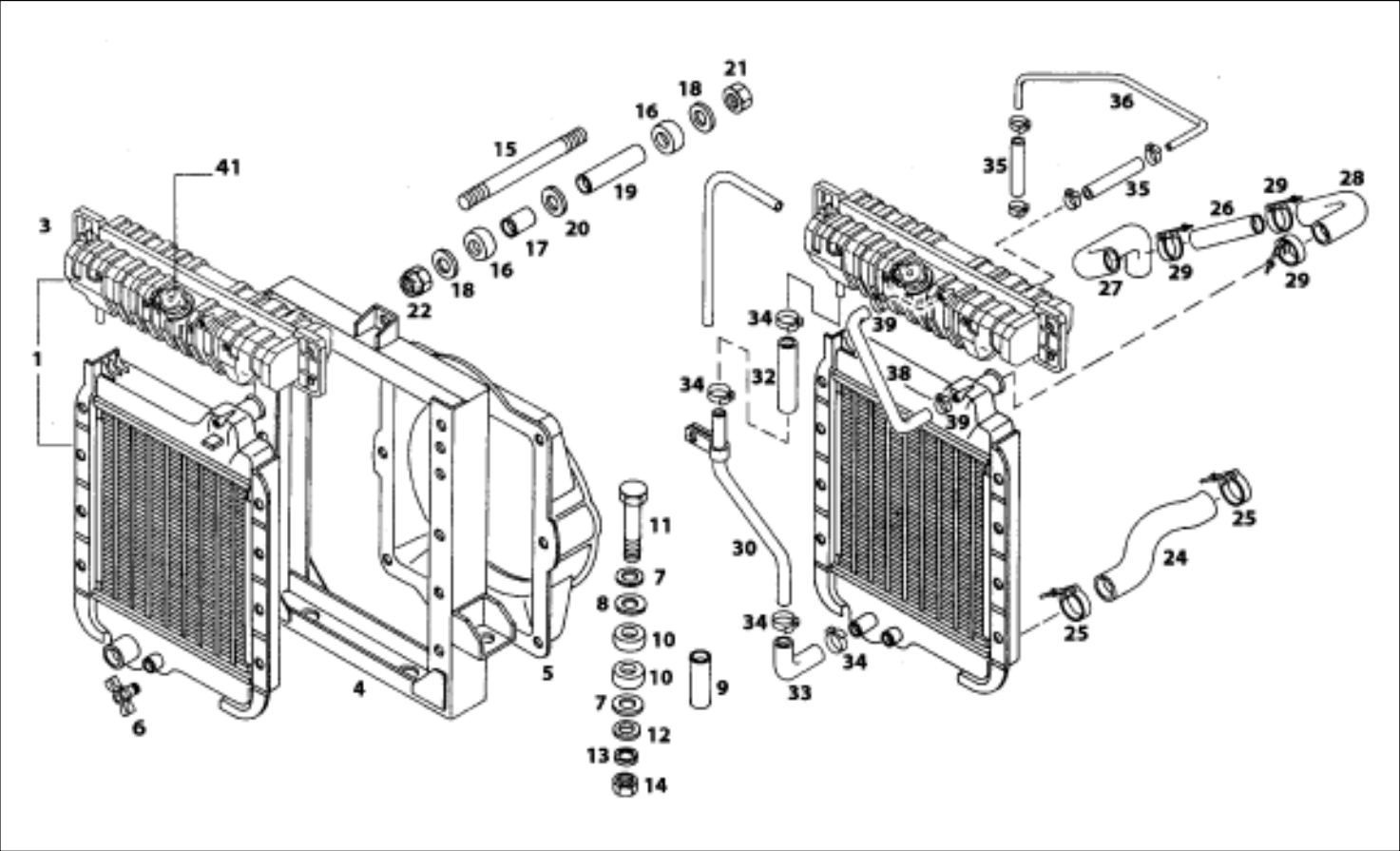


TABLE 50.1
RADIATOR
GROUP 50

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
19	2573 5000 69 07	Spacer Tube (65 mm Long)		1	1		
19	2573 5000 69 06	Spacer Tube (80 mm Long)				1	
20	2786 5000 92 03	Washer	2				
15	2573 5000 99 04	Tie Rod (185 Long)	1				
17	2574 5000 69 06	Spacer Tube (25.5 mm Long)	2				
24	2786 5010 58 86	Hose (Radiator to Water Pump)	1				
25	1428 059821 7	Hose Clamp TB 54	2				
26	2786 5010 69 51	Pipe (Eng. Outlet to Radiator Inlet)	1				
27	2786 5010 58 40	Hose (From Engine Outlet)	1				
28	2786 5010 58 72	Hose (to Radiator Inlet)	1				
29	1428 059930 2	Hose Clamp TB 36	4				
30	2786 5010 03 38	Water Fill Pipe	1				
31	2786 5010 42 13	Clamp (for Water Fill Pipe)	1				
32	2785 5010 58 03	Hose	1				
33	2786 5010 58 48	Hose	1				
34	1428 050035 7	Hose Clamp 35	4				
35	2786 5010 58 45	Hose (6 ID x 55 Long)	2				
36	2786 5010 69 68	Vent Tube	1				
38	2786 5010 58 38	Rubber Hose (6 ID x 80 Long)	1				
39	1428 050016 1	Hose Clamp 16	6				
41	2786 5010 99 09	Pressure Cap	1				

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

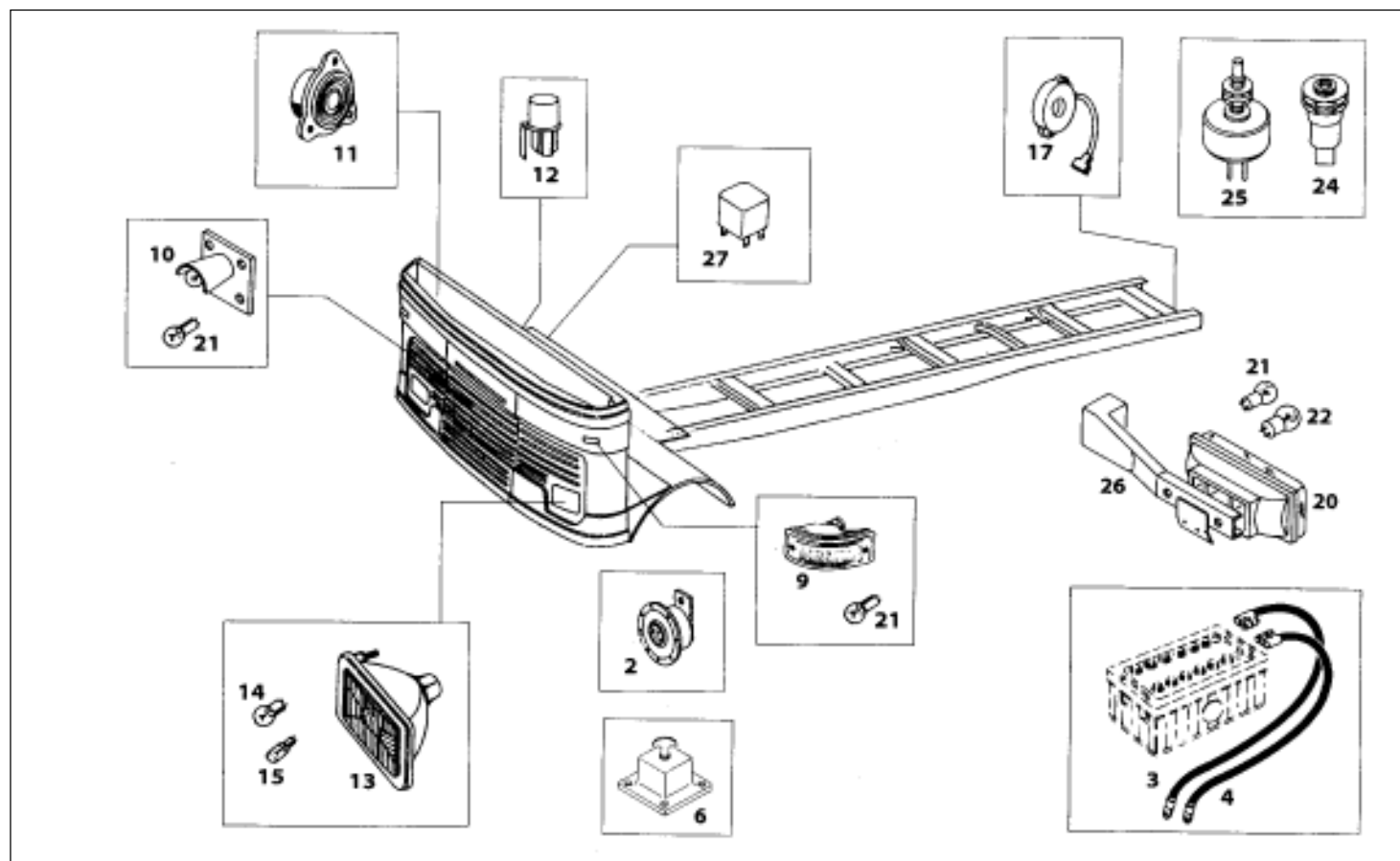


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		LIGHT AND SIGNAL SYSTEM					
2	2573 5424 99 10	Horn 24V	1				
3	2573 5410 01 34	Assy. Battery Cable (+ve) (24V)	1				
4	2770 5411 01 01	Assy. Battery Cable (-ve) (24V)		1	1		
4	2073 5411 01 01	Assy. Battery Cable (-ve) (24V)				1	
6	2573 5450 99 31	Battery Cut off Switch	1				
9	2618 5444 01 43	Assy Blinker Lamp with Bulb LH	1				} Set A
9	2618 5444 01 44	Assy Blinker Lamp with Bulb RH	1				
							Optional with
9	2618 5444 01 45	Assy Blinker Lamp with Bulb LH	1				} Set B
9	2618 5444 01 46	Assy Blinker Lamp with Bulb RH	1				
10	2576 5440 01 21	Engine Lamp	1				
11	2631 5420 99 06	Beeper Unit 24V	1				
12	2618 5454 46 03	Flasher (24V)	1				
13	2157 5440 01 16	Assy. Head Lamp with Bulb 24V LH	1				} SET A
13	2157 5440 01 17	Assy. Head Lamp with Bulb 24V RH	1				
14	6212 010020 9	Halogen Lamp 24V 75/70 W (for Head Lamp)	2				
15	6212 051008 3	Lamp 24V 4W (for Head Lamp)	2				

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

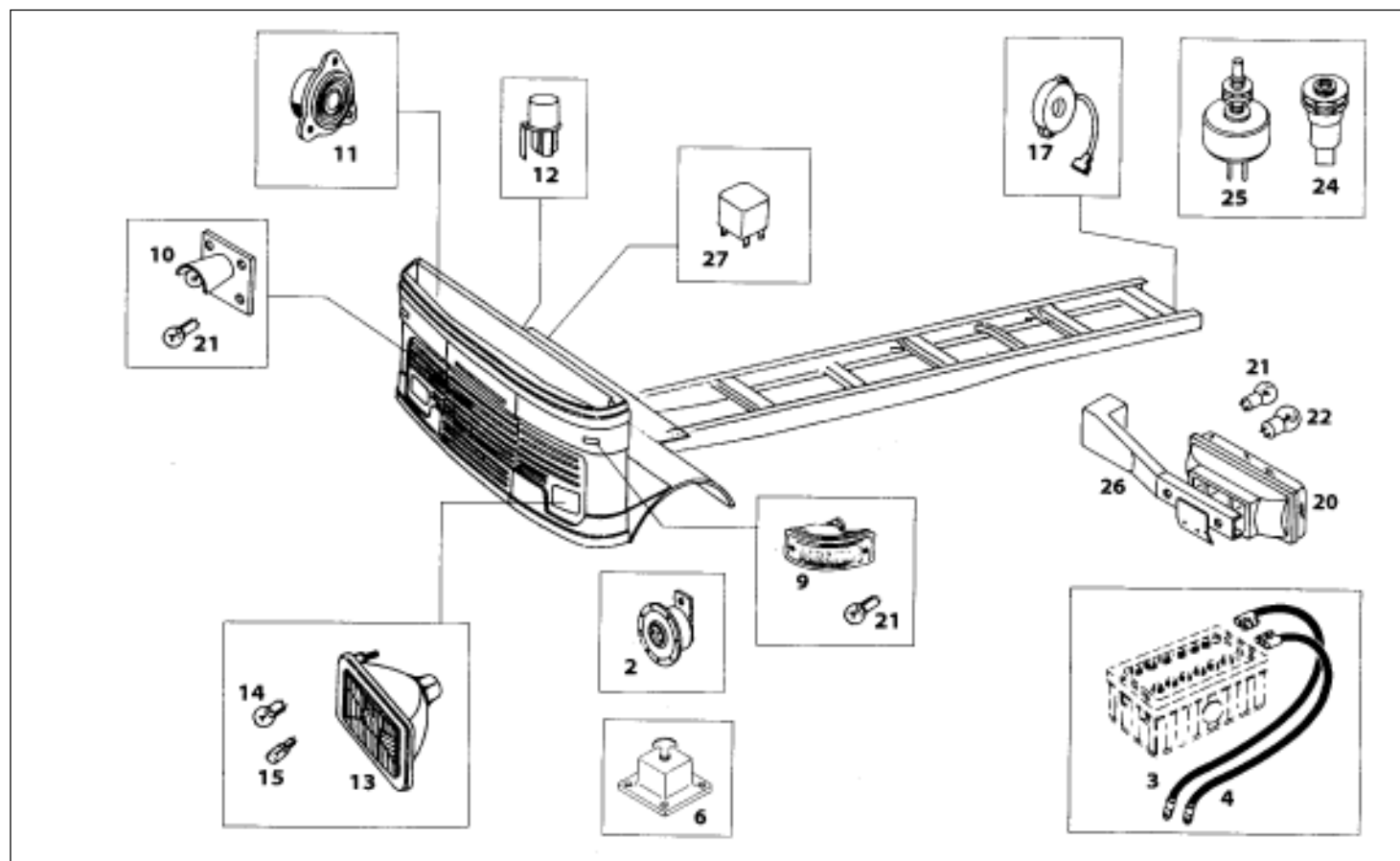


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
13	2618 5444 01 59	Assy. Motorised Head Lamp 24 V LH	1				Optional with } SET B
13	2618 5444 01 60	Assy. Motorised Head Lamp 24 V RH	1				
14	6212 060102 0	Halogen Lamp 24 V 75/70W (For Head Lamp)	2				
15	6212 060112 7	Lamp 24 V 4W (For Head Lamp)	2				
17	2770 5420 99 06	High Temp. Buzzer Unit (24V)	1				
20	2618 5444 01 02	Assy. Tail Lamp with Bulb RH 24V	1				
20	2618 5444 01 01	Assy. Tail Lamp with Bulb LH 24 V	1				
21	6212 052004 6	Lamp 24V 21W (for Tail Lamp, Blinker, Engine Lamp)	10				
22	6212 051010 5	Lamp 24V 10W (for Tail Lamp)	2				
24	2574 5450 99 56	Low Air Pressure Switch		3	3		
24	2574 5450 99 85	Low Air Pressure Switch				3	
25	2574 5450 99 53	Mech. Stop Light Switch		1	1		
25	2576 5450 99 09	Stop Light Switch				1	
26	2573 5440 82 03	Bracket (Tail Lamp)	2				
27	2608 5454 99 02	Relay 24V 40 A	5				
	2654 5450 01 34	Reverse Light Switch	1				
	2654 5450 99 13	Low Oil Pressure Switch	1				
	2654 5450 99 13	Oil Pressure Transducer	1				
	2608 5450 49 01	Relay, Starter Solenoid Switch	1				

TABLE 54.2

INSTRUMENT PANEL

GROUP 54

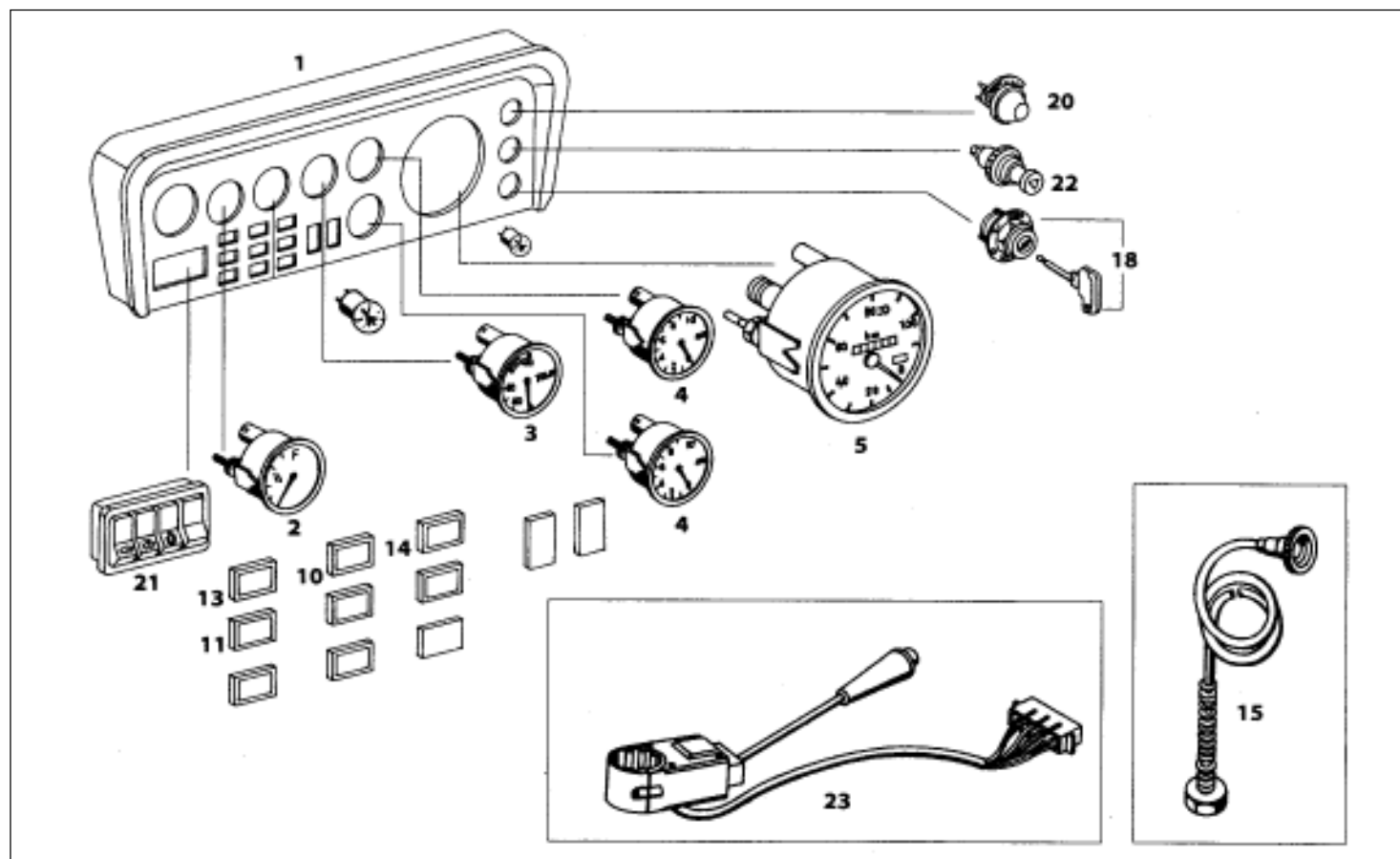


TABLE 54.2
INSTRUMENT PANEL
GROUP 54

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		INSTRUMENT PANEL					
1	2592 6890 01 03	Assy. Instrument Panel		1	1		
1	2591 6890 01 03	Assy. Instrument Panel				1	
2	2632 5424 99 03	Fuel Gauge 24V	1				
3	2763 5420 99 01	Elect. Temp. Gauge 24V	1				
4	2632 5420 99 15	Air Pressure Gauge	2				
5	2618 5420 99 14	Speedometer (1:0.8)		1	1		
5	2751 5420 99 07	Speedometer (1:0.9)				1	
9	2770 5420 99 17	RPM Meter 24V	1				
10	2573 5444 01 39	Assy. Indicator Lamp (Low Air Pr.) 24V	1				
11	2573 5444 01 37	Assy. Indicator Lamp (Battery) 24V	1				
13	2573 5444 01 38	Assy. Indicator Lamp (Hand Brake) 24V	1				
14	2770 5444 01 05	Assy. Indicator Lamp (Low Oil Pr.) 24V		1	1		
15	2770 5420 99 07	Speedocable (JIS) 2900 mm		1	1		
15	2574 5420 99 98	Speedocable (JIS) 3000 mm				1	
18	2073 5450 01 01	Assy. Main Line Switch	1				
20	2618 5450 99 01	Starter Push Button	1				
21	2754 5450 69 06	Piano Key Switch		1	1		
21	2631 5450 69 01	Piano Key Switch				1	

TABLE 54.2

INSTRUMENT PANEL

GROUP 54

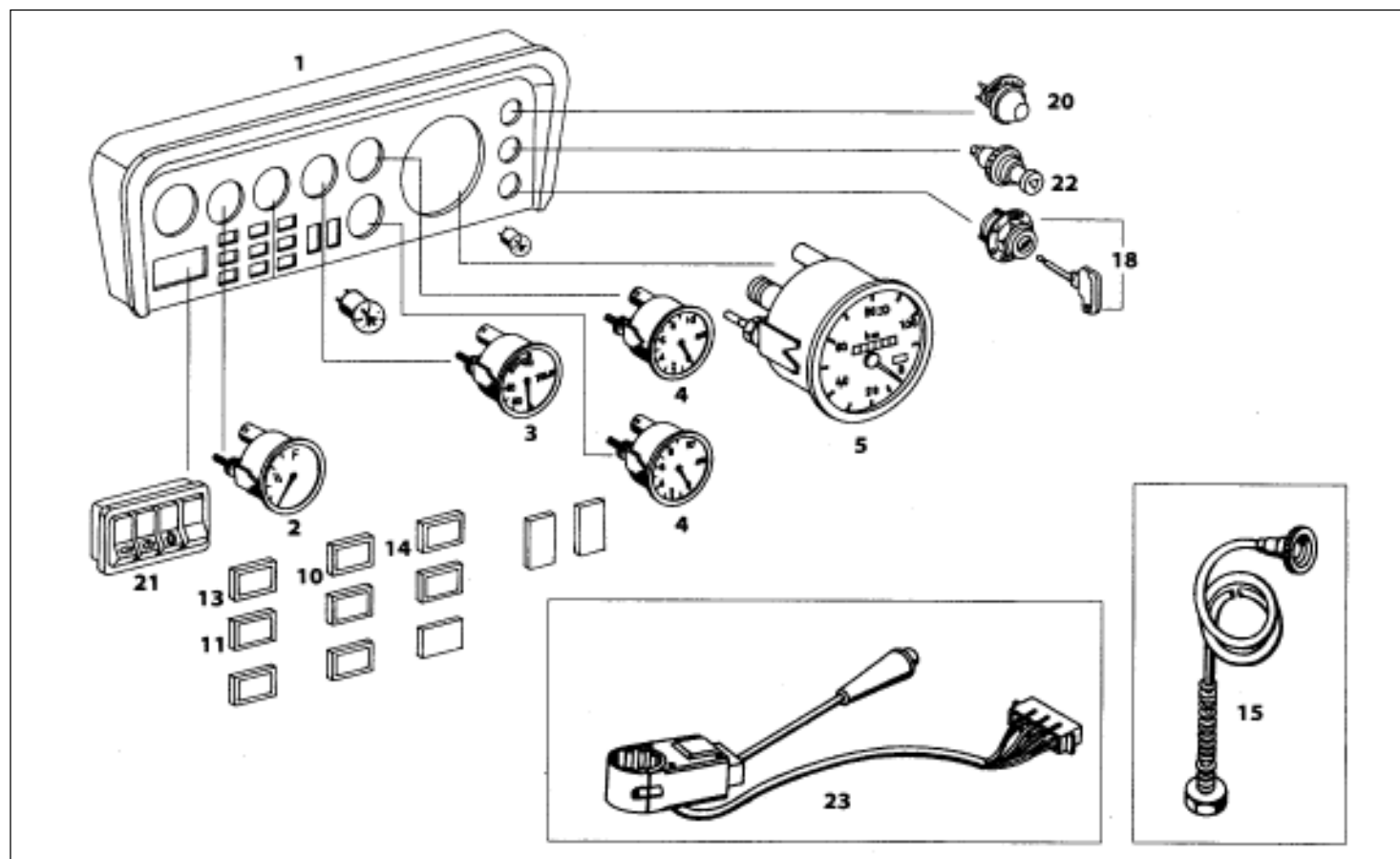


TABLE 54.2
INSTRUMENT PANEL
GROUP 54

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
22	2618 5454 01 01	Hazard Warning Switch 24 V	1				
23	2618 5450 01 01	Assy. Combi. Switch	1				
	6212 051006 7	Lamp 24V 2W (for gauges)	10				

TABLE 54.3

INSTRUMENT CLUSTER

GROUP 54

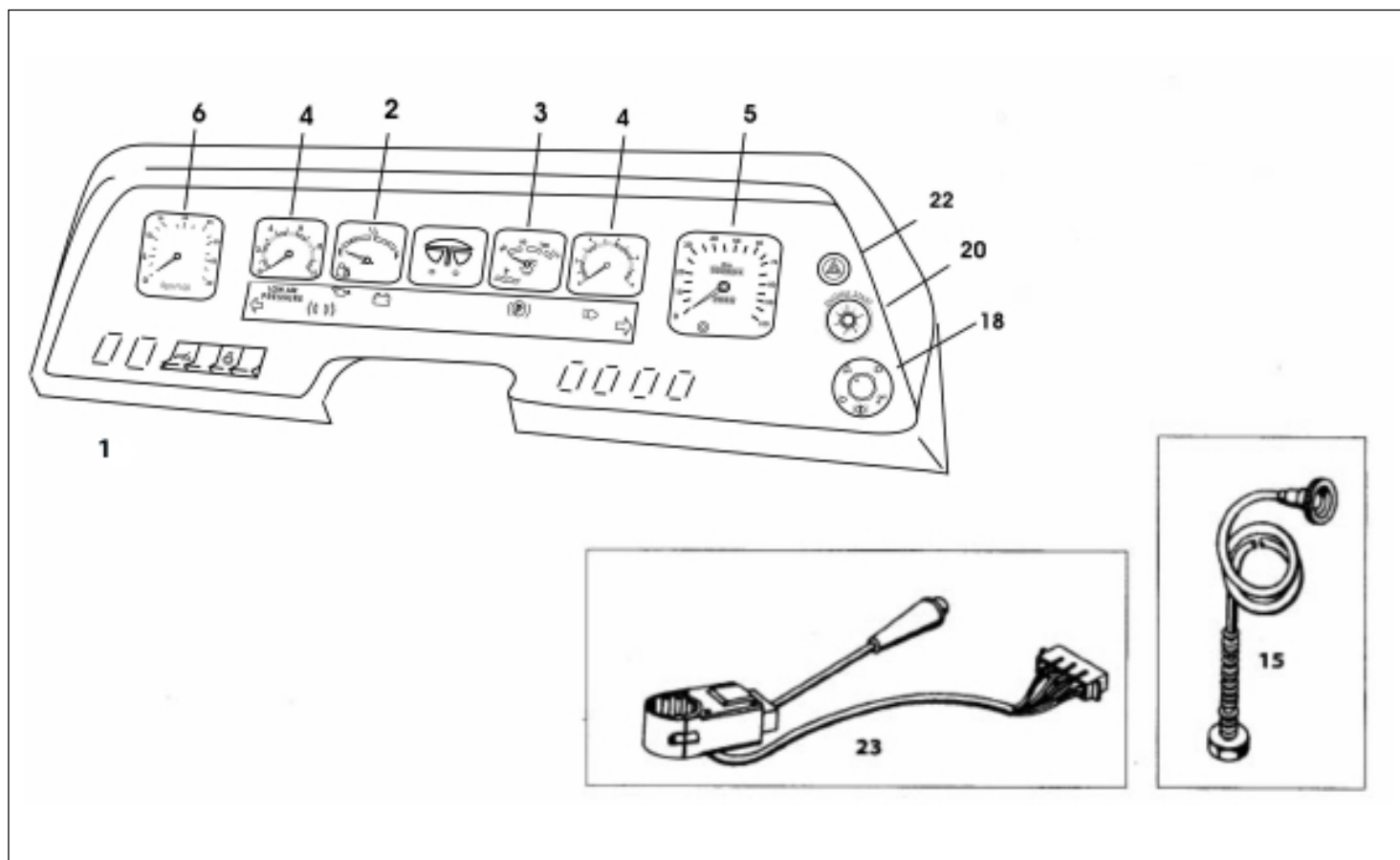


TABLE 54.3
INSTRUMENT CLUSTER
GROUP 54

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		INSTRUMENT CLUSTER					
1	2770 5420 99 21	Assy. Instrument Cluster (0.80)		1	1		W/o Exh. Brake 'ON'
2	2618 5420 99 25	Fuel Gauge		1	1		
3	2618 5420 99 27	Temperature Gauge		1	1		
4	2618 5420 99 28	Air Pressure Gauge		2	2		
5	2618 5420 99 33	Speedometer (0.80)		1	1		
6	2618 5420 99 36	RPM Meter		1	1		
15	2770 5420 99 07	Speedo Cable (JIS) 2900 mm		1	1		
18	2073 5450 01 01	Assy. Main Line Switch		1	1		
20	2618 5450 99 01	Starter Push Button		1	1		
22	2618 5454 01 01	Hazard Warning Switch 24 V		1	1		
23	2618 5450 01 01	Assy. Combi Switch		1	1		

TABLE 54.4

WIRING HARNESS

GROUP 54

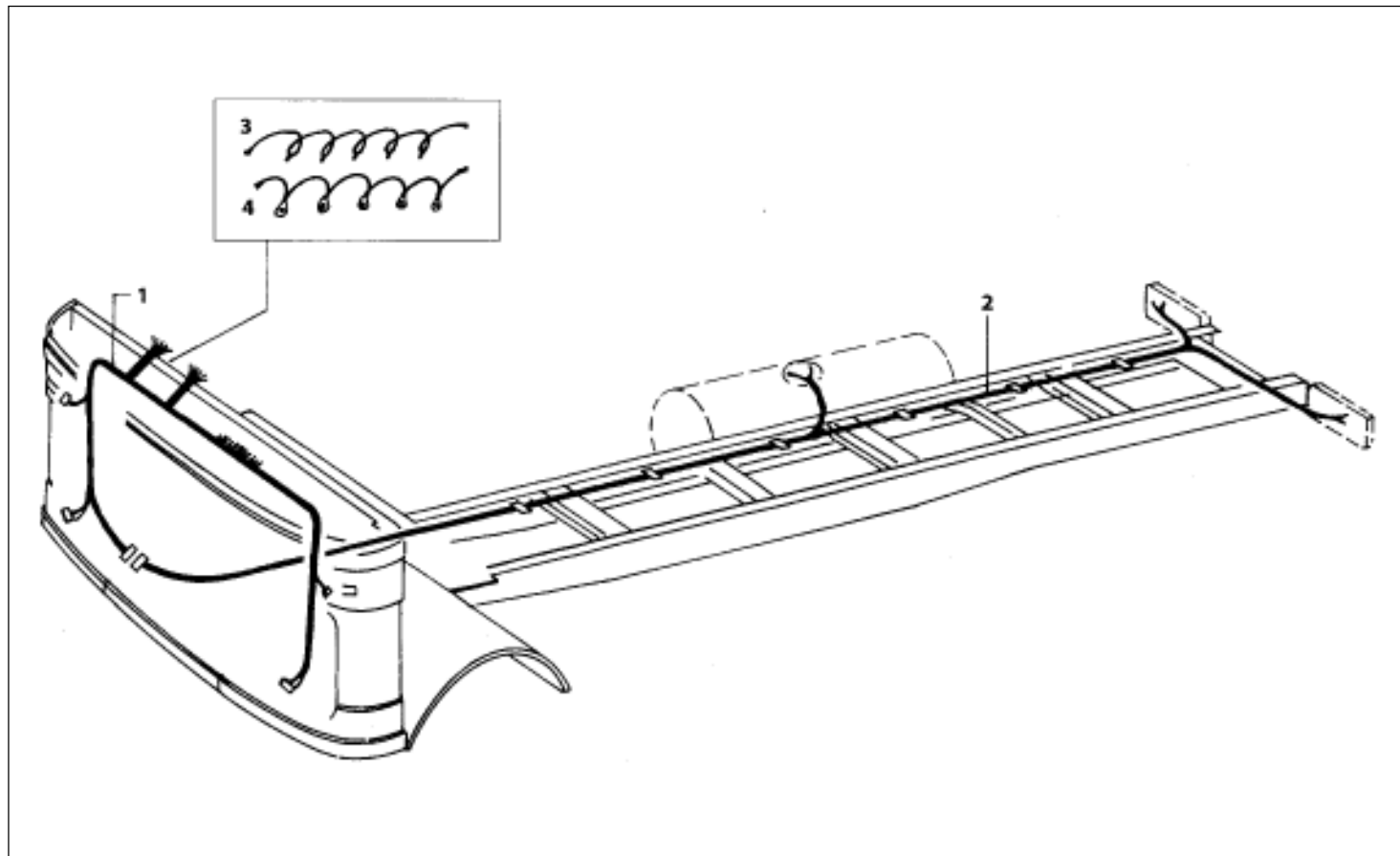


TABLE 54.4
WIRING HARNESS
GROUP 54

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		WIRING HARNESS					
1	2770 5466 01 26	Wiring Harness Main (w/ Exh. Brake)		1	1		for Instr. Panel
1	2157 5482 01 07	Wiring Harness Main (w/o Exh. Brake)		1	1		for Instr. Panel
1	2073 5482 01 05	Wiring Harness Main (w/ Exh. Brake)				1	for Instr. Panel
1	2770 5460 01 19	Wiring Harness Main (w/ Exh. Brake)		1	1		for Instr. Cluster
2	2770 5460 01 21	Wiring Harness Frt to Tail		1			60% ROH, Pune
2	2162 5482 01 06	Wiring Harness Frt to Tail		1			60% ROH, JSR
2	2770 5460 01 23	Wiring Harness Frt to Tail			1		60% ROH, Pune
2	2162 5482 01 05	Wiring Harness Frt to Tail			1		60% ROH, JSR
2	2073 5482 01 09	Wiring Harness Frt to Tail				1	60% ROH
	2770 5466 01 18	Wiring Harness Engine		1	1		
3	2782 5460 01 05	Wiring Harness Gauges Earthing		1	1		for Instr. Panel, Pune
3	2755 5482 01 14	Wiring Harness Gauges Earthing	1				for Instr. Panel, JSR
4	2782 5460 01 04	Wiring Harness Panel Lamps		1	1		for Instr. Panel, Pune
4	2157 5482 01 67	Wiring Harness, Panel Lamps		1	1		for Instr. Panel, JSR
4	2755 5482 01 04	Wiring Harness, Panel Lamps				1	for Instr. Panel
	2618 5460 01 13	Wiring Harness Stop Light & LP Switch		1	1		
	2618 5466 01 14	Wiring Harness Wiper Motor		1	1		

TABLE 60.1

ASSY.COWL

GROUP 60

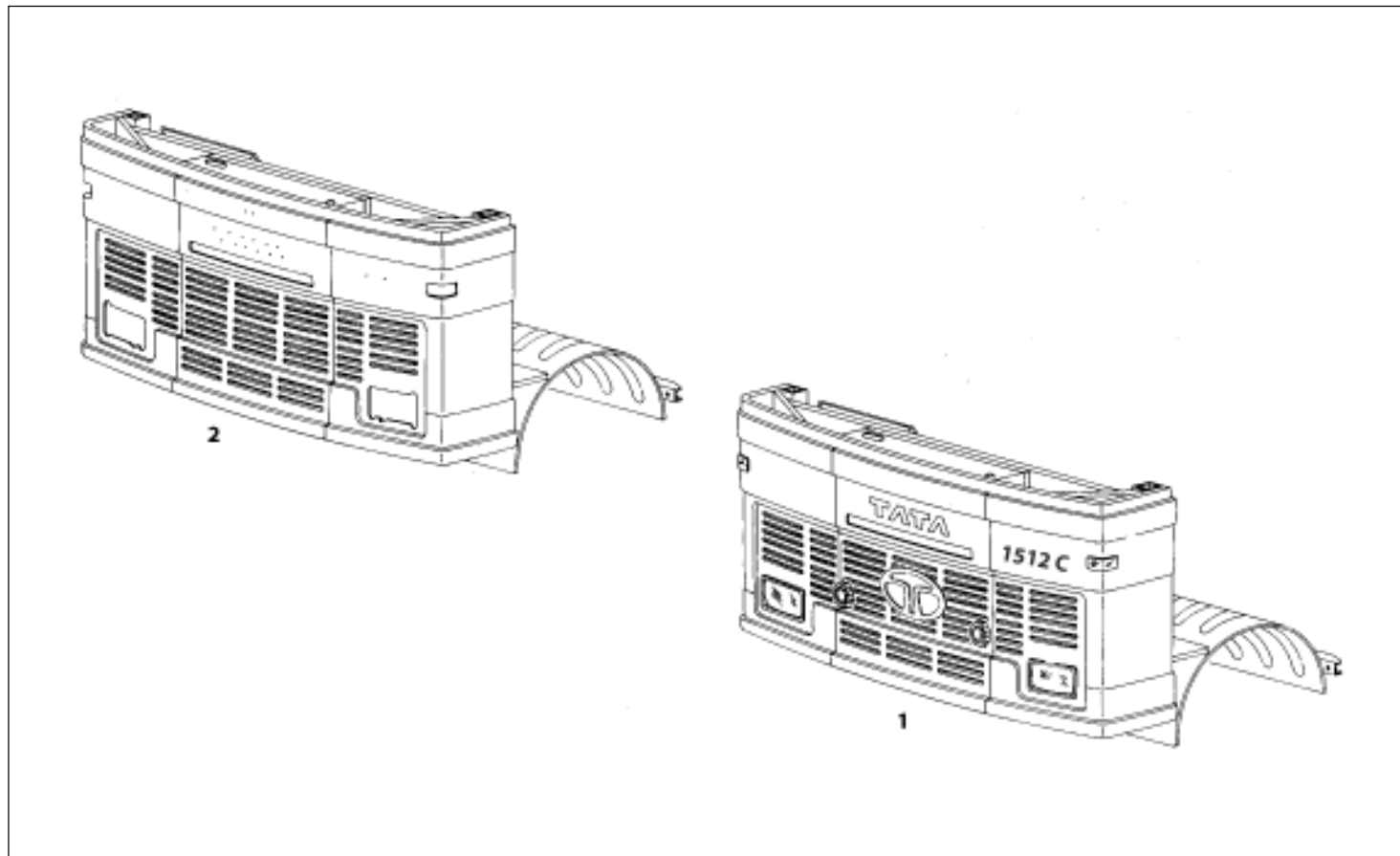


TABLE 60.1
ASSY.COWL
GROUP 60

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		ASSY.COWL					
1	2592 6010 01 34	Assy. Cowl Complete		1	1		
1	2073 6010 01 05	Assy. Cowl Complete				1	
2	2782 6010 01 06	Assy Bare Cowl Painted		1	1		
2	2073 6010 01 07	Assy Bare Cowl Painted				1	

TABLE 60.2

COWL W/O FACE

GROUP 60

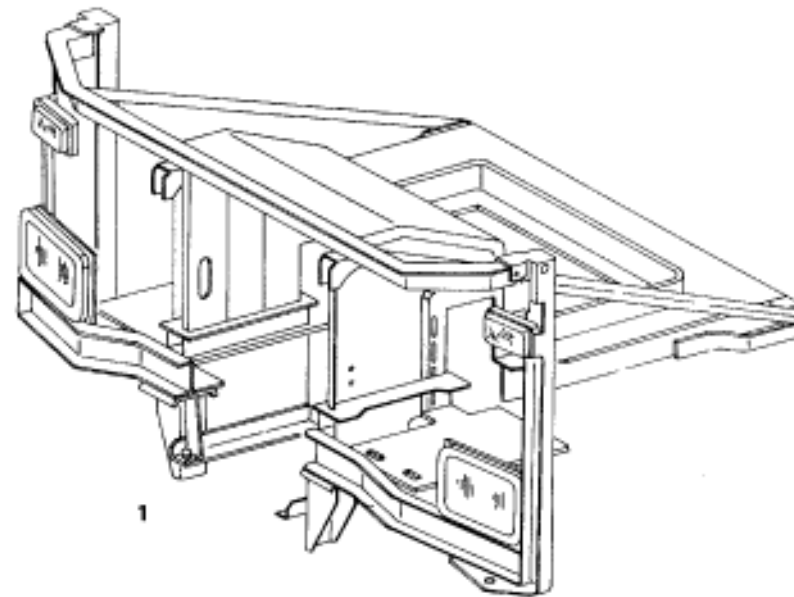


TABLE 60.2
COWL W/O FACE
GROUP 60

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
1	2592 6010 01 41	Assy. Cowl w/o Face with Fitments			1		
	2592 6010 01 35	Assy. Cowl w/o Face Bare			1		

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS (COWL WITH FACE)

GROUP 81

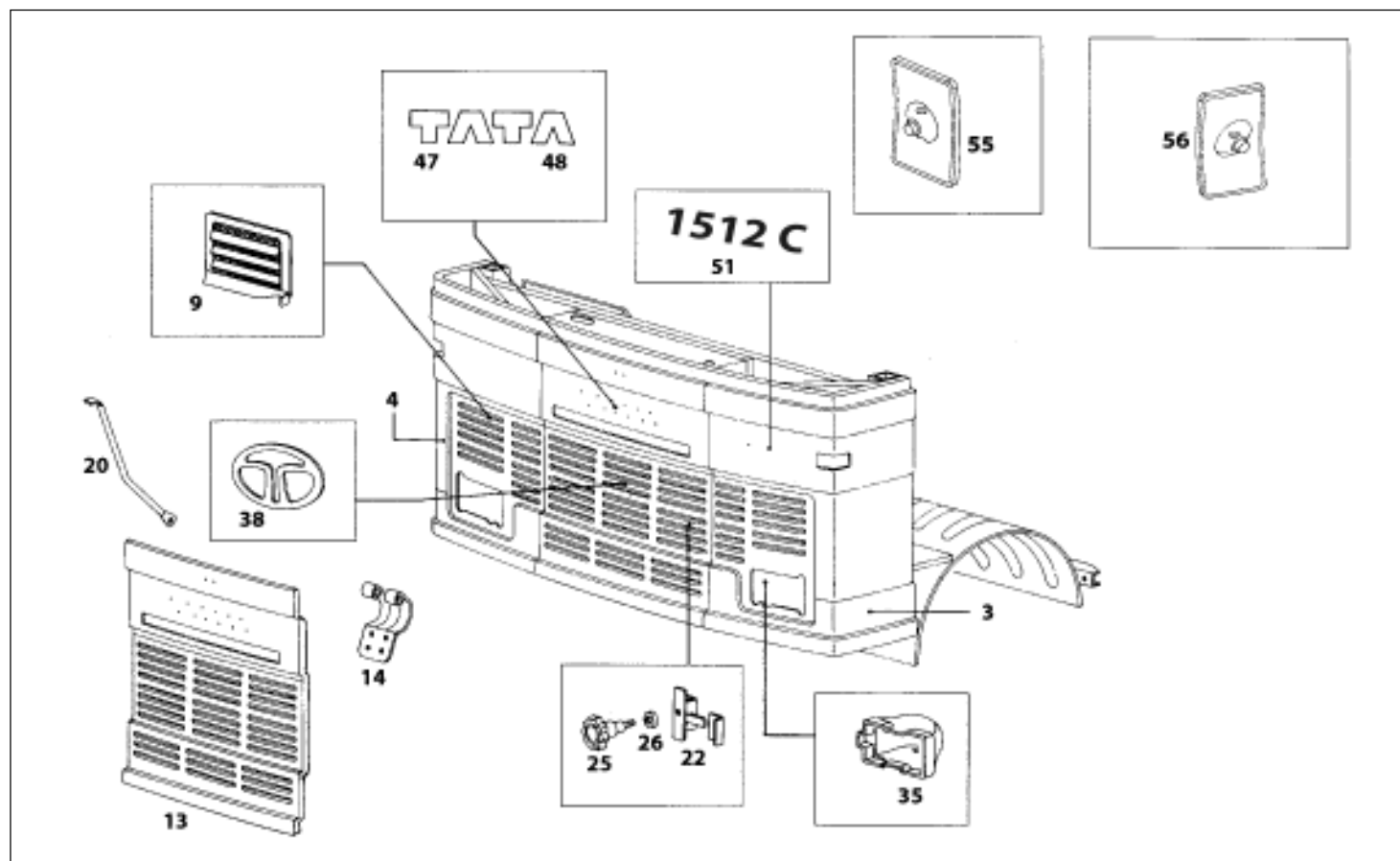


TABLE 81.1
INTERNAL AND EXTERNAL FITMENTS (COWL WITH FACE)
GROUP 81

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		INTERNAL AND EXTERNAL FITMENTS (COWL WITH FACE)					
3	2573 6250 01 33	Assy. Face Side LH		1	1		
4	2573 6250 01 30	Assy. Face Side RH		1	1		
3	2573 6250 01 40	Assy. Face Side LH				1	
4	2060 5240 01 88	Assy. Face Side RH				1	
9	2573 8380 01 04	Assy. Ventilation Unit Outer	1				
13	2573 7510 01 20	Assy. Center Flap	2				
14	2610 7510 01 04	Assy Hinge L H	1				
14	2610 7510 01 05	Assy Hinge R H	1				
20	2592 6010 60 01	Stay Rod (Centre Flap)	1				
22	3502 7230 01 11	Assy. Lock (Centre Flap)	2				
25	2060 7510 01 07	Assy. Knob Centre Flap	4				
26	2576 7520 75 01	Bush Centre Flap	2				
—	3505 5207 01 29	Assy. Rubber Buffer (Bonnet)	2				
—	2573 7520 63 02	Thick Spacer	AR				
35	2574 5440 99 26	Head Lamp Dome LH	1				
35	2574 5440 99 27	Head Lamp Dome RH	1				
38	2680 7520 01 05	Assy. 'T' Emblem (Oval Stylised)	1				
47	2742 7520 63 01	Assy. Letter T (New Stylised)	2				

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS (COWL WITH FACE)

GROUP 81

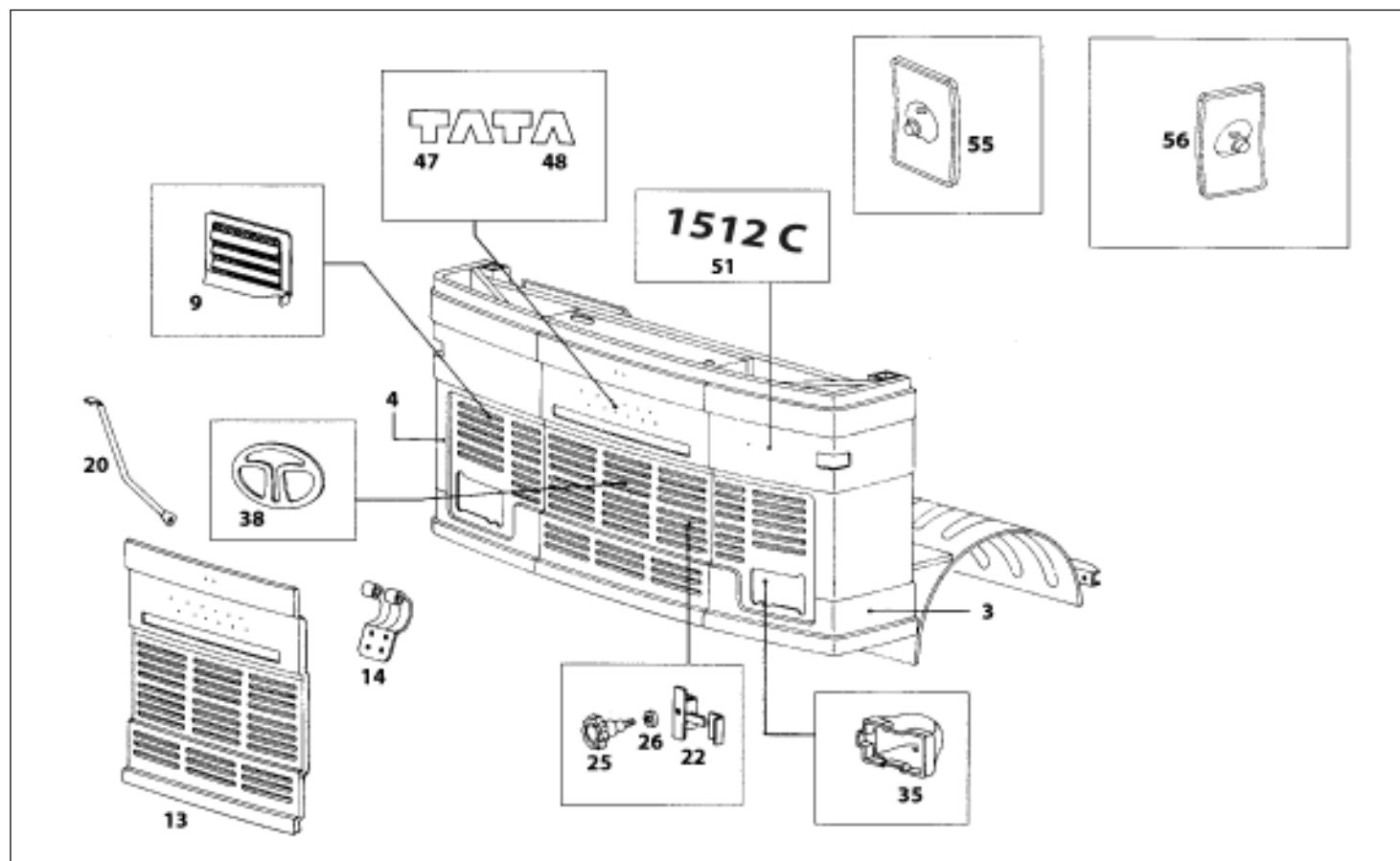


TABLE 81.1
INTERNAL AND EXTERNAL FITMENTS (COWL WITH FACE)
GROUP 81

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
48	2742 7520 63 02	Assy. Letter A (New Stylised)	2				
—	2640 6880 99 01	Clip (Mascot)	12				
51	2592 8180 01 05	Mascot '1512C'	1				
		MIRROR					
55	2576 8110 01 52	Assy Rear View Mirror Outer RH	1				
56	2576 8110 01 53	Assy Rear View Mirror Outer LH	1				

TABLE 81.2

INTERNAL AND EXTERNAL FITMENTS (COWL W/O FACE)

GROUP 81

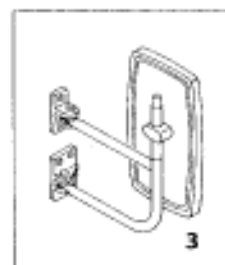
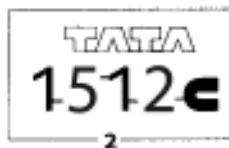


TABLE 81.2 **INTERNAL AND EXTERNAL FITMENTS (COWL W/O FACE)** **GROUP 81**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		INTERNAL AND EXTERNAL FITMENTS (COWL W/O FACE)					
1	2680 7520 01 05	Assy.'T' Emblem (Oval Sylished)			1		
2	2592 8180 01 05	Mascot '1512C'			1		
3	2576 8110 01 52	Assy Rear View Mirror Outer RH			1		
3	2576 8110 01 53	Assy Rear View Mirror Outer LH			1		

TABLE 82.1

WIPER SYSTEM

GROUP 82

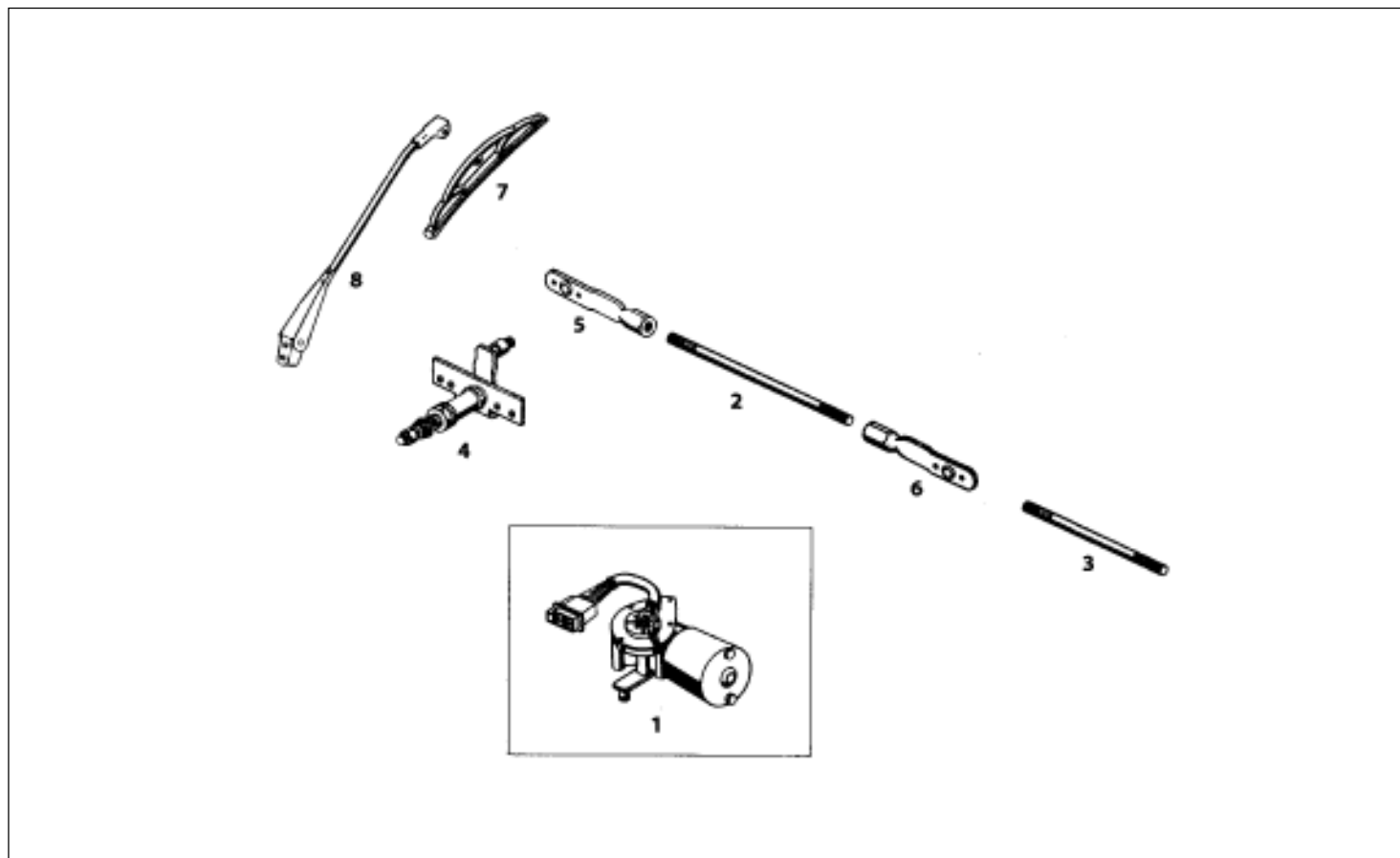


TABLE 82.1
WIPER SYSTEM
GROUP 82

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		WIPER SYSTEM					
1	2618 8224 99 01	Assy. Wiper Motor 17 W 24V w/ MSSL Ter.		1	1		
1	2573 8224 99 01	Assy. Wiper Motor 17 W 24V w/ DIN Ter.				1	
2	2060 8240 60 03	Link Rod (1004 Long)	1				
3	2060 8240 60 01	Link Rod (224 Long)	1				
—	000 820 00 37J	Assy. Kit for 17 W Wiper Motor Consisting of :	1				
4		Wheel Box	2				
5		Link End Assy. RH	2				
6		Link End Assy. LH	2				
—		Spacer	2				
7	2651 8240 01 76	Assy. Wiper Blade	2				
8	2651 8240 01 77	Assy. Wiper Arm	2				

TABLE 82.2

WIND SHIELD WASHING SYSTEM

GROUP 82

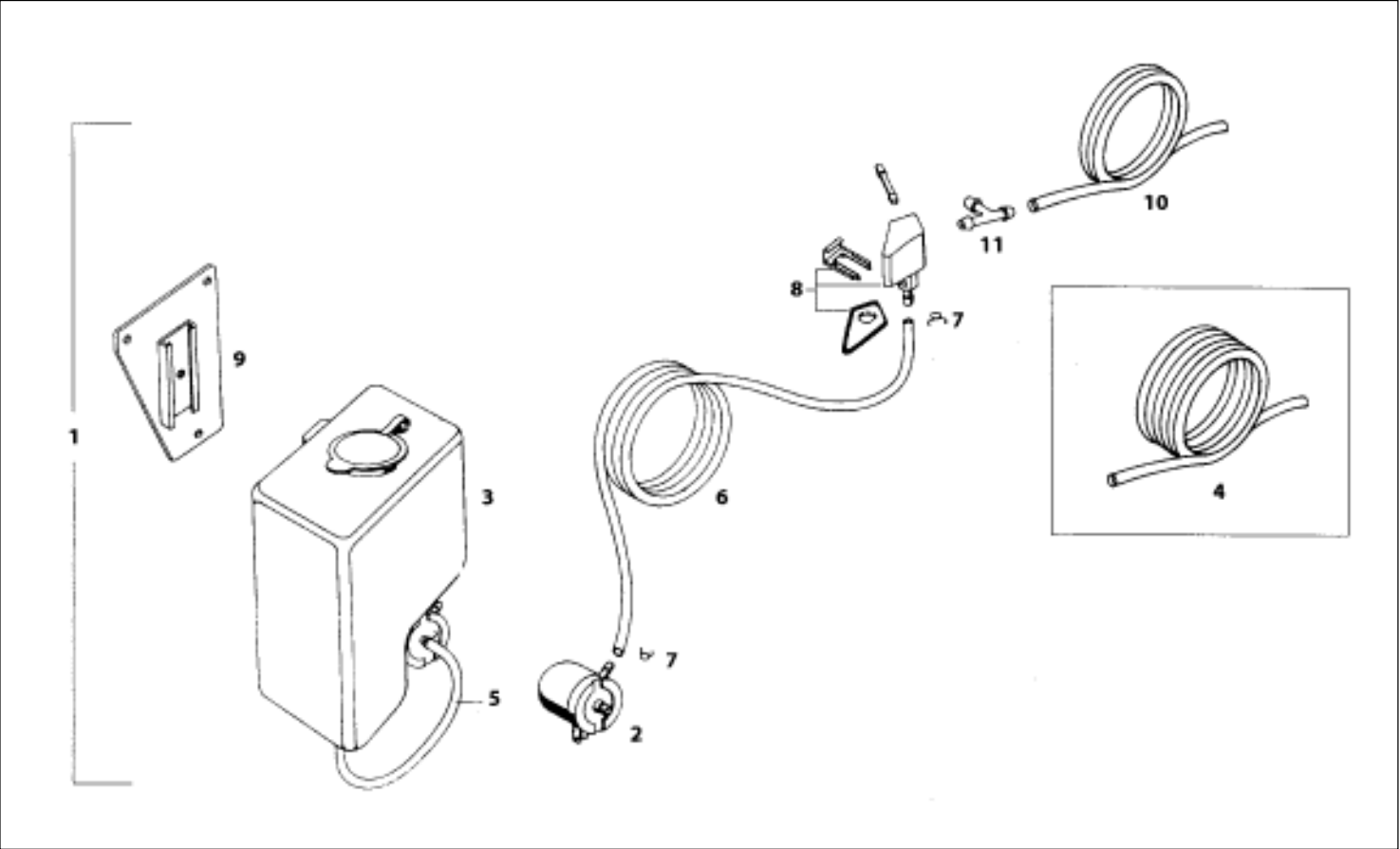


TABLE 82.2
WIND SHIELD WASHING SYSTEM
GROUP 82

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		WIND SHIELD WASHING SYSTEM					
1	2573 8224 01 01	Assy. Windshield Washer Kit (24 V) Consisting of :	1				
2		Pump Assy.	1				
3		Tank	1				
4		Tube (860 Long)	1				
5		Tube (Tank to Pump Inlet)	1				
6		Tube (570 Long)	1				
7		Omega Clip	8				
8		Assy. Nozzle	2				
9		Bracket Windshield Washer	1				
10		Tube (190 Long)	1				
11		T Joint	1				

TABLE 88.1

BUMPER, ENGINE HOOD AND ANTI SAGGING BAR

GROUP 88

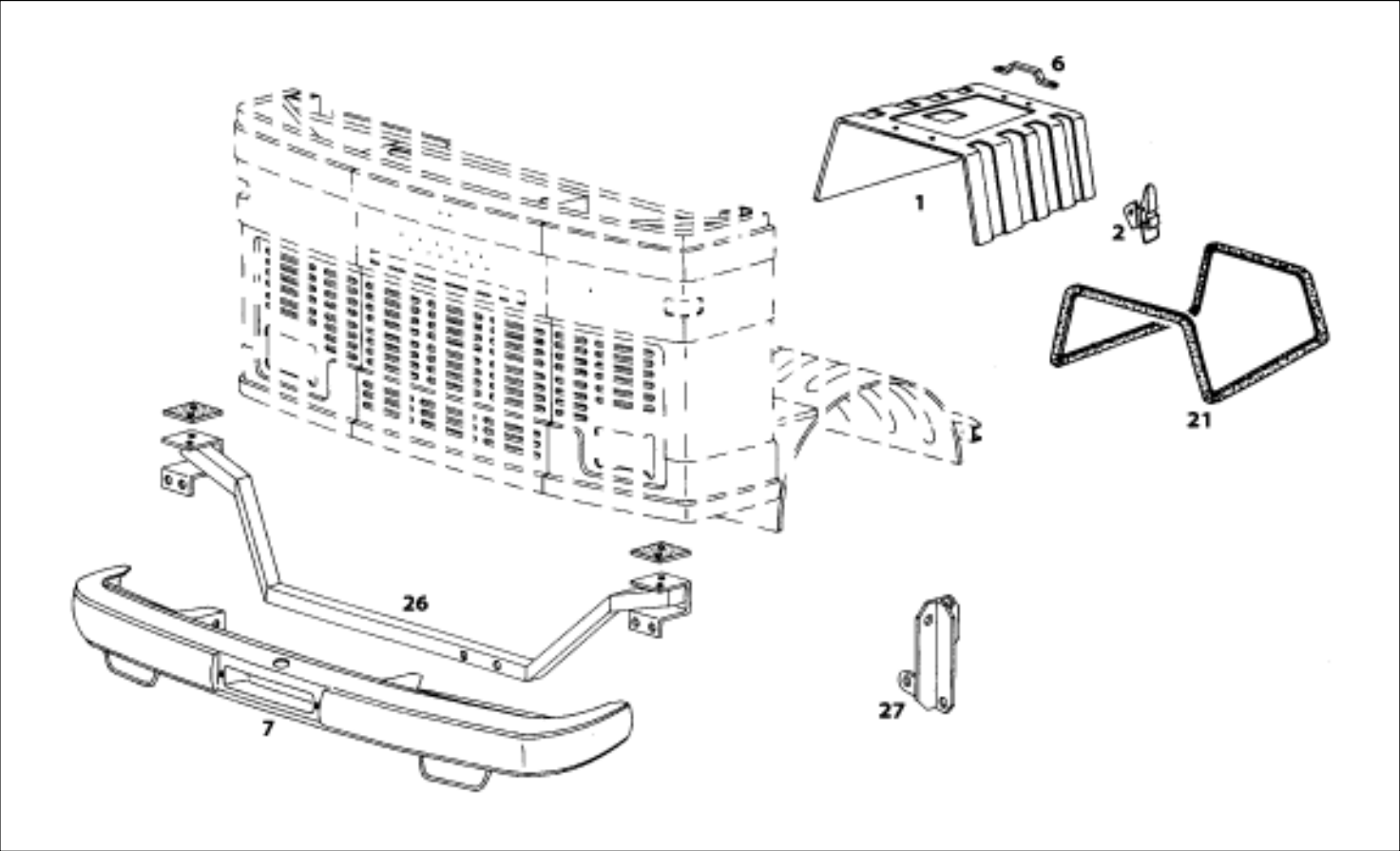


TABLE 88.1 **BUMPER, ENGINE HOOD AND ANTI SAGGING BAR** **GROUP 88**

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		BUMPER, ENGINE HOOD AND ANTI SAGGING BAR					
		ENGINE HOOD					
1	2592 8870 01 15	Assy. Engine Hood Complete		1	1		replaces 2768 8870 01 01
1	2750 8870 01 01	Assy. Engine Hood Complete				1	replaces 2071 8870 01 01
2	2592 8870 01 03	Assy. Toggle Clamp	6				
5	2592 8870 77 02	Sealing Rubber (Engine Hood)		1	1		
5	2591 8870 77 01	Sealing Rubber (Engine Hood)				1	
6	2573 8870 63 03	Grab Handle	2				
		BUMPER					
7	2573 8850 01 12	Assy. Bumper Complete		1	1		Optional
7	2060 8850 01 12	Assy. Bumper Complete		1	1		Optional
7	2750 8850 01 01	Assy. Bumper Complete				1	replaces 2073 8850 01 01
		ANTI SAGGING BAR					
26	2592 8850 01 01	Assy. Antisagging Bar		1	1		
26	2073 8850 01 02	Assy. Antisagging Bar				1	

TABLE 88.1

BUMPER, ENGINE HOOD AND ANTI SAGGING BAR

GROUP 88

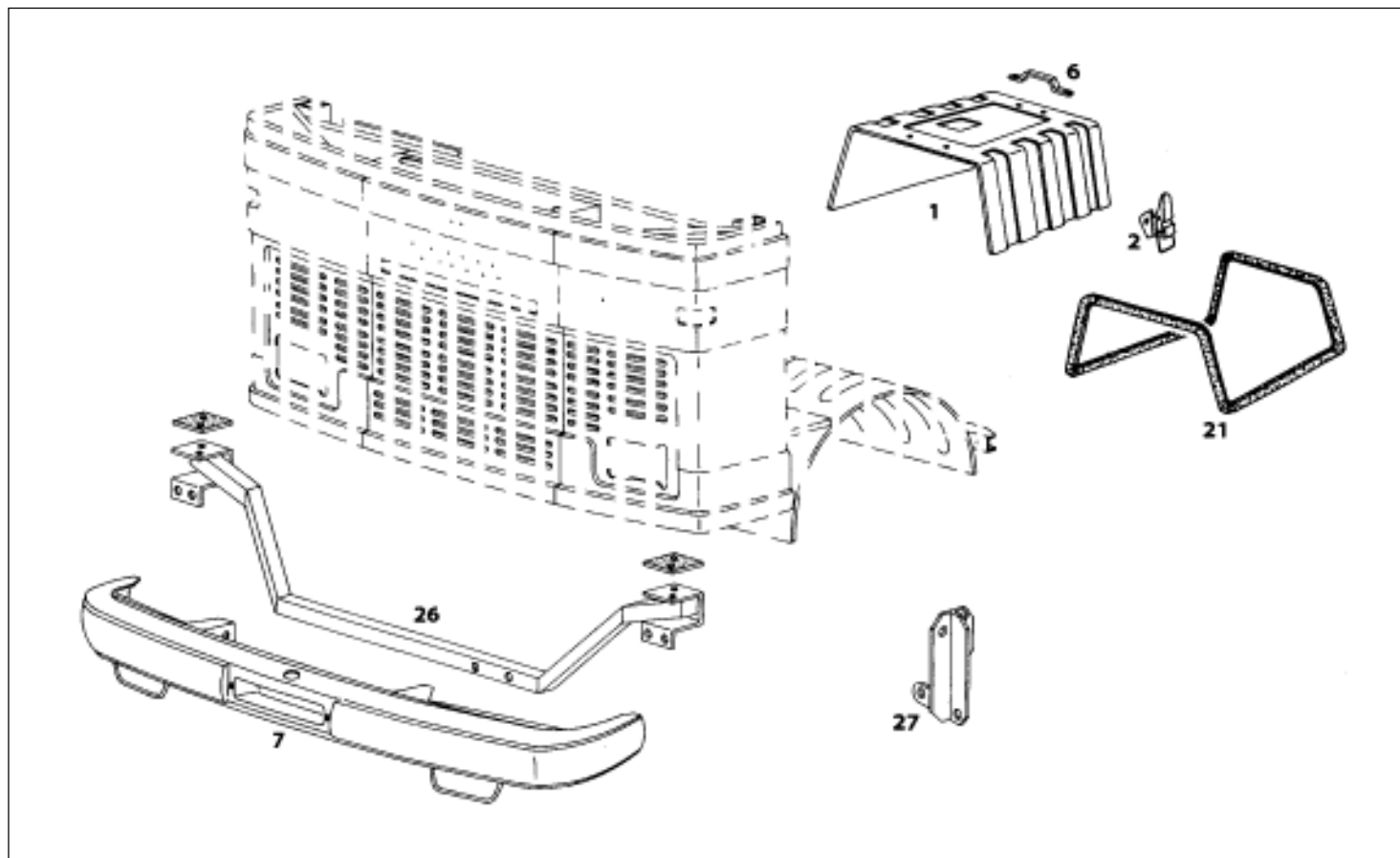


TABLE 88.1
BUMPER, ENGINE HOOD AND ANTI SAGGING BAR
GROUP 88

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
27	2592 8850 01 02	Assy. Support LH Antisagging Bar		1	1		
27	2592 8850 01 03	Assy. Support RH Antisagging Bar		1	1		
27	2573 8850 01 20	Assy. Support LH Antisagging Bar				1	
27	2573 8850 01 21	Assy. Support RH Antisagging Bar				1	

TABLE 89.1

COWL MOUNTING

GROUP 89

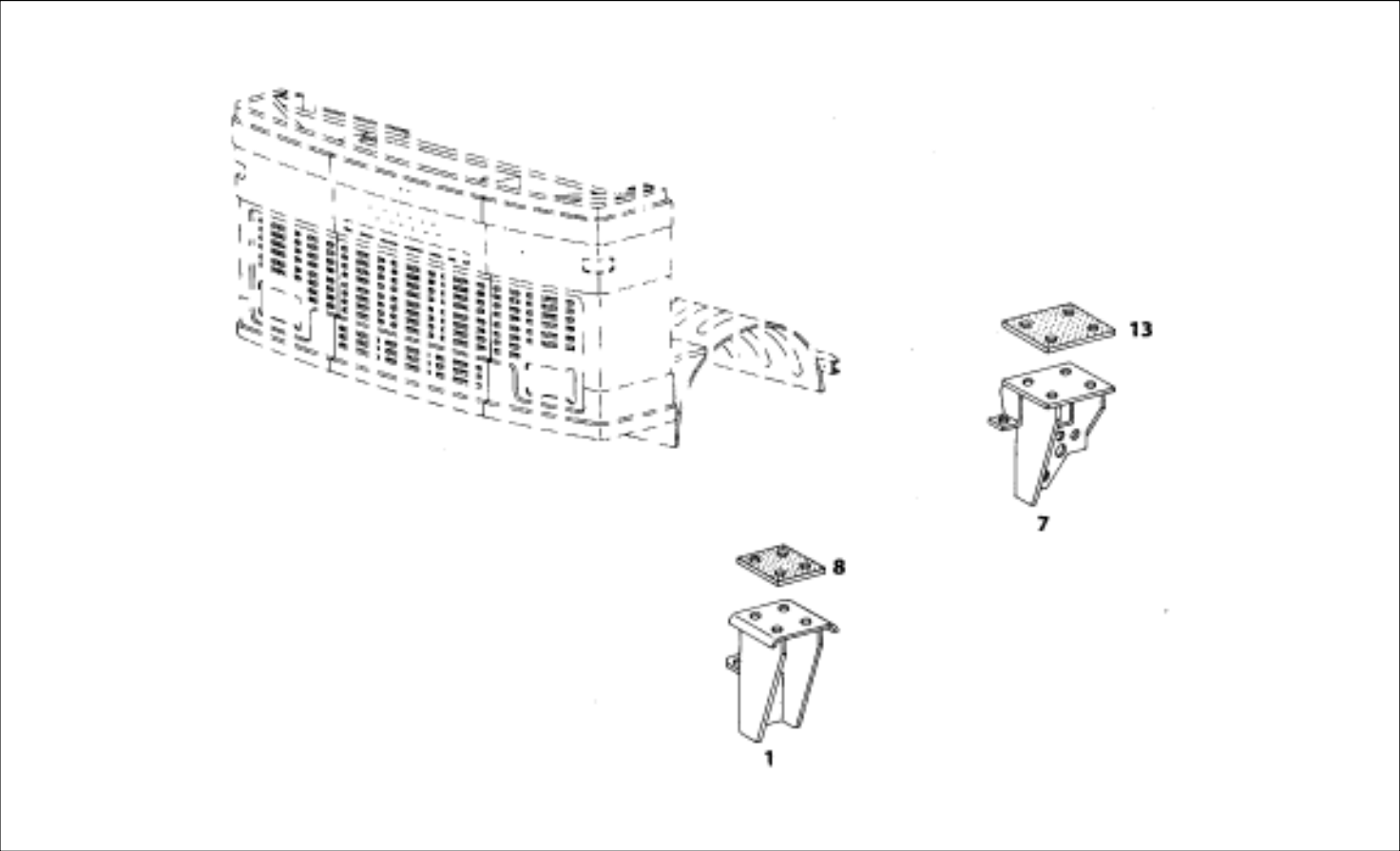


TABLE 89.1
COWL MOUNTING
GROUP 89

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
		COWL MOUNTING					
1	2750 8910 01 05	Assy Bracket LH Front Mtg	1				
7	2592 8910 01 07	Assy. Bracket LH Cowl Mtg Rear		1	1		
7	2592 8910 01 08	Assy. Bracket RH Cowl Mtg Rear		1	1		
7	2750 8910 01 07	Assy. Bracket LH Cowl Mtg Rear				1	
7	2750 8910 01 08	Assy. Bracket RH Cowl Mtg Rear				1	
8	2060 8910 77 02	Packing Front	2				
13	2060 8910 77 01	Packing Rear	2				

TABLE 91.1
SEAT BELT
GROUP 91

FIG. No.	PART NUMBER	DESCRIPTION	QTY. FOR 1512 C				REMARKS
			ALL	LP 52	LP 59	LPO 55	
—	2576 9150 01 34	SEAT BELT Seat Belt	2				
—	2573 9110 01 13	Bracket	2				

TATA MOTORS

LPO 1512 C

PART NUMBER INDEX

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321 260 08 46	145	321 262 20 62	155	321 265 18 05	147	042 321 00 53J	193	322 353 00 51	225
321 260 00 86	141	321 262 21 62	155	321 265 19 05	147	042 321 00 53J	203	322 353 01 52	225
321 261 00 31	141	321 262 25 62	157	321 265 02 08	149	352 322 05 30	187	322 353 02 52	225
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322 262 01 12	159	321 262 28 62	155	312 283 10 52	143	352 322 00 50	193	322 353 05 52	227
321 262 07 23	159	321 262 29 62	155	312 283 11 52	143	342 322 00 84	187	322 353 06 52	227
321 262 08 23	157	321 262 30 62	155	312 283 12 52	143	342 322 00 84	193	322 353 07 52	227
321 262 08 23	157	322 262 00 72	161	312 283 17 52	143	042 322 04 01J	179	322 353 08 52	227
340 262 01 34	157	312 262 11 72	153	312 283 21 52	143	042 323 00 63J	195	322 353 09 52	227
322 262 04 35	157	321 262 00 73	153	312 291 11 97	167	352 325 01 01	183	322 353 10 52	227
322 262 40 50	157	321 262 03 74	155	320 292 50 82	167	352 325 05 30	199	322 353 11 52	227
322 262 41 50	157	322 263 03 13	161	322 293 00 77	167	352 325 05 30	203	322 353 12 52	227
321 262 04 62	155	322 263 03 33	159	042 312 16 52J	181	352 325 01 50	199	322 353 13 52	227
321 262 05 62	155	321 263 04 50	149	042 312 00 76J	181	042 326 00 53J	167	322 353 14 52	227
321 262 06 62	155	153 264 00 55	141	352 320 00 63	187	327 330 04 03	211	322 353 15 52	227
321 262 07 62	155	321 265 13 01	147	352 320 00 63	193	000 330 00 03J	213	322 353 16 52	227
321 262 17 62	155	321 265 12 02	147	352 320 01 63	199	000 338 26 29	211	322 353 17 52	227

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322 353 21 52	227	042 990 00 37J	193						
322 353 00 73	229	042 990 00 37J	199						
322 353 02 73	225	042 990 00 37J	203						
312 353 11 73	221	312 993 10 01	147						
042 353 01 72J	229	321 993 12 01	153						
042 353 01 72J	235	312 993 17 01	155						
000 401 00 06J	231	312 993 42 01	145						
000 401 00 07J	231	322 993 03 10	175						
322 462 00 23	299	312 994 12 01	223						
312 462 11 50	299	312 994 03 32	147						
321 462 01 65	299	312 995 24 20	35						
012 470 04 40J	329	321 997 01 03	145						
312 476 00 26	329	000 997 00 06J	139						
327 504 50 82	337	000 997 00 06J	223						
000 820 00 37J	363								
000 981 12 01	153								
321 990 04 01	299								

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2641 4370 01 24	279	2668 3530 65 01	227	2732 3530 50 03	229	2750 3120 01 02	179	2751 4710 01 01	329
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